

COMPONENT INSTALLATION INSTRUCTIONS SFH IV Series Water Boiler

⚠ WARNING

Burn and scald hazard. Components shall be installed by qualified service agency in accordance with manufacturer's instructions and all applicable codes and requirements of authority having jurisdiction. Verify Boiler is off and cooled before component installation. Failure to follow these instructions could result in death or serious injury.

⚠ WARNING

Burn and scald hazard. Safety relief valve could discharge steam or hot water during operation. Install discharge piping per instructions in Installation, Operation Manual supplied with boiler.

Installation Procedure

1. Install pressure gauge (A) as shown in figure 1.
2. Install pressure relief valve (B), $\frac{3}{4}$ " elbow (C), and $\frac{3}{4}$ " x 4" pipe nipple (D) as shown in figure 2. Connect pressure relief valve to discharge line. Refer to Piping Section of Installation, Operation and Maintenance Manual.
3. Remove lower jacket cowl assembly from boiler.
4. Install $1\frac{1}{4}$ " x $\frac{3}{4}$ " bushing (E) and drain valve (F) as shown in figure 3.
5. Install lower jacket cowl assembly.

