



Owner's Manual

Model No.
WPSB-3D
WPSB-3DP
WPSB-4D
WPSB-4DP
WPSB-5D
WPSB-5DP
WPSB-6D
WPSB-6DP
WPSB-7D
WPSB-7DP
WPSB-8D
WPSB-8DP
WPSB-9D
WPSB-9DP

CAUTION

Read all instructions carefully before starting the installation.

Save this manual for reference.

These instructions must be affixed on or adjacent to the boiler.

INSTALLATION • OPERATION • REPAIR PARTS



WPSB **GAS-FIRED** **HOT WATER BOILERS**

WARNING Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified installer, service agency, or the gas supplier.

P/N# 240009518, Rev. B [02/2014]

Sears, Roebuck and Co.,
Hoffman Estates, IL 60179 U.S.A.

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WPSB-8D

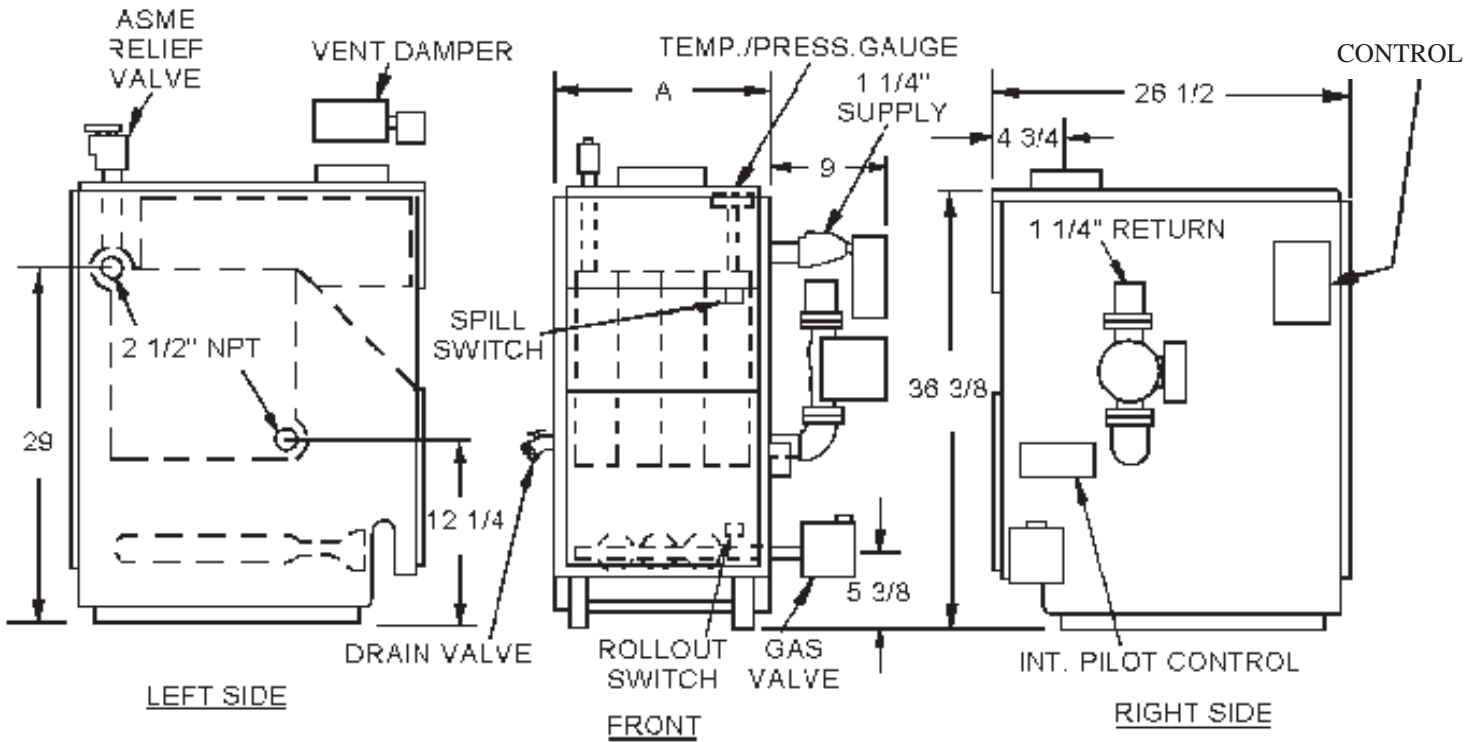
WPSB-8DP

WPSB-9D

WPSB-9DP

DIMENSIONS

Figure 1 - Dimensions



Dimensions		
BOILER MODEL NUMBER	DIMENSIONS (INCH.)	
	FLUE DIAMETER	"A" WIDTH
WPSB-3	5	11¼
WPSB-4	6	14½
WPSB-5	6	17¾
WPSB-6	7	21
WPSB-7	7	24¼
WPSB-8	7	27½
WPSB-9	7	30¾

Add 5½" to height for vent Damper.

BOILER RATINGS AND CAPACITIES

BOILER MODEL NUMBER ⁽¹⁾	† NATURAL GAS			† PROPANE GAS			AFUE
	Input ⁽³⁾ Mbh	Heating Capacity ⁽³⁾ Mbh	(2) NET AHRI RATING Water, ⁽³⁾ Mbh	INPUT ⁽³⁾ Mbh	HEATING CAPACITY ⁽³⁾ MBH	NET AHRI RATING	INTERMITTENT IGNITION WITH VENT DAMPER
WPSB-3	75	63	55	70	59	51	84.0
WPSB-4	112.5	94	82	105	88	77	84.0
WPSB-5	150	126	110	140	118	103	84.1
WPSB-6	187.5	157	137	175	147	128	84.1
WPSB-7	225	188	163	210	176	153	84.0
WPSB-8	262.5	220	191	245	206	179	83.9
WPSB-9	299	251	218	280	235	204	83.7

† For altitudes above 2,000 ft. rating should be reduced at the rate of 4% for each 1,000 ft. above sea level. Heating Capacity is based on D.O.E. (Department of Energy) test procedure.

(1) Add model number suffix 'P' for Propane.

(2) Net AHRI Water rating shown based on piping and pickup allowance of 1.15. Consult manufacturer before selecting boiler for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping systems, etc.

(3) MBH = 1,000 Btuh = British Thermal Unit Per Hour

- Ratings marked "Net AHRI Ratings" indicate amount of remaining heat input used to heat radiation or terminal units. Net AHRI Ratings shown are based on allowance of 1.15 in accordance with factors shown on AHRI Standard as published by The Hydronics Institute.
- Selection of boiler size should be based upon "Net AHRI Rating" being equal to or greater than calculated heat loss of the building.
- Consult manufacturer before selecting boiler for installations having unusual piping and pickup requirements.

BOILERS FOR USE AT HIGH ALTITUDE

Boiler is factory equipped for use at altitudes of 0-2,000 feet above sea level.

For use at altitudes above 2,000 feet above sea level, input ratings are reduced by change in main burner orifice size.

For altitudes above 2,000 feet above sea level, input ratings should be reduced at rate of 4% for each 1,000 feet above sea level. Consult National Fuel Gas Code (NFPA54/ANSI Z223.1-latest edition), or manufacturer for correct orifice sizing information.

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SAFETY SYMBOLS & WARNINGS

The following defined symbols are used throughout this manual to notify the reader of potential hazards of varying risk levels.

DANGER

Indicates a hazardous situation which, if not avoided, WILL result in death or serious injury

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Used to address practices not related to personal injury.

**KEEP THIS MANUAL NEAR BOILER
RETAIN FOR FUTURE REFERENCE**

**IMPORTANT: Read the following instructions
COMPLETELY before installing!!**

WARNING

Fire, explosion, asphyxiation and electrical shock hazard. Improper installation could result in death or serious injury. Read this manual and understand all requirements before beginning installation.

WARNING

Keep boiler area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
DO NOT obstruct air openings to the boiler room. Modification, substitution or elimination of factory equipped, supplied or specified components may result in personal injury or loss of life.
TO THE OWNER - Installation and service of this boiler must be performed by a qualified installer.
TO THE INSTALLER - Leave all instructions with boiler for future reference.
When this product is installed in the Commonwealth of Massachusetts the installation must be performed by a Licensed Plumber or Licensed Gas Fitter.

LOCATING THE BOILER

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance could result in death or serious injury.

1. Installation must conform to requirements of authority having jurisdiction or, in absence of such requirements, to the National Fuel Gas Code, ANSI Z223.1/NFPA 54.
2. Where required by authority having jurisdiction, installation must conform to the Standard for Controls and Safety Devices for Automatically fired Boilers, ANSI/ASME CSD-1.
3. Boiler series is classified as Category I. Vent installation shall be in accordance with "Venting of Equipment," of the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or applicable provisions of local building codes.
4. Boiler installed in building under construction; take care to insure clean combustion air supply during construction process. Airborne particulates from drywall dust and fiberglass insulation can clog burner ports and cause incomplete combustion and sooting.
5. Boiler shall be installed such that gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service, (circulator replacement, condensate trap, control replacement, etc.).
6. Locate boiler on level, solid base as near chimney as possible and centrally located with respect to heat distribution system as practical.
7. When installed in utility room, door should be wide enough to allow largest boiler part to enter, or to permit replacement of another appliance such as water heater.
8. Accessibility clearances take precedence over fire protection clearances. An 18-inch clearance should be maintained on any side where passage is required to access another side for cleaning, servicing, inspection or replacement of any part that may need attention. An 18-inch clearance is recommended on the control side for servicing.
9. Locate equipment which allows the facilities for ventilation satisfactory combustion of gas, proper venting, and maintenance of ambient temperature at safe limits under normal conditions of use. Equipment shall be located so as not to interfere with proper circulation of air. When normal infiltration does not provide the necessary air, outside air shall be introduced (See "Fresh Air for Combustion").
10. Keep air passages free of obstructions. Ventilation and combustion air must enter boiler room without restrictions.

⚠ WARNING

Fire hazard. Do not install boiler on combustible flooring or carpeting. Failure to follow these instructions could result in death or serious injury.

- 11. FOR INSTALLATION ON NON-COMBUSTIBLE FLOORS ONLY** - For installation on combustible flooring special base must be used. (See Replacement Parts Section.) **Do Not install Boiler on carpeting.**

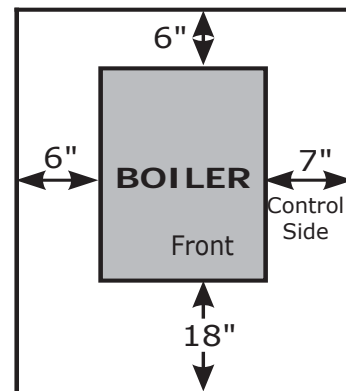
Minimum Clearance Dimensions

Table 2 - Minimum Clearances		
	Alcove	
Top	6"	(152mm)
Rear	6"	(152mm)
Control Side	7"	(178mm)
Opposite Side	6"	(152mm)
Front	18"	(457mm)
Flue/Vent Connector	6"	(152mm)
Near Boiler Piping	2"	(51mm)

NOTE: Greater clearances for access should supersede fire protection clearances.

* Definition of Alcove is three sided space with no wall in front of boiler. ANSI standard for alcove is 18 inches from front of appliance to leading edge of side walls as shown below.

Minimum Clearances to Combustible Construction *(as seen from above)*



VENTILATION & COMBUSTION AIR

Provide combustion air and ventilation air in accordance with the section "Air for Combustion and Ventilation," of the National Fuel Gas Code, ANSI Z223.1 / NFPA 54, or applicable provisions of local building codes.

Provide make-up air where exhaust fans, clothes dryers, and kitchen ventilation equipment interfere with proper operation.

National Fuel Gas Code recognizes several methods of obtaining adequate ventilation and combustion air. Requirements of the authority having jurisdiction may override these methods.

- Engineered Installations. Must be approved by authority having jurisdiction.
- Mechanical Air Supply. Provide minimum of 0.35 cfm per Mbh for all appliances located within space. Additional requirements where exhaust fans installed. Interlock each appliance to mechanical air supply system to prevent main burner operation when mechanical air supply system not operating.
- All Indoor Air. Calculate minimum volume for all appliances in space. Use a different method if minimum volume not available.
 - A. Standard Method. Cannot be used if known air infiltration rate is 0.40 air changes per hour. See Table 3 for space with boiler only. Use equation for multiple appliances.

$$\text{Volume} \geq 50 \text{ ft}^3 \times \text{Total Input [Mbh]}$$
 - B. Known Air Infiltration Rate. See Table 3 for space with boiler only. Use equation for multiple appliances. Do not use an air infiltration rate (ACH) greater than 0.60.

$$\text{Volume} \geq 21 \text{ ft}^3/\text{ACH} \times \text{Total Input [Mbh]}$$
 - C. Refer to National Fuel Gas Code for opening requirements between connected indoor spaces.

- All Outdoor Air. Provide permanent opening(s) communicating directly or by ducts with outdoors.
 - A. Two Permanent Opening Method. Provide opening commencing within 12 inches of top and second opening commencing within 12 inches of bottom of enclosure.
 - Direct communication with outdoors or communicating through vertical ducts. Provide minimum free area of 1 in² per 4 Mbh of total input rating of all appliances in enclosure.
 - Communicating through horizontal ducts. Provide minimum free area of 1 in² per 2 Mbh of total input rating of all appliances in enclosure.
 - B. One Permanent Opening Method. Provide opening commencing within 12 inches of top of enclosure. Provide minimum clearance of 1 inch on sides/back and 6 inches on front of boiler (does not supersede clearance to combustible materials).
- Refer to National Fuel Gas Code for additional requirements for louvers, grilles, screens and air ducts.
- Combination Indoor and Outdoor Air. Refer to National Fuel Gas Code for application information.

National Gas and Propane Installation Code Requires providing air supply in accordance with:

- Section 8.2 and 8.3 when combination of appliances has a total input of up to and including 400 Mbh (120 kW).
- Section 8.4 when combination of appliances has total input exceeding 400 Mbh (120 kW).
- Refer to Natural Gas and Propane Installation Code for specific air supply requirements for enclosure or structure where boiler is installed, including air supply openings and ducts.

Table 3 - Minimum Room Volume, Indoor Air Only*

Input Mbh	Standard Method	Known Air Infiltration Rate Method ACH (Air Changes Per Hour)					
		0.1	0.2	0.3	0.4	0.5	0.6
75	3750	15750	7875	5250	3938	3150	2625
112.5	5625	23625	11813	7875	5906	4725	3938
150	7500	31500	15750	10500	7875	6300	5250
187.5	9375	39375	19688	13090	9844	7875	6563
255	11250	47250	23625	15750	11813	9450	7875
262.5	13125	55125	27563	18375	13781	11025	9188
299	14950	62790	31395	20930	15698	12558	10465

* Table values based on boiler only. Add volume for any additional appliances.

**WARNING**

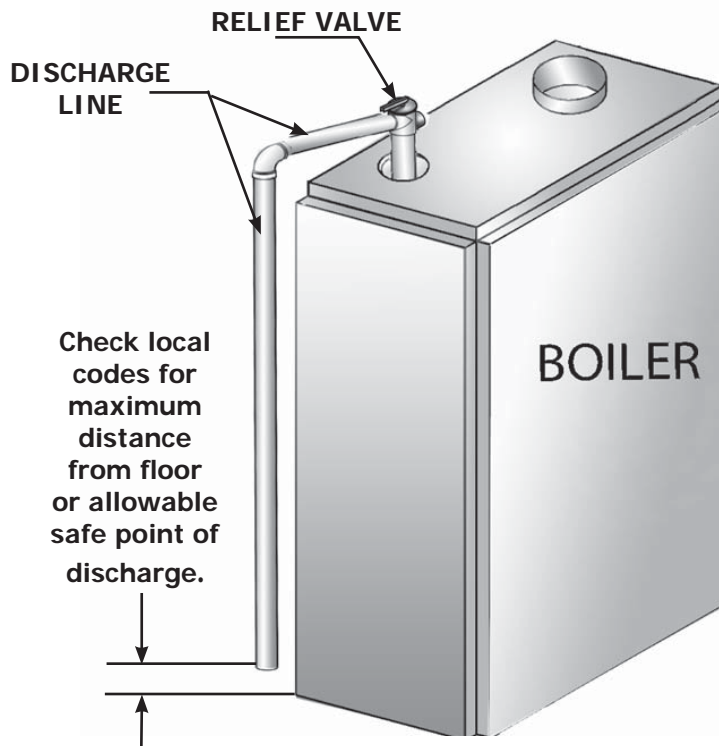
Burn or Scald Hazard. Discharge line shall be installed to relief valve outlet connection to avoid burns, scalding, or water damage due to discharge of steam and/or hot water during operation.

Discharge line shall:

- Connect to relief valve outlet and piped down to safe point of disposal. Check local codes for maximum distance from floor or allowable safe point of discharge.
- Be of pipe size equal to or greater than that of the relief valve outlet over the entire length of discharge line.
- Have no intervening shutoff valve between safety relief valve and discharge to atmosphere (do not plug or place any obstruction in discharge line).
- Terminate freely to atmosphere where any discharge will be clearly visible and at no risk of freezing.
- Allow complete drainage of the valve and the discharge line.
- Be independently supported and securely anchored to avoid applied stress on the relief valve.
- Be as short and straight as possible.
- Terminate with plain end (not threaded).
- Be constructed of material suitable for exposure to temperatures of 375°F (191°C); or greater.

Refer to local codes and appropriate ASME Boiler and Pressure Vessel Code for additional installation requirements.

Figure 1 - Safety Relief Valve



⚠ WARNING

Burn and scald hazard. Safety relief valve could discharge steam or hot water during operation. Install discharge piping per these instructions.

1. Install discharge piping from safety relief valve. See Warning, Page 7.
2. Install temperature pressure gauge.
 - Apply pipe sealant to threads on shaft of gauge.
 - Thread gauge into supply water tee. See Figure 2.

NOTICE

Do not tighten gauge by hand. Gauge should be tightened using crescent wrench or 9/16" open end wrench. See Figure 2.

3. Connect supply and return lines to boiler. Connections may require additional fittings and parts, as shown on diagrams.
4. Boiler is equipped with 1 1/4" supply and return connections on both left and right sides of boiler.

Figure 2 - Temperature Pressure Gauge



Verify clean water supply is available to water inlet valve. Install sand strainer when water supply is from a well or pump.

Install hot water boiler above radiation level or as required by Authority having jurisdiction install low water cutoff device at time of installation. Periodic inspection is necessary, as is flushing of float type devices, per manufacturers specific instruction.

FOR USE WITH COOLING UNITS

- A. Boiler used in connection with refrigeration system, must be installed so that chilled medium is piped in parallel with heating boiler. Appropriate valves must be used to prevent chilled medium from entering heating boiler. See Figure 4 page 9.
- B. Boiler connected to heating coils located in air handling units where they may be exposed to refrigerated air circulation, piping system shall be equipped with flow control valves or other automatic means to prevent gravity circulation of boiler water during cooling cycle.

LOW WATER TEMPERATURE AND LARGE WATER CONTENT SYSTEM (See Figures 5 and 6, Page 10.) Significant condensation may form in boiler and/or venting system if boiler is operated for long period of time with return temperatures of less than 120° F.

Condensate is corrosive and can cause severe damage to boiler and venting system. Minimum design return water temperature to prevent condensation in boiler and venting is 120°F. Minimum high limit setting is 140°F.

1. Boiler used in heating system where design water temperatures below 140°F are desired (e.g. radiant floor heating), 4-way mixing valve or suitable alternative is required to prevent low temperature low return water from entering boiler. Follow mixing valve manufacturer's instructions.
2. Boiler connected to system having large water content (such as former gravity system), install system bypass. See Figures 5 and 6, page 10.
3. Boiler water reset control is used to operate boiler, minimum reset supply water temperature setpoint must be at least 140°F, unless mixing valve is used as in (1) above.

Figure 3 - Typical Hot Water Piping

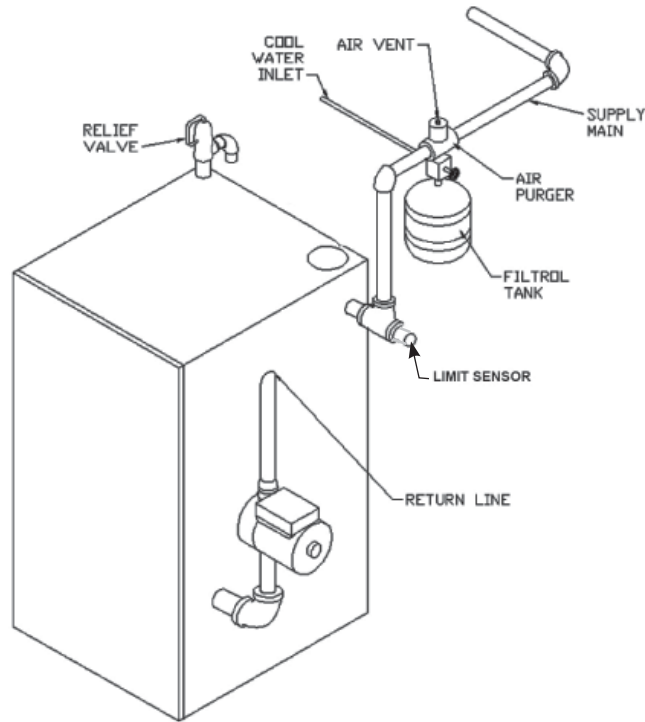
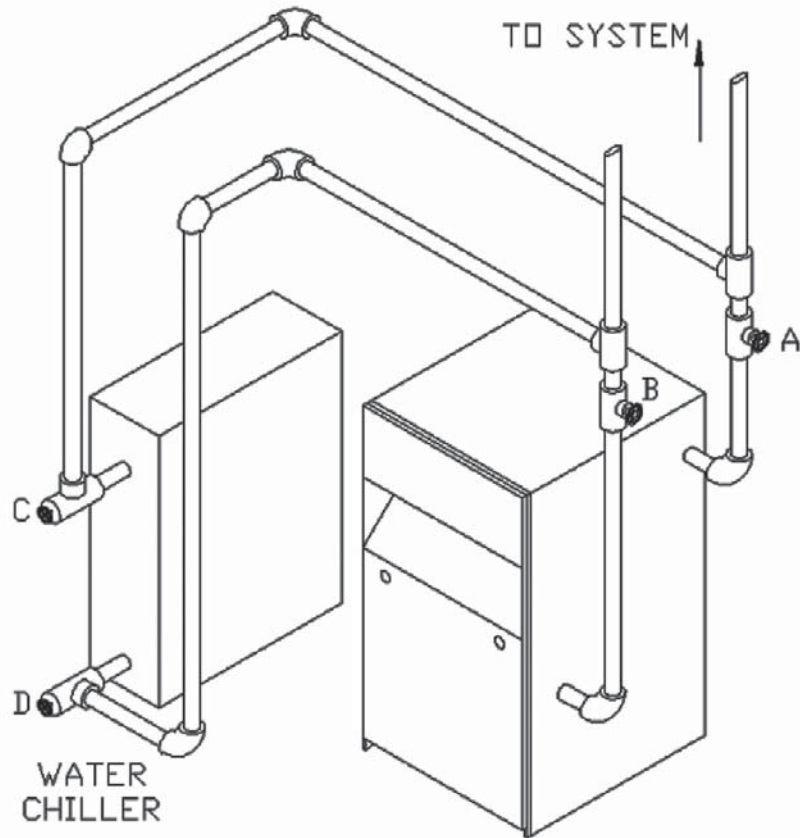


Figure 4 - Chilled Water Piping

VALVES A & B
OPEN FOR HEATING;
CLOSE FOR COOLING

VALVES C & D
CLOSE FOR HEATING;
OPEN FOR COOLING



BYPASS PIPING REQUIRED FOR HIGH MASS (LARGE WATER CONTENT) SYSTEMS

Figure 5 - Bypass Piping - Circulator On Supply

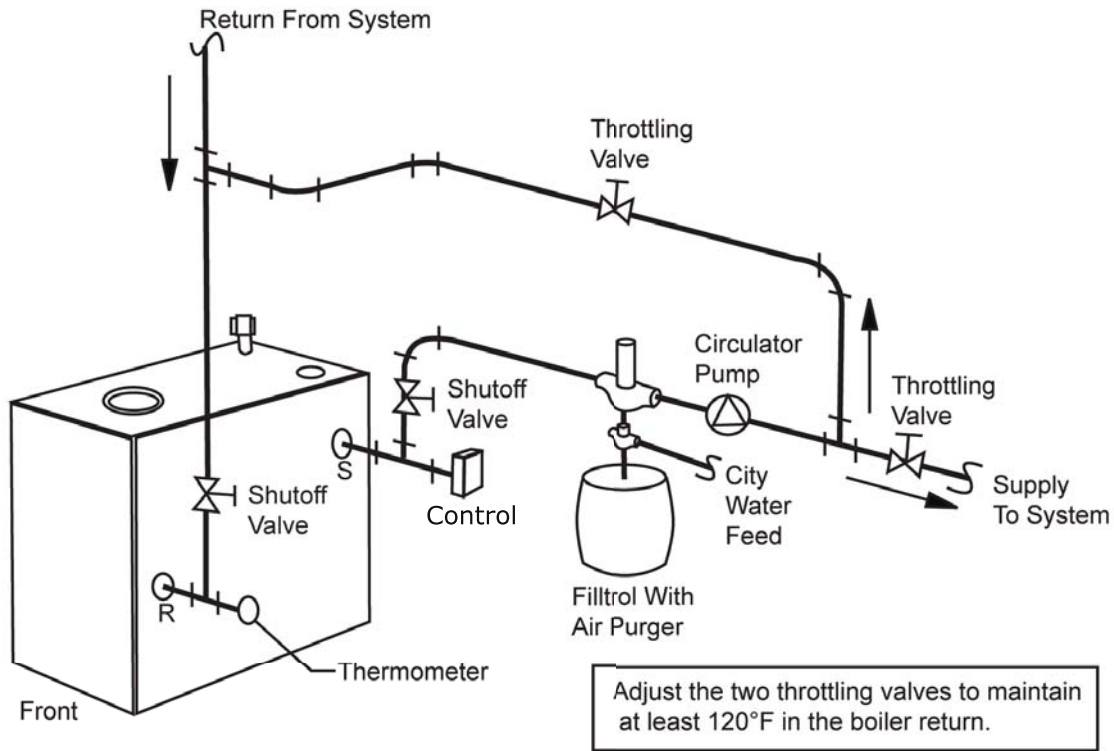
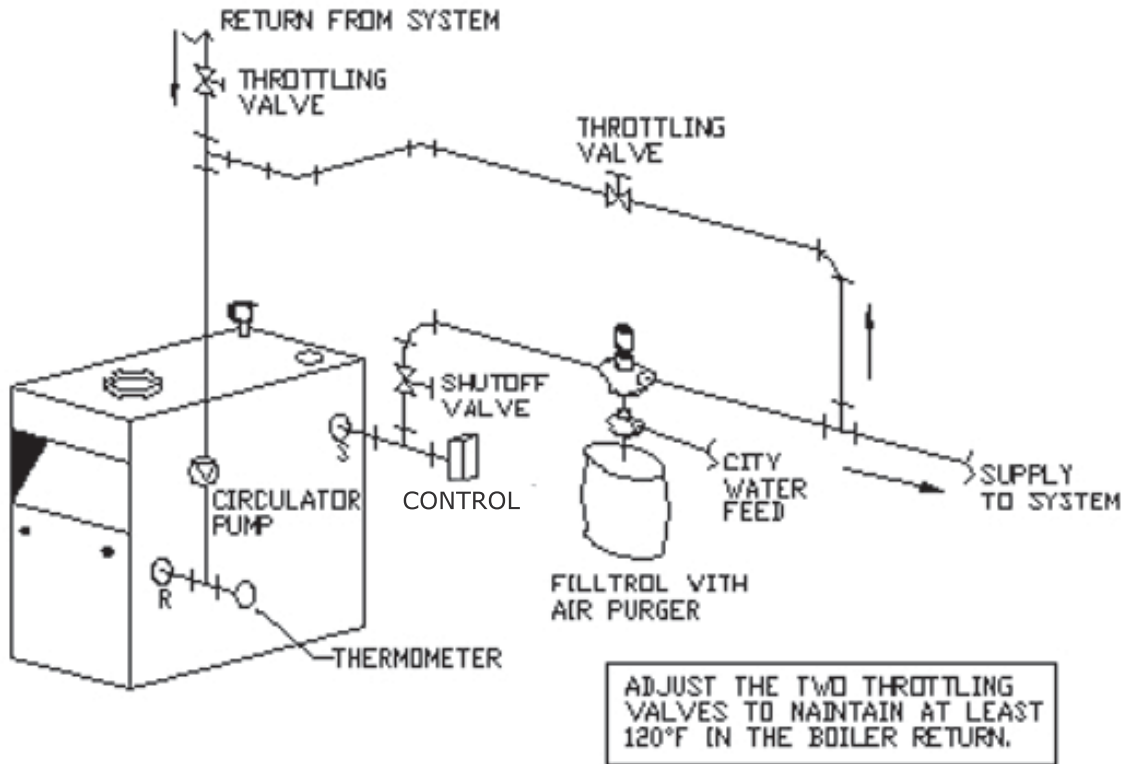


Figure 6 - Bypass Piping - Circulator On Return



Boilers connecting to gas vents or chimneys, vent installations shall be in accordance with "Venting of Equipment", of the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or applicable provisions of local building codes.

Check Your Chimney

It must be clean, right size, properly constructed and in good condition.

Chimney Sizing

Chimney sizing, and vent installation must be in accordance with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or applicable provisions of local building codes.

This is a high efficiency boiler with low stack temperature. Following recommendations are in addition to requirements of the National Fuel Gas Code.

1. Type B double wall vent pipe is recommended for vent connector. Single wall vent connectors should not be used unless following conditions are true:
 - a) Except for basement, boiler is not installed in unheated space.
 - b) Total horizontal portion of vent connector, not including elbows is less than 5 feet in length.
2. Outside chimneys (i.e. chimneys exposed to outdoors below roof line) should not be used unless they are:
 - a) enclosed in a chase, or
 - b) lined with type B vent pipe, or listed flexible vent liner, or other certified chimney lining system.
3. Where possible it is recommended to common vent boiler and water heater.
4. For multiple boiler installations, consult boiler manufacturer for venting recommendations.

Connecting The Vent Damper And Vent Connector
Refer to Dimensions, page 2 for size and location of vent (flue opening).

NOTICE

Damper blade on furnished vent damper has 1/2 square inch hole (approximately 3/4" diameter). Boilers equipped with intermittent ignition, hole should be plugged by using plug supplied with vent damper.

1. Position furnished vent damper on top of flue outlet collar. Fasten damper securely to flue outlet collar with sheet metal screws. Verify damper blade has clearance to operate inside of diverter. Do not modify either draft diverter or vent damper during installation.

As An Option

Damper may be installed in a horizontal or vertical position, closer to flue outlet collar preferred. See Figures 7, 8 and 9, and Vent Damper Instructions.

2. Install vent damper to service only single boiler for which it is intended. Damper position indicator shall be in visible location following installation. Locate damper so it is accessible for servicing.
3. Damper must be in the open position when appliance main burners are operating.
4. Boiler is equipped with factory wired harness that plugs into vent damper.
5. Slope pipe up from boiler to chimney not less than 1/4" per foot.
6. Run pipe as directly as possible with as few elbows as possible.
7. Do not connect to fireplace flue.
8. End of vent pipe must be flush with inside face of chimney flue. Use a sealed-in thimble for chimney connection.

Sections of vent pipe should be fastened with sheet metal screws to make piping rigid. Horizontal portions of vent system must be supported to prevent sagging. Use stove-pipe wires every 5' to support pipe from above. If vent pipe must go through crawl space, double wall vent pipe should be used. Where vent pipe passes through combustible wall or partition, use ventilated metal thimble. Thimble should be 4 inches larger in diameter than vent pipe.

Minimum Vent Pipe Clearance

Wood and other combustible materials must not be closer than 6" from any surface of single wall metal vent pipe. Listed Type B vent pipe or other listed venting systems shall be installed in accordance with their listing.

Removing Existing Boiler From Common Venting System

When an existing boiler is removed from common venting system, common venting system is likely to be too large for proper venting of appliances remaining connected to it.

At time of removal of existing boiler, following steps shall be followed with each appliance remaining connected to the common venting system placed in operation, while other appliances remaining connected to common venting system are not in operation.

1. Seal any unused openings in the common venting system.
2. Visually inspect the venting system for proper size and horizontal pitch and determine there is no blockage or restriction, leakage, corrosion and other deficiencies which could cause an unsafe condition.
3. Insofar as is practical, close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliance not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
4. Place in operation the appliance being inspected. Follow the lighting instructions. Adjust thermostat so appliance will operate continuously.
5. Test for spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle, or smoke from a cigarette, cigar or pipe.
6. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-burning appliance to their previous conditions of use.

7. Any improper operation of the common venting system should be corrected so the installation conforms with the National Fuel Gas Code, ANSI Z223.1/NFPA 54. When re-sizing any portion of the common venting system, the common venting system should be re-sized to approach the minimum size as determined using the appropriate tables in Chapter 13 of the National Fuel Gas Code, ANSI Z223.1/NFPA 54.

Vent connectors serving appliances vented by natural draft shall not be connected into any portion of mechanical draft systems operating under positive pressure.

Figure 7

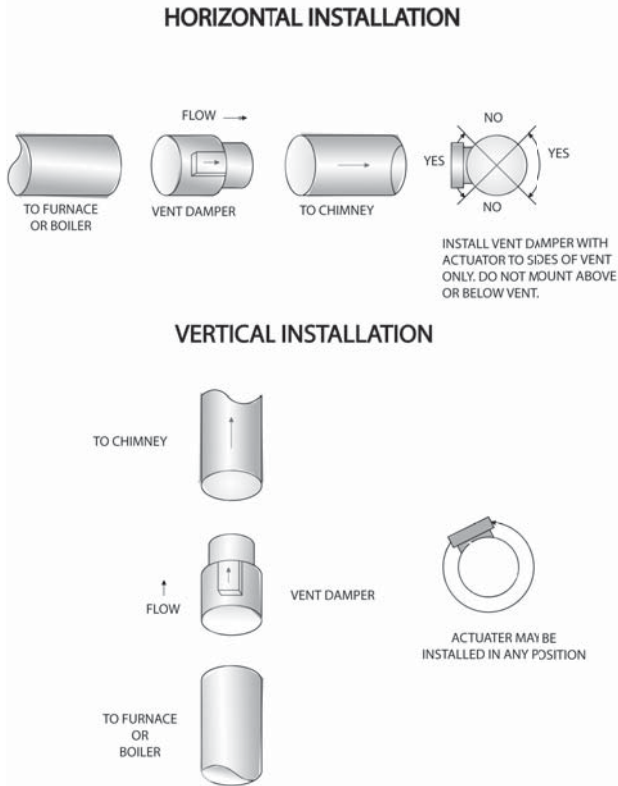
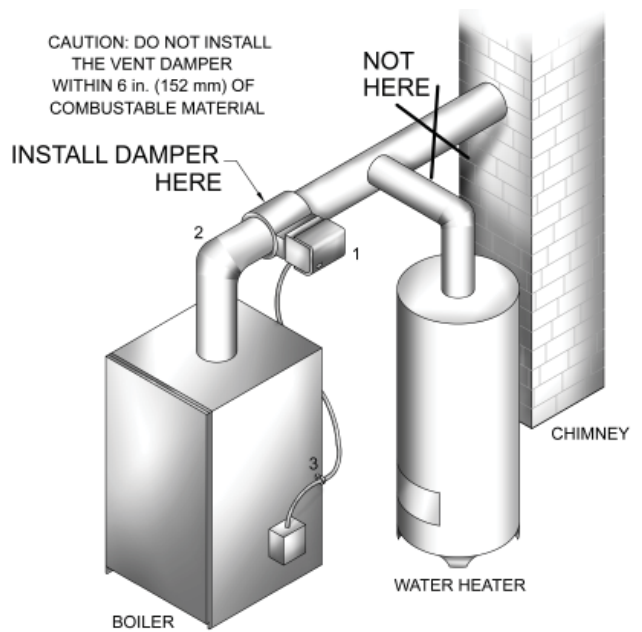


Figure 8



For safe, efficient operation, vent damper and all flue product carrying areas of appliance must be checked annually, with particular attention given to deterioration from corrosion or other sources. If you see corrosion or other deterioration, contact your heating contractor for repairs. Check vent damper operation as follows:

- When boiler is off, check vent damper position indicator points to closed position. See Figure 9.
- Turn thermostat or controller up to call for heat and check vent damper indicator points to open position. See Figure 9.
- Turn thermostat or controller down again and check damper position indicator returns to closed position.

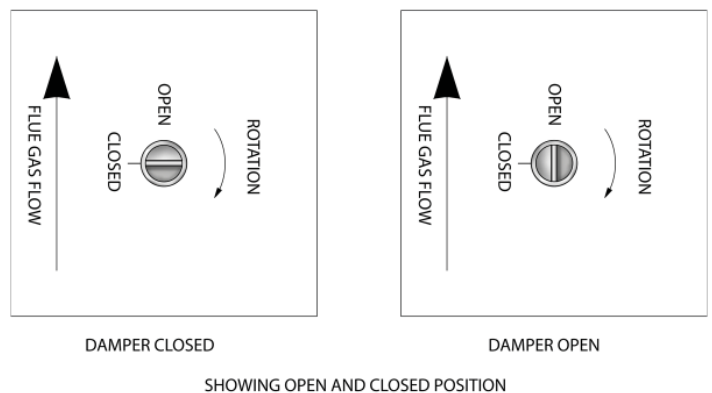
For further information, and vent damper troubleshooting guide, refer to manual packaged with vent damper.

Inspect vent damper at least once a year by a qualified service technician.

Vent Damper Manual Operation

Vent damper may be placed in open position to permit burner operation by using "HOLD DAMPER OPEN" switch, located on damper controller. Thermostat will control burner firing as before, while damper will remain open. DO NOT turn damper open manually or motor damage will result. Set switch to "AUTOMATIC OPERATION" to close vent damper during burner off cycle.

Figure 9 - Vent Damper Position Indicator



CAUTION

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Check Gas Supply

Gas pipe to your boiler must be correct size for length of run and for total BTU per hour input of all gas utilization equipment connected to it. Be sure your gas line complies with local codes and gas company requirements. See Table 4 for proper pipe size.

Connecting The Gas Piping

Gas line enters boiler from right side.

- Use only piping materials and joining methods listed as acceptable by the authority having jurisdiction, or in the absence of such requirements, by the National Fuel Gas Code, ANSI Z223.1/NFPA 54.
- Use pipe joint compound suitable for LP gas on male threads only.
- Use ground joint unions.
- Install sediment trap upstream of gas controls.
- Use two pipe wrenches when making connection to gas valve to keep it from turning.
- Install manual shut-off valve in vertical pipe about 5 feet above floor.
- Tighten all joints securely.
- Propane gas connections should only be made by licensed propane installer.
- Two-stage regulation should be used by propane installer.
- Propane gas piping should be checked out by propane installer.

CHECKING GAS PIPING

DANGER

Fire Hazard. Do not use matches, candles, open flames, or other methods providing ignition source. Failure to comply will result in death or serious injury.

Pressure test boiler and gas connection before placing boiler in operation.

- Pressure test over 1/2 psig (3.5 kPa). Disconnect boiler and its individual gas shutoff valve from gas supply system.

- Pressure test at 1/2 psig (3.5 kPa) or less. Isolate boiler from gas supply system by closing manual gas shutoff valve.
- Locate leakage using gas detector, noncorrosive detection fluid, or other leak detection method acceptable to authority having jurisdiction. Do not use matches, candles, open flames, or other methods providing ignition source.
- Correct leaks immediately and retest.

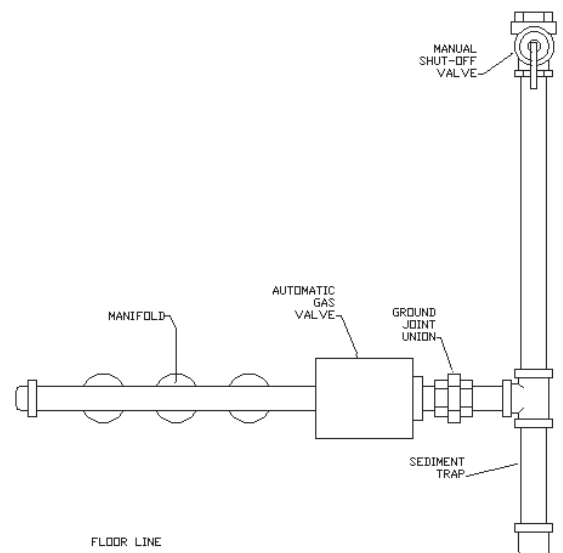
Table 4 - GAS PIPE SIZES

NATURAL GAS				
	Pipe Capacity - BTU Per Hour Input Includes Fittings			
Length of Pipe - FT	1/2"	3/4"	1"	1 1/4"
20	92,000	190,000	350,000	625,000
40	63,000	130,000	245,000	445,000
60	50,000	105,000	195,000	365,000
PROPANE GAS				
	Pipe Capacity - BTU Per Hour Input Includes Fittings			
Length of Pipe - FT	Copper Tubing *		Iron Pipe	
	5/8"	3/4"	1/2"	3/4"
20	131,000	216,000	189,000	393,000
40	90,000	145,000	129,000	267,000
60	72,000	121,000	103,000	217,000

*** Outside diameter**

Measure length of pipe or tubing from gas meter or propane second stage regulator.

Figure 10 - Gas Piping



WARNING

Electrical shock hazard. Turn OFF electrical power supply at service panel before making electrical connections. Failure to do so could result in death or serious injury.

Electrically bond boiler to ground in accordance with requirements of authority having jurisdiction. Refer to National Electrical Code, ANSI/NFPA 70.

ELECTRIC POWER SUPPLY

Run separate 120 volt circuit from separate over current protective device in electrical service entrance panel. This should be a 15 ampere circuit. Locate shut-off switch at boiler. It must be turned off during any maintenance. Connect 120 volt power supply to control leads L1 (HOT) and L2.

Run a 14 gauge or heavier copper wire from boiler to grounded connection in service panel or properly driven and electrically grounded ground rod.

THERMOSTAT INSTALLATION

1. Thermostat should be installed on an inside wall about four feet above the floor.
2. NEVER install a thermostat on an outside wall.
3. Do not install a thermostat where it will be affected by drafts, hot or cold pipes, sunlight, lighting fixtures, televisions, a fireplace, or a chimney.
4. Check thermostat operation by raising and lowering thermostat setting as required to start and stop the burners.
5. Instructions for the final adjustment of the thermostat are packaged with the thermostat (adjusting heating anticipator, calibration, etc.)

Set heat anticipator at .2 amps. 24 volt thermostat connects to aquastat terminals T and TV.

VENT DAMPER WIRING

Boiler is equipped with factory wired harness with 4 pin molex plug, that plugs into 4 pin molex receptacle inside vent damper operator.

Vent damper must be connected for boiler to operate.

NOTICE

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

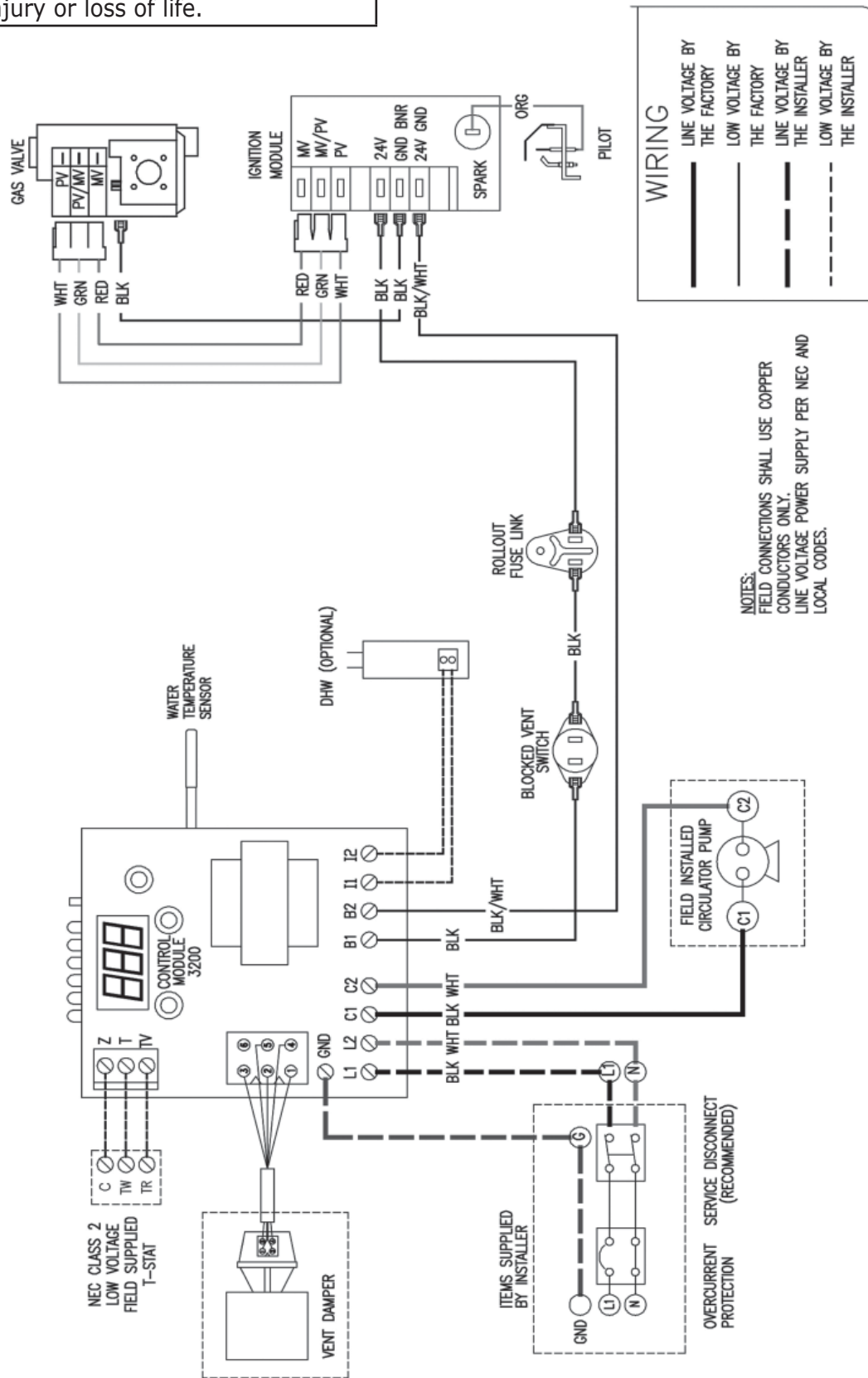
If original wire as supplied with this appliance must be replaced, replace with type 105°C thermoplastic wire or its equivalent.

Figure 11 - Electronic Ignition Control

⚠ WARNING

Modification, substitution or elimination of factory equipped, supplied or specified components may result in personal injury or loss of life.

WIRING DIAGRAM



FILLING SYSTEM WITH WATER

- Close air vents on all radiation units. Open valves to these units.
- Verify boiler and expansion tank drain valves are closed.
- Close drain fitting on air bleed screw.
- Open valve in line from boiler to expansion tank. Open water inlet to your boiler and leave it open. Start with **lowest** radiation unit. Open air vent on this unit. When all air has escaped and water starts to flow from vent, close it.
- Go to next radiation unit, and repeat process. Repeat until you have covered every radiation units in the system (ending up at highest unit in system).
 - If your units have automatic vents, this manual venting is unnecessary but it will speed up the proper filling of your system.
 - If your system is closed expansion tank system, you may leave it open to refill system automatically as needed.
 - Check temperature pressure gauge. Not position of hand indicating pressure. This should be between 10 and 15 psi. Any lowering of this movable hand below 10 psi. indicates loss of water due to leakage. Automatic fill valve should compensate for this. Instructions are packaged with valve.

NOTICE

Never run water in a hot empty boiler.

⚠ WARNING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- This appliance is equipped with an ignition device which automatically lights burner. **Do NOT try to light this burner by hand.**
- Before operating smell all around appliance area for gas. Be sure to smell next to floor because some gas is heavier than air and will settle to the floor.
- **Use only your hand to turn the gas shutoff valve.** Never use tools. If valve will not turn by hand, do not try to repair it, call a qualified service technician. Force or attempted repair may result in fire or explosion.
- **Do not use this appliance if any part has been under water.** Immediately call a qualified service technician to inspect appliance and to replace any part of control system and any gas control which has been under water.

LIGHTING PROCEDURE FOR BOILER WITH INTERMITTENT PILOT SYSTEM

For Your Safety, Read Before Operating!!

- A. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light appliance by hand.

⚠ CAUTION

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switches; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

- B. STOP! Read the safety information above.
- C. Set the thermostat to lowest setting.
- D. Turn off all electric power to the appliance.
- E. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.


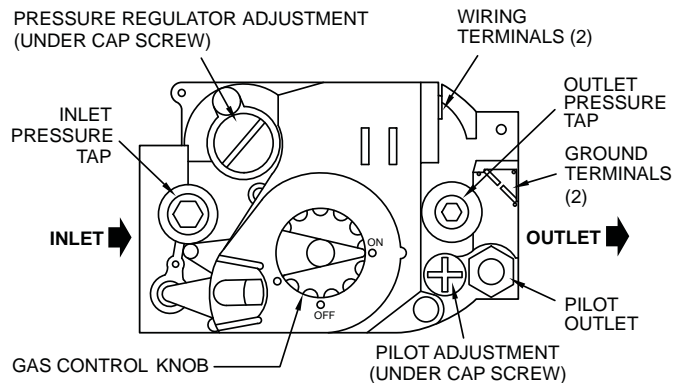


- F. Remove front panel.
- G. Rotate the gas control knob clockwise  to "OFF".

Figure 12 - Automatic Gas Valve



- H. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow the safety information "What To Do If You Smell Gas". If you don't smell gas, go to next step.
- I. Rotate gas control knob counterclockwise  to "ON".
- J. Turn on all electric power to the appliance.
- K. Set thermostat to desired setting.
- L. If appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Push in gas control knob slightly and turn clockwise  to "OFF" Do not force.

AUTOMATIC GAS VALVE

Automatic Gas Valve opens or closes according to heat requirements of thermostat and temperature limit control. It closes if pilot goes out. Each individual control must be operating correctly before any gas can pass to burners. Any one control can hold gas supply from burner regardless of demand of any other control.

SAFETY PILOT

Safety Pilot prevents flow of gas to burner if pilot goes out, or will not ignite.

GAS VALVE SAFETY SHUTDOWN TEST

Ignition system safety shutoff device must be tested after placing boiler in operation.

RELIGHT

Electric and gas shall be off for 5 minutes before relighting.

THERMOSTAT

Keep it set at desired room temperature. If windows are to be opened or heat is not needed, move thermostat pointer to lower setting.

NOTICE

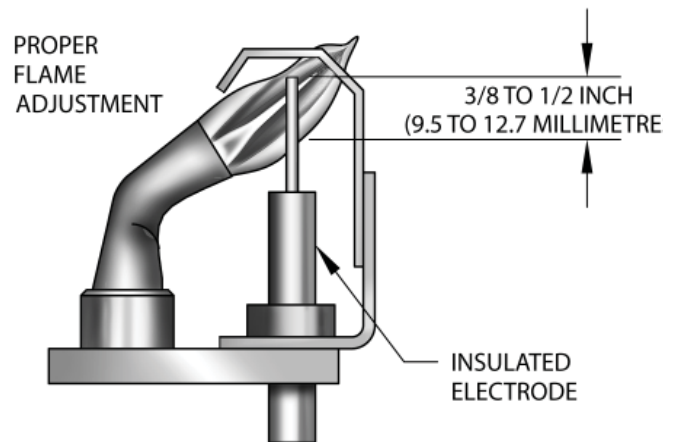
In event of failure of any component, system will not operate or will go into safety lockout. System is completely self-checking. On every call for heat, each component must be functioning properly to permit operation. Safety lockout system has to be reset by turning thermostat to lowest setting for one minute, then back to normal setting.

ADJUST PILOT BURNER

Pilot flame should surround 3/8" to 1/2" of the pilot sensor. See Figure 16. If flame needs adjusting, do it as follows:

1. Remove screw cover over pilot adjusting screw.
2. Insert small screwdriver and adjust flame as needed. Turn screw counterclockwise to increase flame, clockwise to decrease.
3. Replace screw cover over pilot adjusting screw.

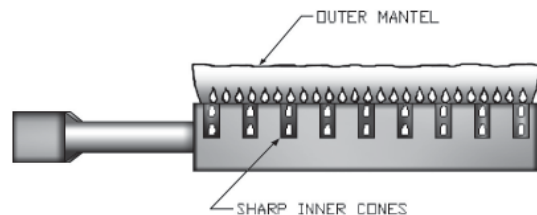
Figure 13 - Pilot Flame



MAIN BURNER(S)

- Main burners do not require primary air adjustment and are not equipped with primary air shutters.
- Main burner flames form sharp blue inner cones in softer blue outer mantel, with no yellow.
- Puffs of air from blowing on flame or stamping on floor will cause flames to turn orange momentarily. This is not unusual. Remain still when observing main burner flames.
- If flame appearance is not correct, check main burner orifices, burner throat and flame ports for dust and lint obstruction. It may be necessary to remove rollout shield to observe main burner flames. Replace rollout shield after observation. Refer to Figure 14.

Figure 14 - Burner



ADJUST LIMIT CONTROLS

Instructions for each control are included with controls. Settings can be changed. See Control Section page 24.

CHECK THERMOSTAT OPERATION

- A. When set above temperature indicated on thermostat, boiler should ignite.
- B. Verify thermostat turns boiler off when room temperature reaches selected setting and starts boiler operating when room temperature falls a few degrees.
- C. After setting limit control to limit setting, check to see if it shuts off gas supply to burners. Turn your thermostat up to call for heat and let boiler run until temperature of water reaches limit setting. Gas valve should shut off and circulator running until thermostat is satisfied, or water cools enough to restart burners through limit control.
- D. Set thermostat for desired temperature. Conditions in your home and location of thermostat will govern this setting.

1 **HI TEMP** illuminates when boiler water temperature reaches high limit setting. Remains lit until water temperature falls 10°. Prevents burner operation while this LED is on.

2 **LWCO Active** Indicates low water cut-off (LWCO) function of limit control is active. When control is installed with a well, LED is on at all times when control is powered. Important: If control is installed with a well other than Electro-Well, LED will not illuminate indicating control is not providing low water cut-off functionality.

⚠ WARNING

Burn and scald hazard. Do not add water until boiler has fully cooled. Failure to follow these instructions could result in death or serious injury.

3 **LWCO Low Water** illuminates if boiler is in low water condition. Limit control prevents burner operation during this condition. Important: Have system checked by qualified service agency prior to resuming operation.

4 **ECONOMY Active** Indicates thermal targeting function is active and limit control is reducing boiler temperature to conserve fuel. Economy feature is activated using Economy dial.

5 **ECONOMY TARGET** Economy feature is active, limit control continually sets target temperatures below high limit setting to maximize fuel efficiency. When boiler water reaches target temperature, LED illuminates and burner shuts down. Boiler water will continue to circulate and heat the house as long as thermostat call continues. LED will stay lit until boiler temperature drops below differential set point at which point boiler will be allowed to fire again. Note: LED illuminates regularly during normal boiler operation.

6 **LWCO TEST** Button
To Test Low Water Cut-Off: Press and hold Test/Settings button for 5 seconds. Display will read LWCO.

LWCO TEST *LCO*

Red Low Water light will illuminate and burner circuit (B1 and B2) will de-energize.

Note: Control must be installed with Electro-Well for low water cut-off functionality.

Table 1 - Troubleshooting

Burner Will Not Fire	
No or Insufficient Domestic Hot Water	If installed with indirect water heater, insure end switch in relay box controlling indirect water heater is properly connected to cable 2 (see wiring diagram). This insures domestic water calls are prioritized. If cable 2 is not used, turn Economy Feature OFF.
House will not get or stay warm	<ol style="list-style-type: none"> 1. Check for air bound radiators. 2. Check thermostat settings including heat anticipator settings (common on non-digital thermostats). 3. Check Economy settings. Economy feature, much like outdoor reset controls, lowers average boiler temperature, can slow or prevent the house from coming up to temperature. Move to lower setting.

SERVICE HINTS

You may avoid inconvenience and service calls by checking these points before you call for service.

CAUTION

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

IF YOUR SYSTEM IS NOT HEATING OR NOT GIVING ENOUGH HEAT ...

Possible Cause	What to do
Thermostat is not set correctly	Reset thermostat above room temperature
Burner is not operating properly	Check flame. If it is yellow, burner is not getting enough air. Or, if flame is blue and noisy and seems to lift off burner, burner is getting too much air. Contact your service technician.
No electric power to boiler	Check over current protection. Verify electric power supply circuit is "ON".
Controls out of adjustment	Reset according to instructions.
Radiators not heating	Open radiator vents to expel air. Check flow control valve (if used). It may be in closed position.
Circulating pump not running	Check over current protection. Check relay operation.
Poor electrical contact	Check all control terminals and wire joints.
Rollout switch blown	Have your service agent check heat exchanger for blockage. Replace rollout switch with exact replacement.
Blocked vent safety switch blown and chimney	Have your service agent check venting system for blockage, or down draft condition. Reset blocked vent safety switch.
Vent damper not operating	Consult troubleshooting guide in Effikal manual, packaged with vent damper.

IF BURNER IS NOISY ...

Possible Cause	What to do
----------------	------------

RELIEF VALVE LEAKING ...

Possible Cause	What to do
Dirt on seat	Open valve manually. Allow water to run and clear valve seat.
Water logged expansion tank	Drain tank, see instructions.

HAVE YOUR SERVICE AGENT CHECK ANY PROBLEM YOU ARE UNABLE TO CORRECT.

BURNERS

Beginning of heating season visually check pilot and main burner flames. See page 19

SAFETY RELIEF VALVE

Test safety relief valve for proper operation. Refer to valve manufacturer's instructions packaged with relief valve. Call Technical Support if manufacturer's instructions are not located.

EXPANSION TANK

Tank may become waterlogged, or may receive excess of air. Frequent automatic opening of safety relief valve indicates water logging. High boiler temperature accompanied by unusually low radiation unit temperature (and "knocking") indicates excess air in tank.

To correct:

1. Close valve between boiler and tank. Drain tank until empty.
2. Check all tank plugs and fittings. Tighten as necessary.
3. Open valve between boiler and tank. Water will rise to normal height in tank if you have automatic fill valve (otherwise, manually refill system).

BOILER FLUE PASSAGES

Recommend following checked annually by qualified service agent.

- flue passages
- burner adjustment
- operation of controls

Before start of each season (or whenever system has been shut down for some time) recheck whole system for leaks and recheck boiler and vent pipe for leaks. Replace or patch any boiler seals that are faulty.

VENT PIPE

Venting and piping should be checked at least once a season. If vent piping shows any sign of leaking, replace immediately.

WATER SYSTEM

If system is to remain out of service during freezing weather, always **drain it** completely (water left in to freeze will crack pipes and/or boiler).

CLEANING YOUR BOILER AND BURNERS

Flue passages between sections should be examined yearly and cleaned if necessary.

To clean:

- Remove burners, pilot, and vent pipe.
- Remove top and front jacket panels.
- Remove two screws attaching intermediate front panel to left and right side jacket panels.
- Remove draft diverter and intermediate front panel as a unit.
- Carefully remove cerafelt gasket strips.
- Clean passageways between sections with flexible handle wire brush. Remove dirt from bottom of boiler and from between sections by vacuuming.
- Verify all flame ports in burners are open and clear. Shake out or blow out all loose dirt in burners.
- Reseal seams between adjacent sections as necessary with 400° F RTV silicone sealant.
- Reassemble all parts.
- Verify tightness of pilot connections and condition of burner flames after reassembly. See Figures 15 and 16.
- Verify vent pipe connections to chimney are secure and no obstructions are present.

CIRCULATOR PUMP ISOLATION VALVES

Operate isolation valves in circulator pump flanges manually once or twice per year to prevent valves from becoming stuck in open position

Rotate valves from open position to closed position and back to open position.

HOUSEKEEPING

- Keep boiler area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
- Keep boiler area clear of debris and other materials obstructing flow of combustion and ventilation air.

⚠ WARNING

Burn and scald hazard. Safety relief valve could discharge steam or hot water during operation. Install discharge piping per these instructions.

SAFETY RELIEF VALVE

Safety relief valve is required on your boiler. Water expands as it is heated. If there is no place for water to expand into, water pressure will build up inside boiler and system. Should this happen, safety relief valve will automatically open at predetermined pressure. This will relieve the strain on boiler and system. Run pipe from relief valve outlet (pipe must be same size as outlet and open end must not be threaded) to open drain, tub or sink, or other suitable drainage point not subject to freezing. Failure to do so may cause water damage or injury should safety relief valve release.

EXPANSION TANK

Expanding water flows into expansion tank. Tank should be correct size. Tank is filled with air. As water expands it compresses air in the tank to form air pressure cushion. This "spring-like" cushion serves to maintain correct operating water pressure regardless of water temperature. This assures "full measure" of water, even in highest radiation unit of system. It also prevents blowing off of safety relief valve. Air in tank in beginning (with system filled with cold water) is sufficient for proper operation. Tank also serves as trap for excess air in system. Air would cause gurgling in pipes and in efficient circulation in radiators if left in system.

It is possible for tank to become "waterlogged" (filled with water). It can also become overfilled with air. This can happen after filling system with new water. Fittings provided on tank and in line to tank are for bleeding off excess water or air.

When installing this tank, it is important:

1. Tank be higher than boiler top.
2. Pipe to tank continuously rises up to tank (so air can "bubble" up to it).

DIAPHRAGM TYPE EXPANSION TANK

Diaphragm type expansion tank takes place of conventional expansion tank. Carefully read instructions packed with your tank assembly.

Tank comes with 10-12 pounds per square inch air charge. This is the same as pressure produced in system by automatic fill valve. When system is first filled, tank will contain little or no water.

As water is heated its pressure increases. It expands into tank, compressing air in tank. Compressed air cushion permits water in system to expand as temperature changes. Diaphragm type tank can be mounted on air purger fitting or at any convenient place in supply or return line.

AIR ELIMINATING FITTING (AIR PURGER)

Air purger is used to remove excess air from system. It is installed in supply line. It will eliminate air from water before it reaches radiators and bleed off this air.

MAIN AIR VENT FOR DOWN FLOW SYSTEMS OR DIAPHRAGM TYPE EXPANSION TANK

Before system is filled with water, there is air in pipes and radiation units. Some of it will be trapped as system is filled. It is possible to eliminate most of this air through air vent on radiation units. Main air vent will speed and simplify this. Install on highest point in supply main when all radiation is below top of boiler.

AUTOMATIC FILL VALVE

For a safe, efficient operation, hot water system must be **completely filled** with water. Adding new water, when needed can be done manually (by use of hand valve in water supply line). Requires regular attention to system's needs. Automatic fill valve accomplishes this without attention. Install in supply line on hot water boilers only. Valve operates through water pressure differentials. It does not require electrical connection.

DRAIN VALVE

Manual valve provides means of draining all water from boiler and system. It is often installed in 3/4" tapping at bottom of end boiler section. Or it can be installed in tee where return line enters boiler.

CIRCULATING PUMP

Every forced hot-water system requires circulating pump. Separate pump or zone valve is required for each zone, if you have a two or more zone system. Pump must have capacity to provide circulation required by your system. Pump is connected into main just ahead of boiler. It is also wired to electrical system.

VENT DAMPER

This product is automatic, motorized stack damper developed to increase efficiency of heating system by reducing standby losses from heating apparatus and conditioned air space. Damper closes chimney vent when burner is off and fully opens it when combustion is required.

ROLLOUT SWITCH

(FLAME ROLLOUT SAFETY SHUTOFF)

Rollout switch is temperature-sensitive fuse link device. Located on boiler base just outside fire box. In event of heat exchanger flueway blockage causing flame to roll out of fire box, fuse does not change in appearance when blown.

If rollout switch blows, it must be replaced with exact replacement. Check heat exchanger flueways for blockage when restoring system to operating condition. DO NOT operate system without rollout switch.

BLOCKED VENT SAFETY SWITCH

(BLOCKED VENT SAFETY SHUTOFF)

Blocked vent safety switch is manual reset disc thermostat with fixed setpoint (340°F), and normally closed contacts. It is located at relief opening of integral draft diverter. In event of chimney or venting system blockage causing products of combustion to spill out of relief opening, blocked vent safety switch disc heats up and blocked vent safety switch contacts open, shutting down flow of gas to main burners by removing power to gas valve.

In event blocked vent safety switch contacts open, reset button on back of switch will pop up. Blocked vent safety switch must be reset manually, after switch has cooled off, by pushing reset button down. Check venting system and chimney for blockage when restoring system to operating condition. DO NOT operate boiler without blocked vent safety switch.

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WPSB

Gas-Fired Hot Water
Induced Draft Boilers

REPAIR PARTS & OPTIONAL KITS

Ordering Instructions

Order Parts through your nearest supplier.

When ordering parts, obtain Model Number and Serial Number from data plate on your boiler.

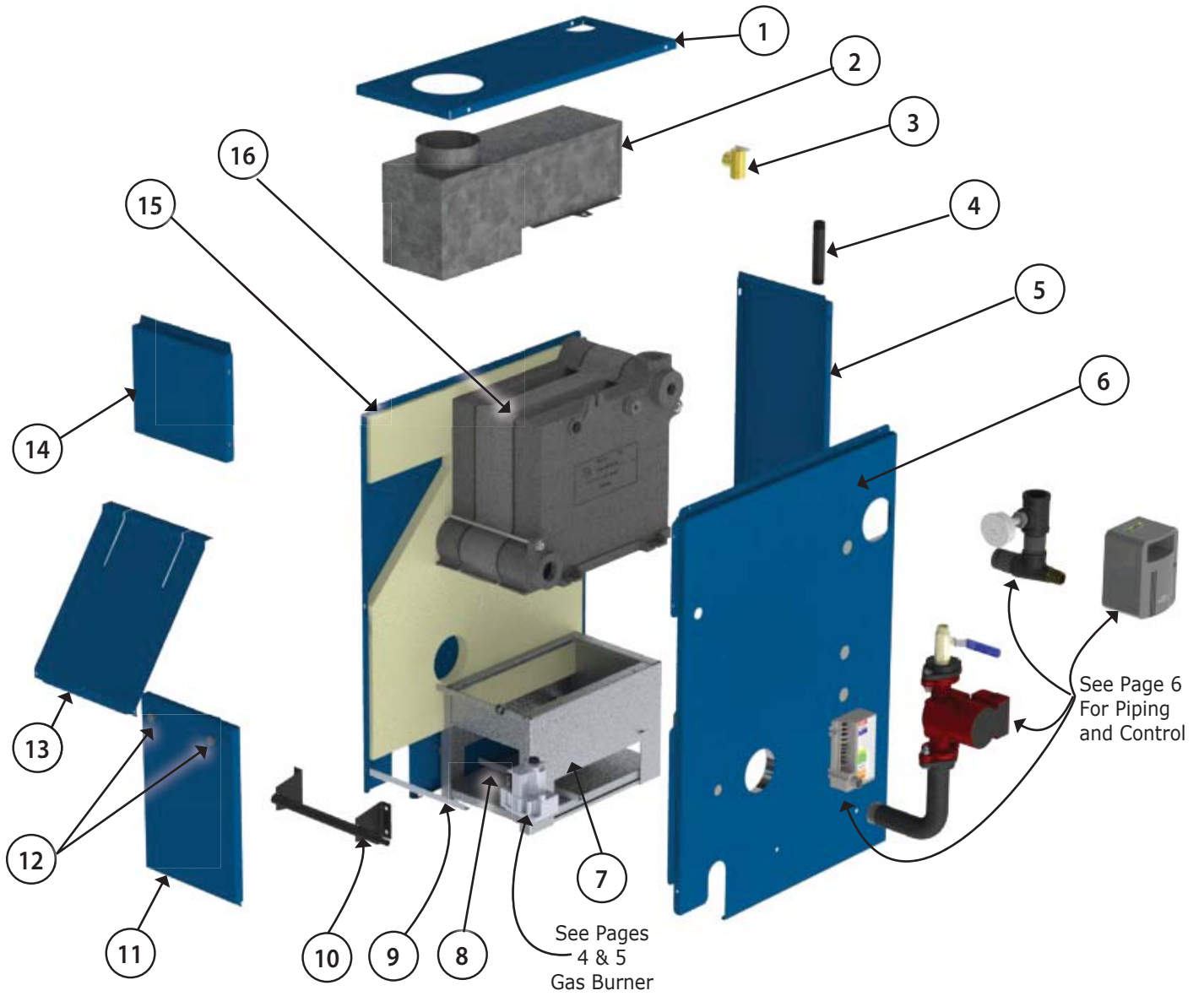
Include following information when ordering.

Part Number _____

Part Description _____

Boiler Model Number _____

Boiler Serial Number _____



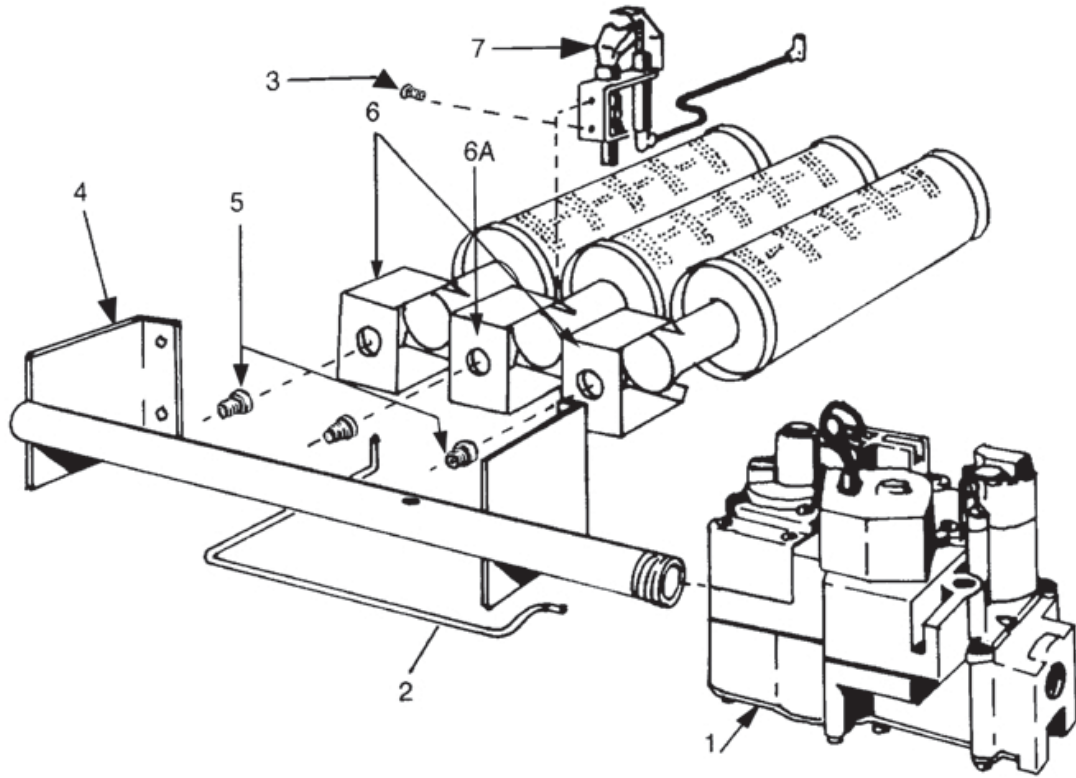
REPAIR PARTS

JACKET ASSEMBLY

KEY NO.	DESCRIPTION	3	4	5	6	7	8	9
		SECTION	SECTION	SECTION	SECTION	SECTION	SECTION	SECTION
		Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
‡	Jacket Assy Complete	42500873	42500874	42500875	42500876	42500877	42500878	42500879
1	Jacket, Top Panel	42500843	42500844	42500845	42500846	42500847	42500848	42500849
2	Draft Diverter	42500673	42500674	42500675	42500676	42500677	42500678	42500679
3	Safety Relief Valve	14622011						
4	¾" x 6½" Adapter	14607002						
5	Jacket, Back Panel	42500833	42500834	42500835	42500836	42500837	42500838	42500839
6	Jacket, Right Side Panel	42500802	42500802	42500802	42500802	42500802	42500802	42500802
7a	Base	42500663	42500664	42500665	42500666	42500667	42500668	42500669
7b	Base Insulation							
	- Base Sides (2)	14614130	14614130	14614130	14614130	14614130	14614130	14614130
	- Base Front	14614113	14614114	14614115	14614116	14614117	14614118	14614119
	- Base Rear	14614123	14614124	14614125	14614126	14614127	14614128	14614129
8	Base Baffle	42500643	42500644	42500645	42500646	42500647	42500648	42500649
9	Jacket Tie Bar	42500653	42500654	42500655	42500656	42500657	42500658	42500659
10	Gas Manifold	See Pages 4 & 5						
11	Jacket, Diverter Panel	42500813	42500814	42500815	42500816	42500817	42500818	42500819
12	Knob, Service Door (Pair)	13702513	13702513	13702513	13702513	13702513	13702513	13702513
13	Jacket, Diverter	42500823	42500824	42500825	42500826	42500827	42500828	42500829
14	Jacket, Front Panel	42500811	42500804	42500805	42500806	42500807	42500808	42500809
15	Jacket, Left Side Panel	42500801	42500801	42500801	42500801	42500801	42500801	42500801
16	Block Assembly (19, 16, 15, 14, 8)	41000331	41000431	41000531	41000631	41000731	41000831	41000931
‡	Combustible Floor Plate	14614031	14614031	14614031	14614031	14614032	14614032	14614032
‡	Cerafelt Gasket	14614018	14614018	14614018	14614018	14614018	14614018	14614018
‡	Vent Damper	240006937	240006938	240006938	240006939	240006939	240006939	240006939
‡	Base Assembly Includes 7a, 7b & 8	43300663	43300664	43300665	43300666	43300667	43300668	43300669

‡ Not illustrated

FOR USE WITH NATURAL GAS ONLY



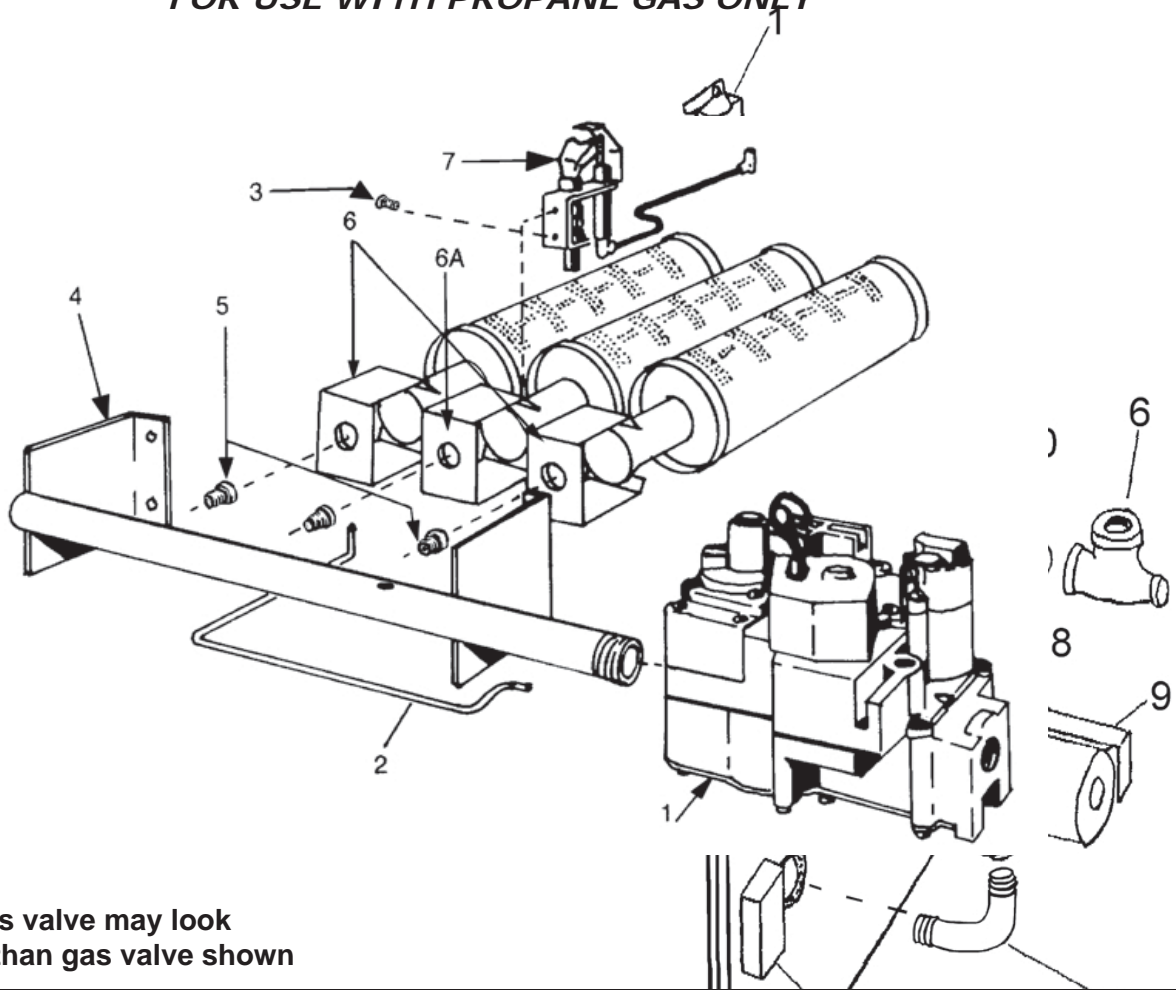
NOTE: Actual gas valve may look different than gas valve shown

NATURAL GAS BURNER & MANIFOLD PARTS								
<i>This is a repair parts list – NOT a packing list!</i>								
KEY NO.	DESCRIPTION	3 Section	4 Section	5 Section	6 Section	7 Section	8 Section	9 Section
1	Gas Valve, Natural Gas	14662052	14662052	14662052	14662058	14662058	14662058	14662058
2	Pilot Tube	14615005	14615005	14615005	14615005	14615005	14615006	14615006
3	10-32 x 3/16" Slotted Hex Head Screws	14695301	14695301	14695301	14695301	14695301	14695301	14695301
4	Gas Manifold	14616033	14616034	14616035	14616013	14616014	14616015	14616016
5	Main Burner Orifice*	14615031	14615031	14615031	14615035	14615035	14615035	14615035
6	Main Burner Regular**	14615532	14615532	14615532	14615532	14615532	14615532	14615532
6A	Main Burner, Pilot Mount	14615531	14615531	14615531	14615531	14615531	14615531	14615531
7	Pilot	14662092	14662092	14662092	14662092	14662092	14662092	14662092
‡	Rollout Shield	42500933	42500934	42500935	42500936	42500937	42500938	42500939

*Requires 1 less than the number of sections.
 **Requires 2 less than the number of sections.
 ‡ Not illustrated.
 Quantity is 1 unless otherwise noted.

REPAIR PARTS

FOR USE WITH PROPANE GAS ONLY



NOTE: Actual gas valve may look different than gas valve shown

PROPANE GAS BURNER & MANIFOLD PARTS								
<i>This is a repair parts list – NOT a packing list!</i>								
KEY NO.	DESCRIPTION	3 Section	4 Section	5 Section	6 Section	7 Section	8 Section	9 Section
		Electronic Intermittent Ignition (Shown)						
1	Gas Valve, LP	14662062	14662062	14662062	240008809	240008809	240008809	240008809
2	Pilot Tube	14615005	14615005	14615005	14615005	14615005	14615006	14615006
3	10-32 x 3/16" Slotted Hex Head Screws	14695301	14695301	14695301	14695301	14695301	14695301	14695301
4	Gas Manifold	14616033	14616034	14616012	14616013	14616014	14616015	14616016
5	Main Burner Orifice*	14615036	14615036	14615036	14615036	14615036	14615036	14615036
6	Main Burner Regular**	14615532	14615532	14615532	14615532	14615532	14615532	14615532
6A	Main Burner, Pilot Mount	14615531	14615531	14615531	14615531	14615531	14615531	14615531
7	Pilot Burner (includes)***	14662092						
		PB00208						
		14662087						
‡	Rollout Shield	42500933	42500934	42500935	42500936	42500937	42500938	42500939

* Requires 1 less than the number of sections.

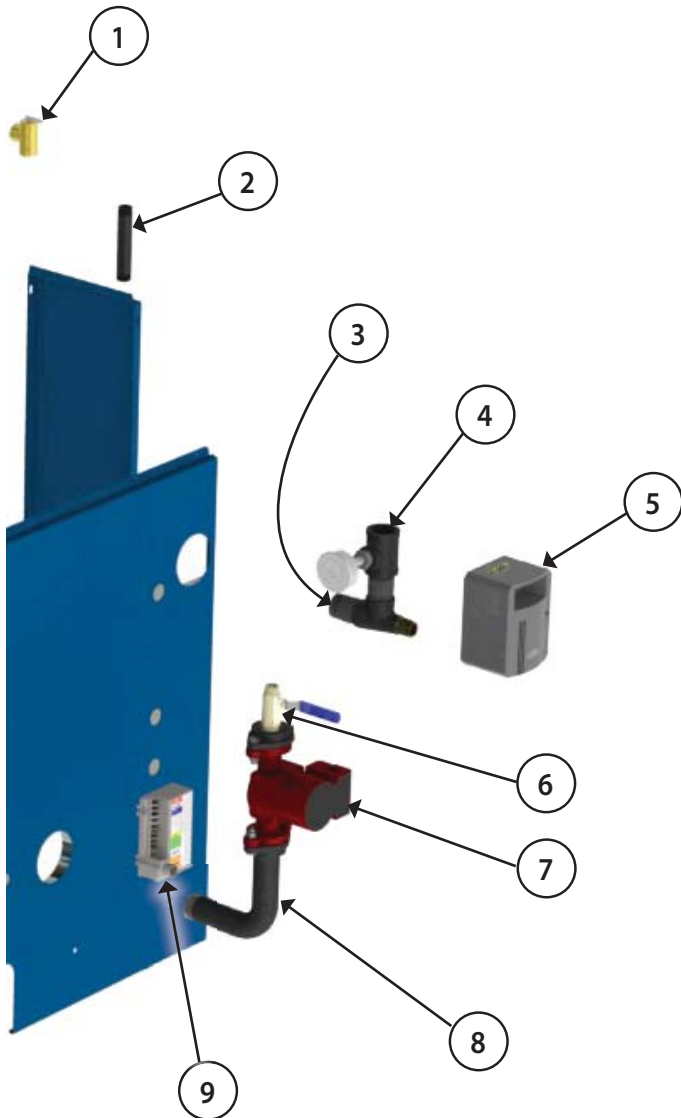
**Requires 2 less than the number of sections.

‡ Not illustrated.

Quantity is 1 unless otherwise noted.

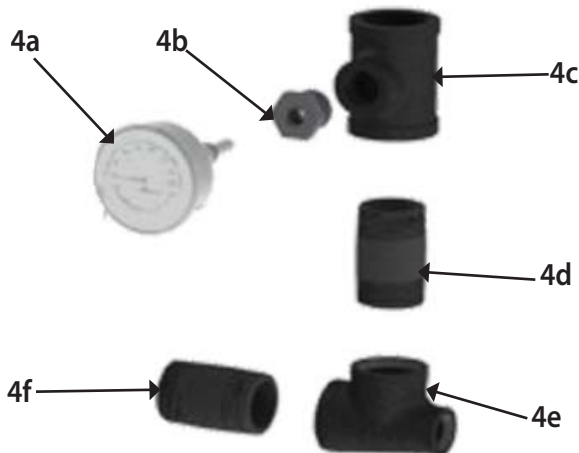
*** Pilot shipped natural gas only orifice and fitting required for LP conversion

BOILER CONTROLS AND PIPING



Key No.	Description	Part No.	
1	3/4" ASME Relief Valve	14622011	
2	3/4" x 6 1/2" Nipple	14607002	
3	1 1/4" x 2 1/2" Nipple	14607044	
4	4a	Temperature Pressure Gauge - 2" shank	1260006SP
	4b	Bushing, 3/4" x 1/4", Black Iron	1060002
	4c	Tee, 1 1/4" x 1 1/4" x 3/4", Black Iron	PF05901
	4d	Adapter, 1 1/4" x 2 1/2", Black Iron	14607044
	4e	1 1/4" x 3/4" x 1 1/4" Tee	1510001
	4f	1 1/4" x 2 1/2" Nipple	14607044
5	Hydrolevel Control	240009113	
6	1 1/4" x 3/4" x 1 1/4" Tee	1510001	
7	Grundfos Pump UP15-42F Circulator	CI006.01	
	Taco Pump 007	CI-001.03	
8	1 1/4" Bent Return Adapter	14607003	
9	Intermittent Pilot Control	14662070	
‡	Sensor Clip	240008013	
‡	Sensor Well	240007709	
‡	Blocked Vent Safety Switch (36TX16-6282) 280°F	1500009	
‡	Rollout Switch	14629002	
‡	5" Vent Damper	240006937	
‡	6" Vent Damper	240006938	
‡	7" Vent Damper	240006939	
‡	2 1/2" x 1 1/4" Bushing (2 Required)	14693008	
‡	2 1/2" Plug	14693024	
‡	2 1/2" x 3/4" Bushing	14693083	
‡	1/2" Plug (3 Required)	1395003	
‡	400°F Black Silicone Rubber Adhesive Sealant (10.3 oz. Cartridge)	14606020	

Temperature Pressure Gauge Assembly



‡ Not illustrated

MISCELLANEOUS PARTS

DESCRIPTION	PART NUMBER	QTY
Circulator Harness	37519501	1
Damper Harness, 60"	240005480	1
Wire Harness, Rollout/Blocked Vent Safety Switch	37513301	2
Wire Harness, Gas Valve	43300942	1
Strain Relief Connector	EF-016.01	1
Wire Clip	240010487	1
Bushing, 7/8 to 3/4	206000023	1
Strain Relief Bushing	14634032	2
Screw, 10 x 12	14695074	2



General Conditions

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE-TO-STATE OR PROVINCE-TO-PROVINCE.

By this Limited Warranty, Kenmore issues limited warranties from the date of original installation of the Residential Cast Iron Water Boiler ("Water Boiler") to the Original Purchaser (as herein defined), subject to the terms and conditions stated below. This Limited Warranty shall apply only to the original installation of the Water Boiler in a single or two-family residential dwelling, used without interruption by the Original Purchaser as his or her residence. "Original Purchaser" means the person that purchased the new Water Boiler directly (a) from the Kenmore brand dealer; or (b) in the case of a newly constructed home, from the contractor who purchased such new Water Boiler directly from a Kenmore brand dealer or wholesaler for installation and use in the newly constructed home.

One (1) Year Limited Parts Warranty:

Kenmore warrants its Water Boiler to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. If any parts are found to be defective in manufacture during this one (1) year period, Kenmore will supply a replacement for the defective part.

Second through Twenty-Fifth Years and Beyond—Heat Exchanger Limited Warranty:

Kenmore warrants the cast iron heat exchanger of its Water Boilers (not components parts) to be free from defects in material and workmanship under normal usage for the second through the twenty-fifth years and beyond following the date of original installation. If the heat exchanger is found to be defective in material or workmanship during this period, Kenmore will supply a replacement for the defective heat exchanger.

This Heat Exchanger Limited Warranty covers only the cast iron heat exchanger assembly. The burner(s), jacket, controls and other equipment furnished by Kenmore but purchased from other manufacturers shall be limited to their separate warranties, if any.

Limitations/Exclusions To Warranty

- 1) Under no circumstances will Kenmore be responsible for any other costs associated with rectifying the defective part, including without limitation, costs associated with removing and reinstalling the defective part or its replacement part, and all labor and material costs connected therewith, including without limitation, costs associated with returning the defective part to Kenmore. Replacement material will be invoiced to the distributor in the usual manner and will be subjected to adjustment upon proof of defect.
- 2) This Limited Warranty, in no way, can be considered as a guarantee of workmanship of an installer or repairman connected with the installation or repair of the Water Boiler or as imposing on Kenmore liability of any nature for unsatisfactory performance as a result of faulty workmanship in the installation or service of the Water Boiler, which liability is hereby expressly disclaimed.
- 3) This Limited Warranty will not be applicable if the Water Boiler is (i) used or operated over its rated capacity; (ii) installed for uses other than home heating; (iii) not maintained in accordance with Kenmore's recommendation or accepted good practice as determined by industry standards; or (iv) subjected to unauthorized alteration.
- 4) This Limited Warranty will not be applicable if the Water Boiler has been damaged as a result of being improperly installed, serviced or operated, including without limitation, operated with insufficient water; allowed to freeze; subjected to flood conditions; or operated with water conditions and/or fuels or additions which cause unusual deposits or corrosion in or on the cast iron sections.
- 5) This Limited Warranty applies only to Water Boilers installed in the United States and Canada.
- 6) This Limited Warranty does not apply to Water Boilers installed in apartments or to commercial or industrial installations.
- 7) In order for this Limited Warranty to be effective (i) the Water Boiler must have been assembled in strict compliance with installation instructions furnished with the Water Boiler by Kenmore; and (ii) the Water Boiler sections must not have been damaged during shipment and installation.
- 8) The furnishing of replacement parts under the terms of this Limited Warranty will apply to the original warranty period and will not serve to extend such period.
- 9) Kenmore shall not be liable for any damages, defaults or delays in performance under this Limited Warranty caused by any contingency beyond its control, including without limitation, a shortage or reduced supply of energy or raw materials, freezing, flood, fire, wind or lightning.
- 10) Kenmore is in no way liable for any damages that may result from (i) the failure of external wiring, piping, or other attachments and accessory products not integral with the Water Boiler; (ii) installation, service or operation that is not in compliance with all applicable federal, state and provincial laws or regulations; (iii) misapplication or the use of the Water Boiler for purposes other for which it was designed; or (iv) the use of parts not supplied or designated by Kenmore.

11)The remedy for breach of this Limited Warranty is expressly limited to the repair or replacement of any part found to be defective under conditions of normal use and the remedy for breach of this Limited Warranty, statutory duty or by reason of tort (including but not limited to negligence) does not extend to liability for incidental, special or consequential damages or loss, such as loss of the use of the materials, inconvenience or loss of profits. Some states, provinces and territories do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

THE LIMITED WARRANTY IS IN LIEU OF ALL OTHERS AND ANY AND ALL EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED IN DURATION TO THE PERIOD OF THE WARRANTY AS PREVIOUSLY STATED HEREIN. SOME STATES, PROVINCES AND TERRITORIES DO NOT ALLOW EXCLUSIONS OR LIMITATIONS ON AN IMPLIED WARRANTY, IN WHICH EVENT AND TO THE EXTENT PROHIBITED BY LAW, THE ABOVE EXCLUSIONS AND LIMITATIONS SHALL NOT APPLY TO YOU.

If any provision of this Limited Warranty shall be determined to be illegal, unconscionable or unenforceable, all other terms and provisions hereof shall nevertheless remain effective and shall be enforced to the fullest extent permitted by law. The warranties made under this Limited Warranty are exclusive and may not be altered, enlarged or changed by a distributor, dealer, or other person whatsoever.

Procedure For Obtaining Warranty Service

For prompt warranty service, notify the installer who, in turn, will notify Kenmore (see contact information below), and provide full particulars in support of the claim. Alleged defective part or parts must be returned through trade channels in accordance with Kenmore's procedure currently in force for handling returned goods for the purpose of inspection or determining the cause of failure. Kenmore will furnish the new part(s) to an authorized Kenmore installer for repair purposes.

Sears, Roebuck and Co.
Dept. 817WA
Hoffman Estates, IL 60179

INSTALLATION AND CHECK-OUT CERTIFICATE

Boiler Model _____ **Serial #** _____ **Date Installed** _____

Measured BTU/HR input _____

- Installation instructions have been followed**
- Checkout procedure and adjustments performed**
- Maintenance and Service issues reviewed with owner/ maintenance person**
- Installation booklet affixed on or adjacent to boiler**

Installer (Company) _____

Address _____

Phone _____

Installer's Name _____

Signature _____



Owner's Manual

Model No.

WPSB-3D
WPSB-3DP
WPSB-4D
WPSB-4DP
WPSB-5D
WPSB-5DP
WPSB-6D
WPSB-6DP
WPSB-7D
WPSB-7DP
WPSB-8D
WPSB-8DP
WPSB-9D
WPSB-9DP

CAUTION

Read all instructions carefully before starting the installation.

Save this manual for reference.

These instructions must be affixed on or adjacent to the boiler.

WPSB **GAS-FIRED** **HOT WATER BOILERS**

Now that you have purchased your Boiler, should a need ever exist for repair parts or service, simply contact any Sears service Center. Be sure to provide all pertinent facts when you call or visit.

The model number of your Boiler will be found on the model plate on the side of the Boiler.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PART NUMBER
- PART DESCRIPTION
- MODEL NUMBER
- NAME OF ITEM

All parts listed may be ordered from any Sears Service Center.

If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for handling.

When Sears arranges the installation, you can be sure the job is done right. We will arrange for professional workmanship.... and we'll take care of the entire project. What's more, during installation you get insured protection.... against property damage and also against accidents to workmen. All you have to do is talk to your nearest Sears store today for detailed information.