

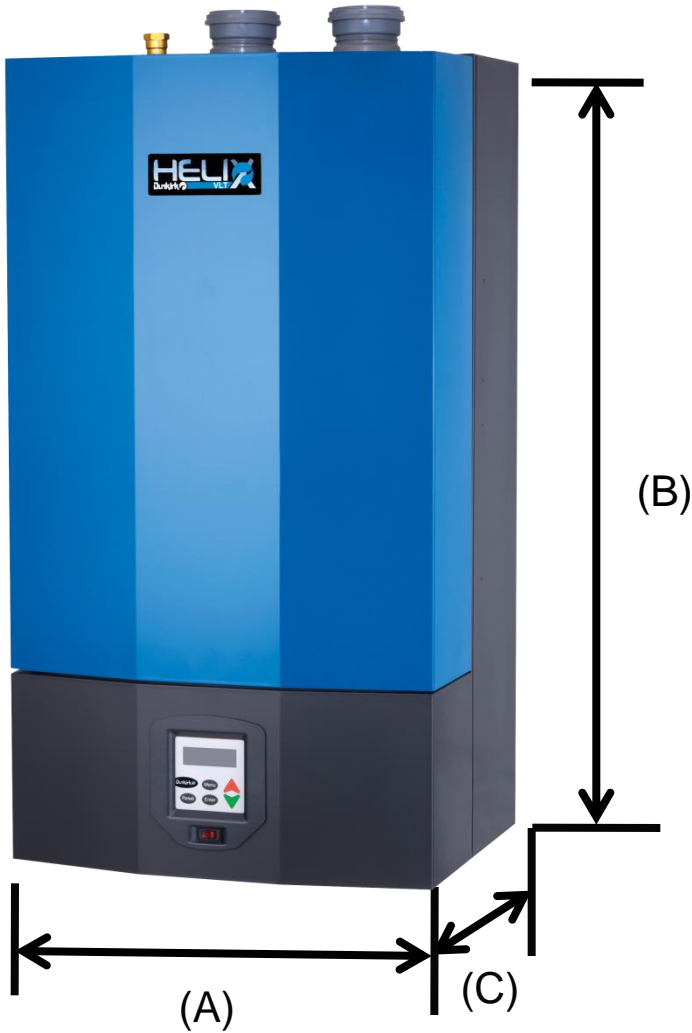


Dunkirk Helix VLT Training



Capacities BTUH	50,000	75,000	100,000	150,000	200,000	299,000
Modulation with 5 to 1 turndown	50,000 ----- 10,000	75,000 ----- 15,000	100,000 ----- 20,000	150,000 ----- 30,000	200,000 ----- 40,000	299,000 ----- 60,000
Nat or LP	LP conversion kits are shipped with every boiler					
AFUE	95	95	95	95	94	94
Water Connections	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"

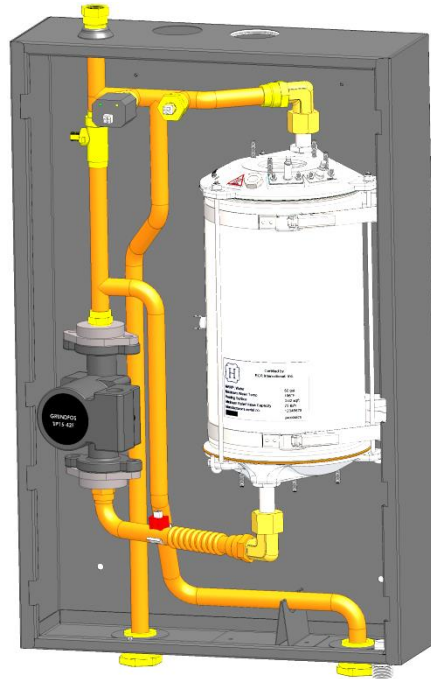




Model Size	50,000 75,000 100,000	150,000 200,000	299,000
Width (A)	20"	23"	23"
Height (B)	30"	40"	40"
Depth (C)	14"	16" → 18.3"	18.3"
Boiler Weights	<u>91 lb</u>	<u>157 lb</u>	<u>195 lb</u>

- **Vertical Stainless Steel Coil Heat Exchanger**
- **Probe-type low water cut-off**
- **Specialized flue collector designs**
- **Argus vision control**
- **Built-in Primary/Secondary Piping**

- Factory installed
- Low pressure drop (less than ½ psi) across the boiler's supply and return connections
- Hydraulically Separates boiler from the system
- A ball valve is located between the internal tees.



Benefits

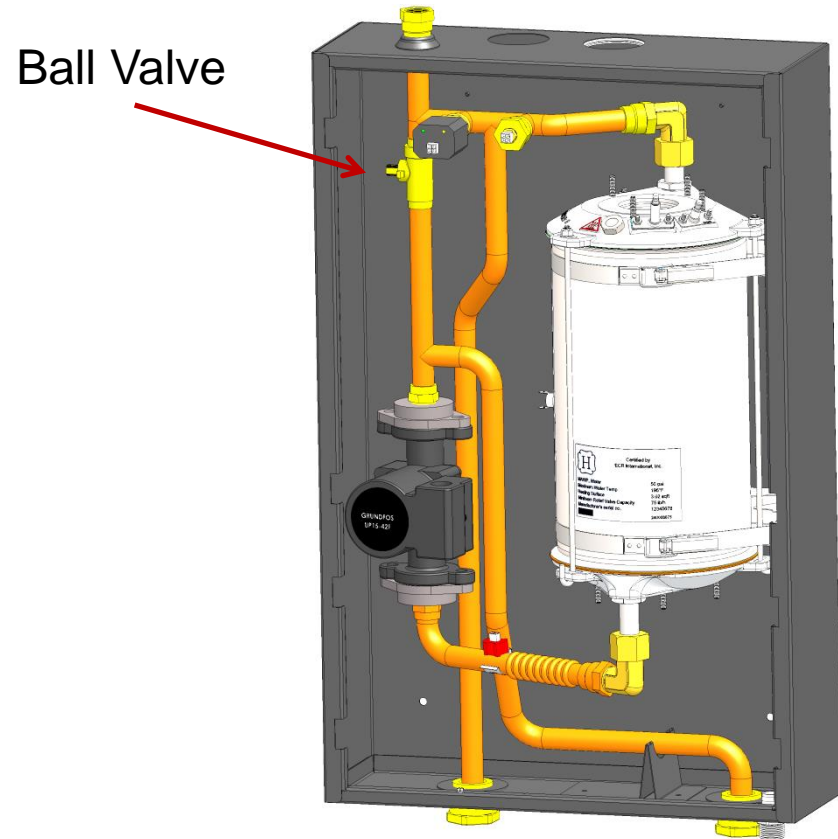
Saves the installer material and labor.

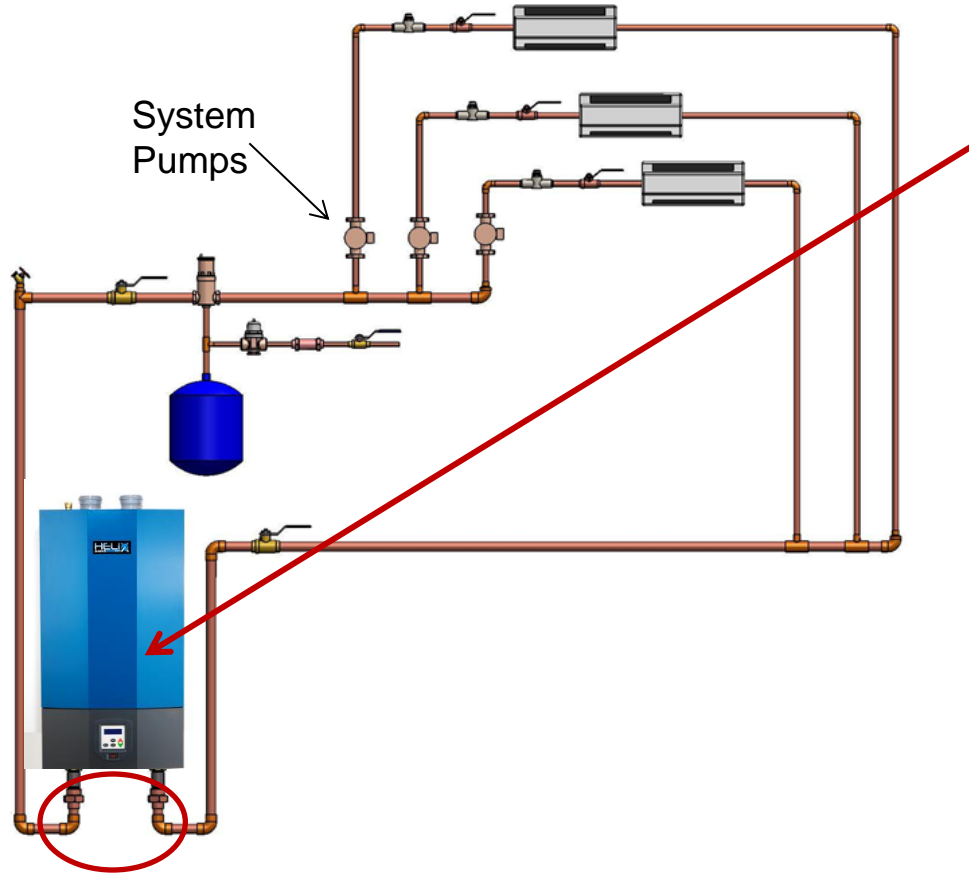
No need to purchase a costly high head pump. Easy to connect to existing systems without extensive re-piping.

Ensures proper flow through the boiler's heat exchanger regardless of how many system zones are open or closed.

Increases the boiler's piping options when the existing system already has a set of closely spaced tees or when installing a new multiple boiler system.

- Primary Secondary can be either internal to boiler or external to already existing closely spaced tee's!
- Saves both time and money on install
- **Note: System requires at least one secondary circulator.**





Primary/Secondary Piping and Pump

Factory installed inside the boiler.

The internal pump provides the correct amount of water flow through the heat exchanger.

The pressure drop across the boiler's supply and return line is negligible - the boiler is not adding resistance to the system piping.

VLT Contractor Challenge

- Targeted Contractors who sell competitors MODCONs.
- When we compare price to price we are often equal, sometimes higher.
- When they filled out the Scorecard we found to be from \$343 to \$1700 LESS!!

Dunkirk VLT Contractor Challenge Scorecard						
Competitor Scorecard						
Competitive Condensing Boiler Manufacturer and Model						
Item	Material Cost	Labor Hours	Labor Cost per Hour	Total Labor Cost	Description	Total Cost (Material + Labor)
Cost of Competitive Boiler	2680	4.0	125	1000	Burnham Alpine ALP80	\$ 3680.00
Primary/ Secondary Piping	200	3.0	125	375	Cost to purchase all piping, fittings, valves and materials to construct the P/S loop. Include the time, number of technicians and fully burdened labor rate to install.	\$ 575
Primary Pump (if not included)	240	.5	125	62.50	Cost of primary pump and labor to install	\$ 302.50
Code Compliant LWCO (if applicable)	125	.5	125	62.50	Cost of probe type LWCO	\$ 187.50
Electrician/Labor to install and wire LWCO	—	—	—	—	Cost of labor or sub-contracted electrician to wire and install LWCO	—
Wall Bracket	—	—	—	—		—
Productivity Rating	3215	12	125	1500	Total labor time required for installation start to finish (number of technicians x hours to complete)	\$ 1500.00
NOT SALE PRICE Total Cost:						4745.00
VLT Scorecard						
VLT						
Item	Material Cost	Labor Hours	Labor Cost per Hour	Total Labor Cost	Description	Total Cost (Material + Labor)
VLT Cost	3300	8.0	125	1000		\$ 4300.00
Primary/ Secondary Piping	0	0	0	0	Cost to purchase all piping, fittings, valves and materials to construct the P/S loop. Include the time, number of technicians and fully burdened labor rate to install.	0
Primary Pump (if not included)	0	0	0	0	Cost of primary pump and labor to install	0
Code Compliant LWCO (if applicable)	0	0	0	0	Cost of probe type LWCO	0
Electrician/Labor to install and wire LWCO	0	0	0	0	Cost of labor or sub-contracted electrician to wire and install LWCO	0
Wall Bracket	0	0	0	0		0
Productivity Rating	3300	8.0	125	1000	Total labor time required for installation start to finish (number of technicians x hours to complete)	\$ 1000.00
NOT SALE PRICE — Total Cost:						\$ 4300.00

VLT vs Burnham

\$ 345.00



Contractor Challenge

VLT vs. Viessman

\$ 2,409.00

Competitor Scorecard						
Competitive Condensing Boiler						
Manufacturer and Model						
Vitodens 200						
Item	Material Cost	Labor Hours	Labor Cost per Hour	Total Labor Cost	Description	Total Cost (Material + Labor)
Cost of Competitive Boiler	4929					4,929
Primary/ Secondary Piping	200	4	\$100	\$600	Cost to purchase all piping, fittings, valves and materials to construct the P/S loop. Include the time, number of technicians and fully burdened labor rate to install.	600
Primary Pump (if not included)	150	1		150	Cost of primary pump and labor to install	150
Code Compliant LWCO (if applicable)					Cost of probe type LWCO	
Electrician/Labor to install and wire LWCO					Cost of labor or sub-contracted electrician to wire and install LWCO	
Wall Bracket						
Productivity Rating		2 @ 15	100	1500	Total labor time required for installation start to finish (number of technicians x hours to complete)	3,000
Total Cost:						8,679
VLT Scorecard						
VLT						
VLT 200						
Item	Material Cost	Labor Hours	Labor Cost per Hour	Total Labor Cost	Description	Total Cost (Material + Labor)
VLT Cost	4,270					4,270
Primary/ Secondary Piping				\$0	Cost to purchase all piping, fittings, valves and materials to construct the P/S loop. Include the time, number of technicians and fully burdened labor rate to install.	
Primary Pump (if not included)				0	Cost of primary pump and labor to install	
Code Compliant LWCO (if applicable)				0	Cost of probe type LWCO	
Electrician/Labor to install and wire LWCO				0	Cost of labor or sub-contracted electrician to wire and install LWCO	
Wall Bracket				0		
Productivity Rating		2 @ 10	100	2,000	Total labor time required for installation start to finish (number of technicians x hours to complete)	2,000
Total Cost:						6,270



Contractor Challenge

VLT vs. Weil Mclain

\$ 2,200.00

Competitor Scorecard

Competitive Condensing Boiler
Manufacturer and Model

Weil Ultra

Item	Material Cost	Labor Hours	Labor Cost per Hour	Total Labor Cost	Description	Total Cost (Material + Labor)
Cost of Competitive Boiler	\$3,300	16	\$90.00	\$1,440		\$4,740
Primary/ Secondary Piping	\$400	1	\$90.00	\$90	Cost to purchase all piping, fittings, valves and materials to construct the P/S loop. Include the time, number of technicians and fully burdened labor rate to install.	\$490
Primary Pump (if not included)	\$200	1	\$90.00	\$90	Cost of primary pump and labor to install	\$290
Code Compliant LWCO (if applicable)	\$100	2	\$90.00	\$180	Cost of probe type LWCO	\$280
Electrician/Labor to install and wire LWCO	\$100	1	\$90.00	\$90	Cost of labor or sub-contracted electrician to wire and install LWCO	\$190
Wall Bracket	\$100	3	\$90.00	\$270		\$370
Productivity Rating					Total labor time required for installation start to finish (number of technicians x hours to complete)	8
Total Cost:						\$6,360

VLT Scorecard

VLT

Item	Material Cost	Labor Hours	Labor Cost per Hour	Total Labor Cost	Description	Total Cost (Material + Labor)
VLT Cost	\$2,700	16	\$90	\$1,440		\$4,140
Primary/ Secondary Piping	0	0	\$0	\$0	Cost to purchase all piping, fittings, valves and materials to construct the P/S loop. Include the time, number of technicians and fully burdened labor rate to install.	0
Primary Pump (if not included)	0	0	0		Cost of primary pump and labor to install	0
Code Compliant LWCO (if applicable)	0	0	0	0	Cost of probe type LWCO	0
Electrician/Labor to install and wire LWCO	0	0	0	0	Cost of labor or sub-contracted electrician to wire and install LWCO	0
Wall Bracket	0	0	0	0		0
Productivity Rating	0	0	0	0	Total labor time required for installation start to finish (number of technicians x hours to complete)	7
Total Cost:						\$4,140

Contractor Testimonial

“We went from two men, two days to two men one day!”
“We are still quoting and getting jobs with 2 men/2 days but are much more profitable, and competitive with the VLT and H2O”



Stainless Steel Coil Heat Exchanger

- Vertical Helix Coil – Self Cleaning



- Stainless Steel Coil 316L with 444 fins that are laser welded to the coil.
- ASME “H” stamp with 150 MAWP
- Exclusive to ECR. Developed in our research facility located in Utica, NY

Benefits

Waterways are wide and smooth with a helix coil that expands and contracts to inhibit hard water scaling. The vertical design coil prevents debris from settling in the heat exchanger. Condensate flowing over the fins continually “washes” the combustion side

The stainless steel is resistant to the effects of acidic condensate. The laser welding process ensures the highest level of heat transfer and efficiency

Competitive advantages over other brands which do not have this heat exchanger technology.

H Stamped, ASME heat exchanger designed, assembled and independently audited in our Utica NY facility; unlike competitors who source their heat exchangers.

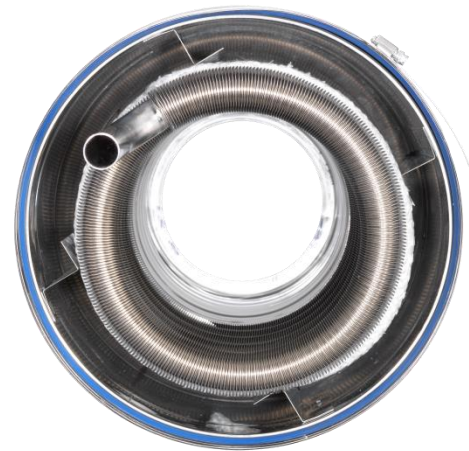
- 316L/444 Stainless Steel Coil
- Wide open design
- No high head pump required
- Self cleaning action
- We live up to our claim





Stainless Steel Coil Heat Exchanger

299 Series



The VLT – **V**ertical mounted, **L**aser welded fin **T**ube

316L stainless steel tubing has 444 fins laser welded onto the tubing. 444 fins are used due to their high heat transfer and high corrosion resistance in the combustion area.



Tubing Diameter

The larger diameter tubing and round shape optimize water flow through the heat exchanger. *Less restriction compared to other designs*



Positioning / Self Cleaning

The vertical positioning of the coil heat exchanger and open fin spacing allows the heat exchanger to drain off any combustion particles. The natural flexing of the coil during operation reduces scale buildup



Self cleaning – both water and flue gas sides

Competition

VLT Coil



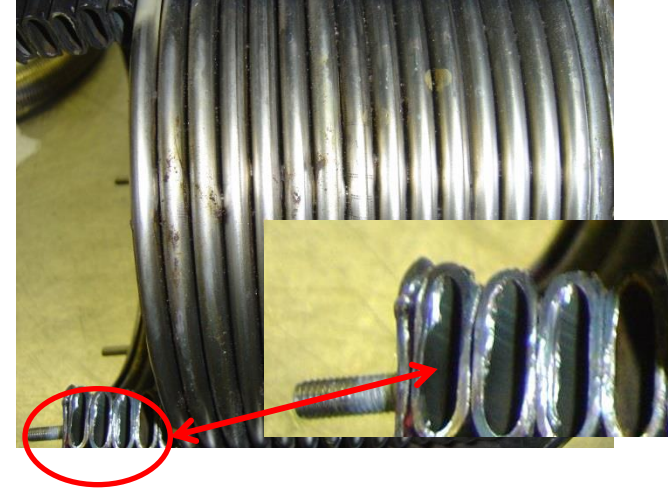
VLT round shape with a larger diameter coil for better water flow and reduced scaling

VLT Coil



Vertically positioned to drain away any debris and scale - self cleaning. Open flueways between the coils.

Competition



Horizontal positioning - low spots where debris may settle. Close flueways between the coils. Oval shaped small diameter tubes restrict water flow

Heat Exchanger Comparisons



SSC Coil

Water Tube – Single piece coil

Self Cleaning

Flue Gas Side – **Yes**

Water Side – **Yes** - water flow velocity is maintained preventing debris from settling. The natural flexing of the coil (during operation) reduces scale buildup

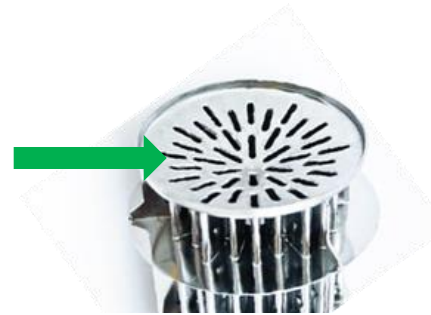
15 year HX warranty

5:1 turndown

95% AFUE

94% AFUE (200/299 sizes)

Vertically Positioned - yes
Self Cleaning – (see below)
Stainless Construction – yes



Competition



Fire Tube – multiple tubes with welded connections
potential stress and leak points

Self Cleaning

Flue Gas Side – **Yes**

Water Side – Water flow velocity is reduced allowing debris to settle inside the heat exchanger

10 year HX warranty

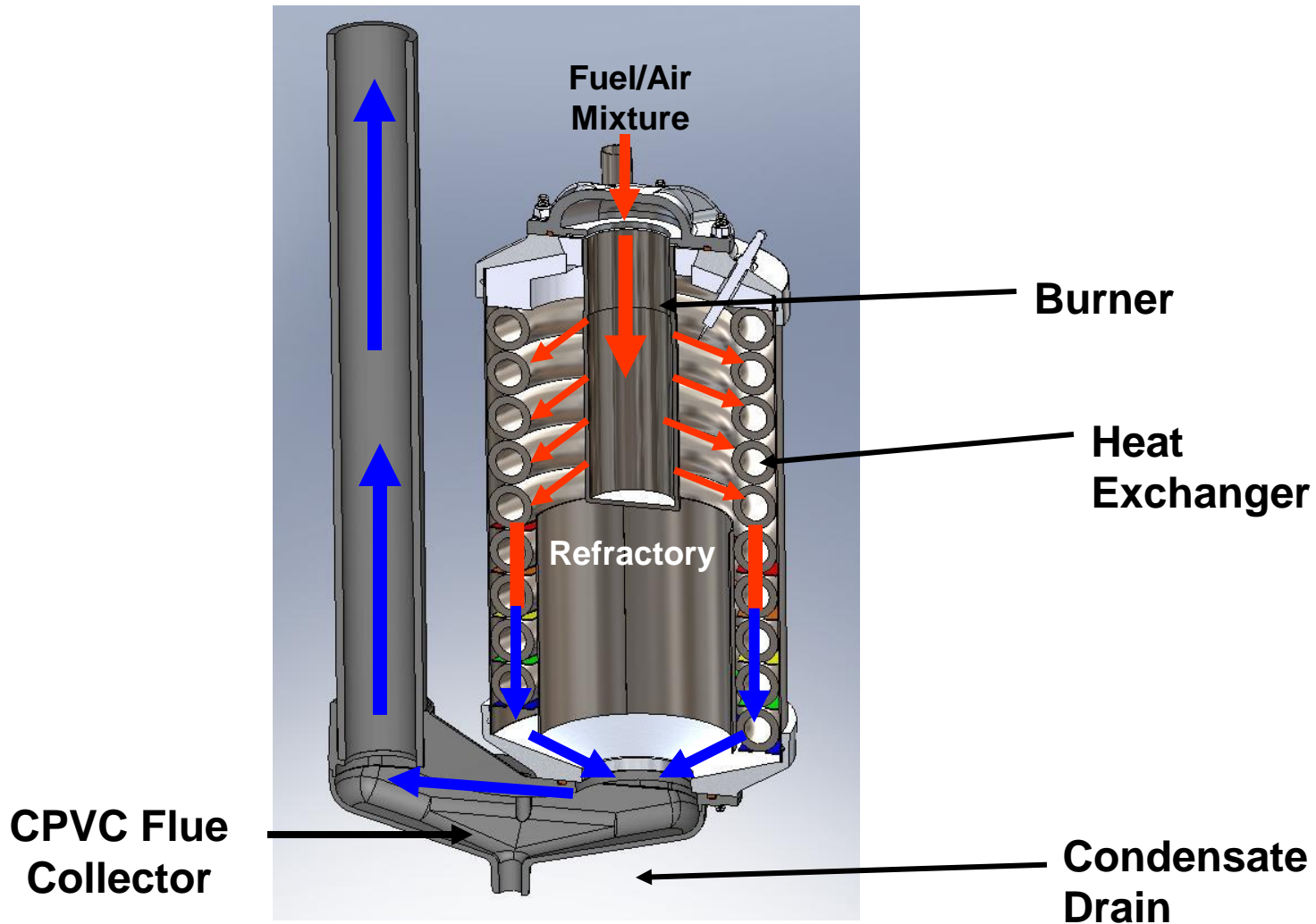
3.7:1 or 5:1 turndown – depending on manufacture

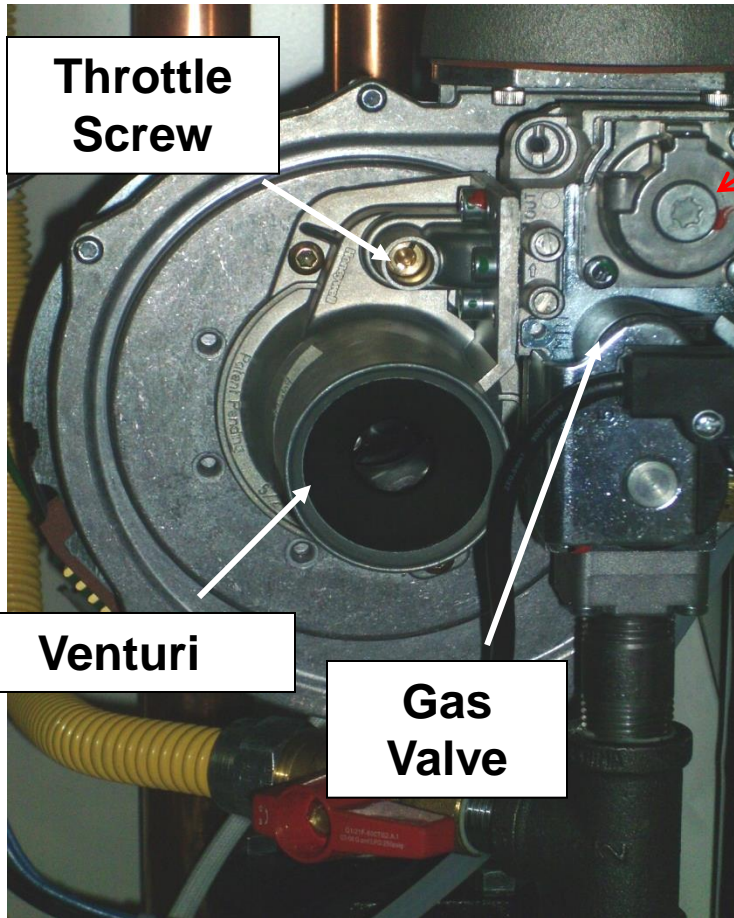
95% AFUE

- Worgas™ designed gas burner for the unit
- Natural / propane
- Easy removal for field inspection
- Easy removal for maintenance to heat exchanger

Note: Burner is keyed to heat exchanger. Line up notch in heat exchanger casting.



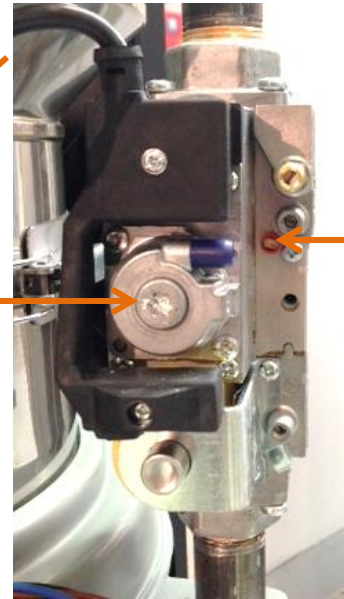




Don't touch offset screw will void valve's calibration



- 120 volt gas valve system
- Venturi system takes air from within the sealed cabinet
- Adjust throttle screw for proper gas / air CO² setting



Throttle Screw

Don't touch offset screw
will void calibration





Low Water Cutoff

- Protects the boiler.
- Factory installed.
- Probe style.
- Test button feature with indicator lights.

Benefits

Prevents boiler operation without the proper water level.

Saves the installer material and labor. Most States now require a boiler to have a low water cutoff.

Reliably operates off of the water level in the boiler and not a pressure or flow sensing device. This is not a surface mounted sensor.

Easy to test and verify the LWCO is operating properly.

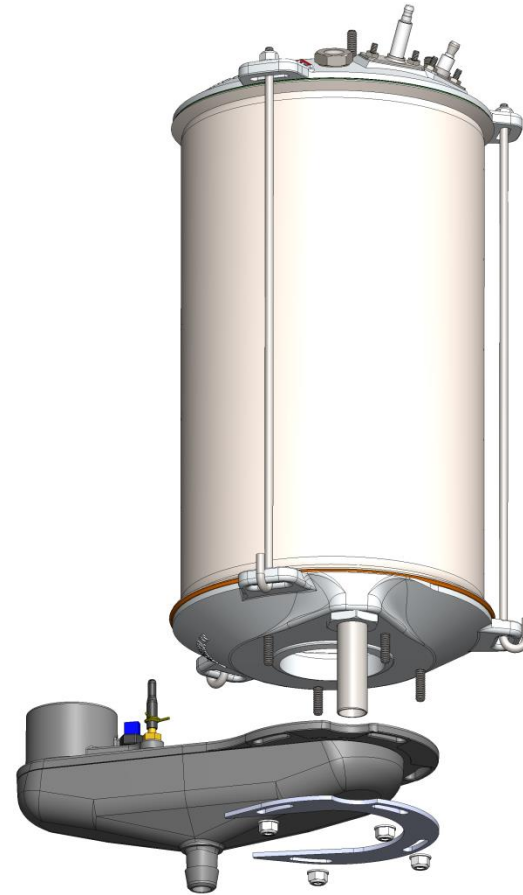
Specialized Flue Collector

Schedule 40 CPVC (Changing to Polypropylene)

Exceptional resistance to the effects of acidic condensate.

Will not corrode over the life of the boiler.

Saves the installer material and labor.



Benefits

Polypropylene – High temperature rating.

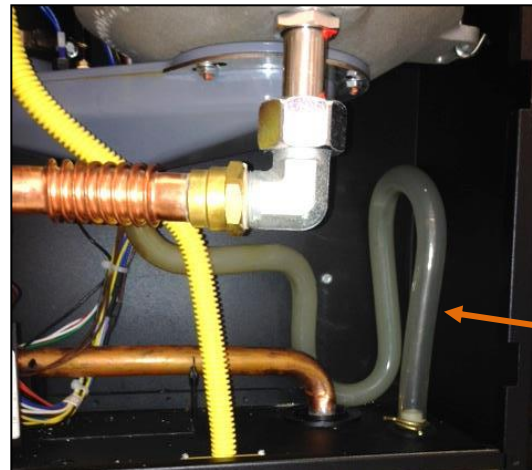
Exceptional resistance to the effects of acidic condensate.

Will not corrode over the life of the boiler.

Flue Gas sample port built in.



- Drain is 3/4" PVC NPT.
- Internal trap built into boiler drain.
- Fill trap with water prior to start of boiler.
- Contractor is required to run a drain off boiler.



Built-in Trap



ARGUS™ Control
EASY TO PROGRAM
EASY TO UNDERSTAND

Same Control on 50-299 models!



Boiler Clearances

Dimension	Combustible Materials (1)	Service (1) (2)
Model	050/075/100/ 150/200/299	050/075/100/ 150/200/299
Top	0" (0 cm)	14" (36 cm)
Left Side	0" (0 cm)	0" (0 cm)
Right Side	0" (0 cm)	0" (0 cm)
Front	0" (0 cm)	6" (16 cm)
Back	0" (0 cm)	0" (0 cm)
Bottom	0" (0 cm)	12" (32 cm)
Combustion Air/Vent Piping	0" (0 cm)	6" (16 cm)
Hot Water Piping	1/2" (1.3 cm)	6" (16 cm)
(1) Required distances measured from boiler.		
(2) Service, proper operation clearance recommendation.		

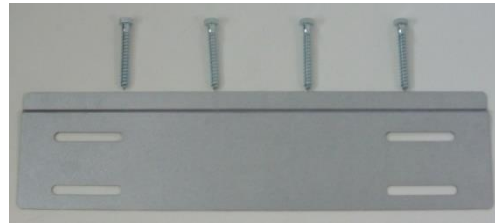


- Access to outdoors to meet minimum and maximum pipe lengths
- Disposal of condensate
- Drainage of water or anti-freeze during service or from safety relief valve piping
- Access to system water, gas piping and electrical service
- Ambient room location above 32°F
- Approved for installation in a closet
- Protect boiler from any external water or moisture that could damage the electrical or combustion controls

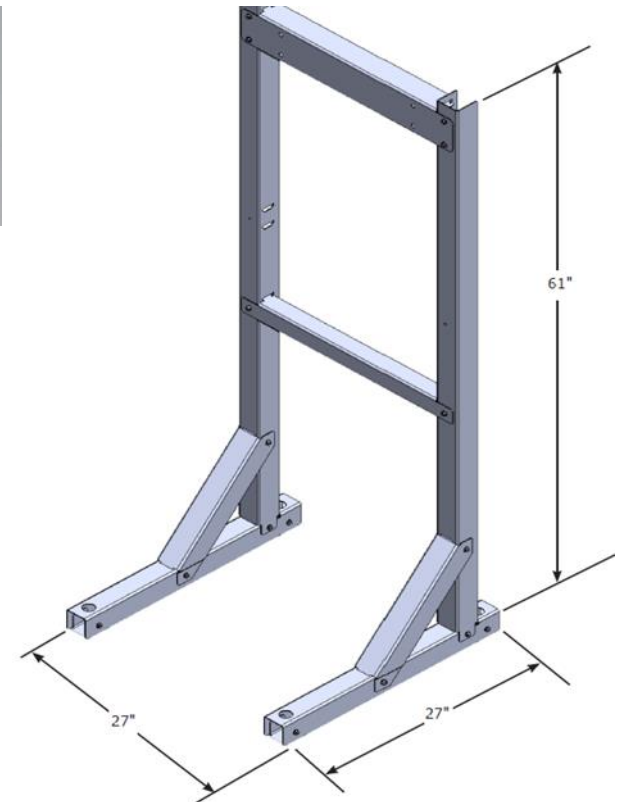
Rear of Boiler



Wall Mounting Bracket & Hardware



NEW! Optional Floor Stand



Wall Mount Bracket and Hardware Included

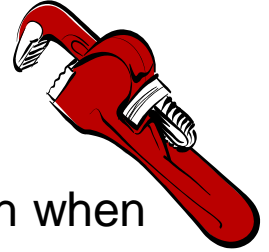
Note: For Multiple Boiler Applications - Boilers can be placed side by side or back to back

Floor Stand Features Include:

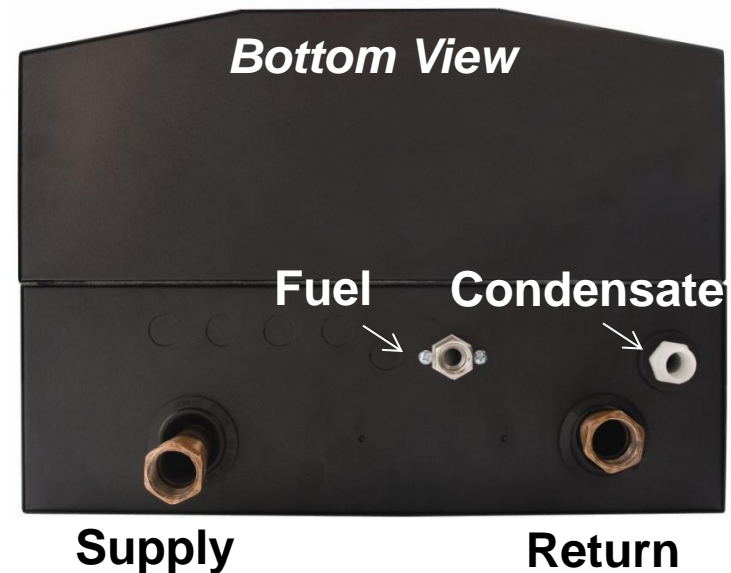
- Powder Coated Black Paint with a textured finish to match the boiler back panel. The paint process provides a durable rust resistant finish.
- One size floor stand fits the entire VLT condensing family from 50 through 299 mbh.
- The stand is shipped in a knockdown configuration for ease of handling and transport. The stand can be quickly assembled at the jobsite in just a few minutes.



- Bottom Supply and Return - 1-1/4" NPT
- Fuel Inlet – 1/2" NPT
- Condensate Drain – 3/4" NPT
- Combustion Air & Vent – 2" PVC
- 3/4" NPT Stub out on top for field installation of Safety Relief & Air Vent (included with Boiler)



Backup wrench when tightening fittings





Rated up to 150 MAWP

- Factory supplied 30 psig relief valve
- Install safety relief valve and air vent using pipe fittings provided with the boiler
- Install $\frac{3}{4}$ " or larger discharge pipe to floor
- Install relief valve with spindle in vertical position only
- Do not install shutoff valve between boiler and safety relief valve
- Field Installed - pipe relief valve to within 6" of floor



Included with every Boiler is a complete Trim kit!

No need to purchase anything additional.



On the water side,
the only thing left to
connect is your
Supply & Return !



- Gas piping needs to be in accordance with all national and local codes
- Flexible gas line piping and gas shut off inside of boiler
- Always check gas piping and connections for leaks

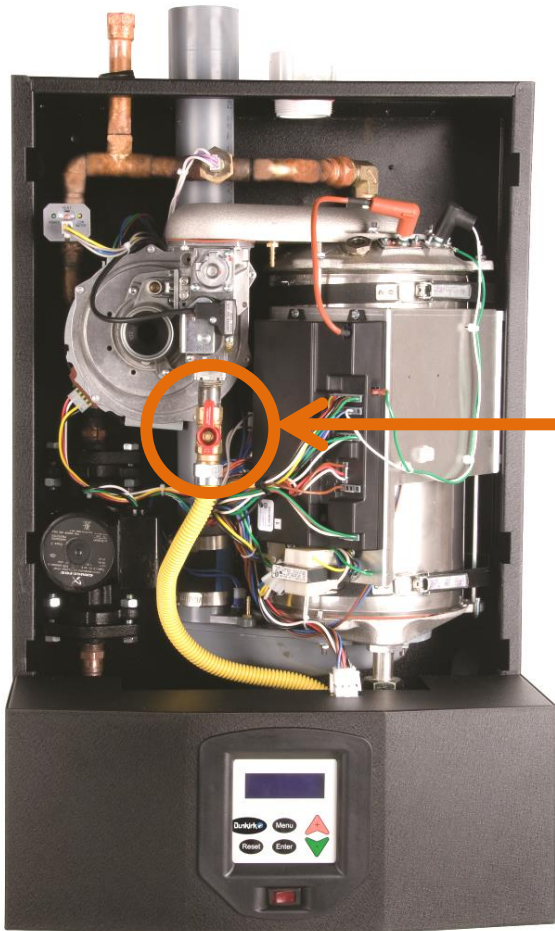


1/2" NPT Gas Connection 50/75/100

3/4" NPT Gas Connection 150/200/299

Use a backup wrench when tightening

- Service shut off valve inside boiler
- Shut off valve still required external of the boiler



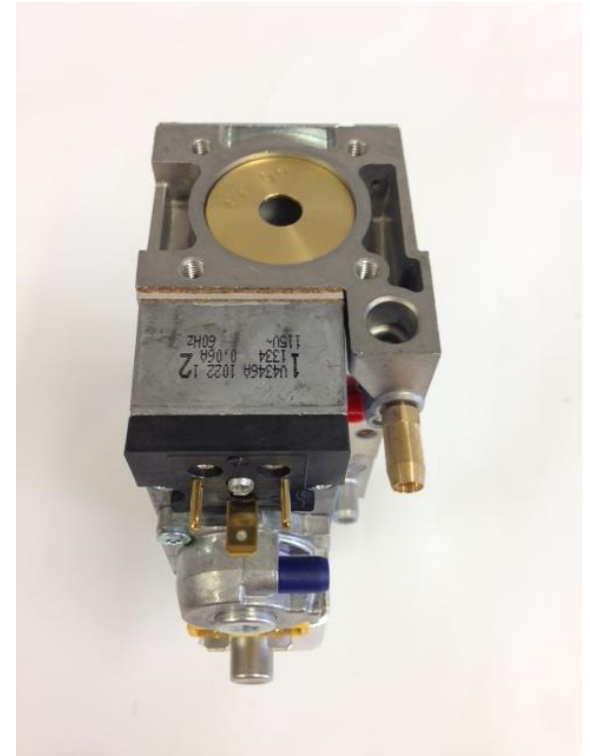
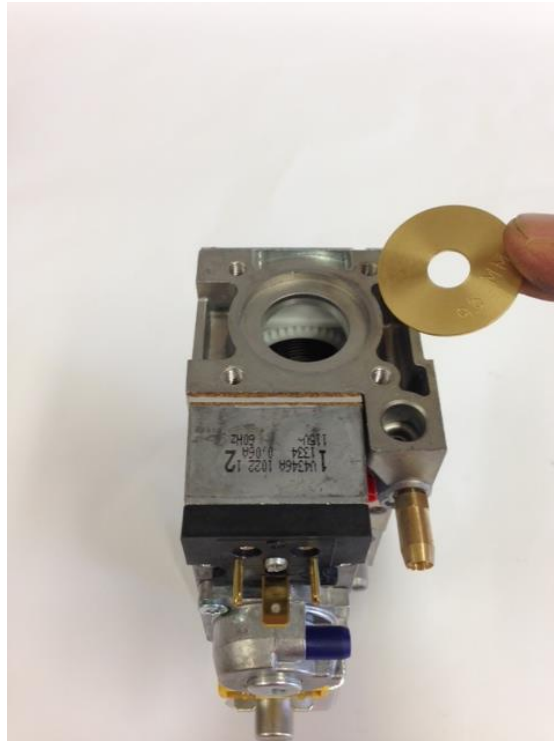
Gas Supply Pressure				
Capacities BTUH	Natural Gas		Propane	
	Min.	Max.	Min.	Max.
50,000 - 299,000	*3.0" w.c. (0.7kPa)	13.5" w.c. (3.3 kPa)	5.0" w.c. (1.2 kPa)	13.5" w.c. (3.4 kPa)

*Minimum gas pressure requirement of 3" w.c. – excellent for metropolitan areas with low gas pressure from the utility.

- All boilers shipped as Nat Gas. LP Kit included.
- Propane orifice conversion from natural gas in less than 5 minutes.
- Orifice to be installed for propane gas fired units
- Propane gas supply inlet pressures: 5" w.c. minimum, 13.5" w.c. maximum



Propane orifice location 50-200



Propane orifice - 299

- Wiring connections located inside, bottom left
- Incoming 120 volt
- Central heating circulator pump
- Domestic hot water circulator pump

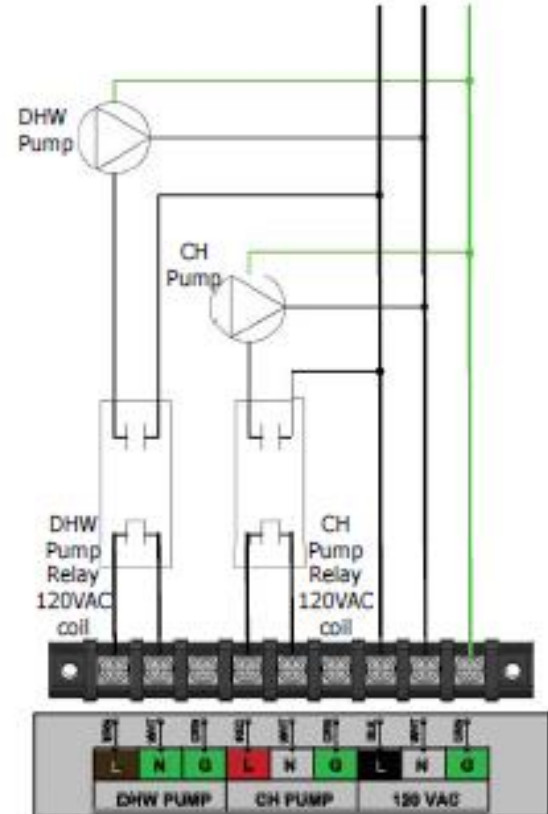


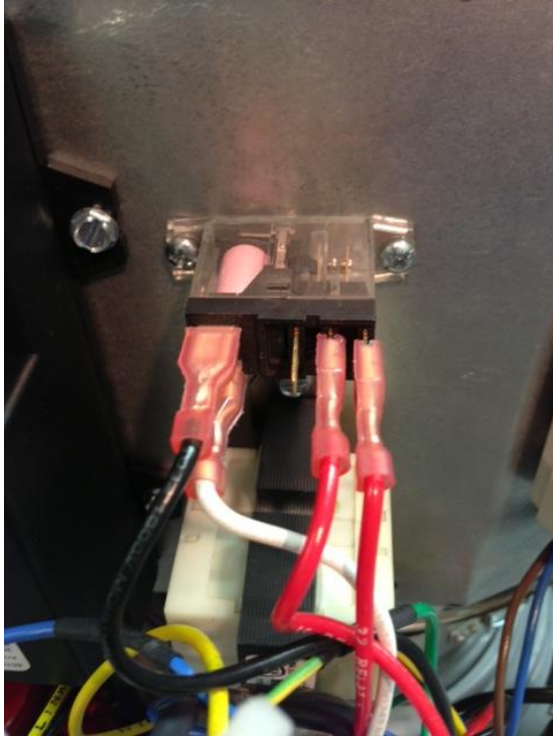
Table 11 – Maximum Allowable Current Draw

MBH	CH PUMP	DHW PUMP	NOTE
50 75 100 150 200	1 A	1 A	Powered by Control Board
299	10 A	10 A	Powered by installed 10 Amp relay

If CH or DHW pump current is more than the maximum allowable current draw install proper field sourced relays as shown in figure 8-3.

Figure 8-3 Isolation Relays for CH System Pump and DHW Pump





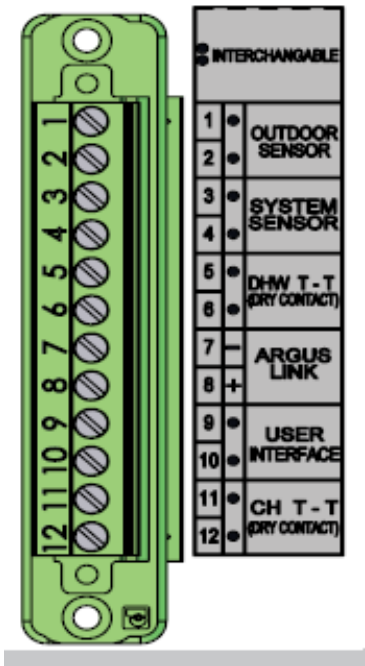
Built-in Pump Relay is provided on the 299 model.

Pending Change - 150 & 200 models will also incorporate the pump relay.

Low voltage terminal strip located inside boiler

Connections

- User Interface
- ARGUS™ Link
- Sensors
- TT – DHW / CH
- Removable for easy wiring



299



50-200

All the Wiring Will Be On Boiler

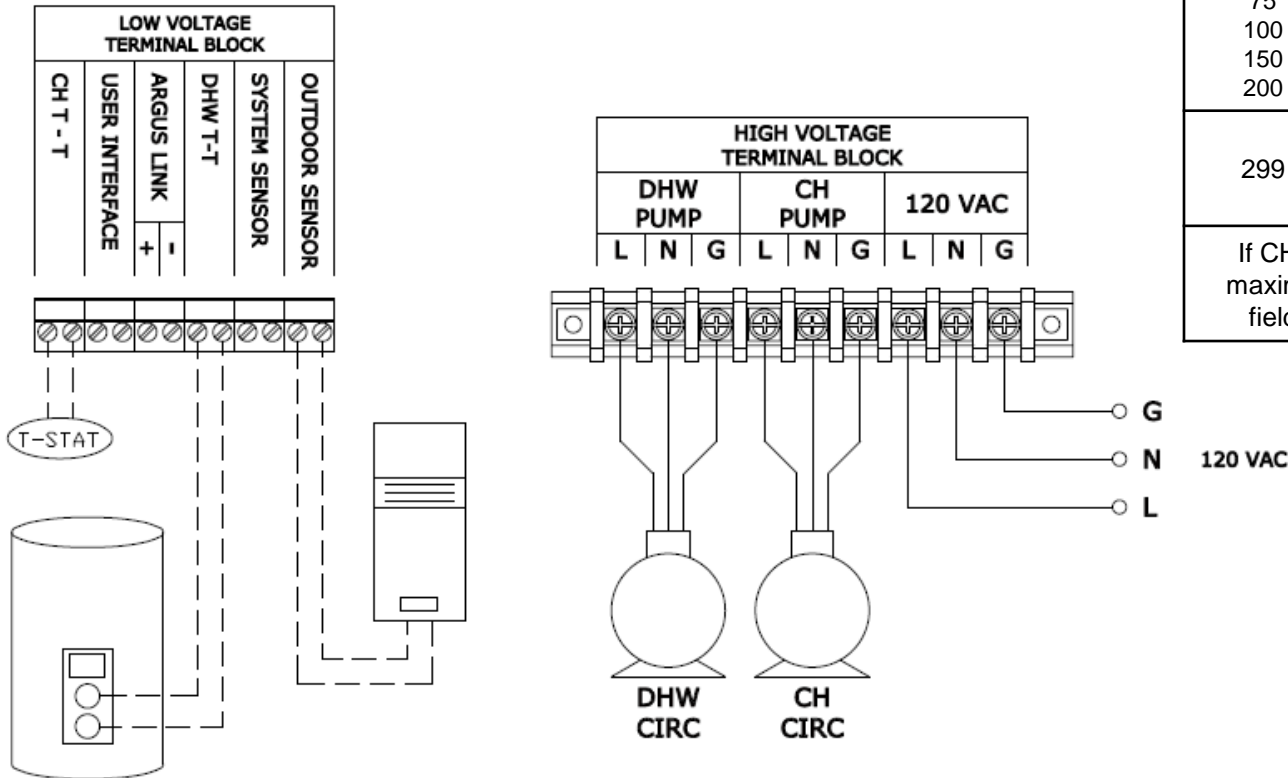
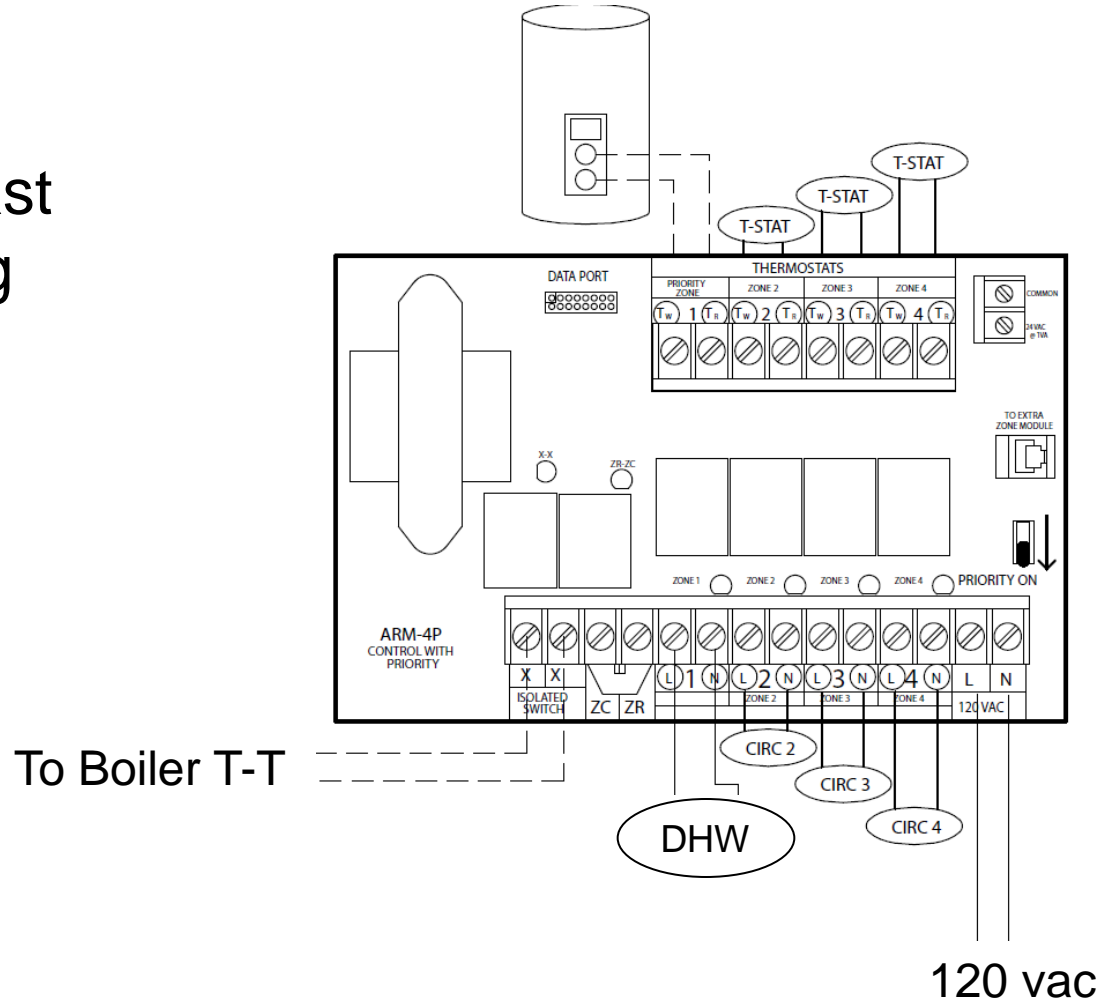


Table 11 – Maximum Allowable Current Draw

MBH	CH PUMP	DHW PUMP	NOTE
50 75 100 150 200	1 A	1 A	Powered by Control Board
299	10 A	10 A	Powered by installed 10 Amp relay

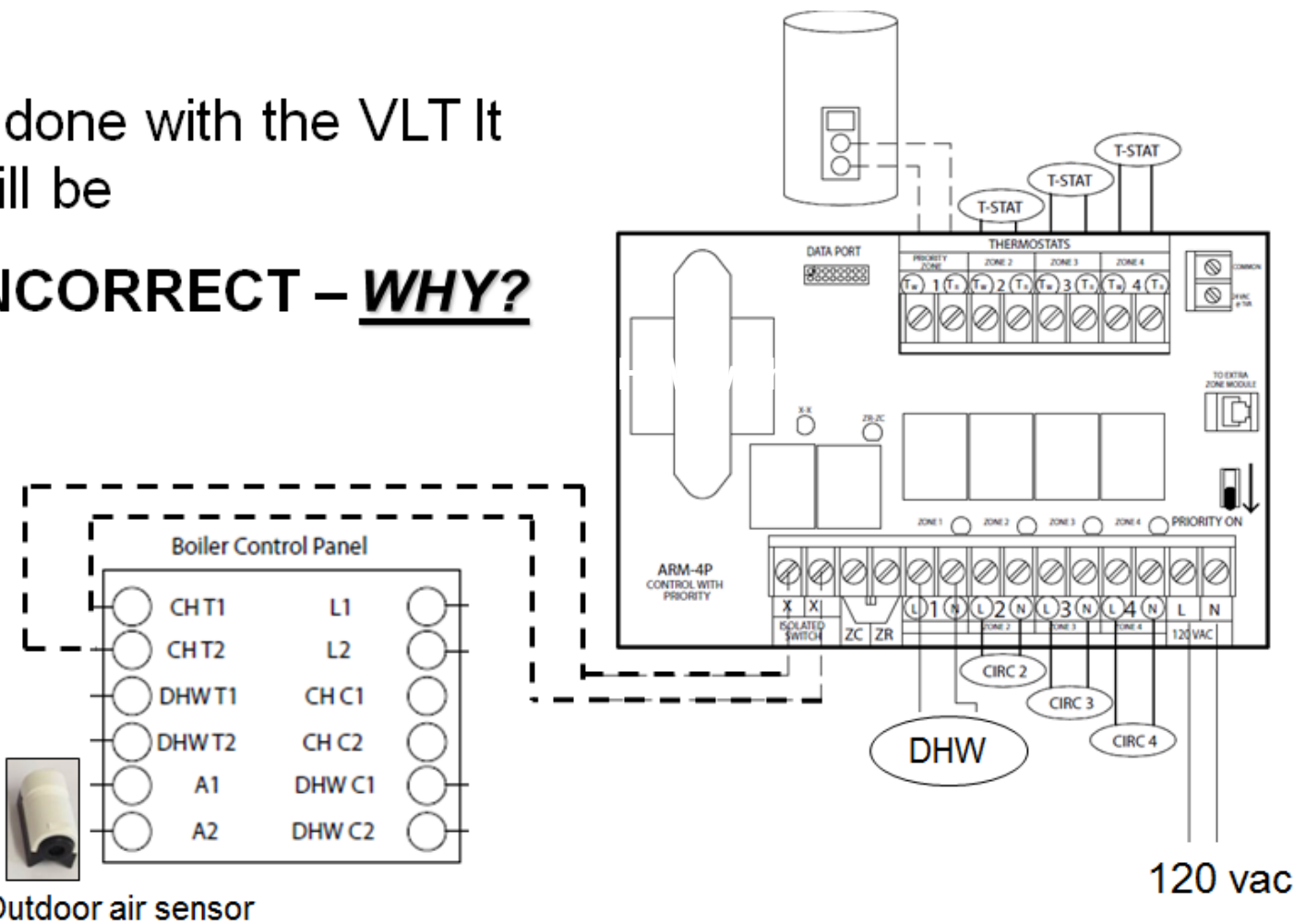
If CH or DHW pump current is more than the maximum allowable current draw install proper field sourced relays as shown in figure 8-3.

Typical Cast Iron Wiring



If done with the VLT It will be

INCORRECT – WHY?

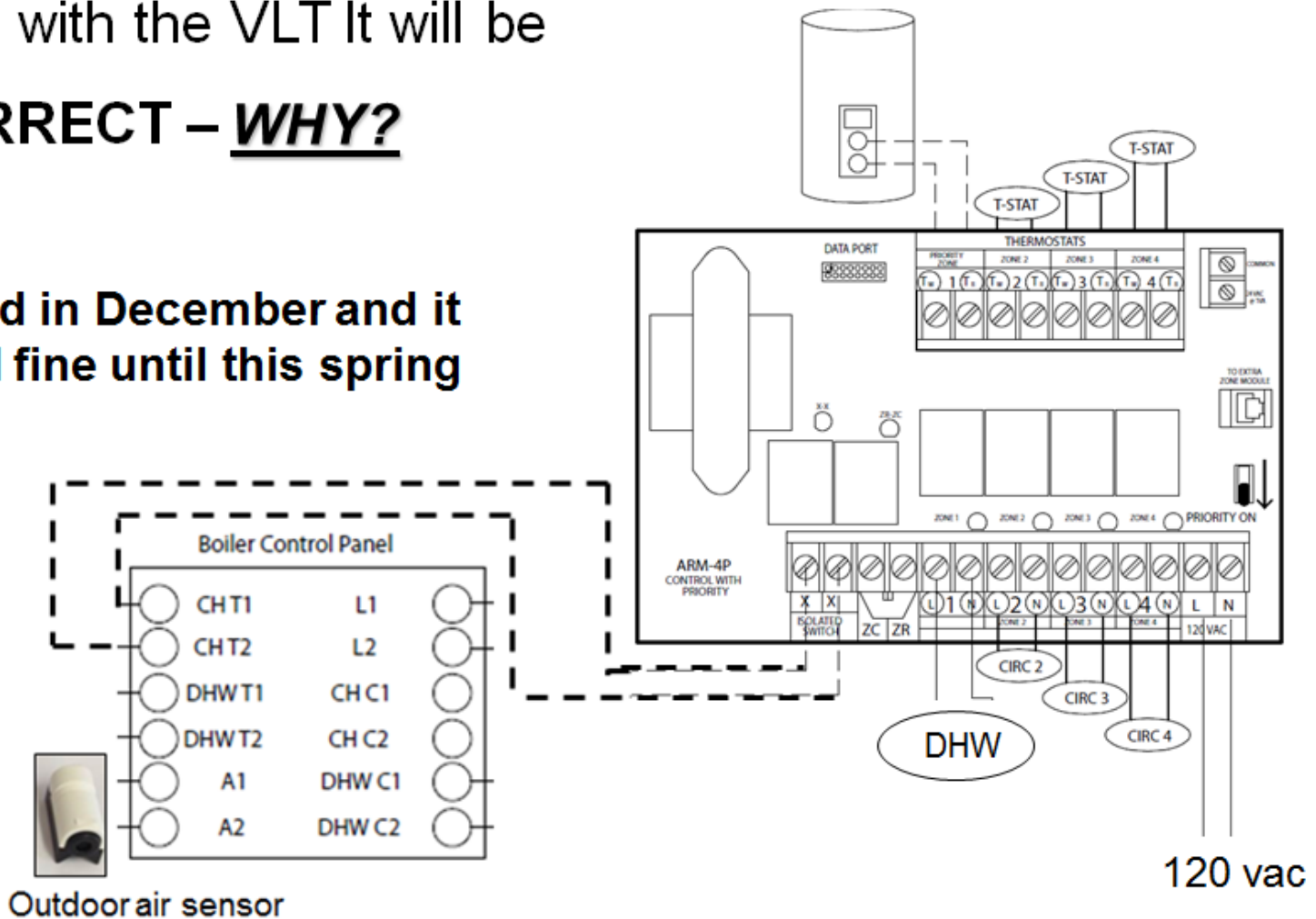


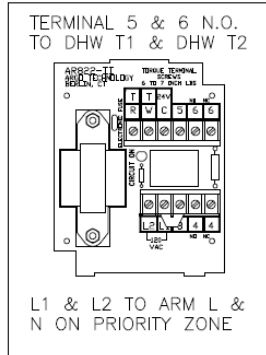
If done with the VLT It will be

INCORRECT – WHY?

HINT:

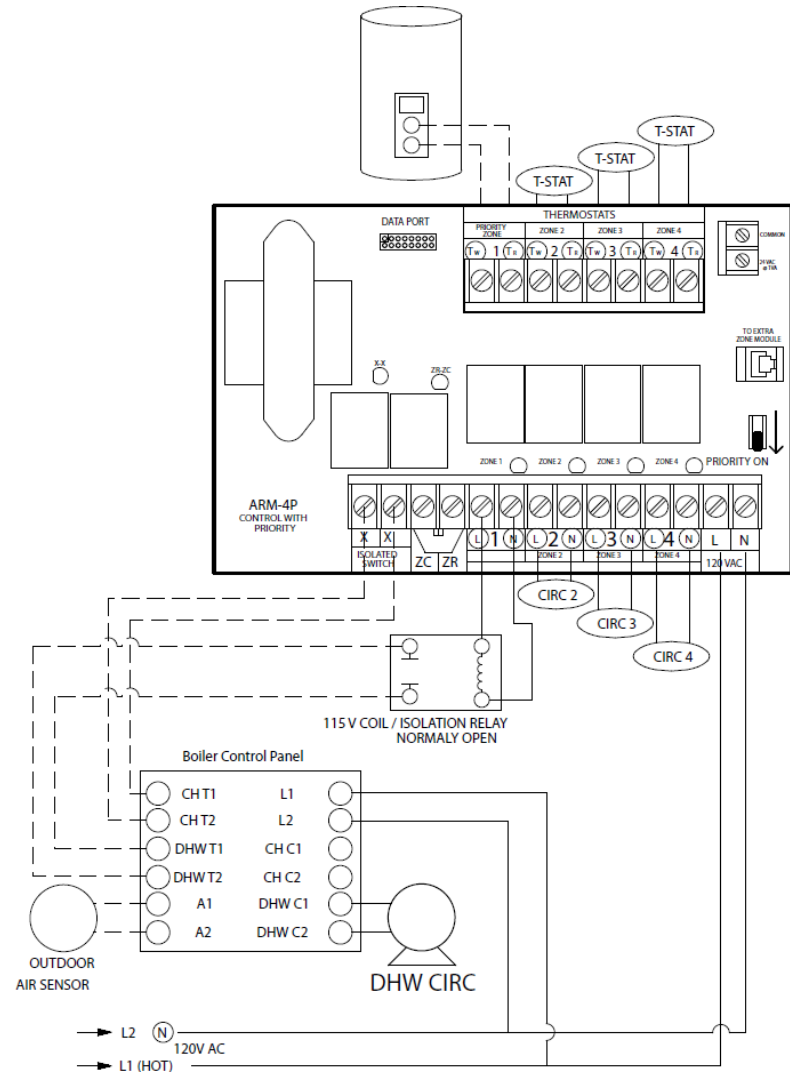
Installed in December and it worked fine until this spring



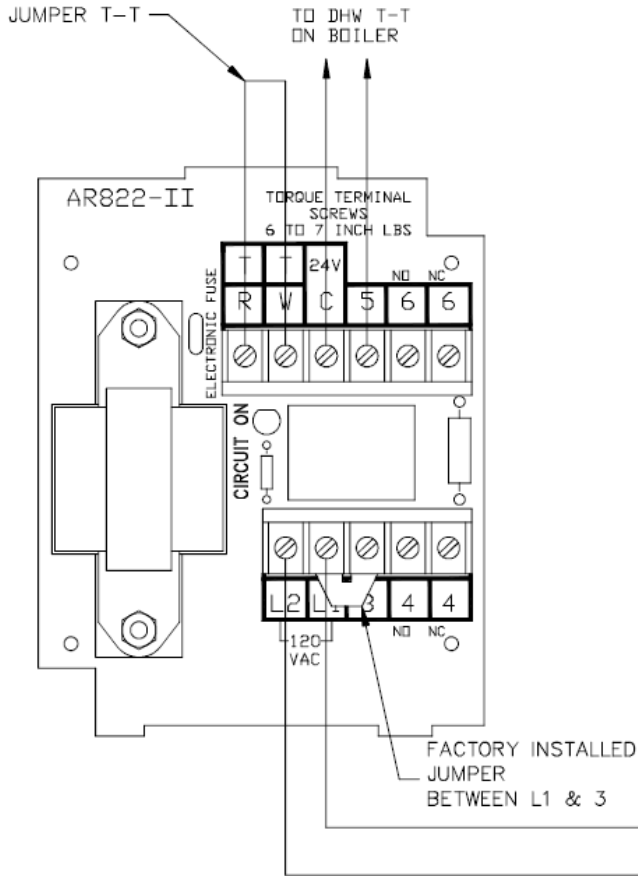


Argo AR822II can be used as isolation relay.

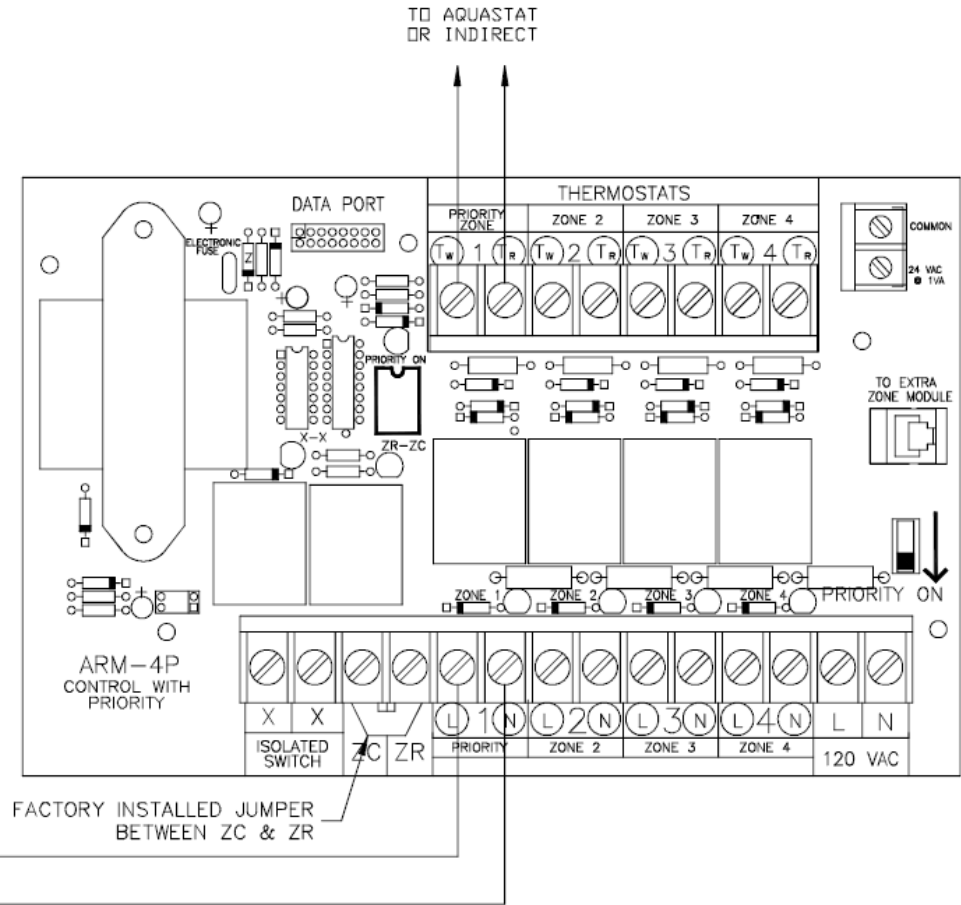
CORRECT



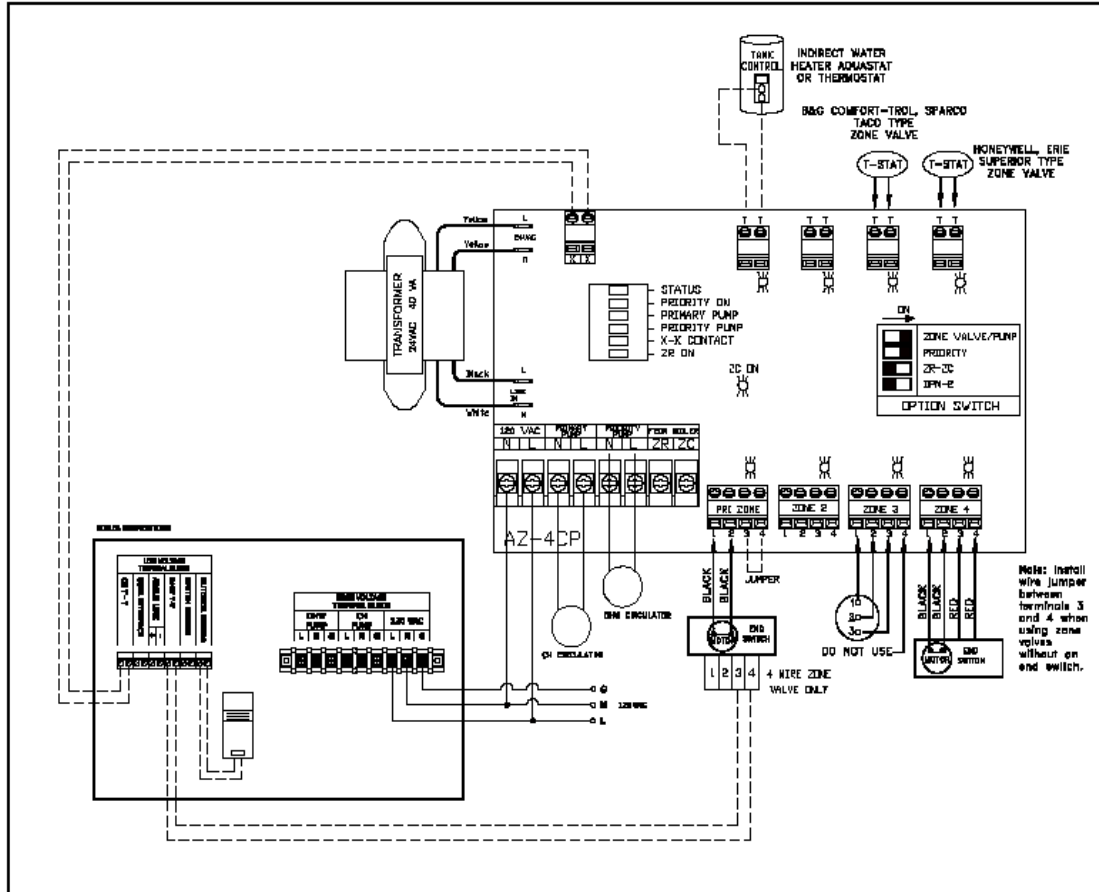
AR822



ARGO ARM-4P



ARGO
AZ-4CP



End Switch
of DHW Zone
Valve acts as
DHW Signal

- **Multiple Boiler System**

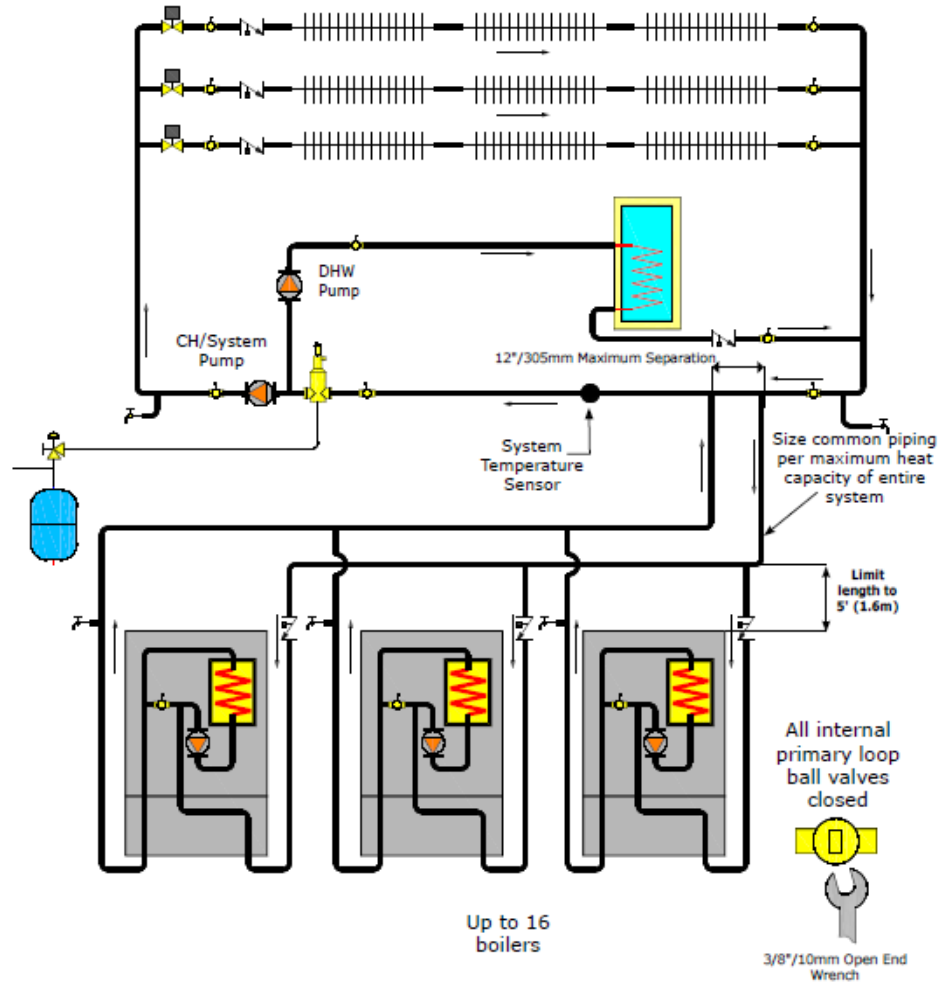
ARGUS™ control on first boiler will act as the master control. Requires a Multiple Boiler Install Kit p/n 550002186

- No need for expensive MBS control

- **Wiring**

Daisy chain wiring from the master to additional boilers with low voltage wiring from the ARGUS link terminals (2-conductor low voltage wire)

FIGURE 5-8A Multiple Boiler Two Pipe Zoned System With Zone Valves - (See Multiple Boiler Guide)





Combustion Air and Vent Pipe Equivalent Length						
Model	2" Pipe		3" Pipe			4" Pipe
	050	075/100	075/100	150/200	299	299
Min.	6 ft. (1.8 m)	6 ft. (1.8 m)	6 ft. (1.8 m)	6 ft. (1.8 m)	6 ft. (1.8 m)	6 ft. (1.8 m)
Max.	100 ft. (30.5 m)	50 ft. (15.2 m)	100 ft. (30.5 m)	100 ft. (30.5 m)	25 ft. (7.7 m)	100 ft. (30.5 m)

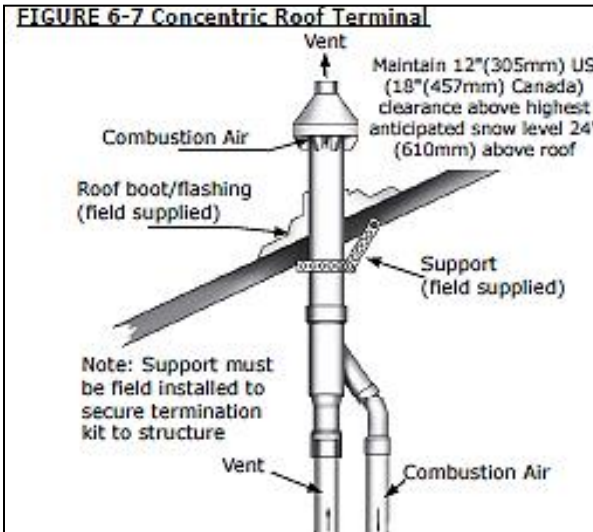
1 - 90° elbow = 5 ft. (1.6 m)
 1 - 45° elbow = 3.5 ft. (1.1 m)
 1 - 2" x 3" adapter = 0 ft. (0 m)
Note: Concentric Vent Kit = 5 ft. (1.6 m) equivalent length
 i.e.: Boiler can be installed on outside wall and vented with 1 - 90° elbow and 1 ft. (0.30m) of vent pipe.

- Venting to ANSI 223.1 / NFPA 54 standards
- Material - PVC / CPVC / Polypropylene, refer to IOM for additional approved vent materials and pipe schedules
- No cellular (foam core) pipe
- Utilize proper cleaner and glue
- Termination - two (2) pipe or concentric venting system

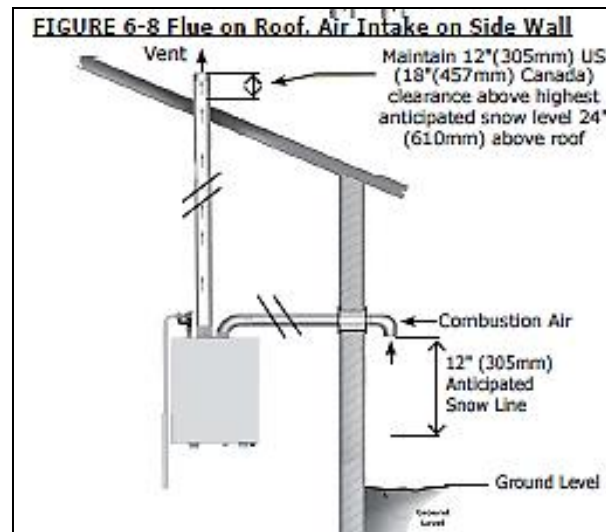
Table 4 – Combustion air and vent pipe fittings must conform with the following:

Item	Material	Standards
Vent Pipe and Fittings	PVC schedule 40	ANSI/ASTM D1785
	PVC – DWV	ANSI/ASTM D2665
	CPVC schedule 40	ANSI/ASTM D1784/F441
	SDR-21 & SDR-26 PVC	ANSI/ASTM D2241
	ABS-DWV	ANSI/ASTM D2661
	Schedule 40ABS	ANSI/ASTM F627
Pipe Cement / Primer	PP (Polypropylene) Pipe and Components	UL 1738 ULC S636-08
	PVC	ANSI/ASTM D2564
	CPVC	ANSI/ASTM F493
	Schedule 40 ABS	ANSI/ASTM D2235
<ul style="list-style-type: none"> IPEX is approved vent manufacturer in Canada listed to ULC-S636. IPEX System 636 Cements and Primers are approved in Canada listed to ULC-S636 		
Use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel®, (Polyphenolsulfone) in venting systems shall be prohibited.		

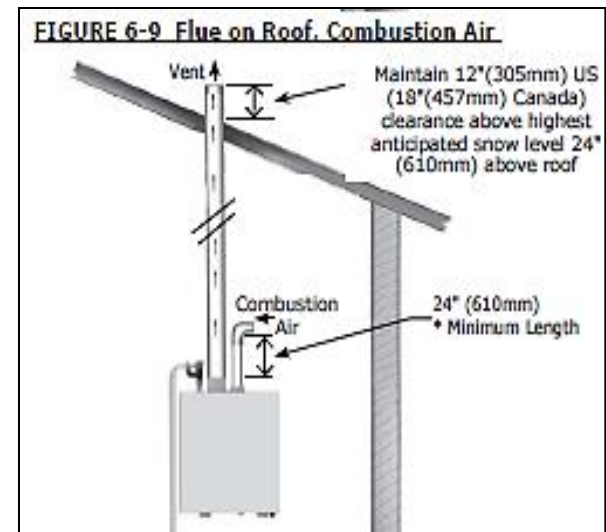
- PVC
- CPVC
- ABS
- Polypropylene



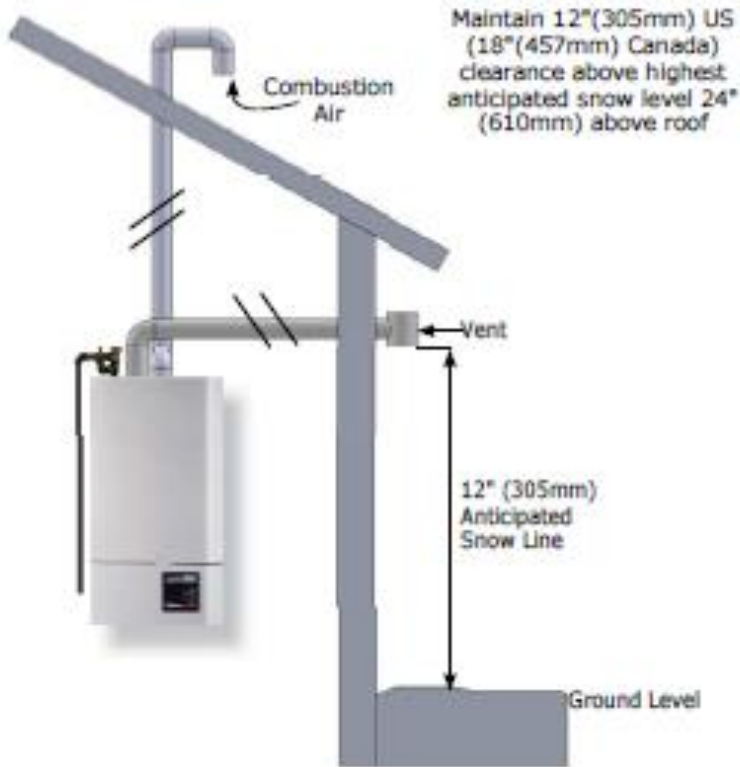
Roof w/ Concentric combustion air



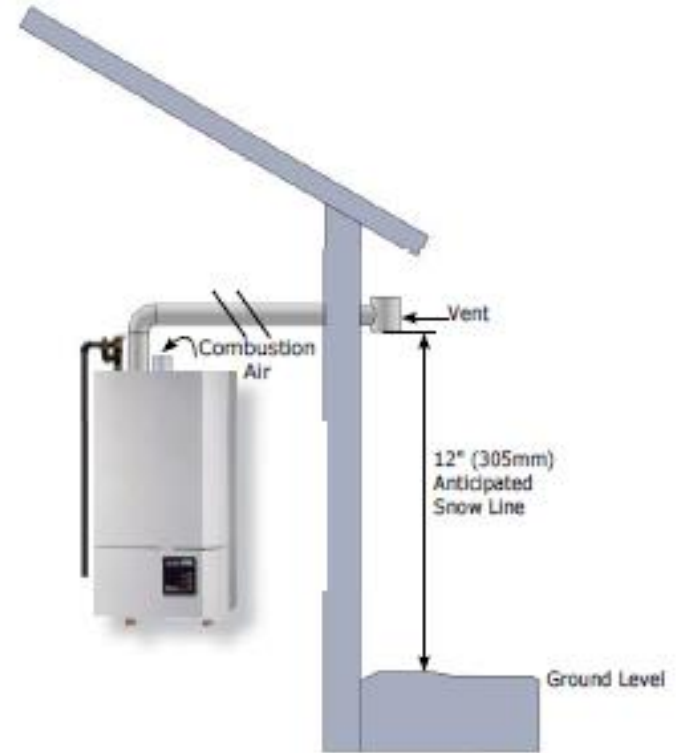
Roof w/ sidewall combustion air



Roof w/ inside combustion air



Sidewall vent w/
combustion air on roof



Sidewall vent w/
inside combustion air

FIGURE 6-1 Two Pipe Roof Vent

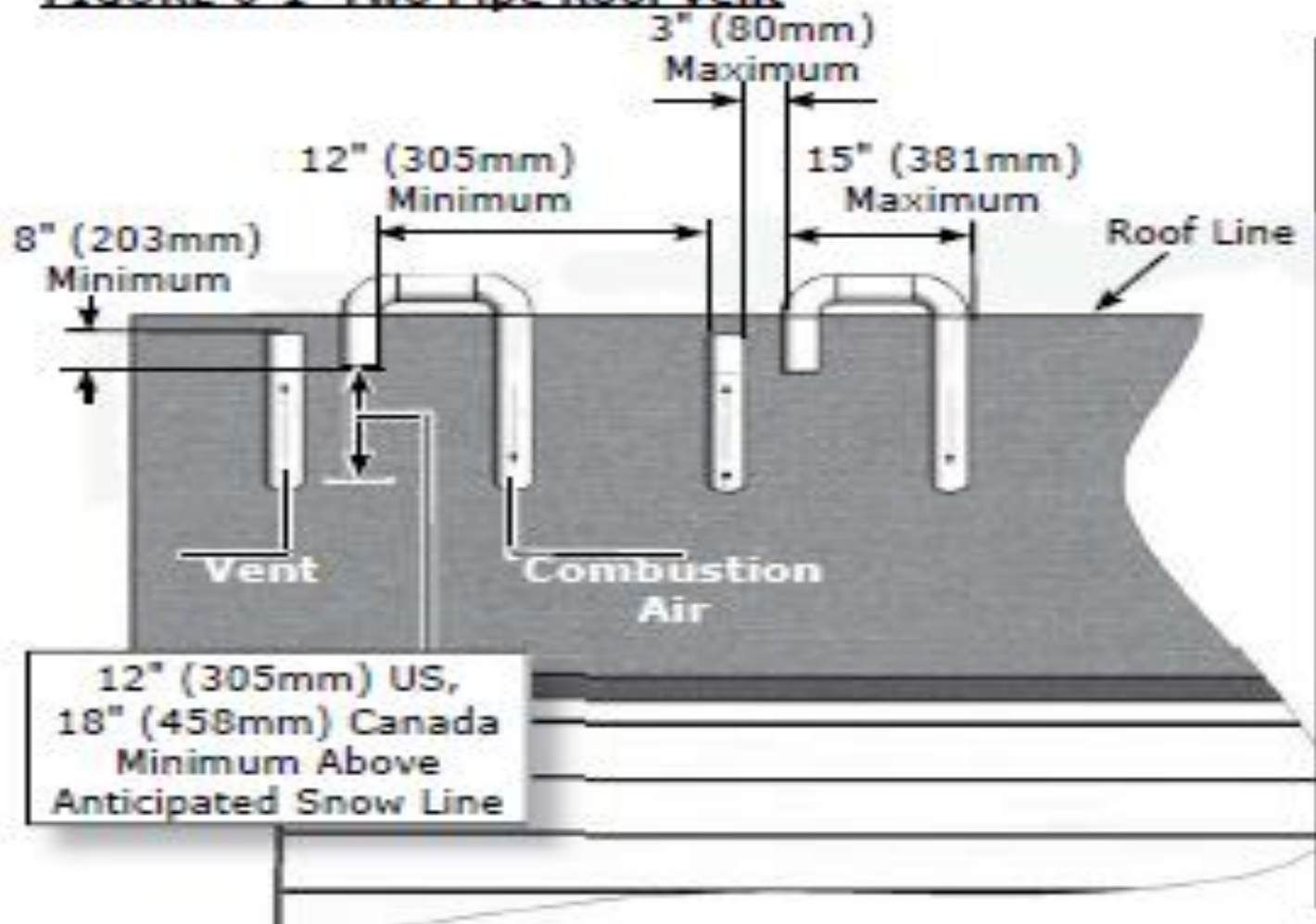


FIGURE 6-2 Two Pipe Side Wall Vent

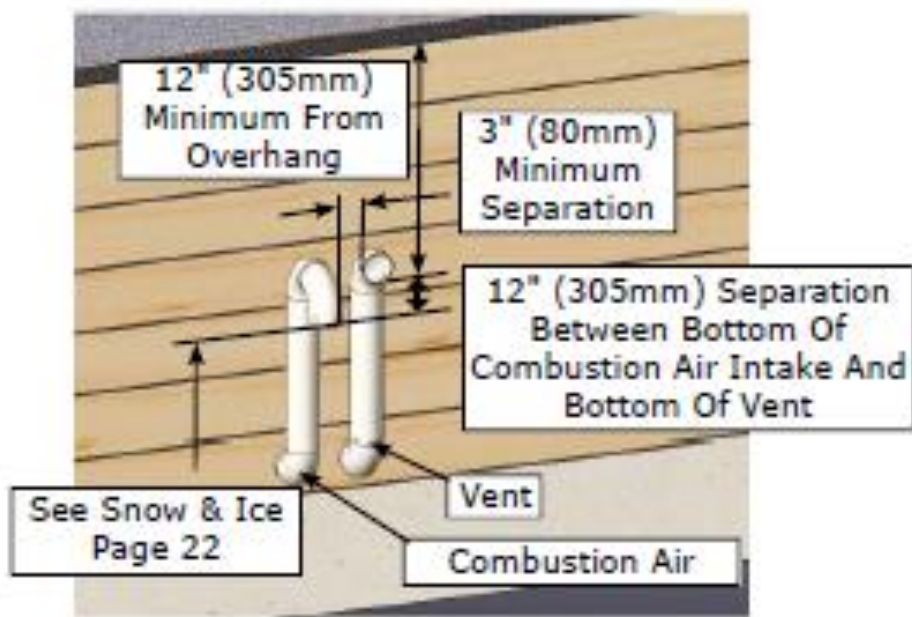
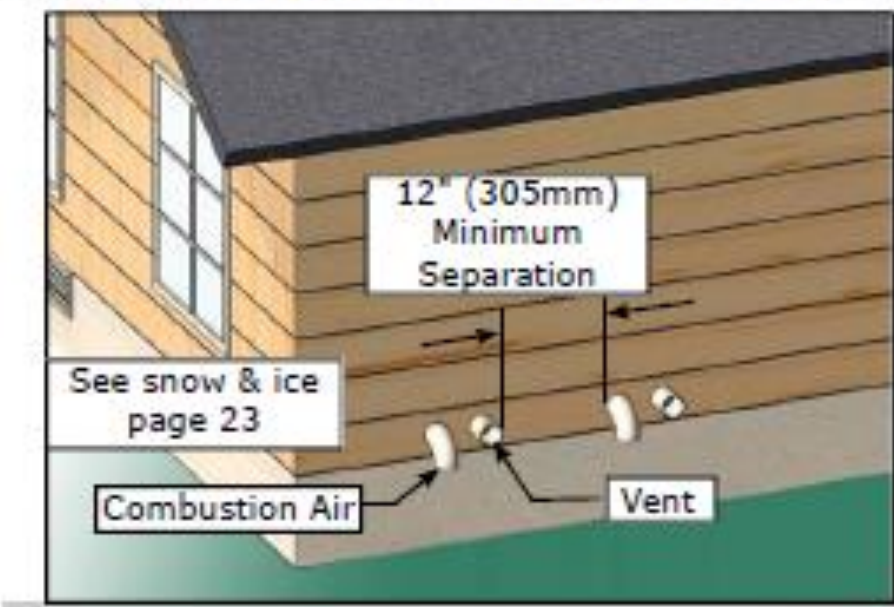


FIGURE 6-3 Two Pipe Side Wall Vent (Multiple Appliances)



Note: Flow Check Valve accessory required – kit number 240010299

FIGURE 6-17 Multiple Boilers With Common Venting Pipe

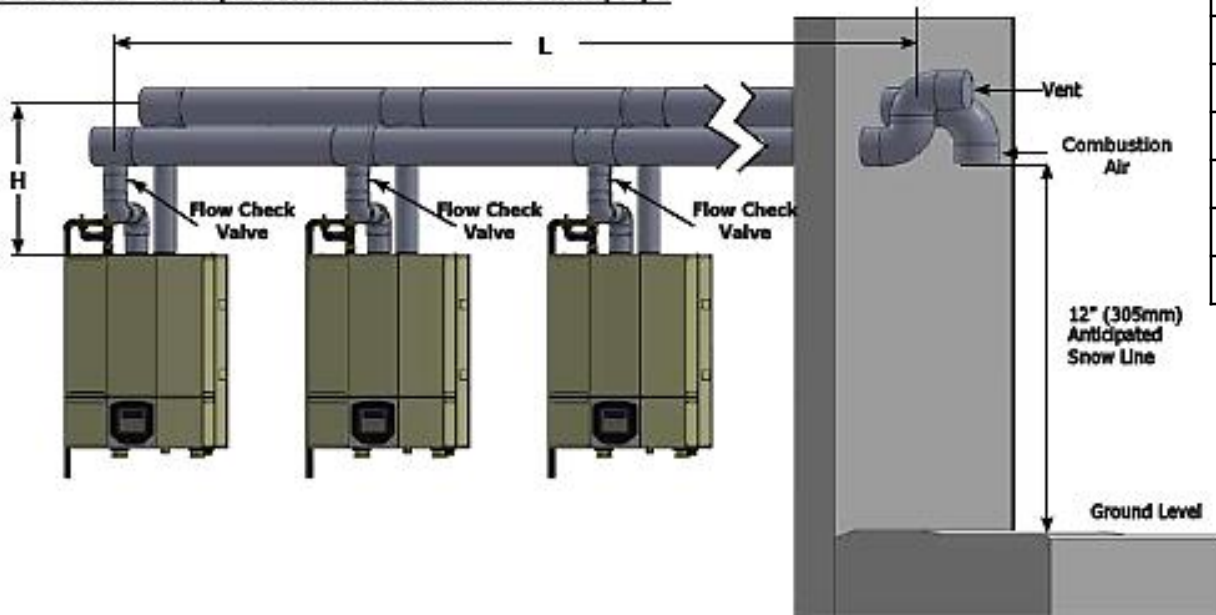
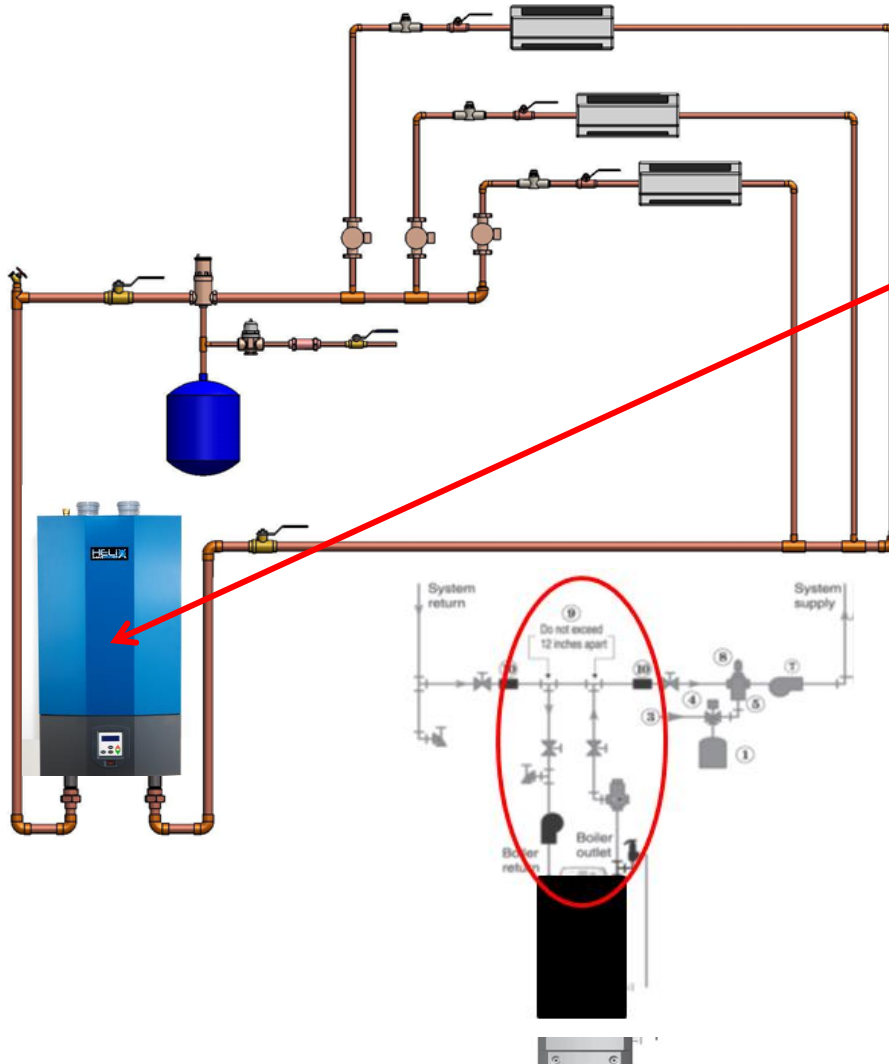


Table 9 – Common Venting Pipe Diameters

Total Firing Rate	Minimum Diameter of Common vent pipes if L <50 ft (16m)	Minimum Diameter of Common vent pipes if L >50 ft (16m)
400	4" (101mm)	5" (127mm)
600	5" (127mm)	6" (152mm)
800		
1000	6" (152mm)	7" (177mm)
1200		
1400		
1600	7" (177mm)	8" (203mm)
1800		
2000		

- Side wall or roof venting systems allowed
- 1' from or below doors, windows / gravity inlets
 - **Direct vent on common wall only**
- 3' above and 10' from any forced air inlet
- Above grade (12")
- 3' from a inside "L" corner
- 4' horizontally from, no case above or below electrical, gas meter / regulators or relief equipment
- Cannot be vented under a deck or porch
- Avoid laundry vents



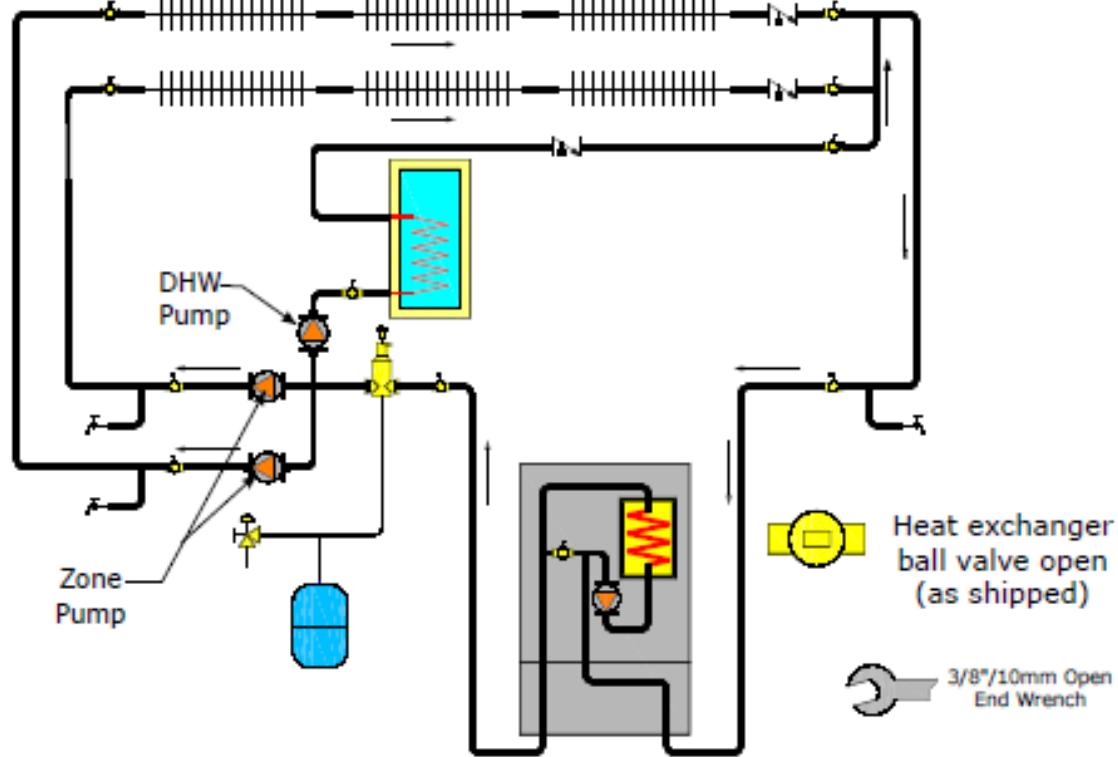
Primary/Secondary Piping and Pump

Factory installed inside the boiler.

The internal pump provides the correct amount of water flow through the heat exchanger.

The pressure drop across the boiler's supply and return line is negligible - the boiler is not adding resistance to the system piping.

FIGURE 5-6 Single Boiler Two-Pipe Zoned System With Zone Pumps



Boiler is shipped with the heat exchanger ball valve open. Connect to existing systems without extensive re-piping or the need to purchase a high head pump.

Dunkirk External Primary/Secondary Piping

FIGURE 5-7A Single Boiler Using Primary/Secondary Pumping With Closed External Primary Loop

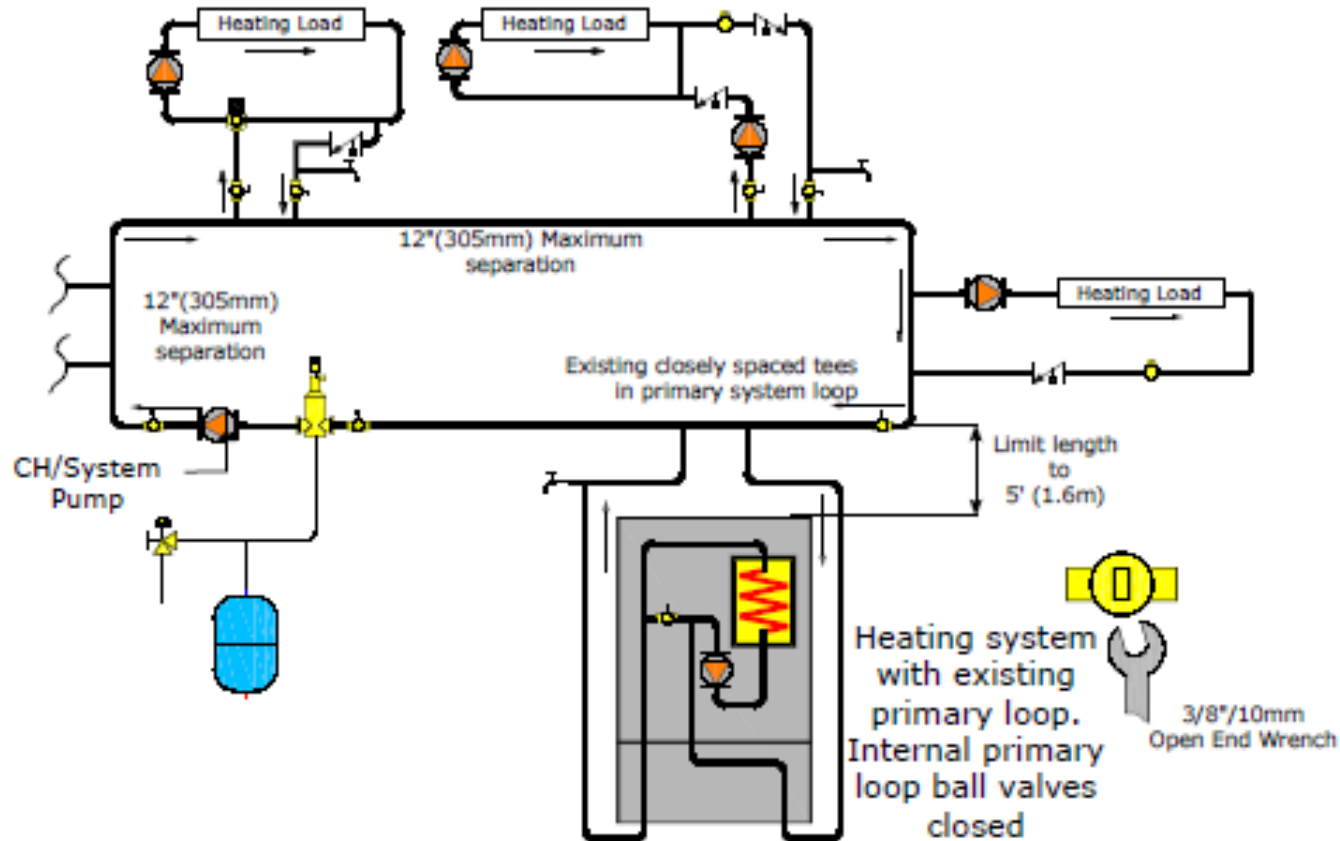
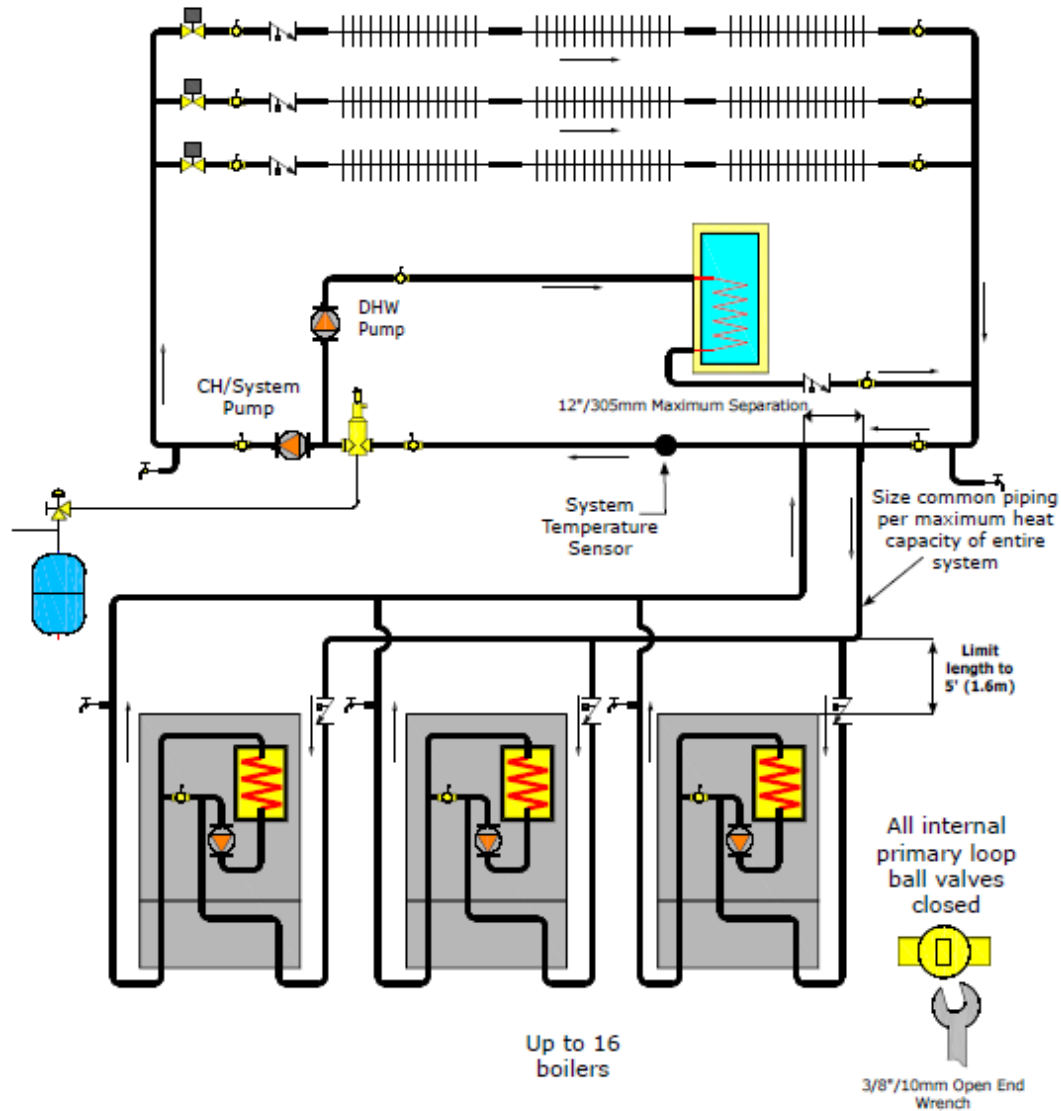
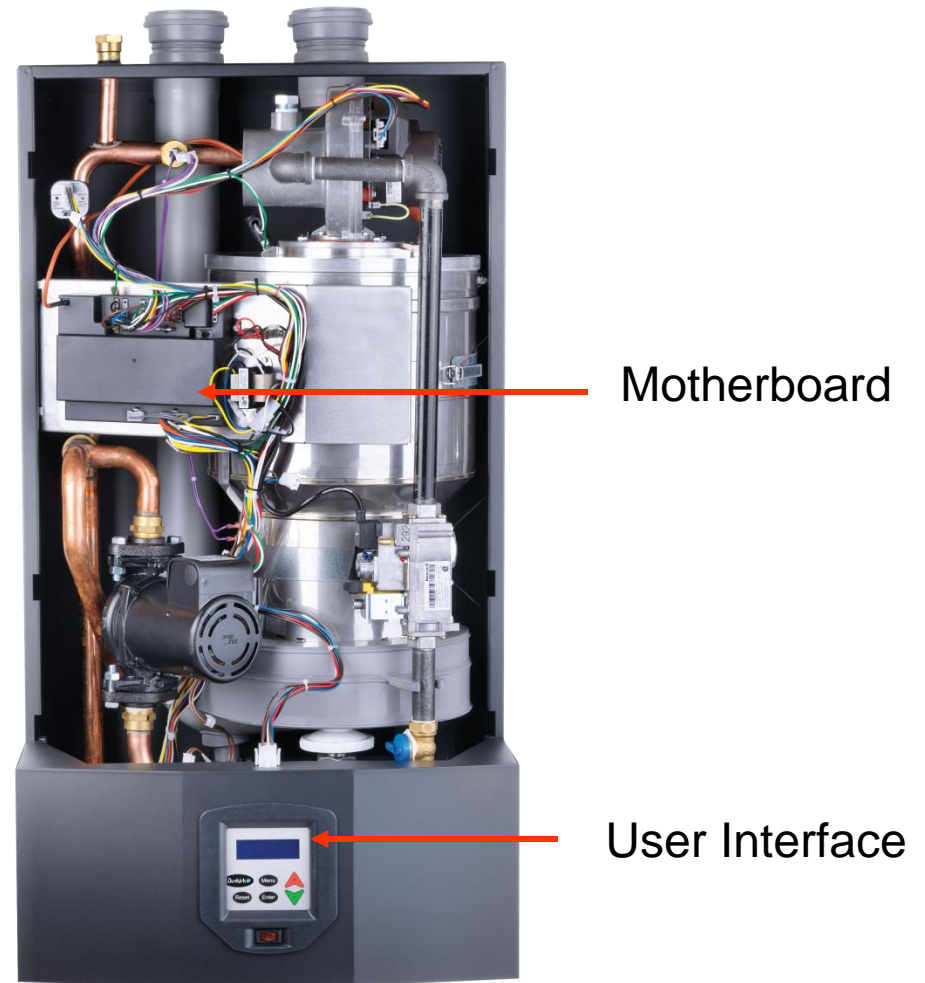


FIGURE 5-8A Multiple Boiler Two Pipe Zoned System With Zone Valves - (See Multiple Boiler Guide)



- ARGUS™
- Display / mother board
- Fuse protected



- Key Features:
 - User Interface with full text readout of error codes + diagnostics.
 - Integrated Multiple boiler control w/ simplified physical connection.



S t a n d b y : N o D e m a n d
7 5 ° F

F P B G

C e n t r a l H e a t i n g
6 5 % 9 5 ° F

F P B G D

D o m e s t i c H o t W a t e r
9 5 % 1 6 5 ° F

Boiler operates in standby mode until demand for Central Heat (CH) or Domestic Hot Water (DHW) is detected.

Boiler Status Indicator

F = Flame Detected

P = Boiler Pump On

B = Combustion Air Blower

S = Spark Ignition On

G = Gas Valve Open

D = DHW Pump On



```
F P B S G D
S e r v i c e   R e m i n d e r
S t a n d b y :   N o   D e m a n d
                                     7 5 ° F
```

Service Reminder Indicator

Boiler in Standby Mode

Boiler Supply Water

Temperature Indicator



ARGUS™ Control

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

**EASY TO PROGRAM
EASY TO UNDERSTAND**

TWO MENU'S: MAIN MENU & INSTALLERS MENU

Main Menu

**Boiler
Status**



Settings

Boiler Status

Supply Temperature Setpoint

Supply Temperature

Return Temperature

DHW Status

**System (Sensor) N.C. (Not
Connected)**

Flue Temperature

Outside Air Temperature

Boiler Pump

CH/System Pump

DHW Pump

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

Main Menu

Boiler
Status

Settings

No Outdoor
Sensor

OR

Outdoor Sensor

Settings

CH Setpoint

DHW Setpoint

Change Units
°F/°C

Settings

OD Reset

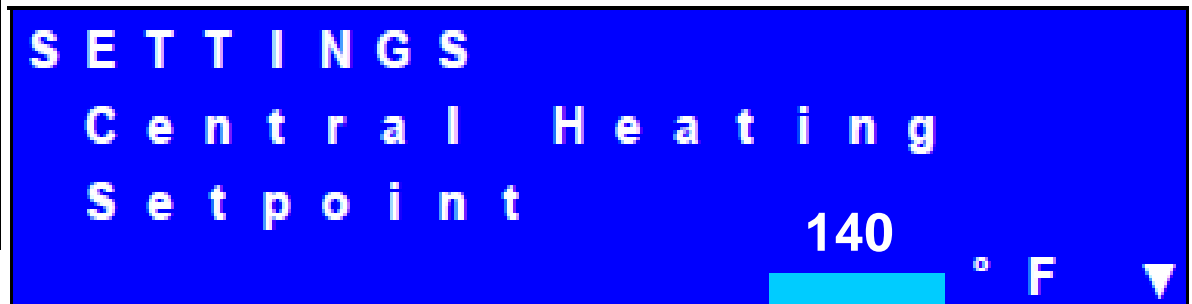
(Not Adjustable)

DHW Setpoint

Change Units
°F/°C

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

Sample Screen Display



(Menu & Enter Buttons – 4 seconds)

Installer Menu

Boiler Status

Boiler Config

CH Settings

DHW Settings

**Cascade
Settings**

System Test

Boiler Status

**Fan Speed – Actual, Low, IGN,
High**

Flame

Signal

Failures

Ignition Attempts

Successful

Failed

Boiler Run Time

CH – hours

DHW – hours

**Blocking Errors (non-volatile
memory for 16)**

**Locking Errors (non-volatile
memory for 16)**

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

(Menu & Enter Buttons – 4 seconds)

Installer Menu

Boiler Status

Boiler Config →

CH Settings

DHW Settings

**Cascade
Settings**

System Test

Boiler Config

Address Selection

LWCO – enable/disable

Pump Mode

CH or Ch & DHW - 0

System Pump - 4

Service Reminder

On/Off

Duration

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

(Menu & Enter Buttons – 4 seconds)

Installer Menu

Boiler Status

Boiler Config

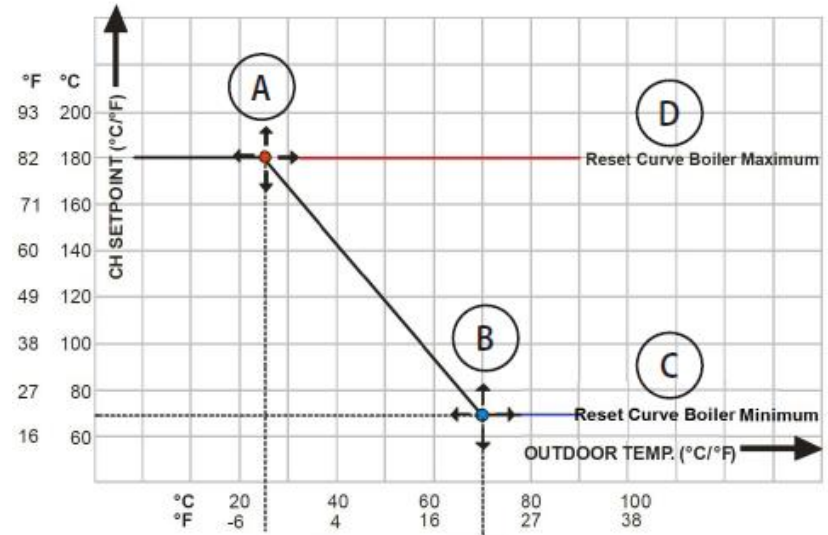
CH Settings

DHW Settings

Cascade Settings

System Test

CH Settings



CH Mode

- 0- CH with Tstat
- 1- CH: Tstat & Outdoor Sensor
- 2- CH: No Tstat, Full setback by OAS
- 3- CH: Permanent Demand

Warm Weather Shutdown

Reset Curve Design – High end

Reset Curve Design – Low end

Reset Curve Min/Max Temperatures

Boost Function

Max Power

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

(Menu & Enter Buttons – 4 seconds)

Installer Menu

Boiler Status

Boiler Config

CH Settings

DHW Settings

**Cascade
Settings**

System Test

DHW Settings

DHW Mode

DHW Priority

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

(Menu & Enter Buttons – 4 seconds)

Installer Menu

Boiler Status

Boiler Config

CH Settings

DHW Settings

**Cascade
Settings**

System Test

Cascade Settings

Emergency Setpoint

Start Delay Time

Stop Delay Time

Start Boiler Differential

Stop Boiler Differential

Calculated Setpoint: Max Offset Up

**Calculated Setpoint: Max Offset
Down**

Next Boiler Start Rate

Next Boiler Stop Rate

Rotation Interval

Boilers for DHW

Start Modulation Delay Factor

System Test – Post Pump Time

Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

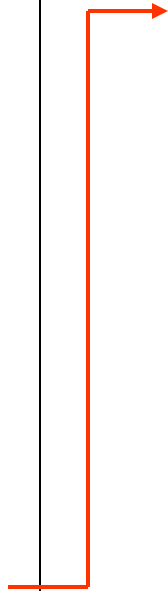
(Menu & Enter Buttons – 4 seconds)

Installer Menu

- Boiler Status**
- Boiler Config**
- CH Settings**
- DHW Settings**
- Cascade Settings**
- System Test**

System Test Settings

- System test power: (Low, IGN, High)**
- Boiler Pump (On / Off)**
- CH Pump (On / Off)**
- DHW Pump (On / Off)**



Key	Description
RESET	Reset Control / System
MENU	Enter / Exit user menu
ENTER	Select Menu item Confirm new parameter value
▲ PLUS	Scroll up to next menu item Go to next screen Increase value
▼ MINUS	Scroll down to next menu item Go to previous screen Decrease value

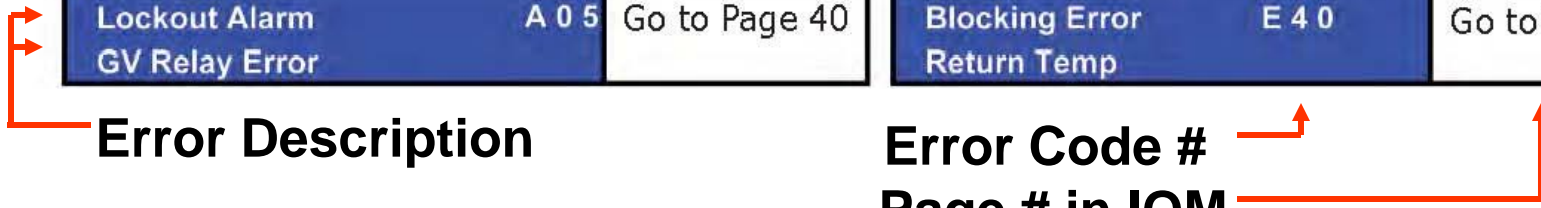


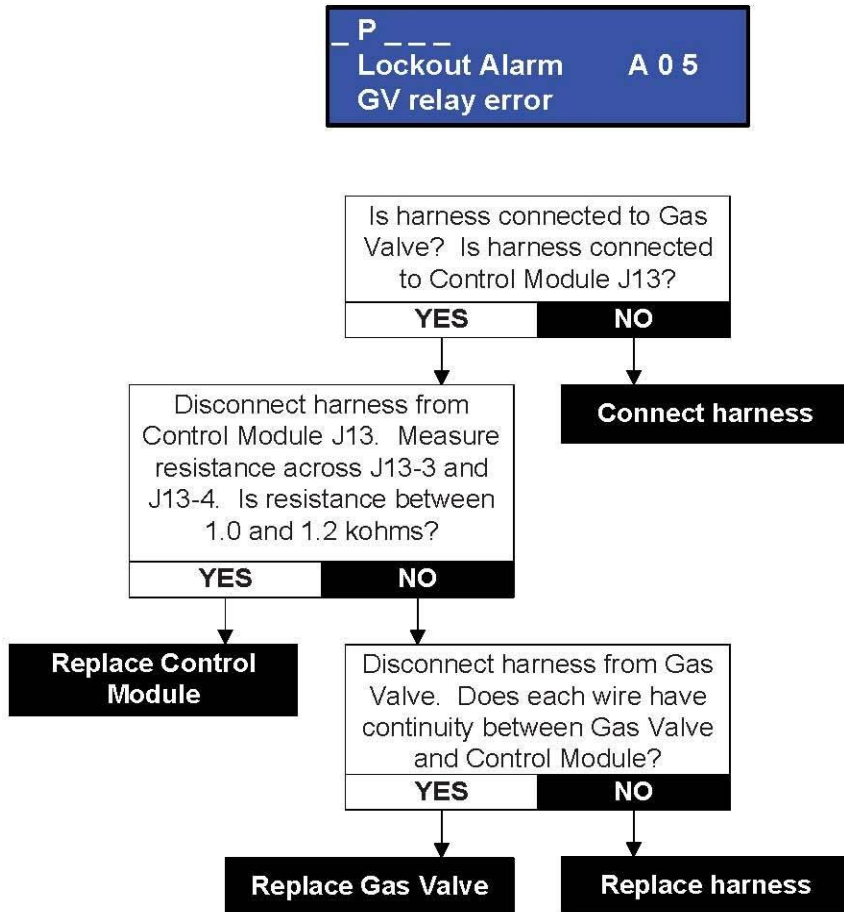
Current System Status

----- Lockout Alarm Blocking Too Long Error	A 0 0	Go to Page 40	F P _ _ _ _ Blocking Error False Flame Detect	E 3 5	Go to Page 44
----- Lockout Alarm Ignit Error	A 0 1	Go to Page 41	----- Blocking Error Low Water Cutoff	E 3 6	Go to Page 45
----- Lockout Alarm GV Relay Error	A 0 5	Go to Page 40	----- Blocking Error Return Temp	E 4 0	Go to Page 46

Error Description

Error Code #
Page # in IOM



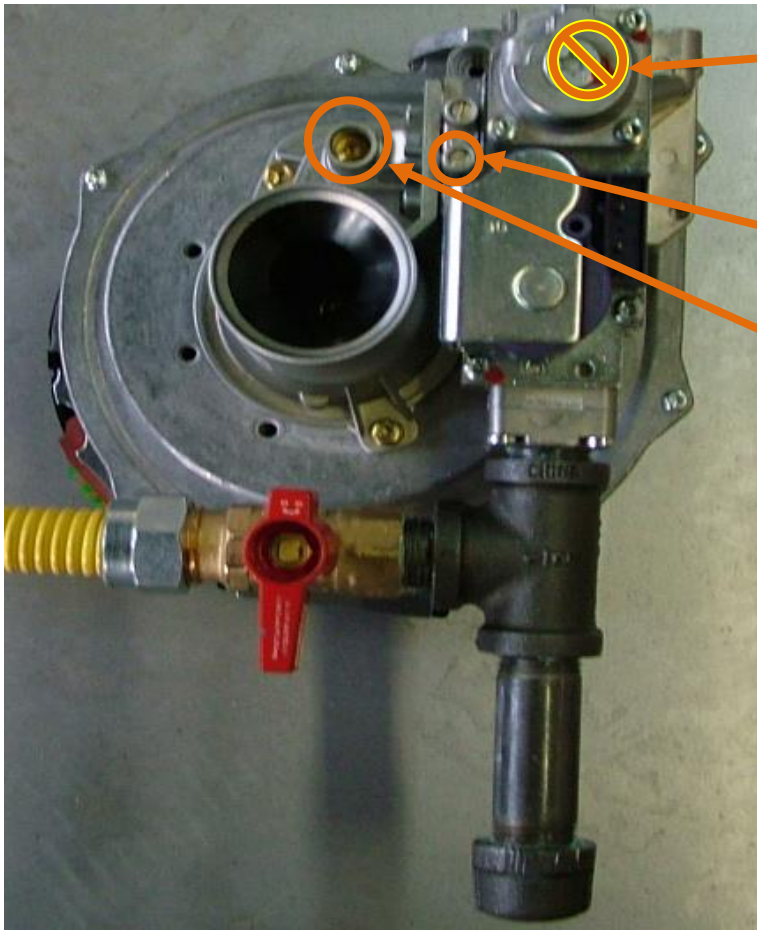


- Flow chart design
- Easy to follow and understand
- Step by step procedure
- Error code listed in blue box



- Combustion and proper installation set up required for all high efficiency models
 - **Combustion Analyzer** - Properly check CO² level of exhaust
 - **Gas Meter** – U-tube manometer or gauge set to check inlet gas pressure
 - To change gas inlet pressure adjust at system regulator **NOT** THE GAS VALVE REGULATOR
 - **Sampling port located on Flue Collector**
- No need to drill sample port in flue pipe!!*

Gas	CO2		CO
	Min	Max	
Natural Gas	9.0	9.5	<200ppm
Propane	10.0	11.0	<200ppm

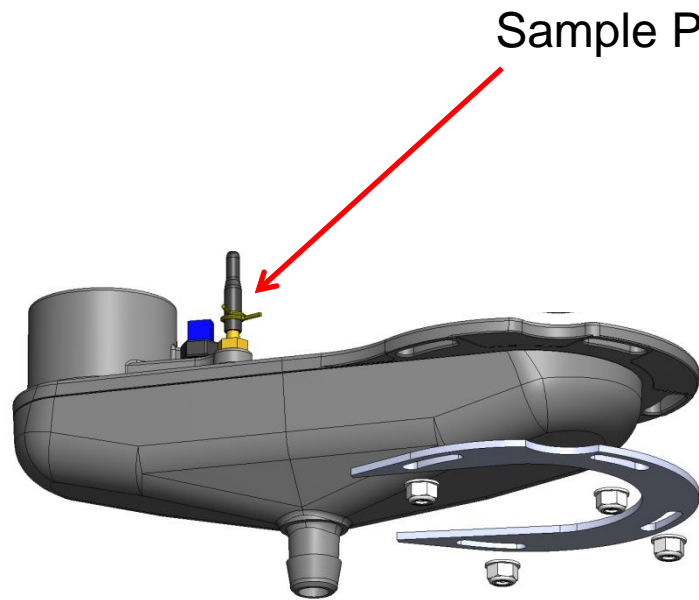


- Do not adjust the gas regulator on the gas valve

- Gas inlet pressure tap
Natural: 3" – 13.5" w.c.
LP: 5" – 13.5" w.c.

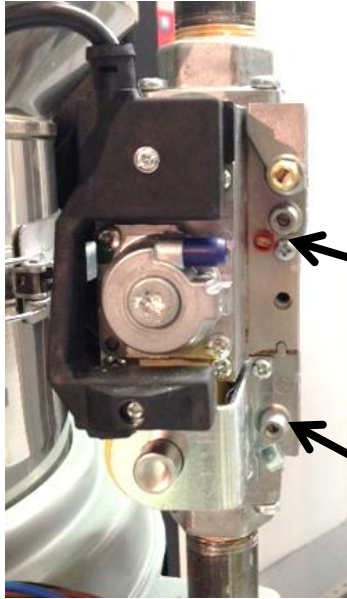
- Throttle screw – to adjust the air / gas mixture on the venturi assembly

- All gas pressure changes are done at the utility regulator external of the equipment



Sample Ports





Throttle Screw (red)

Gas Inlet Pressure Tap

Gas	CO ₂		CO
	Min	Max	
Natural Gas	9.0	9.5	<200ppm
Propane	10.0	11.0	<200ppm



- Turn off gas and electrical
- Remove blower / burner assembly and examine flue passageways
- Remove igniter and sensor off top of heat exchanger
- Burner may be cleaned by inserting an air hose into blower opening of casting and blowing air thru heat exchanger side

- Clean heat exchanger with nylon brush if required
- Any remaining sediment can be removed with a shop vacuum snorkel
- Re-install refractory and burner / gas valve
- Visually inspect condensate trap – re-fill trap (If required)



Critical Installation Points





- Air in the system affects Low Mass Boilers differently than cast iron boilers
- Heat Exchanger Water Volume is much lower
- Air removal methods different
- Water Flow rates are important
- How does Antifreeze affect the System?
- Clean Water



- Cast Iron Boilers are more tolerant of system air issues.
- Gravity works with us



Cast Iron Air Scoop

- Based on venturi principal; accelerated flow yields reduced pressure, causing dissolved gases to separate
- Slow Process – Less Effective
- Proper location Critical for air scoop to remove air



Micro-Bubble Separator

- Based on the principal that reduced velocity plus multiple impact sites allow air bubbles to separate easily
- Faster process, much more effective
- Location Not Critical for Separator to function

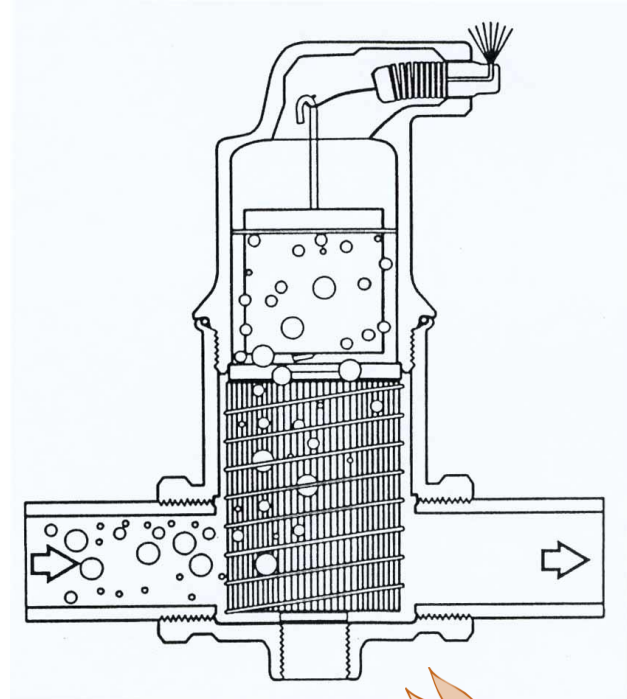
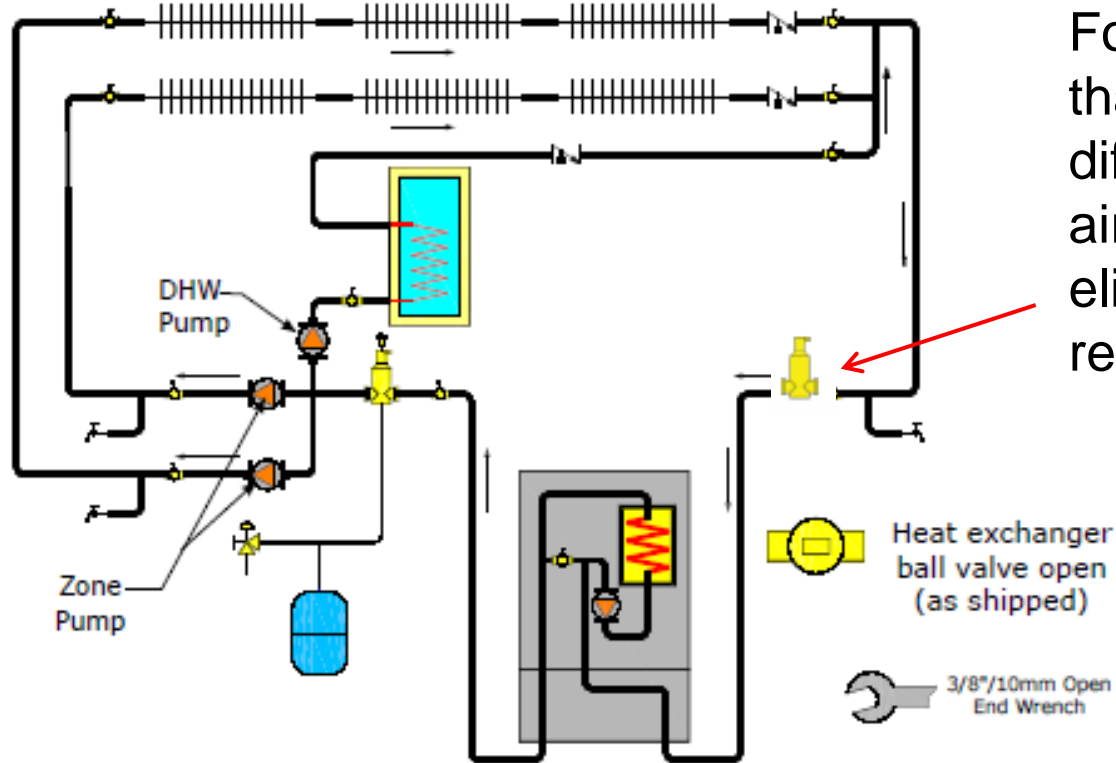
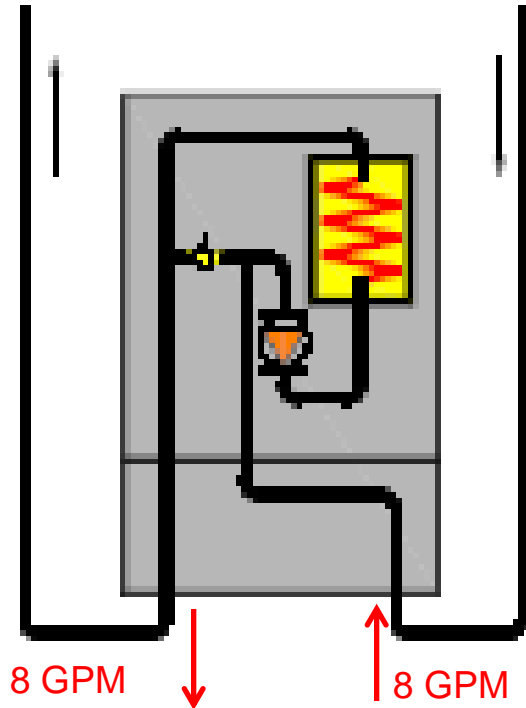


FIGURE 5-6 Single Boiler Two-Pipe Zoned System With Zone Pumps



For installations that have proven difficult to remove air, locate 2nd air eliminator in return to boiler.

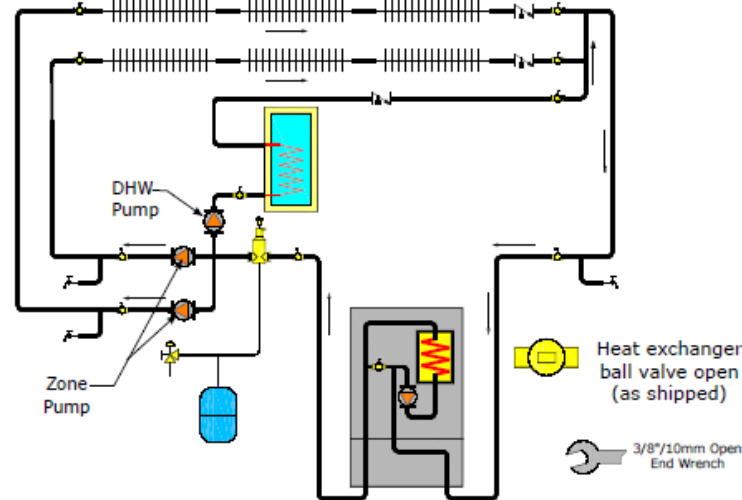
VLT Power Purge



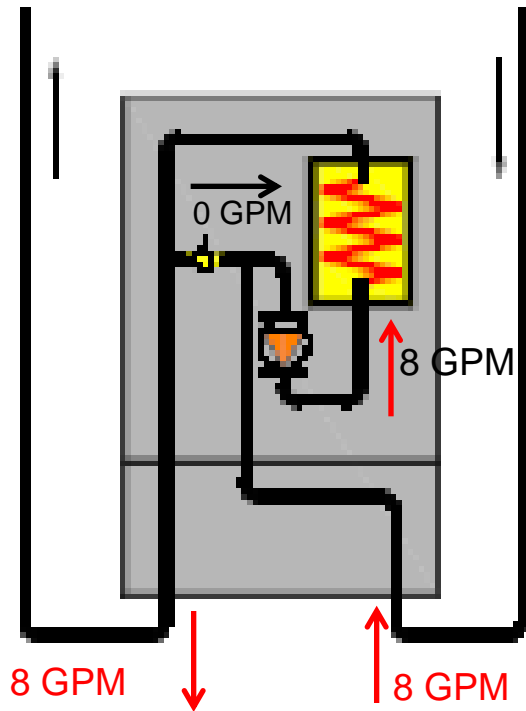
- Prior to Firing, close Ball Valve to help move ALL water out of Boiler to purge air.
- Open Ball Valve before Firing

- Low System Flow Rates will cause Boiler to heat quickly
- Cycles frequently on High Limit-Less Efficient
- Harder to get air out of boiler

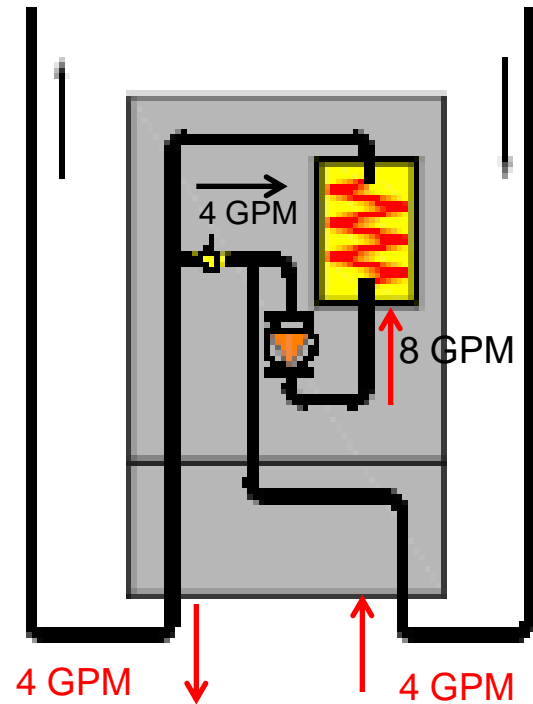
FIGURE 5-6 Single Boiler Two-Pipe Zoned System With Zone Pumps



Primary & Secondary Flow Balanced

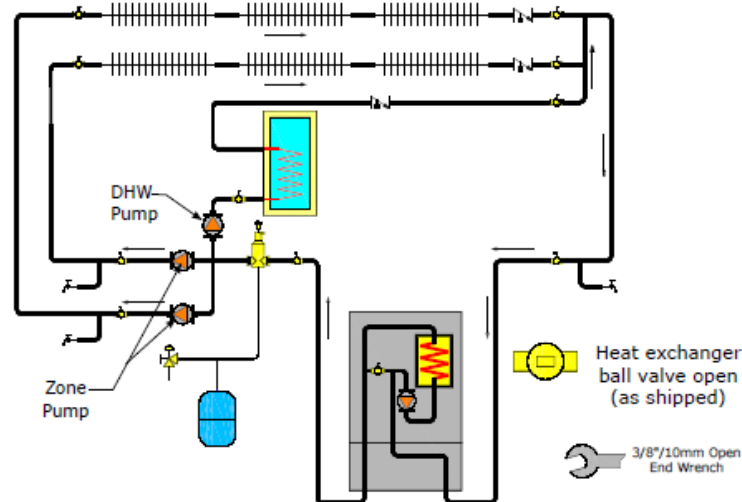


Reduced Flow in Secondary (One Zone Calling)



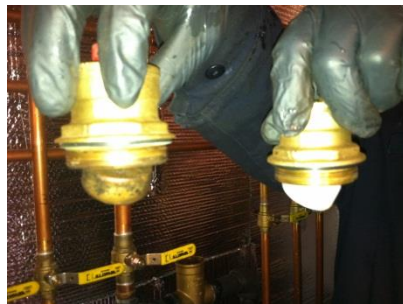
- Treated (Softened) water can reduce circulator capacity by 10-15% !!
- If reduced flow rate is causing noise issues a higher head pump may resolve the problem.

FIGURE 5-6 Single Boiler Two-Pipe Zoned System With Zone Pumps

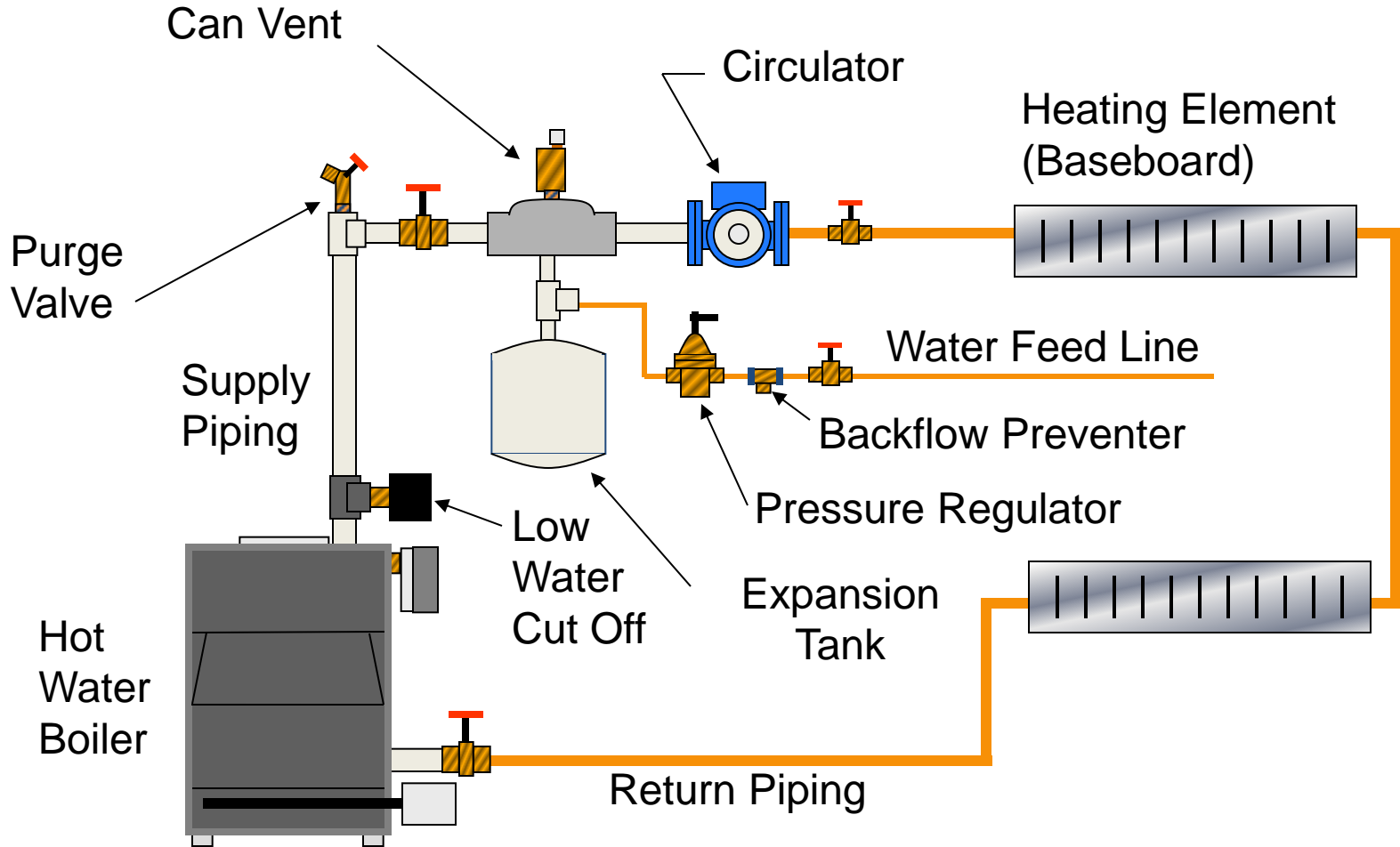


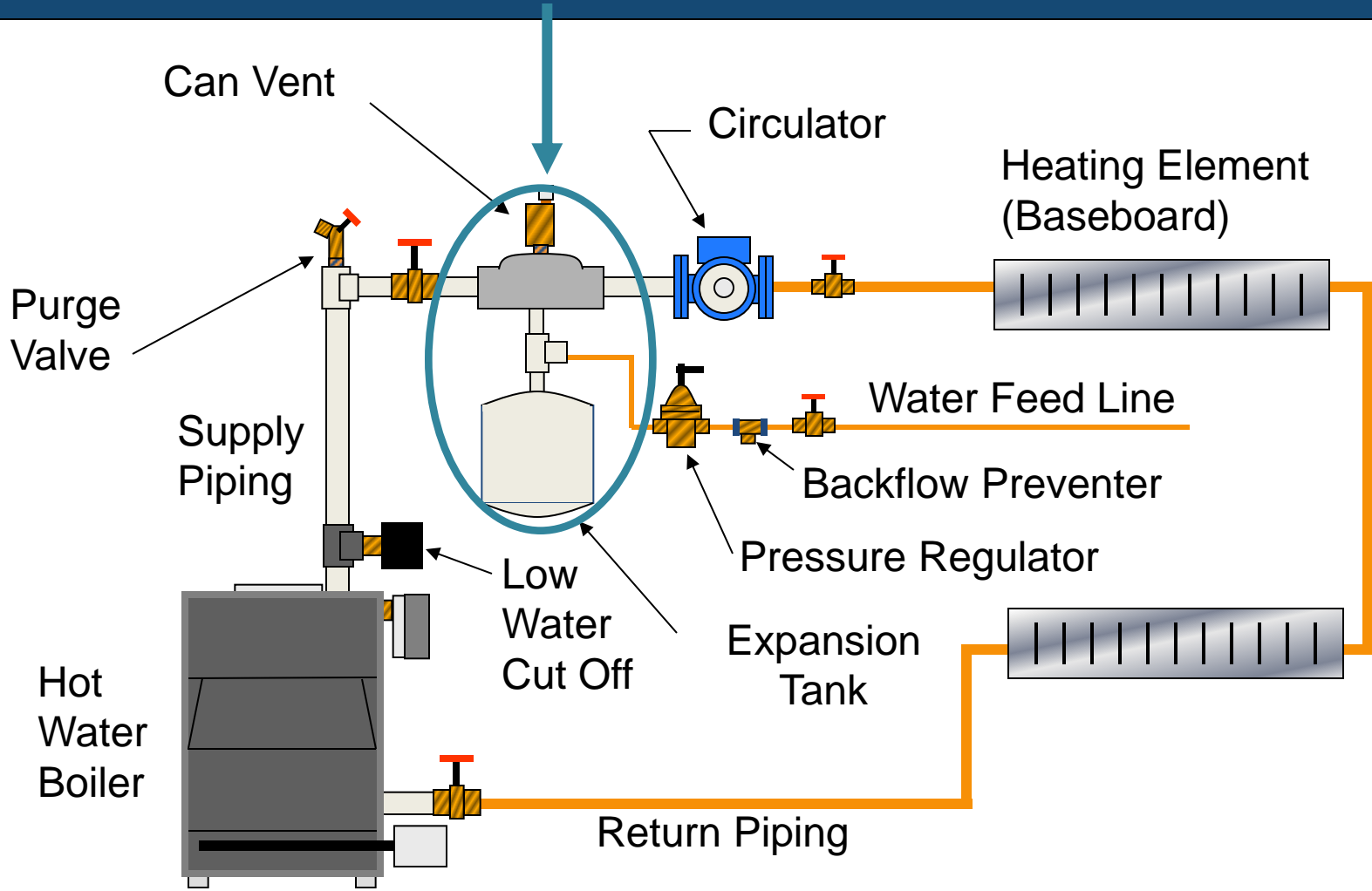


- Water quality can affect system performance
- Dirty brackish water can lower boiling point
- Also makes air removal more difficult



- The Point of no Pressure Change is the one place in the system where the pump cannot affect the overall system pressure.

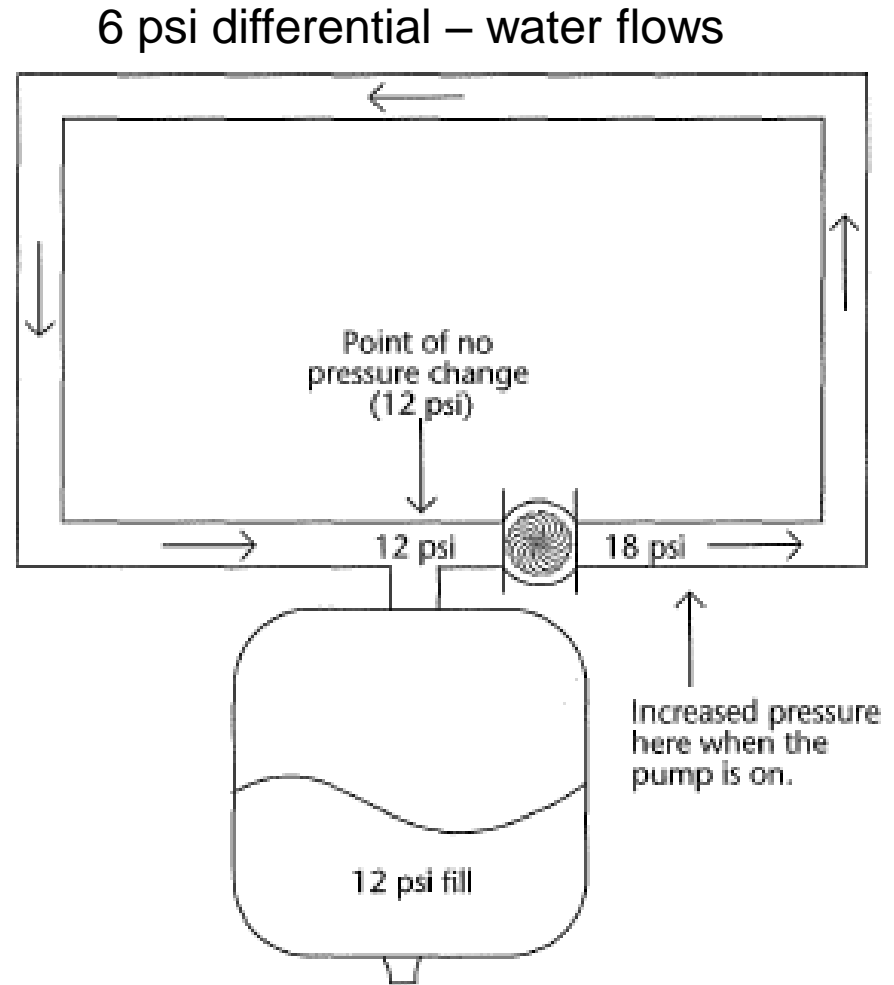




How can pump placement affect system performance?

Supply vs. Return side Pumping

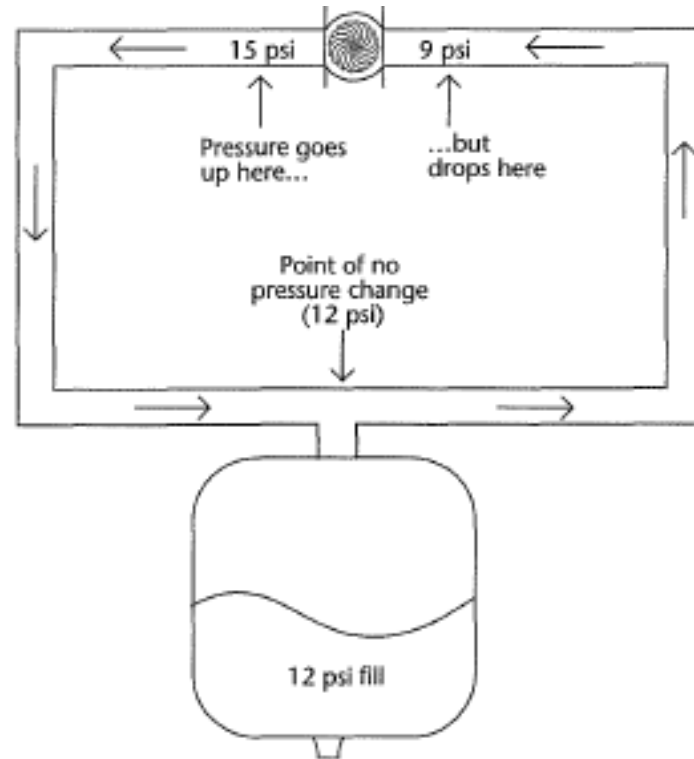
A typical residential circulator will develop about 6psi. In this diagram, all of the pump's differential pressure is on the outlet side.



Because the point of no pressure change (the place that must remain at the 12 psi static fill pressure) is now halfway around the system, the pump is showing half of its pressure differential as an increase and the other half as a decrease. You now have a drop of 3 psi at its discharge.

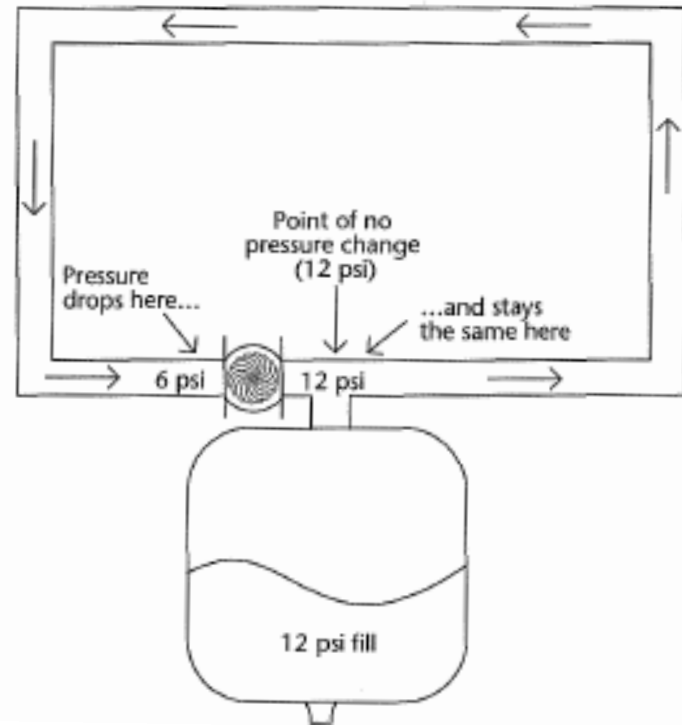
Water flows exactly as it did in the last example because there's still a 6 psi pressure differential across the pump ($15 \text{ psi} - 9 \text{ psi} = 6 \text{ psi}$ differential).

6 psi differential – water flows



Because the outlet of the pump is right at the point of no pressure change, ALL of the pumps difference is on the inlet side. We still have a 6 psi difference and water flows as before.

6 psi differential – water flows

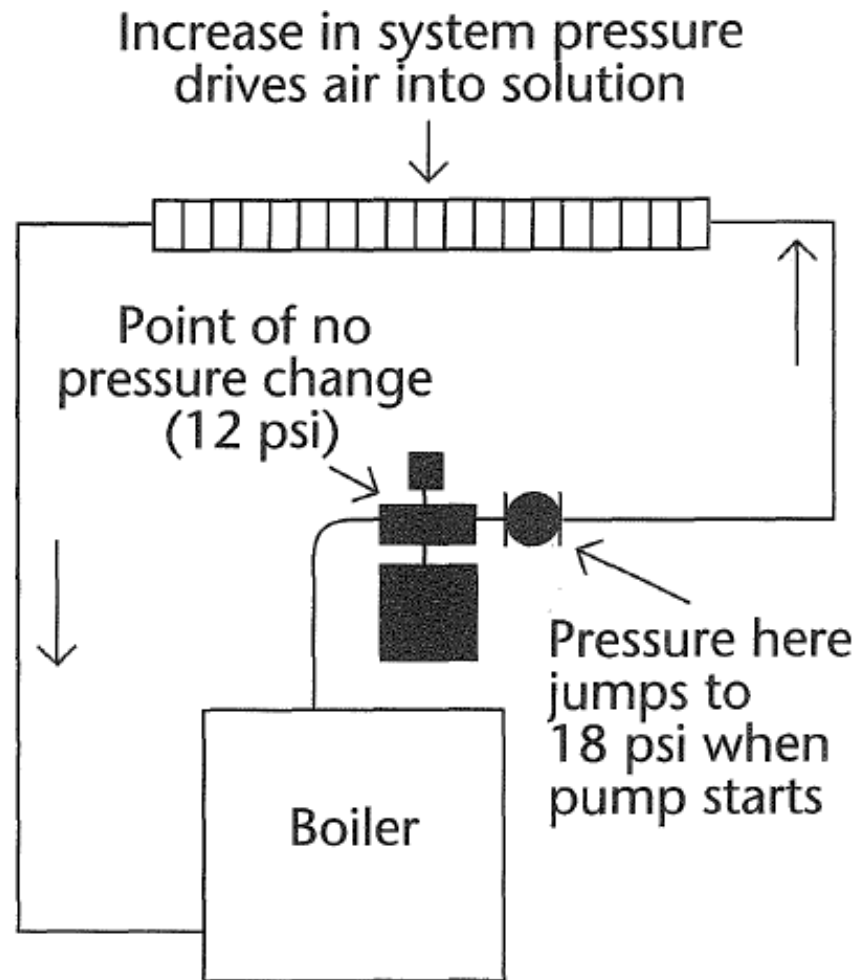


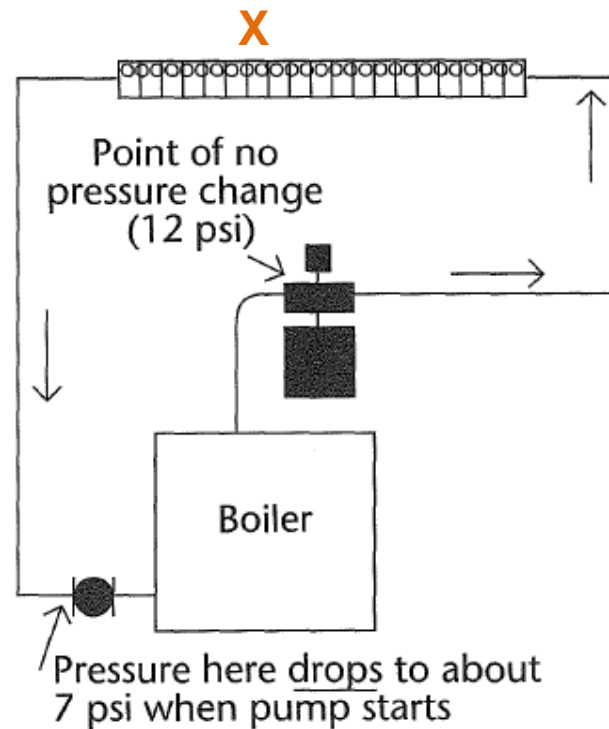
- The Water flowed in all 3 examples
- So why does pump placement matter?

Built-up gas
pops the
cap a bit

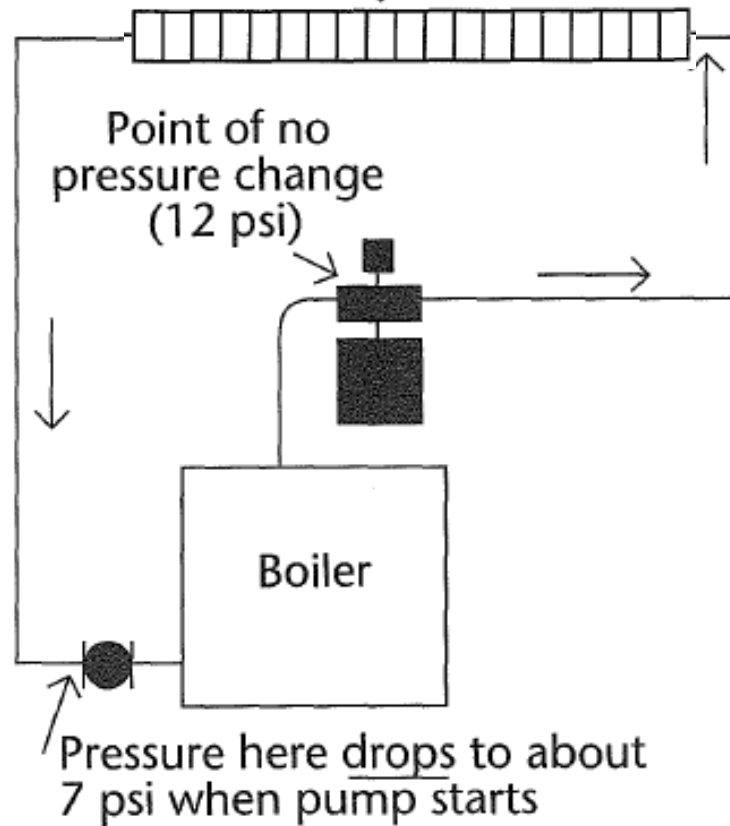


Why do the
bubbles
explode out
of the soda?

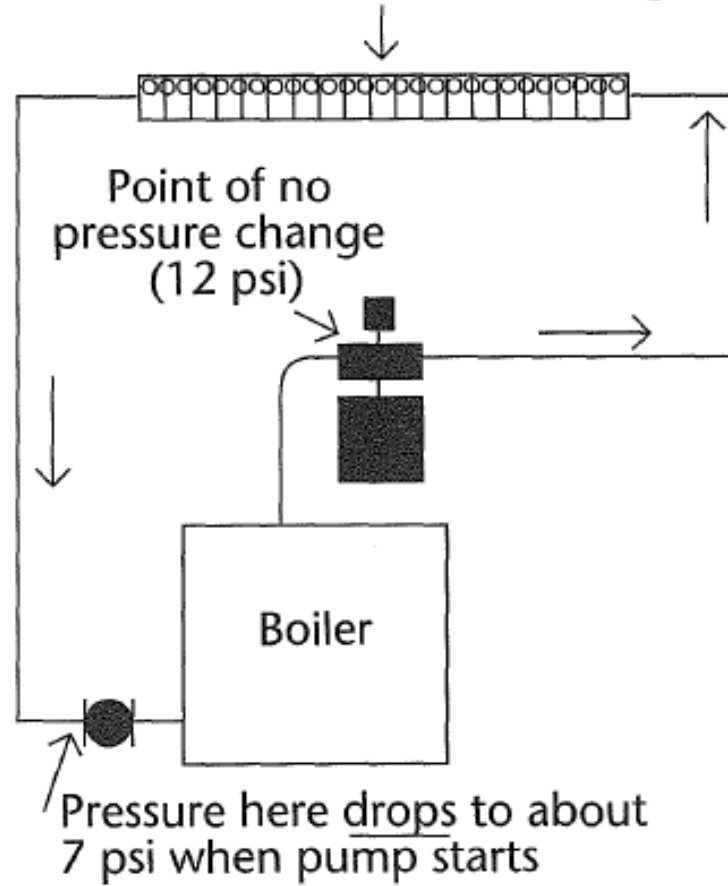




With pump located on return what happens to the pressure at “X” when the pump starts?

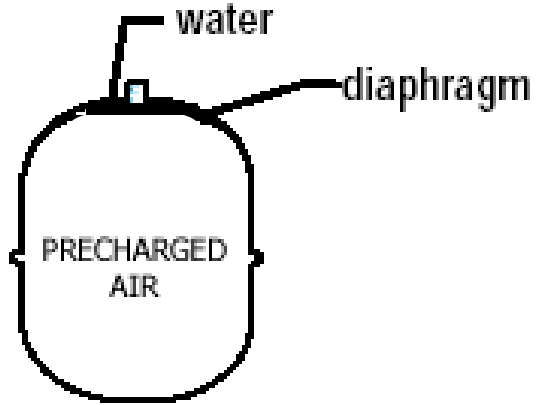


Drop in system pressure releases dissolved air and makes the bubbles larger!



- If existing system is contributing to air removal difficulties raise the boiling point.
- Increase system pressure to 20 psi.
- Remember to pump Expansion tank!
- If higher pressure needed change Boiler relief to 50 psi and increase system pressure further.
- Remember to pump Expansion tank!

Normal Tank Operation

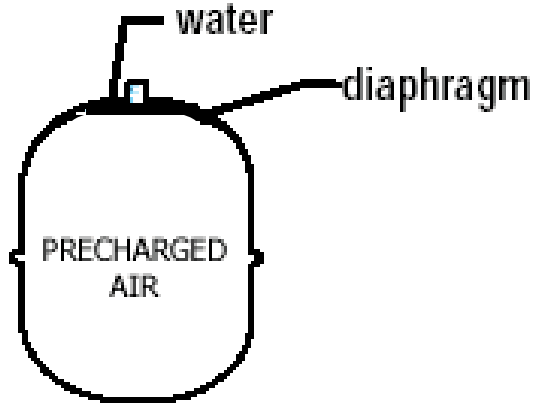


System Off

System Pressure=12

Tank Pressure=12

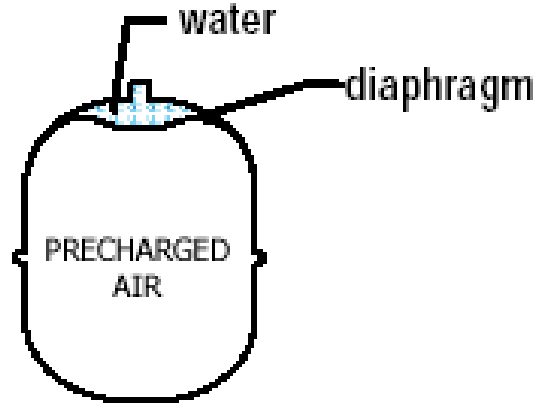
Normal Tank Operation



System Off

System Pressure=12

Tank Pressure=12

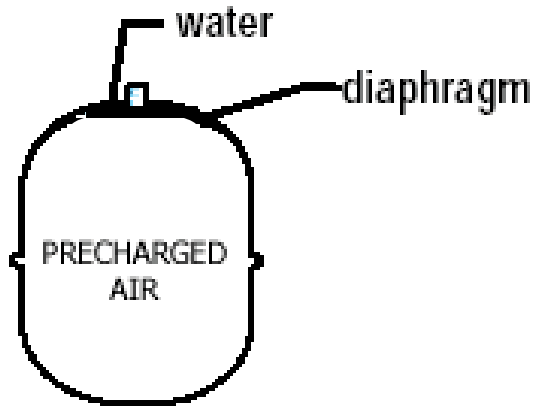


System **On**

System Pressure=14

Tank Pressure=14

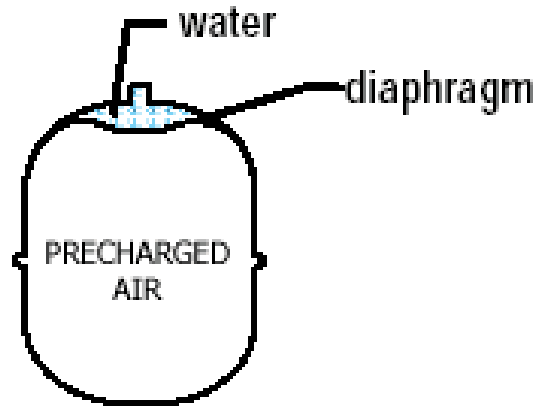
Normal Tank Operation



System Off

System
Pressure=12

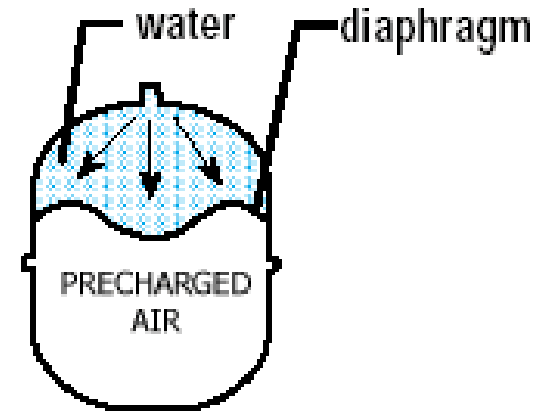
Tank Pressure=12



System On

System
Pressure=14

Tank Pressure=14

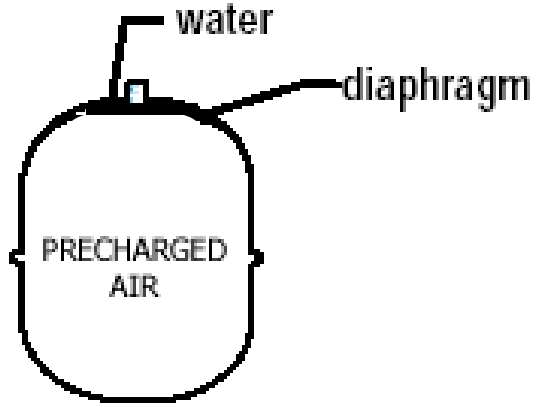


System On

System
Pressure=18

Tank Pressure=18

What happens if I don't Pump Up my Tank?

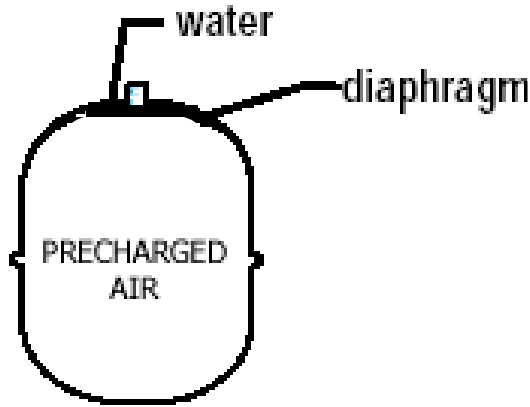


System Off

System Pressure=12

Tank Pressure=12

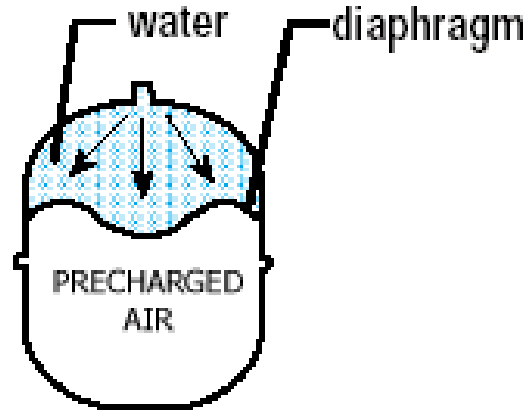
What happens if I don't Pump Up my Tank?



System Off

System Pressure=12

Tank Pressure=12



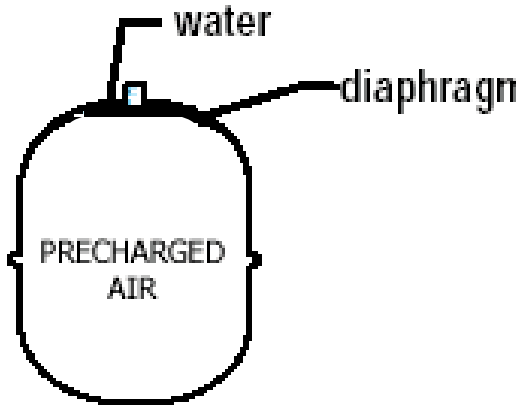
System Off

System Pressure Increased to 20

**(Tank Fills until air is
Compressed to match)**

Tank Pressure=20

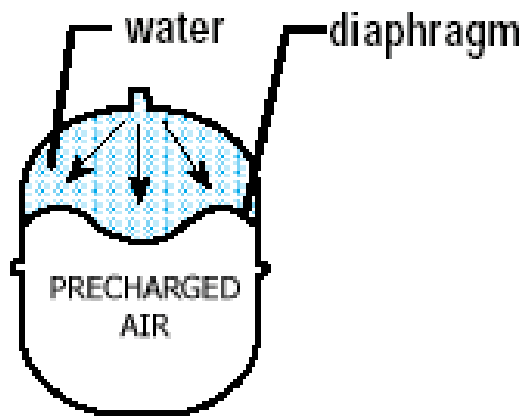
What happens if I don't Pump Up my Tank?



System Off

System Pressure=12

Tank Pressure=12

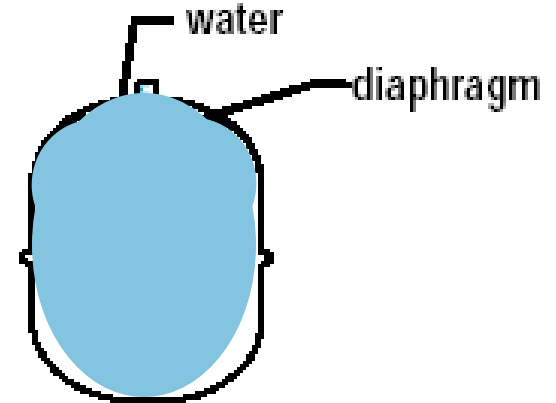


System Off

System Pressure=20

(Tank Fills until air is Compressed to match)

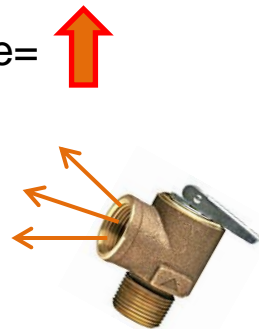
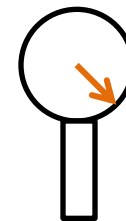
Tank Pressure=20

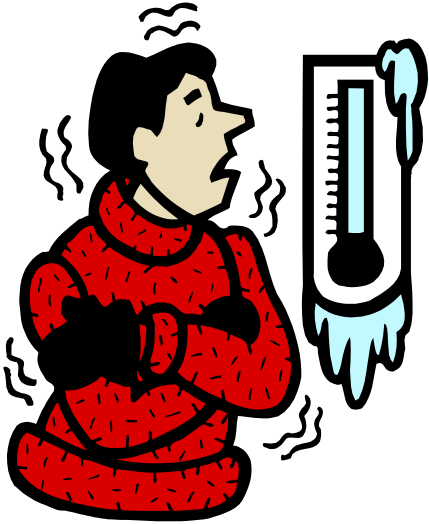


System **On**- Pressure Increases due to Expansion

System Pressure=

Tank =FULL!





- Antifreeze is more viscous. Pump capacity reduced.
- Thermal transfer capability reduced 17% at 50-50 strength.
- Only use what's necessary.
- Use tester to determine proper level.

- 15 Year ECR Limited Warranty
- One Year all other parts



FIRST YEAR HEAT EXCHANGER ADDITIONAL COVERAGE

Effective June 1, 2011

The Helix VLT boiler utilizes our most innovative heat exchanger design that provides industry leading efficiency and reliability. It consists of a wide diameter stainless steel tube with laser welded heat transfer fins that provide for the greatest heat transfer. The VLT heat exchanger is designed to endure the most challenging applications and guard against compromised water conditions that cause other boilers to fail due to liming and scale build up. The VLT heat exchanger is simply the finest ever designed and as such we provide the strongest factory warranty available.

In addition to the standard VLT boiler limited warranty (“Standard Warranty”), Dunkirk provides additional Heat Exchanger Coverage for the first year of instal-





1-800-325-5479

Or

1-800-253-7900

The screenshot shows a web browser window displaying the Dunkirk website. The browser's address bar shows the URL <http://www.dunkirk.com/index.asp>. The browser's menu bar includes File, Edit, View, Favorites, Tools, and Help. The browser's toolbar shows several open tabs, including 'Welcome | Dunkirk' and 'ecrinternational.com'. The website's header features the Dunkirk logo and the tagline 'Innovative. Efficient. Dependable. Dunkirk.' with a 'Login | ECR International Home' link. Below the header is a navigation menu with links for Home, Products, FAQs, Warranty Registration, News & Events, Training, and Contact Us, along with a search bar. The main content area is divided into three columns. The left column is titled 'Dunkirk Boilers' and features the tagline 'Innovative. Efficient. Dependable. Dunkirk.' followed by a paragraph of text and a bulleted list of product features. The middle column is titled 'Latest News' and features a large Dunkirk logo with the tagline 'Innovative. Efficient. Dependable. Dunkirk.' and a news item dated 1/21/2014-1/24/2014 from New York, NY. The right column is a vertical banner with the text 'DON'T LET THE RECENT STORM DISCOURAGE YOU.' and 'WE ARE HERE TO HELP!' followed by contact information for ECR International. The footer contains three columns of links for Homeowners, Professionals, and Products, along with social media icons for Facebook and Twitter, and an Energy Star Partner logo.

Dunkirk
Innovative. Efficient. Dependable. Dunkirk.

[Login | ECR International Home](#)

[Home](#) | [Products](#) | [FAQs](#) | [Warranty Registration](#) | [News & Events](#) | [Training](#) | [Contact Us](#)

Dunkirk Boilers

Innovative. Efficient. Dependable. Dunkirk.

Since 1928, Dunkirk has delivered innovative, efficient and dependable home heating products to professionals, building owners and homeowners. We take pride in our products. We listen to the people in the field who do the tough work, and we design around their feedback and suggestions. This is the best way to deliver heating equipment that lasts and reduces home heating costs. We believe in the strength of American Ingenuity when it comes to residential- and commercial, hot-water boilers, steam boilers, indirect water heaters, and all HVAC products.

For example, the 95%-AFUE Dunkirk Helix VLT Gas-Fired, Modulating Condensing boiler. At the suggestion of many heating professionals from across the country, we designed a new type of heat exchanger. This vertically mounted, helical fin-tube heat exchanger has wide, smooth waterways, designed with hard-water deposits and scale in mind. We fabricated this new heat exchanger from 316L/444 stainless steel for long life, and we back it with an outstanding warranty. We believe in this boiler, inspired by real-world, professional feedback.

Dunkirk products offer:

- Original, innovative designs that are the result of American Ingenuity
- Solid reliability
- Quality components
- Outstanding warranties
- Service professionals who listen, and react quickly

We hope you share the same values we do. We invite you to explore our site, where you'll learn more about the benefits of working with Dunkirk and ECR International. We're glad that you're here!

[LOCATE A DEALER NEAR YOU](#) [rebates & incentives](#) [Dealer Log-in](#)

Latest News

Dunkirk
Innovative. Efficient. Dependable. Dunkirk.

2014 AHR, 1/21/2014-1/24/2014
New York, NY
2359 [read more](#)

Homeowners

Professionals

Products

DON'T LET THE RECENT STORM DISCOURAGE YOU.

WE ARE HERE TO HELP!

TECH SUPPORT AVAILABLE
M-F 9AM - 6PM
800.325.5479

ecr

CLICK HERE FOR AHR RECOMMENDATIONS CONCERNING FLOODS AND HVAC EQUIPMENT.

Homeowners

[Heating Info](#)
[Warranty Registration](#)
[Product Downloads](#)
[Dealer Locator](#)

Professionals

[Login](#)
[Training](#)
[Co-Op Program](#)
[Sales Locator](#)

Products

[Boilers - Condensing Gas](#)
[Boilers - Gas](#)
[Boilers - Oil](#)
[Indirect Hot Water Heaters](#)

[f](#) [t](#)

Contact Us | About Us | Terms and Conditions | ECR International Home
Copyright © 2013 ECR International

Thank You