# **R60C/H** Packaged Terminal Air Conditioner (PTAC) Packaged Terminal Heat Pump (PTHP)

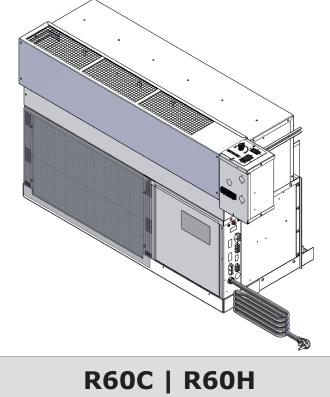
Straight Cooling Nominal Capacities

Btuh	9,000	12,000	15,000	18,000						
kW	2.6	3.5	4.4	5.3						
	R60C									

Heat Pump Nominal Capacities

Btuh	9,000	12,000	15,000				
kW	2.6	3.5	4.4				
Model	R60H						

# **Specifications and Performance**



Replacement for: Remington , Singer, or Mcquay K/EK



ECR International, Inc

2201 Dwyer Avenue Utica, NY 13501 e-mail: info@RetroAire.com

An ISO 9001-2008 Certified Company

P/N 240010669, Rev. A [10/01/2014]

TO THE INSTALLER2
GENERAL PRODUCT INFORMATION3
Product Description
Standard Controls and Components 3
Factory Installed Options 4
Field Installed Options
R60C/R60H Chassis5
R60C/R60H Chassis ISO6
R60C/R60H Cabinent7
R60C/R60H Wall Sleeve
PTAC/PTHP MODEL CODING9
FEATURES11
Optional Wall Mounted Thermostats 12
SEQUENCE OF OPERATION
RC / RH; Cooling Operation 13
RC / R H; Heating Operation 14
R H; Mechanical Heating "Heat Pump" 14
$R_{-}$ H; Auxiliary Heating "Electric" or "Hydronic"14
PERFORMANCE DATA16

#### ELECTRICAL SPECIFICATIONS . . . . . . . . . 17

AHRI Certified <sup>™</sup> is a trademark of the Air-Conditioning, Heating and Refrigeration Institute. These units are tested in accordance with: AHRI Standards 310/380 UL-484

Information and specifications outlined in this manual in effect at the time of printing of this manual. ECR International reserves the right to discontinue, change specifications or system design at any time without notice and without incurring any obligation, whatsoever.

### TO THE INSTALLER

Retain this manual and warranty for future reference.

Before leaving the premises, review this manual to be sure the unit has been installed correctly and run the unit for one complete cycle to make sure it functions properly.

To obtain technical service or warranty assistance during or after the installation of this unit, contact your local representative. Visit our web site www.retroaire.com for a local representative listing. For further assistance call 1-800-228-9364.

When calling for assistance, please have the following information ready:

Model Number\_\_\_\_\_

Serial Number\_\_\_\_\_

Date of installation\_\_\_\_\_

### **GENERAL PRODUCT INFORMATION**

### **Product Description**

RetroAire Replacement Packaged Terminal Air Condition/ Heat Pumps units are available in straight cooling (PTAC) or as heat pump systems (PTHP). Both PTAC and PTHP configurations fit the wall sleeves of the units listed on the front cover. Heat pumps (PTHP) reduce energy costs and will operate in mechanical heat mode down to an outdoor temperature of 40°F (4.4°C), Below 40°F (4.4°C) heating is accomplished by an auxillary heat option. Cooling operate down to 25°F.

Retroaire PTAC/PTHP units:

- Use R-410A refrigerant. This refrigerant is not affected by a phase out schedule.
- Include high-efficiency rotary compressors, protected by a 5-year warranty.
- Include enhanced, high-efficiency heat exchangers.
- Offer two fan speeds.
- Incorporate positive condensate re-evaporation to improve efficiency.
- Have an optional motorized fresh-air feature with a positive pressure seal.
- Separate Indoor and Outdoor motors.

RetroAire PTAC/PTHP ratings meet or exceed ASHRAE 90.1 Standards for energy efficiency:

- PTAC/PTHP units are available in nominal sizes of 9,000 Btuh, (2.6kW) 12,000 Btuh (3.5kW) or 15,000 Btuh (4.4kW).
- PTAC units (straight cooling only) are also available at 15,500 Btuh (4.5kW).
- Energy Efficiency Rating (EER) as high as 8.9.
- Coefficient of performance (COP) ratings as high as 2.70 for heat pumps.

### STANDARD CONTROLS AND COMPONENTS

#### Construction

- 20-gauge galvanized steel construction of chassis.
- Condenser baffle options to accommodate extended wall sleeve applications. (Consult the factory for special order items).
- Powder-coated condenser and evaporator drain pan.
- Foam strip seal for supply air duct.
- Weather strip insulation.

#### **Air Systems**

- Both indoor and outdoor motors are thermallyprotected PSC type.
- Air-stream surfaces are insulated with ¼" fiber-glass or <sup>1</sup>/<sub>8</sub>" (3.2 mm) Volara<sup>™</sup>.
- Indoor fan is foward-curved type, directly mounted to motor shaft.
- Unit mount controls include field selection switch to control indoor fan by either cycling with compressor operation or continuously with the unit.

#### Made in USA

#### **Condensate Removal**

- The outdoor fan incorporates condensate slinger ring. Condensate is thrown onto the coil, where it evaporates, improving system performance.
- Thermostatic drain pan valve for condensate elimination when outdoor temperature drops below 60°F (15°C) (heat pump units only).

### Controls

- Unit-mounted operating controls include thermostat, fan speed control, heat/cool switch, fan cycle switch, fresh air switch (if equipped)
- Ability to utilize 1-stage thermostat.
- Low ambient protection. See "Microprocessor control board" for details. Cooling to 25°F.
- Ability to control a normally-open or normally-closed motor valve switch (on hydronic heat units only). Valve controls must be ordered for 24Vac or line voltage.
- All hydronic heat units include molex plugs for connection of hydronic valve motor.
- Remote mount controls include fan speed control and fresh air switch (if equipped)
- All units are equipped with manual reset high pressure switch which prevents abnormal high pressure operation, increasing compressor reliability.

#### **Microprocessor Control Board**

- Universal control board is used in straight cooling, electric resistance heat, hydronic heat, or cooling/heat pump applications.
- Random start timer prevents multiple units from simultaneous startups after power interruption or on initial power-up.
- Fan purge fan remains on for 60 seconds after heat/ cool is satisfied.
- Anti-short-cycle compressor protection prevents the compressor from rapid cycling, increases compressor reliability.
- Freeze-protection prevents evaporator coil freeze up, improving compressor reliability.
- Low ambient lockout prevents compressor operation in outdoor temperatures less than 40°F (4.4°C)in heating, 25°F in cooling. PTHP units supplied with unit-mounted control, control causes automatic changeover to auxiliary heat, if installed.
- Test operation all timers are temporarily suppressed to allow ease of testing or troubleshooting.
- Control board LED provides self-diagnostic troubleshooting codes, see "Sequence of operation."

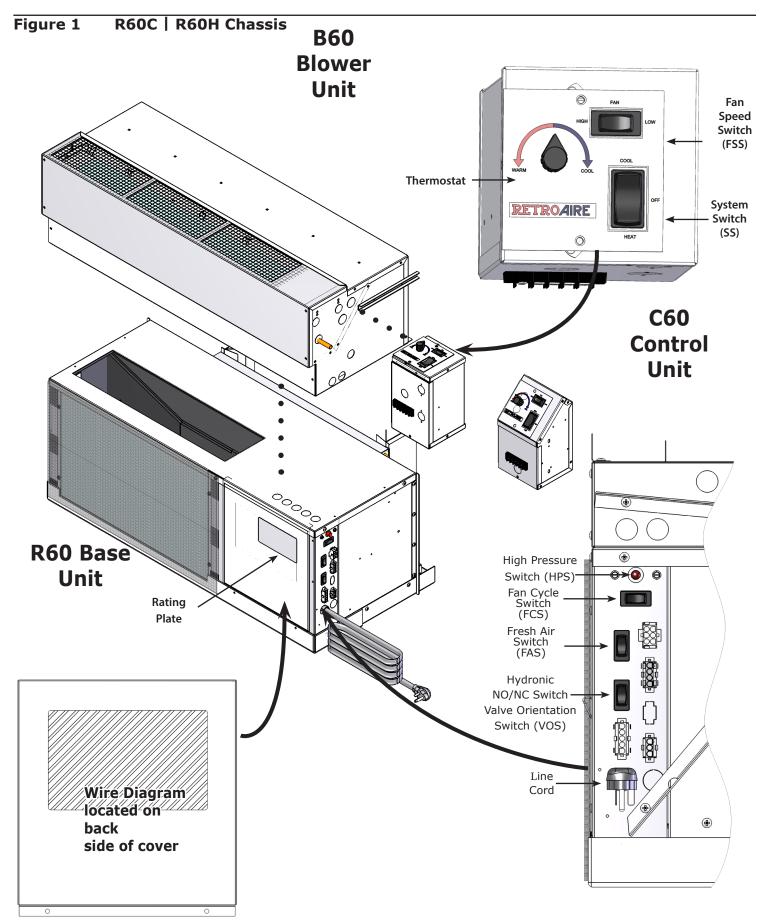
#### FACTORY-INSTALLED OPTIONS (CONSULT

THE FACTORY)

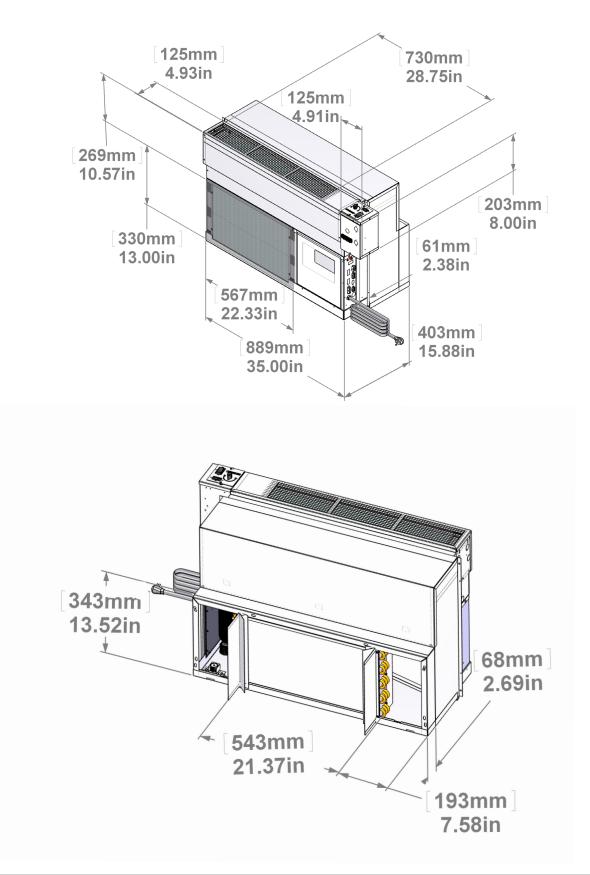
- 265/277V(9,12 and 15 only)
- 115V (09 &12 Models Only)
- Corrosion-resistant coil option used for seacoast and harsh-environment usage; coated aluminum fin/copper tube condenser coil.
- Motorized fresh-air damper
- Supplemental electric heat see heat options on "Model coding" on page 9.
- Hydronic heat controls
- Front air intake

#### FIELD-INSTALLED ACCESSORIES

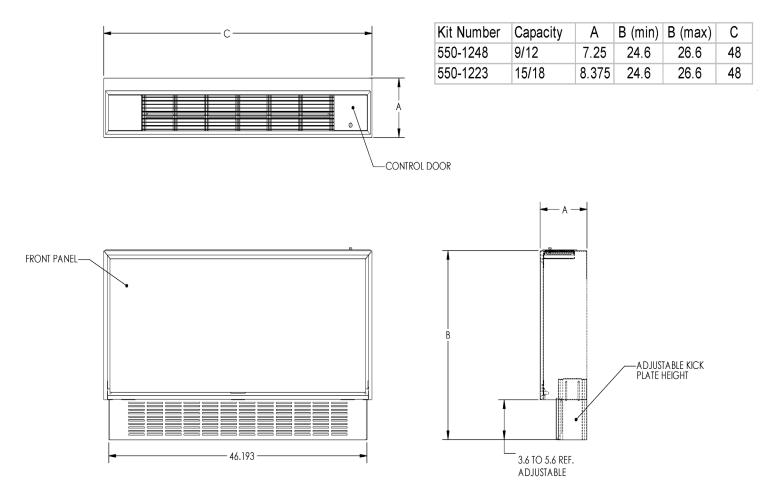
- Hydronic heat coil assembly is shipped loose for field installation.
- Remote wall thermostat digital 1-stage.
- Wall sleeves, louvers, and cabinets.
- Aquastat delays fan start-up until coil reaches 100°F (38°C) to virtually eliminate "cold" blow condition.
- Hydronic control valve , Water 2 way & 3 way.
- Hydronic control valve, Steam 2 way.
- Hydronic Isolation valve, 1/2 in Sweat Connection.



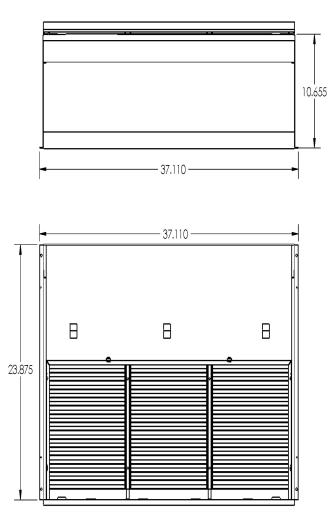
### Figure 2 R60C | R60H Dimensions

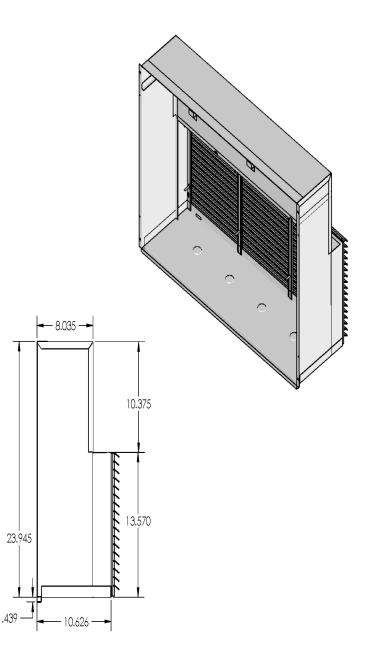


### Figure 4 R60C | R60H Cabinet





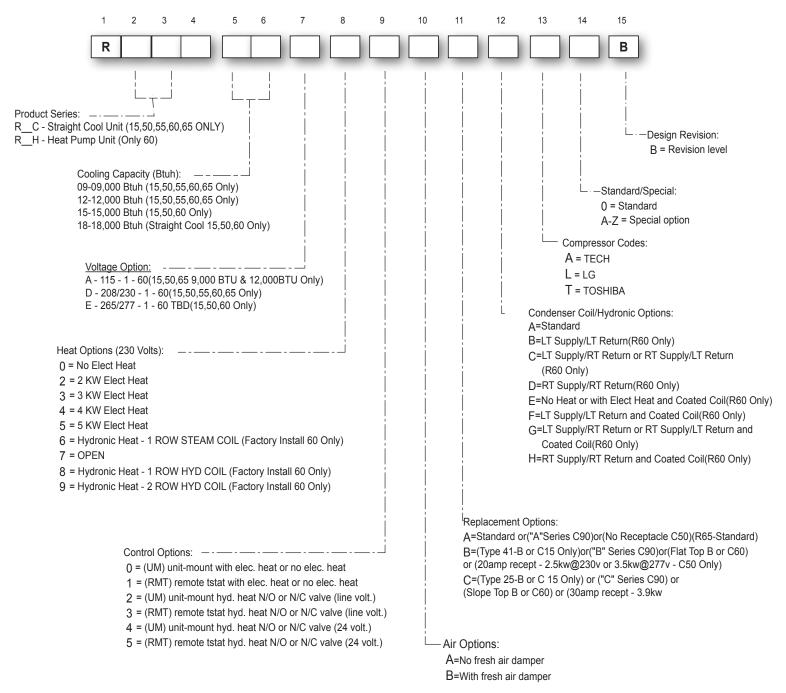




#### Figure 7 Model Coding

#### Chassis coding

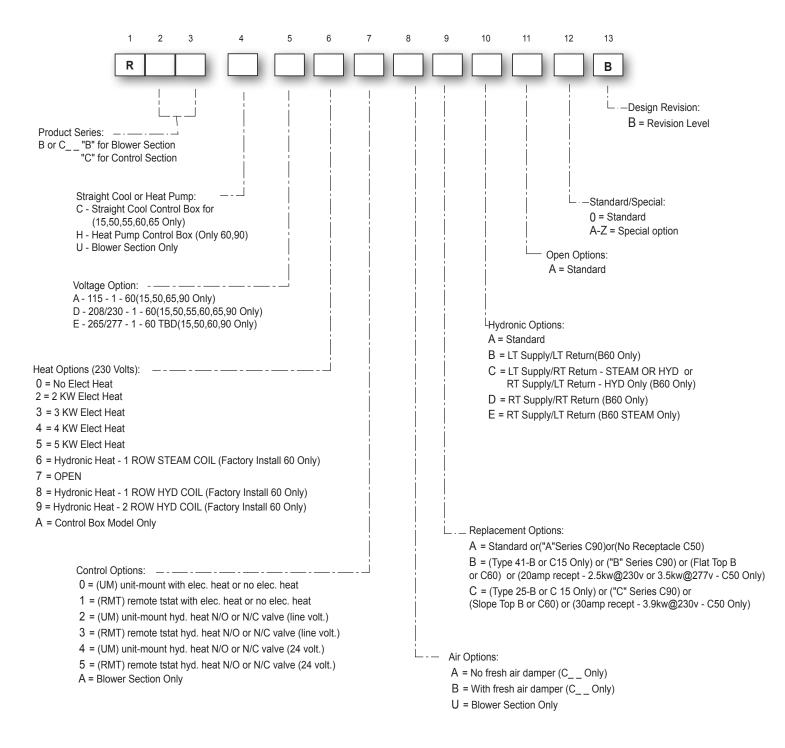
[verify with rating plate]



#### Field Installed Accessories [items to be selected during the ordering process]

	Remote thermostat	Sea Coast Coated Coils (Factory Installed, consult factory)
	Hydronic Heat	
	Wall Sleeves. Louvers, & Cabinet (Consult Factory)	

### Blower/Control Section Modular PTAC - 15,50,55,60,65,90



### FEATURES

#### Indoor Coil Freeze Protection (Standard)

This feature prevents the indoor coil from freeze up in cooling mode.

- Indoor coil freeze up can occur due to a dirty air filter, restricted or poor air flow, low refrigerant charge or low room or outdoor temperatures.
- This in turn can cause compressor damage.
- Should a freeze condition be detected, the compressor and outdoor fan will be switched off for a minimum of three minutes until the freeze condition is satisfied.
- During this time the indoor fan will continue to run to aid in the defrost process.

#### **Condensate Removal (Standard)**

RetroAire replacement unit (cooling operation) is designed to eliminate condensate by slinging it onto the outdoor coil.

- Condensate drains through the bulkhead to the area near the outdoor fan.
- As part of its normal operation, the unit will produce condensate and collect it in the base pan of the unit. There it is picked up by the outdoor fan slinger ring and deposited onto the condenser coil. During the cooling season, this improves the unit's efficiency by maintaining reduced refrigeration system pressures.
- Base pan has overflow notches, if too much condensate is produced notches allow condensate to flow out of the basepan and into the wallsleeve out of the building.

#### Thermostatic Drain Pan Valve (Standard On Heat Pump Units)

On heat pump models (PTHP), condensate can accumulate in the outdoor drain pan during the heat pump cycle.

- PTHP units include a thermostatic drain valve that opens when outdoor temperatures fall below 60°F (15°C).
- When the drain valve opens, condensate flows from the drain pan onto the bottom of the wall sleeve, where it drains to the outside.
- This keeps the base pan free of condensate water, which could otherwise freeze during colder outdoor temperatures.

#### **Dual Motors**

Separate Indoor and Outdoor motors operate independently.

### **Digital Control Board**

Available for both unit mount and remote thermostat applications.

#### Random Start Feature (Standard)

The random start feature is initiated on initial power-up or after a power interruption.

- The controller adds a random time delay (from 5–120 seconds) on start-up, preventing the compressor from starting.
- This staggers the starting of multiple units in a single facility, preventing a large surge that might occur if all units started at the same time.

#### Anti-Short Cycle Timer (Standard)

The microprocessor control uses this timing to prevent short-cycling of the compressor.

- When the compressor cycles off on a heating or cooling call, the controller starts a 180-second timer.
- The compressor will not be allowed to start until this time has elapsed.
- On initial power-up or after a power failure, this timing occurs after the random start timing.

# Power cord with integral safety protection (optional)

All PTAC/PTHP units rated 250v or less are equipped with a power cord with integral safety protection as standard.

- Providing personal shock protection as well as arcing and fire prevention, the device is designed to sense any damage in the line cord and disconnect power before a fire can occur.
- Tested in accordance with Underwriters Laboratories, the cord set also offers a unique "passive" operation, meaning the unit does not require resetting if main power is interrupted.

#### **Heat Pump**

Heat pump units are "Limited Range" and should be equipped with back-up electric resistance or hydronic heat. Limited Range heat pumps are designed to operate when outdoor temperatures are between 70°F (21.1°C) and 40°F (4.4°C) and with a maximum indoor temperature of 70°F (21.1°C). The unit is equipped with a reversing valve that is energized for cooling and de-energized in heating mode. Electric heating or hydronic heat will operate using the onboard control logic below the operating conditions of the heat pump.

#### Hydronic heating (optional)

Optional hydronic heat package may be selected in lieu of electric heat. Heating operation is essentially the same as that of units with electric heat.

#### **Features - Continued**

#### Aquastat Connection (Optional)

All replacement PTAC/PTHP's with hydronic heat are supplied with a standard line volt Aquastat connection. The optional field installed Aquastat delays the fan operation until the hydronic coil reaches a temperature of 100°F (38°C).

#### Motorized Fresh Air Damper (Optional)

The optional motorized fresh air damper allows fresh air into the space to be conditioned. When the Fresh Air switch is in the "YES" position the damper door is open and allows fresh air into the space. This feature is only available when the indoor fan is on. When the damper door switch is in the "NO" position, the damper door is closed and does not allow air in the space. Optional wall-mounted thermostats

#### Thermostats Available From EMI

EMI offers a thermostat that is compatible with your PTAC/ PTHP unit.

- Select EMI part number 240008208 from the latest RetroAire price list for this option. This is a single stage, cool/heat, thermostat that can be used in all RetroAire cooling, heating or heat pump applications.
- The thermostat has an adjustable setpoint range of between 45°F(7°C) and 90°F(32°C).
- For heat pumps another option is EMI part number 240008209. This is a 2 stage heat/cool thermostat which allows for emergency heat.

#### Selecting A Thermostat (By Others)

When selecting a thermostat other than one offered by EMI, choose a single stage heat/cool, 24v thermostat. Straight cooling with electric heat or hydronic heat **(R10C** – **PTAC's)** 

Select a thermostat that is compatible with a cooling/ electric heat system.

The thermostat should have ``R'', ``Y'', ``W'', "C" and ``G'' terminals.

#### Heat Pump With Electric Heat (R\_H - PTHPs)

Select a thermostat that is compatible with a cooling/ single-stage heat/heat pump system. The thermostat should have "R", "Y", "O" and "G" terminals. RetroAireunits are single stage heating only. The eleactric heat and heat pump will not operate simultaneously.

### **SEQUENCE OF OPERATION**

# The following Sequence of Operation applies to PTAC/PTHP units.

**R\_\_C** units are straight cool, single stage air conditioners available with electric or hydronic heat.

**R\_\_H** units are limited range, single stage heat pump. Mechanical compression heating (heat pump mode) is locked out at outdoor temperatures of approximately 35°F (1.7°C) and below. Below these ambient temperatures, the auxiliary electric or hydronic heat will be used.

#### General

Figure 8

The unit is controlled by a microprocessor. Thermostat and control connections are made to the control board.

- Control Board

# TEST Config. Jumper LED Indicator Light Heat Pump Config. Jumper

# Two configuration jumpers are located on the board, see Figure 8. Heat Pump Configuration Jumper is a 3 pin jumper.

- Straight **Cool** units R\_ \_C, the jumper should be located on the outside two pins.
- **Heat** Pump units R\_ \_H, the jumper should be located on the inside two pins.

A second configuration jumper "TEST" allows for the control's internal timers to be by-passed for test purposes. Placing the jumper on the two pins enables the test mode.

A status LED (Light Emitting Diode), LED1 is located on the center of the board. A series of blinks communicates the status of the board. Between the blink sequence is a separation of approximately 2 seconds. The Status Code is listed below.

Trouble Code (Blinks)	Status
1	Normal Operation
2	Anti-Short Cycle Timer Active
3	Outdoor Coil Freeze Protection
4	Indoor Coil Freeze Protection
5	Simultaneous "Y" and "W" Call

#### **Initial Power-Up or Power Restoration**

- When power is applied to the unit, either for the first time or after a power failure, the board will initialize itself.
- During the initialization, LED1 will be lit continuously for approximately 5 seconds. Following the initialization, a random start timer is initiated. This timer adds a randomly selected 5-120 seconds to the start-up sequence, reducing the possibility of multiple units starting at the same time.
- Once the random start timer has expired, a 180 second Anti-Short Cycle Timer is initiated and the Processor Board Trouble Code LED is set to blink a 2 flash code. This timer prevents the compressor from rapid cycling.
- After the Anti-Short Cycle Timer expires, the Processor Board Trouble Code LED is set to blink a 1 blink Trouble Code, indicating normal operation.

## R\_\_C / R\_\_H; COOLING OPERATION

(For unit mount controls)

- With the System Switch [SS] set to "Cool", and Fan Cycle Switch [FCS] set to "On" (Continuous Fan Operation), the indoor fan motor will start.
- If Fan Cycle Switch [FCS] is set to "Off" (Cycling Fan Operation), the indoor fan motor will start with a call for cooling from the internal thermostat [T'stat].
- If the unit is equipped with a Motorized Fresh Air Damper, and is active with the Fresh Air Switch [FAS], the damper will open with a call for the indoor fan.
- If the room temperature is **below** the thermostat setting the fan operation will continue as noted above.
- If the room temperature is **above** the thermostat setting, the reversing valve will be energized, the compressor and outdoor fan will start provided the Anti-Short Cycle Timer has timed out from the initial power-up, power restoration or a previous compressor on cycle. Operation will continue until the room temperature satisfies the thermostat.
- Once the room temperature falls below the set point by 3°F (2°C), the compressor, outdoor fan motor and reversing valve will de-energize.
- If the FCS is set to "Off", the indoor fan will continue to operate for 60 seconds after the compressor stops.

#### Sequence of Operation (continued)

- If the FCS is set to "On", the indoor fan will continue to operate. As soon as the compressor is de-energized, the Anti-Short Cycle Timer will be initialized and will prevent the compressor from starting again for another 180 seconds. While the Anti-Short Cycle Timer is active, the Processor Board Trouble Code LED is set to blink a 2 flash code.
- After the Anti-Short Cycle Timer expires, the Processor Board Trouble Code LED is set to blink a 1 blink Trouble Code, indicating normal operation.

#### NOTE:

- Remote-Mount Cooling Operation depends on features of the wall-mounted thermostat. By default the fan will cycle with a call for cooling. For thermostats with an **AUTO / ON** fan switch, the fan will run continuously if this is "ON" (Continuous Fan Operation). The fan will cycle with a call for cooling if this is set to "AUTO" (Cycling Fan Operation).
- In cooling the units will not start is the indoor air temperature is 60°F (15.5 °C) or below or if the outdoor temperature is below 40°F (4.5°C).

### R\_\_C / R\_\_H; HEATING OPERATION

- With the System Switch [SS] set to "Heat", and the Fan Cycle Switch [FCS] set to "On" (Continuous Fan Operation), the indoor fan motor will start.
- If the Fan Cycle Switch [FCS] is set to "Off" (Cycling Fan Operation), the indoor fan motor will start with a call for heating from the internal thermostat [T'stat].
- If the unit is equipped with a Motorized Fresh Air Damper, and is active with the Fresh Air Switch [FAS], the damper will open with a call for the indoor fan.
- If the room temperature is above the thermostat setting the fan operation will continue as noted above.
- If the room temperature is below the thermostat setting, the action of the unit will depend on the outdoor temperature and the freeze sensor status.

**NOTE:** Remote-Mount Heating Operation depends on features of the wall-mounted thermostat. By default the fan will cycle with a call for Heating. For thermostats with an **AUTO / ON** fan switch, the fan will run continuously if this is "ON" (Continuous Fan Operation). The fan will cycle with a call for heating if this is set to "AUTO" (Cycling Fan Operation).

#### • R\_ \_H; Mechanical Heating "Heat Pump"

"If the outdoor coil temperature remains above 25 °F (-4 °C), the compressor and outdoor fan will start provided the Anti-Short Cycle Timer has timed out from the initial power-up, power restoration or a previous compressor on cycle. Operation will continue until the room temperature satisfies the thermostat. Once the room temperature rises above the set point by 3 °F (2 °C), the compressor and outdoor fan motor will de-energize. If the FCS is set to "Off", the indoor fan will continue to operate for 60 seconds after the compressor stops. If the FCS is set to "On", the indoor fan will continue to operate. As soon as the compressor is de-energized, the Anti-Short Cycle Timer will be initialized and will prevent the compressor from starting again for another 180 seconds. While the Anti-Short Cycle Timer is active, the Processor Board Trouble Code LED is set to blink a 2 flash code. After the Anti-Short Cycle Timer expires, the Processor Board Trouble Code LED is set to flash a 1 blink Trouble Code, indicating normal operation.

#### • R\_ \_H; Auxiliary Heating Heat Pump with "Electric" or "Hydronic"

During operation where the outdoor ambient temperature is approximately 40°F (4.4°C) the outdoor coil will begin to frost. If the outdoor coil temperature falls to 25°F (-4 °C) or below for 180 seconds at anytime during a heating call, the compressor and outdoor fan motor will be de-energized and auxiliary heat will be energized. The Anti-Short Cycle Timer will be initiated, prohibiting compressor operation for 180 seconds. The Processor Board Trouble Code LED will flash a 3 blink Trouble Code, indicating auxiliary heat operation. Heating operation with auxiliary heat will continue until the outdoor coil sensor reaches 50°F (10°C).

#### • "Electric Heat"

With the System Switch [SS] set to "Heat", and the Fan Cycle Switch [FCS] set to "On" (Continuous Fan Operation), the indoor fan motor will start. If the Fan Cycle Switch [FCS] is set to "Off" (Cycling Fan Operation), the indoor fan motor will start with a call for heating from the internal thermostat [T'stat]. If the unit is equipped with a Motorized Fresh Air Damper, and is activated with the Fresh Air Switch [FAS], the damper will open with a call for the indoor fan. If the room temperature is above the thermostat setting the fan operation will continue as noted above. If the room temperature is below the thermostat setting, the electric heater is energized until the room temperature satisfies the thermostat. Once the room temperature increases above the set point by 3°F (2°C), the electric heaters will deenergize.

#### • "Hydronic Heat"

If the FCS is set to "On" (Continuous Fan Operation) and the unit has an AguaStat, the indoor fan and fresh air motorized damper operation will be controlled by the Aquastat. If the AquaStat senses a temperature of  $80 \pm 5^{\circ}F$  ( $26 \pm 3^{\circ}C$ ) or below, the indoor fan will shut down and the motorized damper will close fresh air door. With a call for heat, a signal from the processor board will activate the water or steam valve. If the unit is equipped with a field installed AquaStat [AS], the indoor fan start will be delayed until the hydronic coil reaches  $100 \pm 5 \text{ }^{\circ}\text{F}$  $(38 \pm 3^{\circ}C)$ . The signal to the water or steam valve will continue until the room temperature rises above the set point by 3°F (2°C). If the FCS is set to "Off", the indoor fan will continue to operate for 60 seconds or until the hydronic coil temperature as sensed by the AquaStat reaches  $80 \pm 5^{\circ}F (26 \pm 3^{\circ}C)$ , whichever occurs first. If the FCS is set to "On", the indoor fan will de-energize if the AguaStat senses a temperature of 80  $\pm$  5°F (26  $\pm$  3°C) or below.

#### • "Remote Wall Thermostat Controls"

Cooling and Heating operates identical to unit mount controls. See remote controls manual for control details. Remote units do not use a system switch, or FCS.

### **PERFORMANCE DATA**

## Table 1 R60 C/H Performance Data

Model R60	Cooling	Sensible Heat Ratio	EER	Heat Pump	СОР	Indoor Air Flow	Fresh Air Inlet Flow	Shipping Weight
	Btuh (kW)			Btuh (kW)		CFM (L/s)	CFM (L/s)	lbs (Kg)
RC 09	9,000 (2.6)	0.78	8.98	N/A	N/A	400 (189)	35 (17)	140 (64)
RH 09	8,800 (2.6)	0.78	8.93	8,100 (2.4)	2.69	400 (189)	33(17)	140 (64)
RC 12	11,500 (3.5)	0.70	8.45	N/A	N/A	400 (189)	35 (17)	140 (64)
RH 12	11,400 (3.3)	0.70	8.37	10,500 (3.1)	2.63	400 (189)	33(17)	140 (64)
RC 15	14,000 (4.5)	0.64	7.92	N/A	N/A	425 (200)	25 (17)	140 (64)
RH 15	13,300 (3.9)	0.04	7.97	12,000 (3.5)	2.59	425 (200)	35 (17)	140 (64)
RC 18	15,500 (4.5)	0.64	7.6	N/A	N/A	425 (200)	35 (17)	140 (64)

### **ELECTRICAL SPECIFICATIONS**

### Table 3 R60 - 9,000 BTU Electrical Specifications

Power S Volt 1		Comp	ressor		or Fan otor	Outdoor Fan Motor		Electric Heat				Unit Electrical Ratings							
Volt	Min	RLA	LRA	FLA	Нр	FLA	Hp	Htr #	Volt	W	HA	TCA	THA	MCA	МОСР	Plug			
115V	104	8	45.6	1.4	0.09	1.6	0.125	N/A	N/A	N/A	N/A	11.0	N/A	13.0	20				
							0.71 0.09		0	N/A	N/A	N/A		N/A	6.3	15			
										3	208	2454	11.8		12.4	15.5	20		
								5	230	3000	13		13.6	17.1	20				
208/ 230V	197	4	22.2	0.6	0.08	0.71		4	208	3271	15.7	5.3	16.3	20.4	25				
								4	230	4000	17.4		18	22.5	25	HARD			
									5	208	4089	19.7		20.3	25.3	- 30	WIRE		
								5	230	5000	21.7		22.3	27.9	- 30				
								0	N/A	N/A	N/A		N/A	5.5	15				
265V	240	3.32	18.8	0.67	0.08	0.71	0.71 0.9	0.9	0.9	3	265	3983	15	4.7	15.7	19.6	20		
2030	240	5.52	10.0	0.07	0.08	0.71				0.9	0.9	0.9	4	265	5310	20	4./	20.7	25.9
								5	N/A	N/A	N/A		N/A	N/A	N/A				

### Table 2 R60 - 12,000 BTU Electrical Specifications

Power S Volt 1		Comp	ressor		or Fan otor	Outdoor Fan Motor		Electric Heat				Unit Electrical Ratings						
Volt	Min	RLA	LRA	FLA	Нр	FLA	Нр	Htr #	Volt	W	HA	TCA	THA	MCA	МОСР	Plug		
115V	104	9.2	55	1.4	0.09	1.6	0.125	N/A	N/A	N/A	N/A	12.2	N/A	14.5	20	5-20P		
						0.71 0.09		0	N/A	N/A	N/A		N/A	8.3	15			
							3	208	2454	11.8		12.4	15.5	20				
								5	230	3000	13	]	13.6	17.1	20			
208/ 230V	197	5.6	29	0.6	0.08		0.09	4	208	3271	15.7	6.9	16.3	20.4	- 25			
								4	230	4000	17.4		18	22.5	25			
									5	208	4089	19.7		20.3	25.3	- 30	HARD WIRE	
								5	230	5000	21.7		22.3	27.9	50			
							0.9			0	N/A	N/A	N/A		N/A	7.1	15	
265V	240	4.6	20	0.67	0.08	0.71		3	265	3983	15	6.0	15.7	19.6	20			
2050	240	4.6	4.6 20	0.67	0.08	0.71 0.9		0.9	4	265	5310	20	0.0	20.7	25.9	30		
							5	N/A	N/A	N/A		N/A	N/A	N/A				

### **ELECTRICAL SPECIFICATIONS**

### Table 4 R60 - Cooling Capacity 15,000 BTU Electrical Specifications

Power S Volt 1		Comp	ressor		or Fan otor		oor Fan otor		Elect	ric Heat			Unit El	ectrical	Ratings	5												
Volt	Min	RLA	LRA	FLA	Нр	FLA	Нр	Htr #	Volt	W	HA	ТСА	THA	MCA	МОСР	Plug												
								0	N/A	N/A	N/A		N/A	10.9	15													
							1.0 0.25	3	208	2454	11.8		12.4	15.5	- 20													
						1.0		5	230	3000	13		13.6	17.1	20													
208/ 230V	197	7.4	33	0.6	0.08			4	208	3271	15.7	9.0	16.3	20.4	- 25													
								4	230	4000	17.4		18	22.5	25													
												5	208	4089	19.7		20.3	25.3	- 30	HARD WIRE								
								5	230	5000	21.7		22.3	27.9	- 30													
							0.25	0	N/A	N/A	N/A		N/A	9.5	15													
265V	240	6	28	0.67	0.08	1 3		0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	3	265	3983	15	8.0	15.7	19.6	20	
2030	240	0	20	0.07	7 0.08	1.3 0.25					4	265	5310	20	0.0	20.7	25.9	30										
							5	N/A	N/A	N/A		N/A	N/A	N/A														

#### Table 5 R60 - Cooling Capacity 18,000 BTU Electrical Specifications

	Power Supply Volt 1–60 Compressor				or Fan otor	Outdoor Fan Motor		Electric Heat				Unit Electrical Ratings				
Volt	Min	RLA	LRA	FLA	Нр	FLA	Нр	Htr #	Volt	w	HA	ТСА	THA	MCA	МОСР	Plug
								0	N/A	N/A	N/A		N/A	12	20	
								3	208	2454	11.8		12.4	15.5	20	
208/								5	230	3000	13		13.6	17.1	20	HARD
208/ 230V	197	8.3	44	0.6	0.08	1.0	0.25	4	208	3271	15.7	9.9	16.3	20.4	- 25	WIRE
									4	230	4000	17.4		18	22.5	25
								5	208	4089	19.7		20.3	25.3	- 30	
								5	230	5000	21.7		22.3	27.9		

	LEGEND
RLA	Rated Load Amps
FLA	Full Load Amps
Нр	Horse Power
W	Watts
HA	Heater Amps
TCA	Total Cooling Amps
THA	Total Heating Amps
MCA	Minimum Circuit Amps
MOCP	Maximum Over Current Protection

VOLTAGE	12	5V		250∨		265∨				
ş	15(A)	20(A)	15(A)	20(A)	30(A)	15(A)	20(A)	30(A)		
PLUG	<b>G</b> 5-15 P	5-20 P	6-15 P	6-20 P	6-30 P	<b>9G</b> <b>7-</b> 15 P	<b>9</b> <b>7</b> -20 <b>P</b>	7-30 P		
RECEPTACLE	0 0 5-15 R	5-20 R	G-15 R	0G D 6-20 R	6-30 R	7-15 R	7-20 R	7-30 R		





**ECR International, Inc.** 2201 Dwyer Avenue • Utica, New York 13501 Phone: 1.800.325.5279 • Web: retroaire.com