



## Owner's Manual

Model No.

**3EW.65**

**3EW.75**

**3EW1.00**

**4EW.90**

**4EW1.25**

**4EW1.50**

**5EW1.20**

**5EW1.75**

## INSTALLATION • OPERATION • REPAIR PARTS



### CAUTION

Read all instructions carefully before starting the installation.

Save this manual for reference.

**These instructions must be affixed on or adjacent to the boiler.**

## **EMPIRE II SERIES 3 OIL-FIRED CAST IRON HOT WATER**

**WARNING** Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified installer, service agency, or the gas supplier.

P/N 240011425, Rev. B [08/23/2016]

**Sears, Roebuck and Co.,**  
Hoffman Estates, IL 60179 U.S.A.

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Boiler installation shall be completed by qualified agency.

### Become familiar with symbols identifying potential hazards.



This is the safety alert symbol. Symbol alerts you to potential personal injury hazards. Obey all safety messages following this symbol to avoid possible injury or death.

#### **DANGER**

Indicates a hazardous situation which, if not avoided, WILL result in death or serious injury

#### **WARNING**

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

#### **CAUTION**

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

#### **NOTICE**

Used to address practices not related to personal injury.

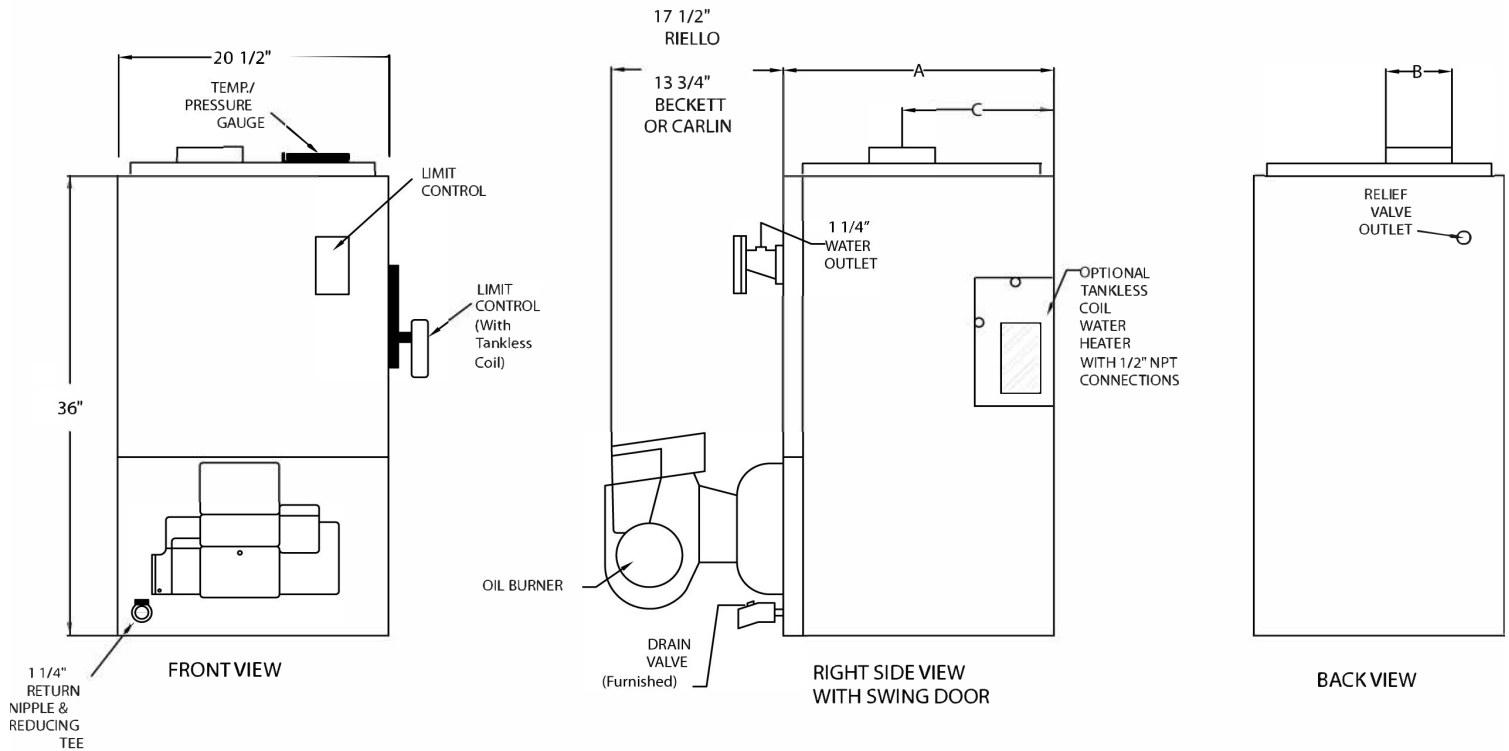
### Introduction

Empire Water boiler is a natural draft oil fired hot water boiler comprised of cast iron sections. Empire Water boiler is available with 3, 4, or 5 cast iron sections. These sections are held together by cast iron push nipples.

Empire Water boiler is capable of firing #2 fuel oil from 0.65 gph up to 1.75 gph. All packaged boilers include a swing door, Hydrolevel limit control with built-in low water cutoff, temperature and pressure gauge, safety relief valve, drain valve, flue brush, and extra boiler tap for expansion tank or air elimination.

## BOILER RATINGS AND CAPACITIES

**Figure 1 - Dimensions**



BOILER MODEL NO. Without Tankless Coil		INPUT		**HEATING CAPACITY *Mbh	‡NET AHRI RATING WATER *Mbh	A.F.U.E. ++	NO. SEC.	MINIMUM CHIMNEY SIZE/ HEIGHT	DIMENSIONS (inches)		
		+gph	*Mbh						A	B	C
3EW.65	0.65	91	80	70	86.3	3	8" X 8" X 15"	14½	6	8	
3EW.75	0.75	105	92	80	85.2	3	8" X 8" X 15"	14½	6	8	
3EW1.00	1.00	140	120	104	84.0	3	8" X 8" X 15"	14½	6	8	
4EW.90	0.90	126	111	97	86.0	4	8" X 8" X 15"	17¾	6	9⅝	
4EW1.25	1.25	175	151	131	85.0	4	8" X 8" X 15"	17¾	6	9⅝	
4EW1.50	1.50	210	179	156	84.0	4	8" X 8" X 15"	17¾	6	9⅝	
»5EW1.20	1.20	168	147	128	86.5	5	8" X 8" X 15"	21	6	11½	
5EW1.75	1.75	245	210	183	84.3	5	8" X 8" X 15"	21	6	11½	

\* Mbh = 1,000 BTU per hour [BTU = British Thermal Unit]

\*\*Heating Capacity based on 13% CO<sub>2</sub> with a -0.02" w.c. draft over fire, and a #1 smoke or less. Testing was done in accordance with the D.O.E. (Department of Energy) test procedure.

+ gph = Gallons per hour oil at 140,000 BTU per gallon

++A.F.U.E. = Annual Fuel Utilization Efficiency based upon D.O.E. test procedure.

‡ Net AHRI Water Ratings based on piping and pickup allowance of 1.15. Consult manufacturer before selecting boiler for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping systems, etc.

>> Per Energy Star specifications, AFUE is rounded to the nearest whole percentage point. As such, this product qualifies for Energy Star.

### NOTICE

This boiler has been designed for residential installations. If used for commercial applications, all jurisdictional requirements must be met. This may require wiring and/or piping modifications. Manufacturer is not responsible for any changes to the original design.

1. Read the Owner's Manual for Safe Operation. Failure to follow rules for safe operation and instructions can cause malfunction of boiler and result in death, serious bodily injury, and/or property damage.
2. Check your local codes and utility requirements before installation. Installation must be in accordance with their directives, or follow NFPA 31 Installation of Oil Burning Equipment, latest revision.
3. Before servicing, allow boiler to cool. Always shut off any electricity and oil to boiler when working on it.
4. Inspect oil line and connections for leaks.
5. Be certain oil burner nozzle is the size required. Over-firing will result in early failure of the boiler sections. This will cause dangerous operation.
6. Never vent this boiler into enclosed space. Always vent to outside. Never vent to another room or inside a building.
7. Be sure there is adequate air supply for complete combustion.
8. Follow regular service and maintenance schedule for efficient and safe operation.
9. Keep boiler area clean and free of combustible material, gasoline and other flammable vapors and liquids.
10. Oil burners are not do-it-yourself items. This boiler must be installed and serviced by qualified professionals using combustion test instruments.

### WARNING

Burn and scald hazard. Safety relief valve could discharge steam or hot water during operation. Install discharge piping per these instructions.

11. Be aware when piping the safety relief valve if system pressure exceeds safe limit of 30 pounds per square inch, the safety relief valve will automatically lift open. Lifting of the safety relief valve can discharge large quantities of steam and hot water, which may damage the surroundings. Before installing the safety relief valve read the manufacturer's instructions and maintenance section of the manual on safety relief valves.
12. Installation and sizing of the expansion tank must consider heating systems total water volume, temperature, boiler initial fill pressure, and system arrangement. Improperly installed and sized expansion tank may result in frequent lifting of the safety relief valve or other heating system problems. For proper installation, sizing, and maintenance of the expansion tank follow guidelines established by tank manufacturer.
13. Expansion tank performance and life expectancy can be hindered by overfilling the boiler. Recommend initial fill pressure of 10-12 psig. For higher fill pressures expansion tank's air charge will need to be increased to match fill pressure. Consult manufacturer's guidelines for sizing and selection.
14. Purging the heating system of air and gases when first putting boiler into service is critical for proper circulation and quiet performance. Once air and gases are purged, for boiler installations using float type vents, air vents should be closed for normal operation. If air is heard or noticed by loss of heat, purge system and open vents for short period of time.

**DO NOT USE GASOLINE CRANKCASE DRAININGS OR ANY OIL CONTAINING GASOLINE.**

## LOCATING THE BOILER

### Complete Prior To Installing Boiler.

- A. Verify you have selected the right size boiler with proper capacity. AHRI rating of boiler selected should be greater than or equal to calculated peak heating load (heat loss) for building or area(s) served by boiler and associated hot water heating systems. See boiler rating and capacity table previously listed in this manual. Any heat loss calculations used should be based on approved methods.
- B. Boiler must be supplied with proper oil supply and oil piping, sufficient fresh combustion air, and suitable electrical supply.
- C. Boiler must be connected to suitable venting system and piping system adequate to distribute heating load.
- D. Properly locate and install thermostat for heating system control.

Any doubts as to requirements, check with local authorities and obtain professional help where needed. OPERATING INSTRUCTIONS, FINAL CHECKS AND ADJUSTMENTS, and MAINTENANCE sections in this manual are vital to the proper and safe operation of the heating system.

1. Place boiler in location centralized with the piping system and as close to chimney as possible.
2. Boiler must be level. If necessary use metal shims beneath boiler's feet.
3. Use raised base if floor can become wet or damp.
4. Maintain clearances for fire safety as well as servicing. 18" clearance must be maintained at side where passage is required for access to another side for cleaning, servicing, inspection or replacement of any parts that may normally require attention. Install boilers at least 6" from combustible material on left side, rear, and above, and at least 24" on right side and front. Allow at least 24" accessibility clearance above for servicing.
5. Fresh air for combustion must be available at front of the boiler. Fresh air for ventilation must be available to front **and** rear of boiler. Air passages must be free of obstructions at all times. Ventilating and combustion air must enter boiler room without restrictions.

### ⚠ WARNING

Fire hazard. Do not install boiler on combustible flooring or carpeting. Failure to follow these instructions could result in death or serious injury.

6. Floor supporting boiler must be noncombustible and sufficiently stable. If it is combustible, place boiler on 2" concrete patio blocks or 2" Cladlite Pad™. Blocks or pad must be under entire boiler to protect the floor.
7. Installation shall be in accordance with the requirements of the local authorities having jurisdiction. Compliance with these regulations is required. In the absence of local codes, follow NFPA 31 Installation of Oil Burning Equipment, latest revision.

BOILER CLEARANCES			
Unit	Combustible Clearance	Accessibility, Cleaning, and Servicing	Flue to Combustible Clearance
Top	6"	24"	9"
Left Side	6"		
Right Side	24"		
Base	non-combustible		
Front	24"		
Back	6"		

*All distances measured from the cabinet of the boiler.*

**Figure 2 - Clearances**

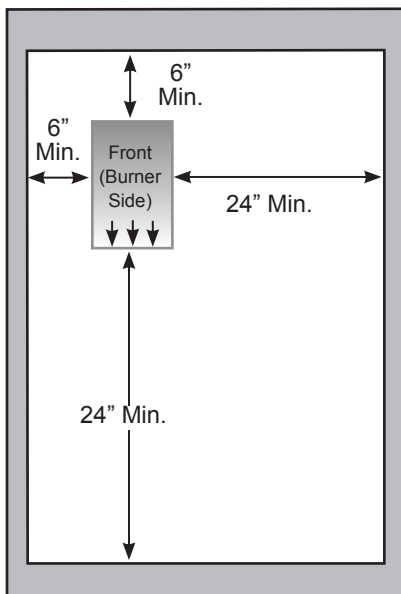
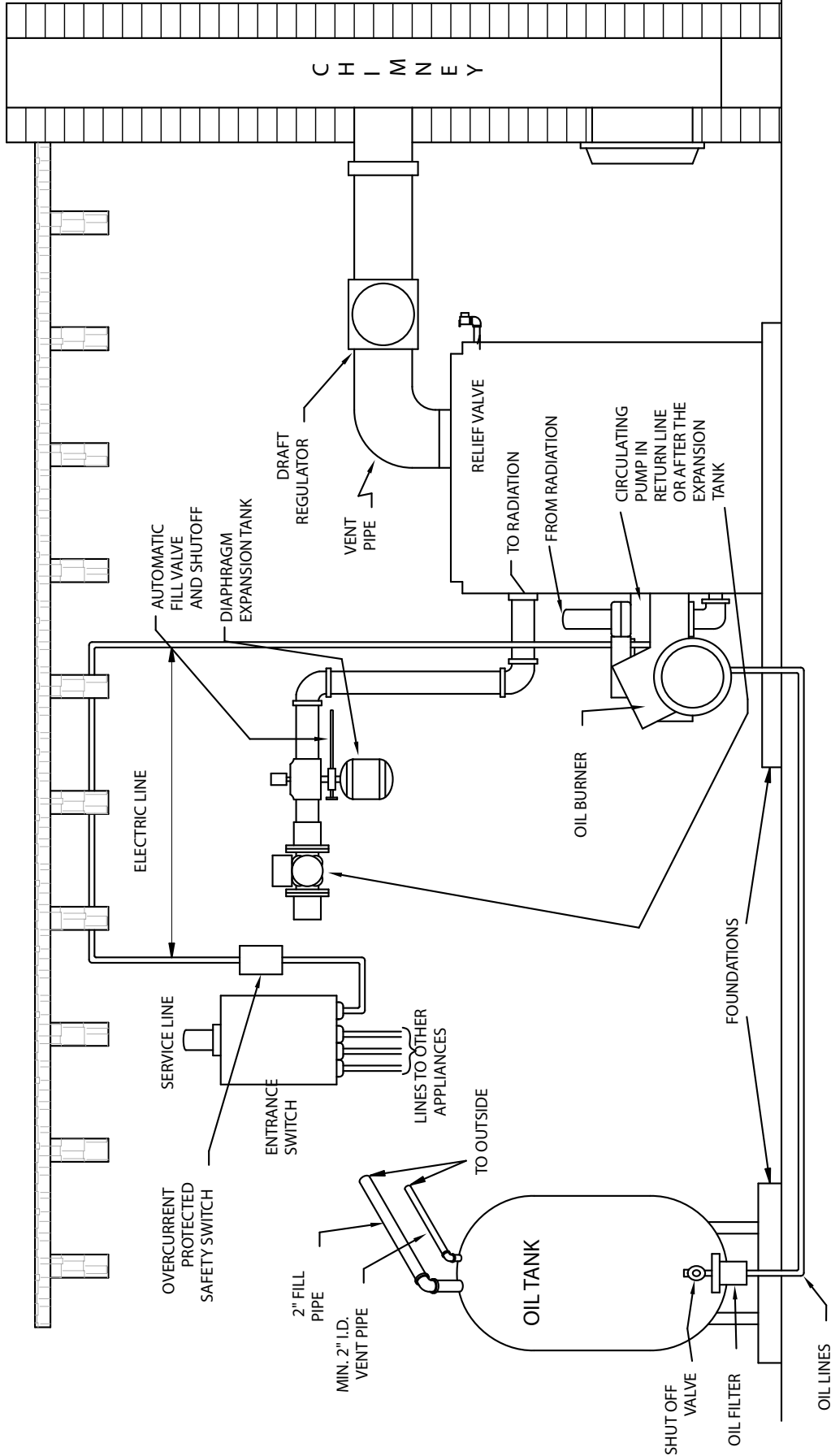


Figure 3 - Boiler With Piping System



GENERAL PRINCIPAL REQUIREMENTS FOR A TYPICAL INSTALLATION

**⚠ WARNING**

Asphyxiation, fire hazard. Do not obstruct air openings to combustion area. Follow instructions below, to maintain adequate combustion air.

**NOTICE**

Install outside air intake if you use fireplace or kitchen or bathroom exhaust fan. These devices rob boiler and water heater of combustion air.

Provide enough fresh air to assure proper combustion. Fire in the boiler uses oxygen. It must have continuous supply. Air in the house contains only enough oxygen to supply burner for short time. Outside air must enter the house to replace air used by the burner. Study the following examples 1 and 2 to determine your fresh air requirements.

**EXAMPLE 1: Boiler Located in Unconfined Space**

If your boiler is in an open area (un-partitioned basement) in conventional house, air that leaks through cracks around doors and windows will usually be adequate to provide air for combustion. Doors should not fit tightly. Do not caulk cracks around windows.

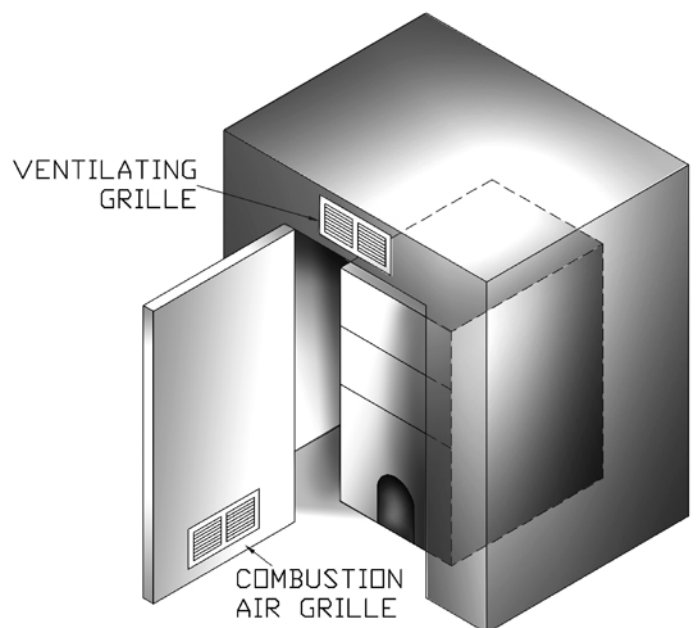
An unconfined space is defined as space whose volume is not less than 50 cubic feet per 1,000 Btu per hour of total input rating of all appliances installed in that space.

**EXAMPLE 2: Boiler Located in Confined Space**

**A. All Air from Inside the Building:** Confined space shall be provided with two permanent openings communicating directly with additional room(s) of sufficient volume so the combined volume of all spaces meets the criteria for unconfined space. Total input of all combustion equipment installed in combined space shall be considered in making this determination. Each opening shall have minimum free area of one square inch per 1,000 Btu per hour of total input rating of all combustion equipment in the confined space, but not less than 100 square inches. One opening shall be within 12 inches of top and one within 12 inches of bottom of the enclosure.

Example: Your boiler is rated at 100,000 Btu per hour. Water heater is rated at 30,000 Btu per hour. Total is 130,000 Btu per hour. You need two grilles, each with 130 square inches of FREE opening. Metal grilles have about 60% FREE opening. To find louvered area needed, multiply free opening required by 1.7 ( $130 \times 1.7 = 221.0$  sq. in. louvered area). In this example, two grilles each having 8" x 30" (240 sq. in.) louvered area would be used.

**Figure 4 - Air Openings For Boiler Located In Confined Space (Utility Room)**



## FRESH AIR FOR COMBUSTION

**B. All Air from Outdoors:** Confined space shall be provided with two permanent openings, one commencing within 12 inches of top and commencing within 12 inches of bottom of enclosure. Openings shall communicate directly, or by ducts, with outdoors or spaces (crawl or attic) that freely communicate with outdoors.

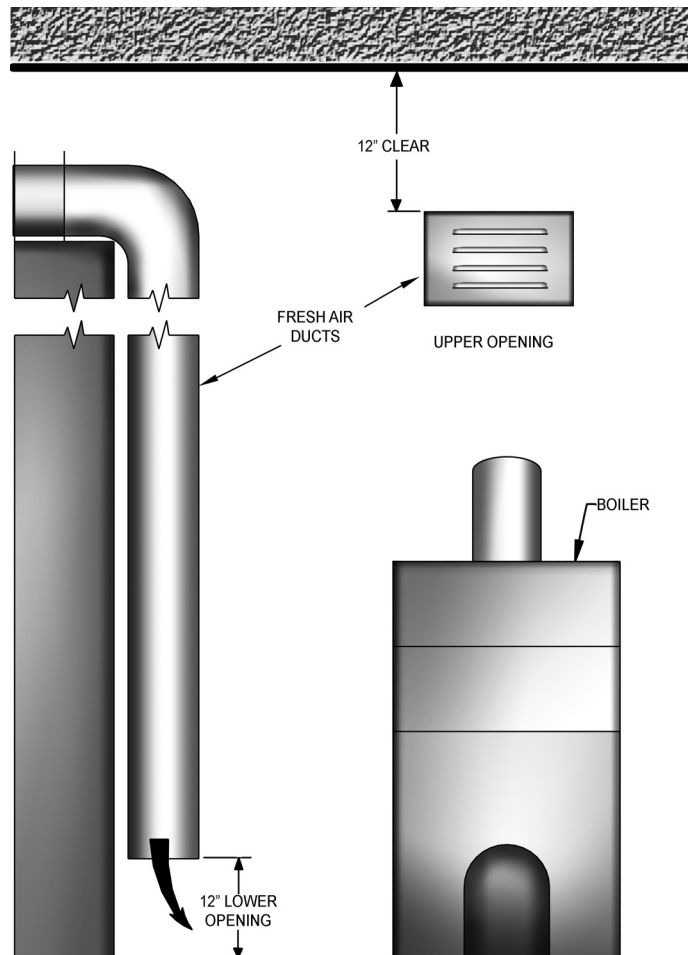
1. When directly communicating with outdoors, each opening shall have minimum free area of one square inch per 4,000 Btu per hour of total input rating of all equipment in the enclosure.
2. When communicating with outdoors through vertical ducts, each opening shall have minimum free area of one square inch per 4,000 Btu per hour of total input rating of all equipment in the enclosure.

3. When communicating with outdoors through horizontal ducts, each opening shall have minimum free area of one square inch per 2,000 Btu per hour of total input rating of all equipment in the enclosure.
4. When ducts are used, they shall be of same cross sectional area as free area of openings to which they connect. Minimum dimension of rectangular air ducts shall be not less than three inches.

**Figure 5 - Fresh Air Duct Capacities For Ducts Supplying Fresh Air To Boiler In Tightly Constructed Houses**

<b>FRESH AIR DUCT CAPACITIES THROUGH LOUVERS</b>			
Fresh Air Duct Size	¼" Mesh Screen	Wood Louvers	Metal Louvers
	(Btuh)*	(Btuh)*	(Btuh)*
3 ½" x 12"	144,000	36,000	108,000
8" x 8"	256,000	64,000	192,000
8" x 12"	384,000	96,000	288,000
8" x 16"	512,000	128,000	384,000

\*Btuh = British Thermal Units per hour based on opening covered by ¼" mesh screen, wood louvers, or metal louvers.





## SYSTEM PIPING

- 1. Installation of boiler for new heating system,**  
Install all of radiation units (panels, radiators, baseboard, or tubing) and supply and return mains first. After all heating system piping and components have been installed, make final connection of system piping to boiler. It is recommended to mount circulating pump on supply side piping, such that it pumps away from expansion tank. Refer to figures on next pages.
- 2. Equip hot water boiler installed above radiation level** with low water cut off device. Periodic inspection is necessary, as is flushing of float type devices, per low water cut off manufacturer's specific instructions.
- 3. Packaged boiler is set up with 1¼" NPT supply and return piping** from front of boiler. Boiler supply and return piping can be moved to rear of boiler. Boiler should not be piped return line to front, supply line to rear, or vice versa, will cause boiler water to short circuit heat exchanger. Piping connections may require additional fittings and parts.
- 4. Install drain valve** provided with boiler in return tee. See figure 6.
- 5. Install Safety Relief valve** in rear section using ¾" nipple and street elbow provided with boiler. See figure 3.
  - Install safety relief valve with spindle in vertical position.
  - Do not install shutoff valve between boiler and safety relief valve.
  - Install discharge piping from safety relief valve.
    - Use ¾" or larger pipe.
    - Use pipe suitable for temperatures of 375°F (191°C) or greater.
    - Individual boiler discharge piping shall be independent of other discharge piping.
    - Size and arrange discharge piping to avoid reducing safety relief valve relieving capacity below minimum relief valve capacity stated on rating plate.
    - Run pipe as short and straight as possible to location protecting user from scalding and properly drain piping.
    - Install union, if used, close to safety relief valve outlet.
    - Install elbow(s), if used, close to safety relief valve outlet and downstream of union (if used).
    - Terminate pipe with plain end (not threaded).

- 6. Verify clean cold water supply is available** when connecting to pressure reducing valve. When water supply is from well or pump, a sand strainer should be installed at the pump.

### Low Design Water Temperature Systems (Below 140°F) And Large Water Content Systems

- Significant condensation may form in this boiler and/or venting system if boiler is operated with return temperatures of less than 120°F.
- Condensation is corrosive and can eventually cause damage to boiler and venting system. Minimum design return water temperature to prevent this condensation in boiler and venting is 120°F.
- Boiler used in heating system where design water temperatures below 140°F are desired (e.g. radiant floor heating), a 3-way or 4-way mixing valve or suitable alternative (e.g. Bypass Piping Arrangement shown in diagram on following page) is required to prevent low temperature (below return 120°F) return water from entering boiler. When using mixing valve, follow manufacturer's installation instructions.
- Boiler connected to system having large water content (such as former gravity system), use of Bypass Piping Arrangement shown in diagram on following page is suggested.

**Figure 6 - Safety Relief Valve Installation**

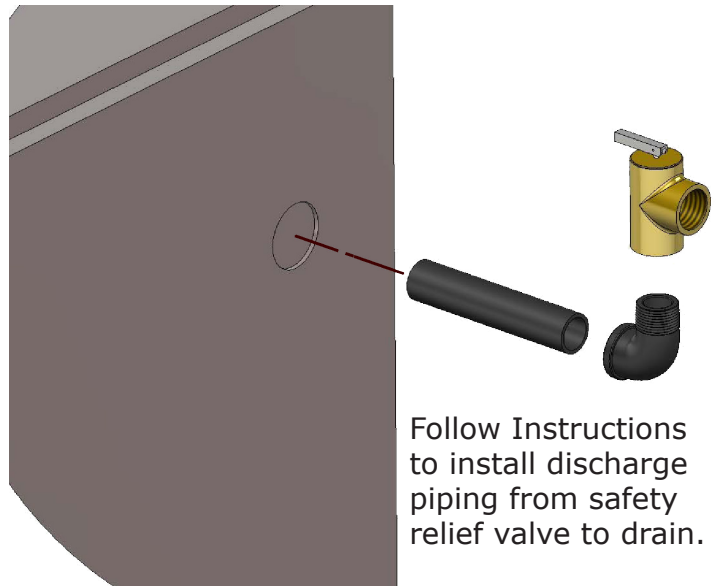


Figure 7 - Bypass Piping Arrangement Diagram

- > LOW DESIGN WATER TEMPERATURE SYSTEMS
- > LARGE WATER CONTENT SYSTEMS
- > PIPING ARRANGED FOR "POWER PURGING" AIR OUT OF THE SYSTEM PIPING, REFER TO THIS MANUAL'S SECTION ON "FILLING THE SYSTEM WITH WATER" OPTION #1

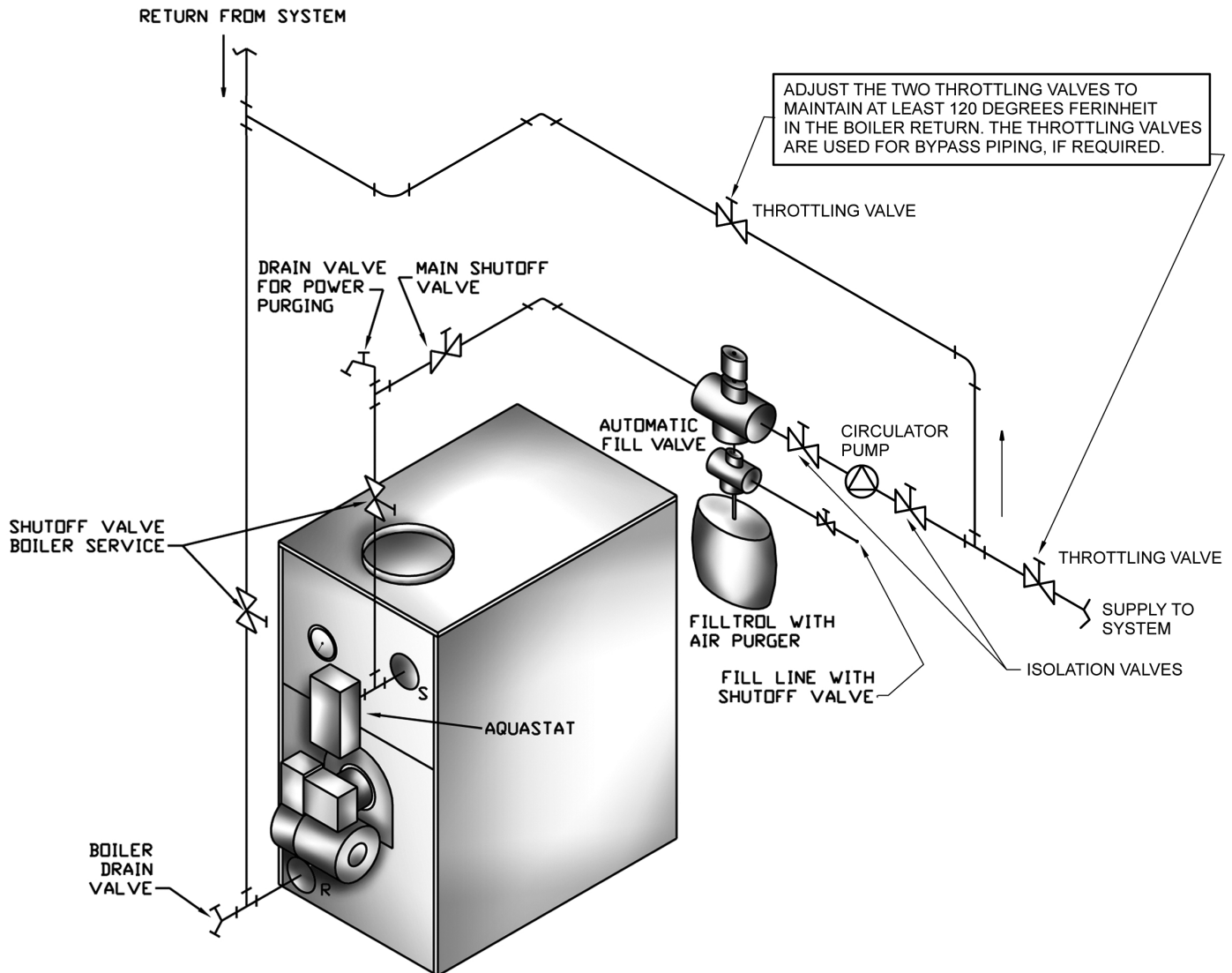


Figure 8 - System Piping Arrangement Zoning With Zone Valves

- > CIRCULATOR ON SUPPLY PIPING PUMPS AWAY FROM EXPANSION TANK

**NOTE:** CIRCULATOR CAN ALSO BE INSTALLED ON RETURN PIPING.

- > PIPING ARRANGED FOR "POWER PURGING" AIR OUT OF SYSTEM PIPING, REFER TO THIS MANUAL'S SECTION ON "FILLING THE SYSTEM WITH WATER" OPTION #1

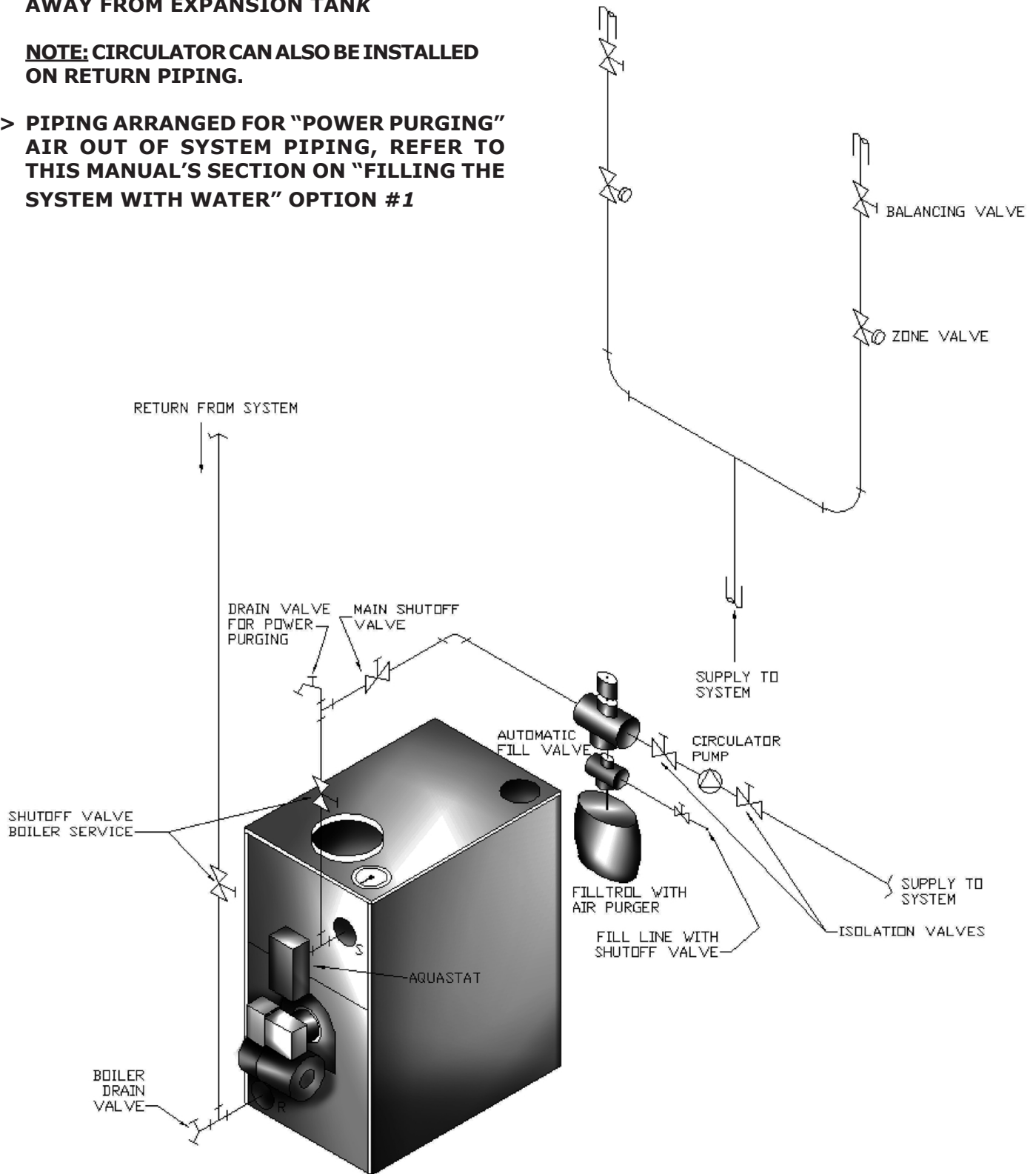


Figure 9 - System Piping Arrangement Zoning With Circulators

- > CIRCULATOR ON SUPPLY PIPING PUMPS AWAY FROM EXPANSION TANK
- > PIPING ARRANGED FOR "POWER PURGING" AIR OUT OF SYSTEM PIPING, REFER TO THIS MANUAL'S SECTION ON "FILLING THE SYSTEM WITH WATER" OPTION #1

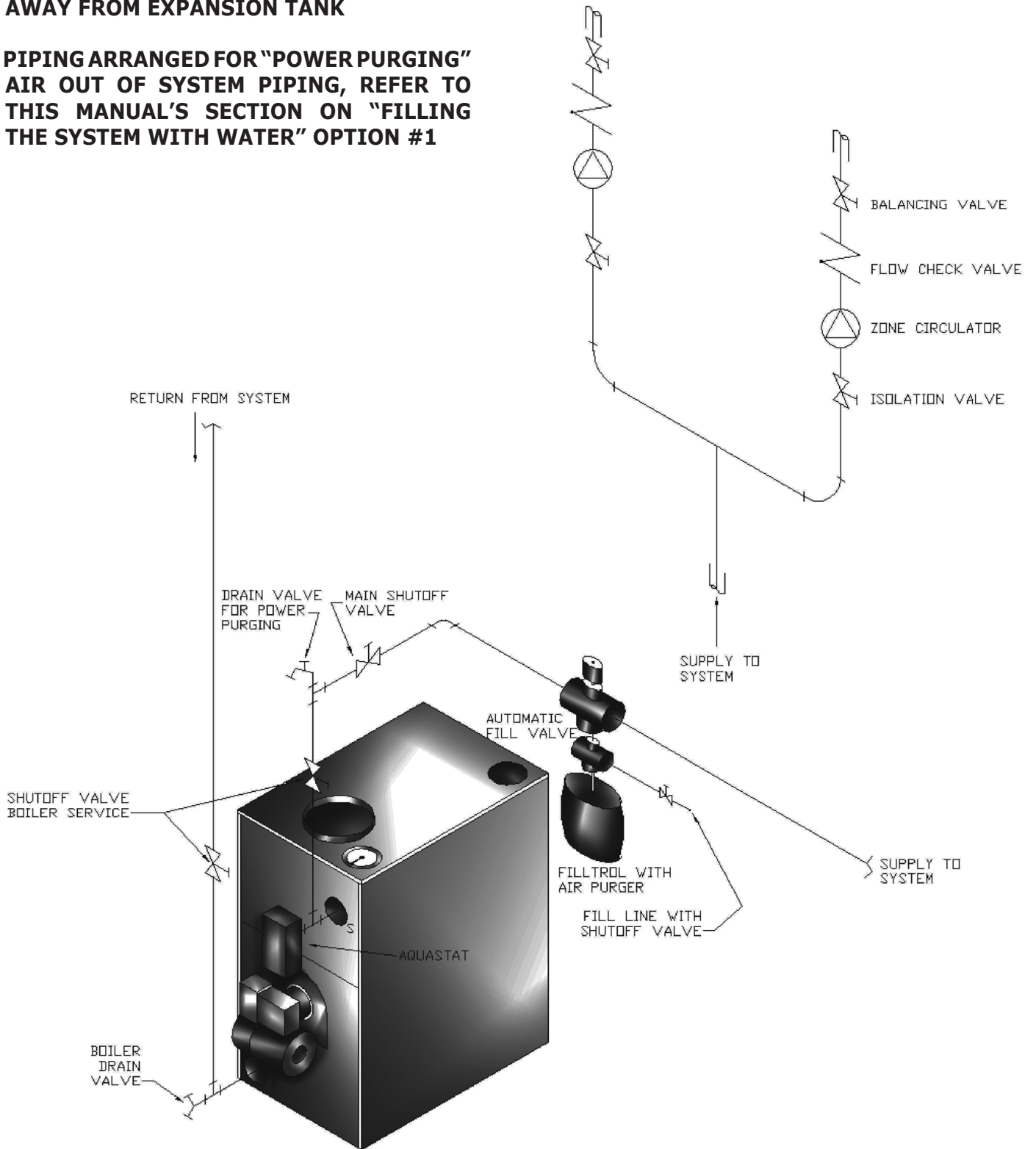
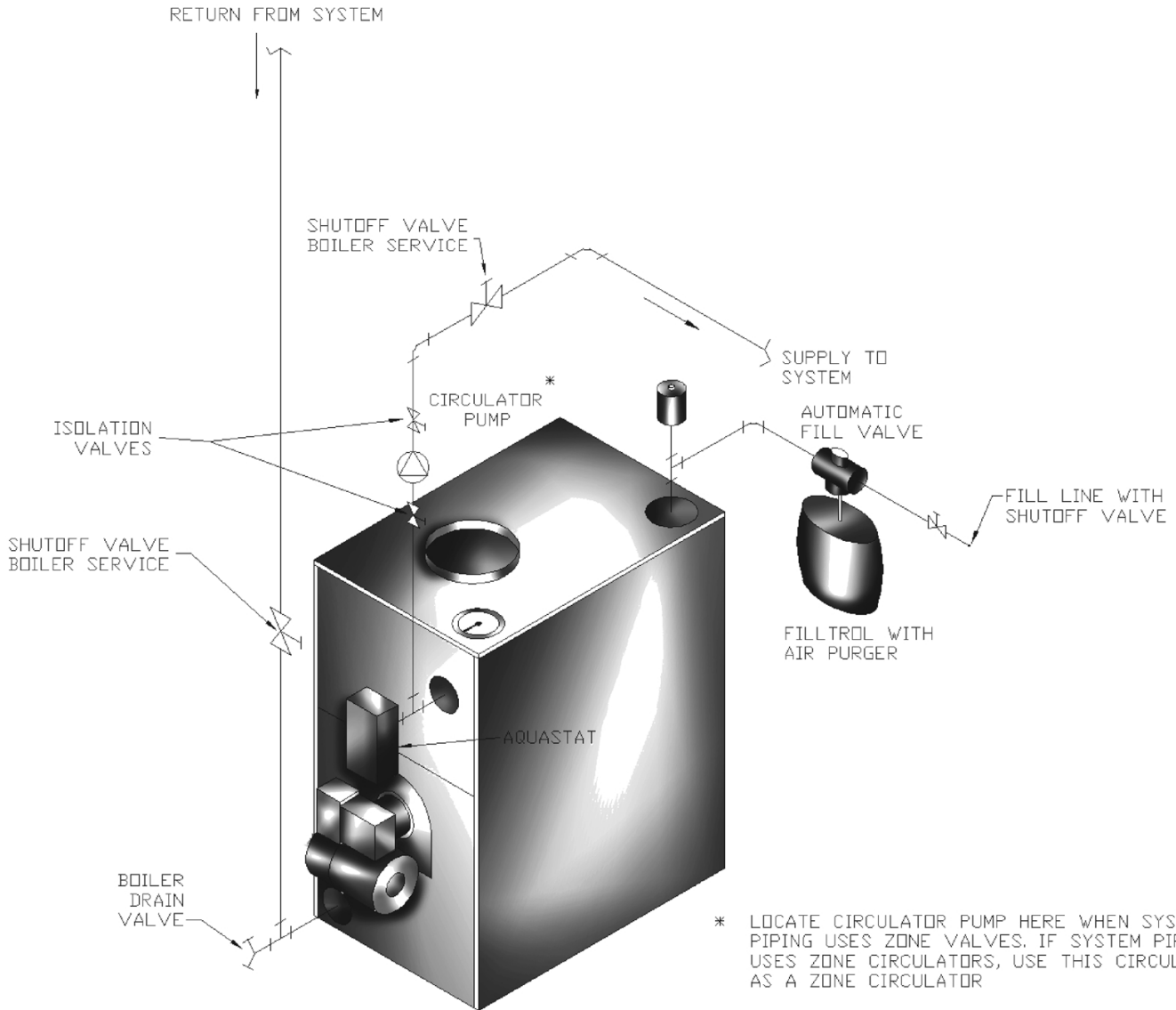


Figure 10 - System Piping Arrangement Alternate Near Boiler Piping

- > DIAPHRAGM EXPANSION TANK MOUNTED OFF THE BOILER
- > CIRCULATOR ON SUPPLY PIPING PUMPS AWAY FROM EXPANSION TANK

- > PER THIS MANUAL, USE OPTION #2 IN "FILLING THE SYSTEM WITH WATER"
- > THIS PIPING ARRANGEMENT CAN BE USED WITH ZONE VALVES OR ZONE CIRCULATORS



**Tankless Coil Piping Arrangement**

Boilers may be factory **packaged with tankless heater coil** see figure below. Coil provides instantaneous heating of water for domestic use if proper burner and water supply line controls are used. Tankless coils are meant to provide domestic hot water for intermittent draws, not continuous flow.

**NOTICE**

Do not use tankless coil if your water is excessively hard with lime or other deposits which will accumulate inside the coil.

When using tankless coil, the Hydrolevel control is mounted on control well in tankless heater.

Tempering valve (mixing valve) is recommended as shown below. Flow restrictor may be required on tankless coil inlet piping so that flow rates are matched to boiler heat input (see table).

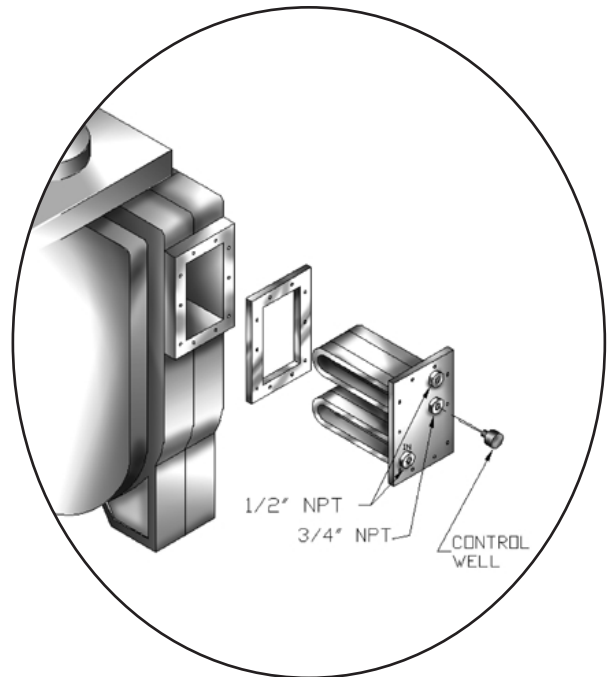
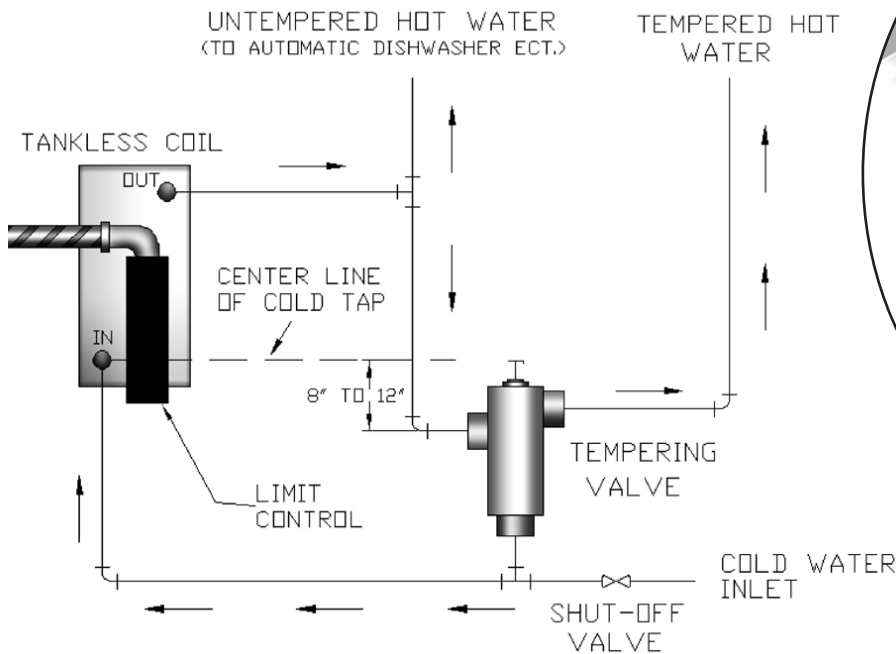
**⚠ DANGER**

Water temperatures exceeding 125°F will cause severe burns instantly or death by scalding.

Boiler Model	Burner Input Rate (gph)	Input (MBH)	Tankless Rating (gpm)‡
3EW.65	0.65	91	2.90
3EW.75	0.75	105	3.00
3EW1.00	1.00	140	3.25
4EW.90	0.90	126	3.15
4EW1.25	1.25	175	3.50
4EW1.50	1.50	210	3.75
5EW1.20	1.20	168	3.45
5EW1.75	1.75	245	4.00

‡ Gallons of water per minute heated from 40°F to 140°F with 200°F boiler water temperature, intermittent draw

**Figure 11 - Tankless Coil Piping Arrangement**



## SYSTEM PIPING ARRANGEMENT

**Antifreeze added to boilers** must be nontoxic, and must be of type specifically intended for use in closed hydronic heating systems. Under no circumstances should automotive antifreeze be used. Antifreeze used in any boiler may reduce capacity by 10% or more and increase fuel consumption. Tankless coil performance will fall as concentration of antifreeze is increased. Refer to boiler and piping water volumes tables.

<b>BOILER WATER VOLUMES</b>	
Number of Boiler Section	Total Volume (Gallons)
3	9.6
4	11.6
5	13.7

<b>PIPING WATER VOLUMES</b>		
PIPE SIZE	COPPER PIPE FACTOR	STEEL PIPE FACTOR
½"	82.5	63.5
¾"	40.0	36.0
1"	23.3	22.2
1 ¼"	15.3	12.8
1 ½"	10.8	9.5
2"	6.2	5.8

Divide total length of piping in feet by appropriate factor in table to determine volume in gallons.

## CHIMNEY AND CHIMNEY CONNECTIONS

For oil fired boilers for connections to vents or chimneys, vent installations shall be in accordance with applicable provisions of INSTALLATION OF OIL BURNING EQUIPMENT, NFPA31 latest revision, and applicable provisions of local building codes.

### NOTICE

Fresh air (ventilation) is important to proper venting. Ventilation and venting are two parts of the same system. Inadequate ventilation will result in inadequate venting. Always be sure to have enough ventilation to support proper venting.

Check your chimney to make certain that it is right size, properly constructed and in good condition. See Table "Recommended Minimum Chimney Sizes".

For additional chimney design and sizing information, consult the National Standard for Chimneys, Fireplaces, Vents and Solid Fuel Burning Appliances, ANSI/NFPA 211.

### ⚠ WARNING

**Fire Hazard.** Maintain minimum vent pipe clearance of 18" from surface of vent to wood and other combustible materials. Failure to comply may result in death or serious injury.

#### **Chimney Connector And Draft Regulator**

- Venting the boiler requires 6" diameter chimney connector pipe and use of manufacturer provided draft regulator.
- Regulator, when properly installed, automatically controls the draft.
- Install in horizontal section of pipe, may also be installed in angled or vertical section of pipe.
- Verify "top" of regulator is at the top and short pipe section which holds the vane is horizontal.
- Even though locating draft regulator close to chimney reduces noise, **install draft regulator as close as practicable to the boiler.**
- Install chimney connector, start at boiler with vertical pipe, elbow, then install draft regulator horizontally.
- When regulator is in place, start at chimney and work back to the regulator.
- Join the two sections with draw-band.
- Horizontal pipe must slope up toward the chimney at least 1/4 inch per linear foot of venting.
- Chimney connector must not leak and must be firmly supported.
- Join each section with at least two sheet metal screws. Support every second section with a stovepipe wire.

### RECOMMENDED MINIMUM CHIMNEY SIZES

FIRING RATE (gph)	CHIMNEY HEIGHT (ft)	NOMINAL CHIMNEY	ROUND LINER INSIDE	SQUARE LINER INSIDE
0.60 1.30	15	8" x 8"	6"	6 3/4" x 6 3/4"
1.31 1.80	15	8" x 8"	7"	6 3/4" x 6 3/4"
1.81 2.00	20	8" x 8"	8"	6 3/4" x 6 3/4"

*For elevations above 2,000 feet above sea level, add 3 feet to the chimney heights.*

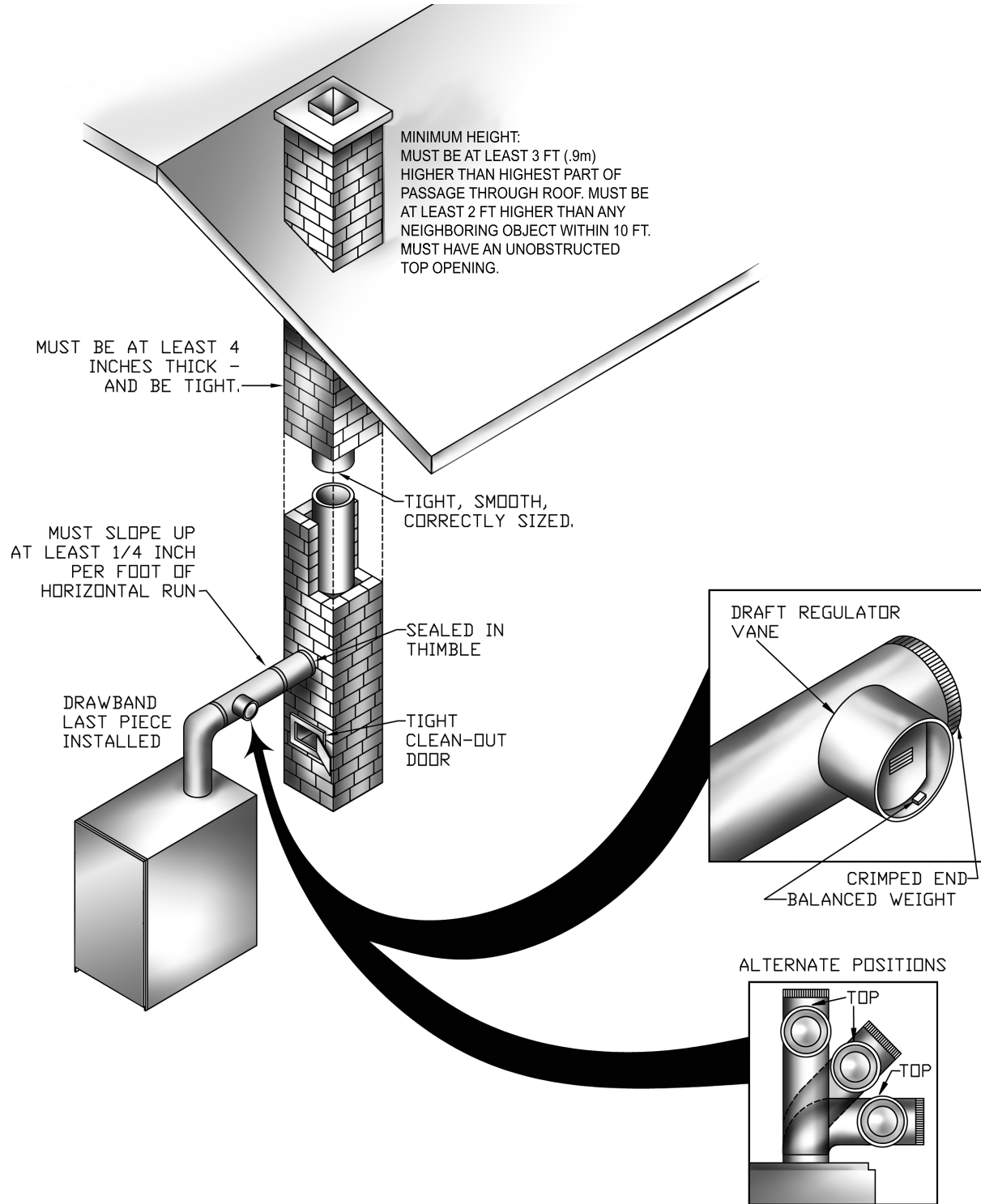
#### **Sidewall Venting With Listed Power Venter**

- This boiler is not approved for direct sidewall horizontal venting.
- In the U.S. : Per section E.11 of NFPA 31-2011 *Standard for the Installation of Oil Burning Equipment*, a listed power venter providing mechanical draft may be used when approved by the Authority having jurisdiction. Select the listed power venter to match the BTU per hour input of the boiler being vented. Follow all manufacturer's installation and operating instructions for venting and termination included with the power venter.



# TYPICAL CHIMNEY CONNECTION

Figure 12 -Typical Chimney Connection



### **WARNING**

Electrical shock hazard. Turn OFF electrical power supply at service panel before making electrical connections. Failure to do so could result in death or serious injury.

#### **Thermostat**

Install 24 Volt thermostat (not provided) in proper location. Location of thermostat has effect on boiler system operation. Follow instructions included with thermostat.

#### **Grounding**

Permanently ground boiler according to local codes and latest revision of the National Electrical Code. Run 14 gauge or heavier copper wire from boiler to grounded connection in service panel or properly driven and electrically grounded ground rod.

#### **Electric Power Supply**

Installation must comply with the latest revision of the National Electrical Code, any other national, state, or local codes or regulations.

Connect 120 volt electrical supply to L1 and L2 terminals on limit and two thermostat wires to T and T terminals on same limit. See wiring diagram page 28.

Run separate circuit from separate over current protection device in your electrical service entrance panel. Minimum 15 ampere circuit. Locate shutoff switch at boiler. Turn off during any maintenance. Solder and tape or securely fasten connections with wire nuts.

#### **Oil Burner Wiring**

For boilers packaged with oil burners, burners are wired at the factory. For boilers shipped without a burner, wiring connections are shown in the electrical wiring diagrams of this manual.

### How A Hot Water System Operates

Entire heating system (boiler, piping, and radiation units) is filled with water. As water in the boiler is heated, it is circulated from top of boiler through supply main to radiation units. Cooler water in radiation units flows back through return piping through return main into the boiler. This arrangement provides positive and rapid response to the thermostat.

### Filling The System With Water

**OPTION #1** This method utilizes boiler piping as shown in figure on page 6.

- A. Close** main shutoff valve, isolation valves, and zone valves (if applicable). If bypass piping is installed, also close two throttling valves. Leave boiler service shutoff valve (if installed) and balancing valves to each heating zone **fully open**.
- B. Open** following valves in order: drain valve for power purging, isolating valves before and after boiler circulator (if applicable), both throttling valves (if applicable), and then open fill line shutoff valve. Water will fill bypass piping and push air through piping and out power purging drain valve. When power purging drain valve runs air free, close bypass piping throttling valve (leaving throttling valve to supply piping fully open).
- C.** Next, **open** isolation valve (or zone valve) to first zone. Water will fill piping and push any air out power purging drain valve. When power purging drain valve runs air free, close isolation valve or zone valve). Repeat this procedure for remaining heating zones.
- D.** Once all zones are filled with water and purged of air, **close** power purging drain valve and fill line shut off valve, **open** main shutoff valve, and **adjust** throttling valves and balancing valves as required.

### **OPTION #2**

- Close air vents on all radiation units.
- Open valves to radiation units. Verify boiler drain valve, expansion tank drain cock, and air bleed screw on expansion tank drain fitting are closed.
- Open fill valve on piping to expansion tank.
- Open water inlet to boiler and leave it open.
- Open air vent on lowest radiation unit.
- When all air has escaped and water starts to flow from vent, close it.
- Go to next radiation unit, and repeat this process until finishing with highest radiation unit.
- If heating system has automatic vents, this manual venting is unnecessary but it will speed up proper filling of the system.

If system is a closed expansion tank system, automatic fill valve is needed. Leave automatic fill valve open to refill system automatically as needed. Note initial fill pressure on boiler's temperature / pressure gauge, which should be 10-15 psig. Any lowering of pressure from its initial fill pressure indicates loss of water due to leakage. Automatic fill valve should then compensate for this water pressure loss. If it does not, manually open this valve to refill system until needle is again pointing to same pressure reading. Instructions are packaged with valve.

**Start:** Fill entire system with water. Vent all air from system following section for Filling The Boiler.

### Fuel Units And Oil Lines:

- Install oil line(s) to oil burner.
- Recommend using heavy wall copper tubing and flared fittings, not compression fittings.
- All connections and joints must be absolutely airtight. Use an appropriate non-hardening thread sealing compound on the threaded connections, not Teflon tape.
- See fuel unit data sheet furnished with the burner for sizing, lift, and length of tubing recommendations.

Oil burner is equipped with single stage fuel unit with bypass plug removed for single pipe installation. Satisfactory where fuel supply is on same level as or above burner permitting gravity flow of oil. Per NFPA 31 requirements, never exceed 3 psig pressure to inlet side of fuel unit.

When necessary to lift oil to burner, two pipe installation is required. Run return line between fuel unit and oil supply. When two pipe installation is used, bypass plug (furnished with burner) must be installed in fuel unit. Refer to fuel unit instructions furnished with burner for specific instructions on installing bypass plug. Do not exceed fuel unit manufacturer's recommendations for running vacuum.

### NOTICE

If lift exceeds 14 feet for Beckett or Carlin burners or 11 feet for Riello burners, two stage fuel unit is required with return line.

Install oil filter of adequate size inside building between tank shutoff valve and oil burner. For ease of servicing, locate shutoff valve and filter near oil burner.

### Air Supply For Combustion:

- Do not install boiler in rooms with insufficient air, unless corrective steps are taken.
- It may be necessary to install windows or cut holes in a door to rooms used for supply air to obtain sufficient combustion air and prevent less than atmospheric air pressure in that room.
- If there is a lack of combustion air, burner flame will be dark orange and formation of soot will occur in heating unit.
- In buildings of conventional frame, brick, or stone construction that do not have utility rooms, basement windows, or stair doors, air infiltration is normally adequate to provide enough air for combustion and for operation of barometric draft control.
- Room used for supplying combustion air should be isolated from any area served by exhaust fans.
- Refer back to the section on Fresh Air For Combustion for additional sizing guidelines.

**Draft Regulators:** Barometric draft regulator is required for controlling draft through boiler. Mount barometric draft regulator in chimney connector. Refer back to section on "Chimney And Chimney Connections". Once draft regulator is installed, use draft gauge to adjust to proper opening:

- A. Combustion chamber over fire draft will be approximately  $-0.01''$  WC to  $-0.02''$  WC.
- B. Stack draft will be approximately  $-0.02''$  WC. to  $-0.04''$  WC.
- C. Larger installation, greater draft will be required in stack to obtain desired over fire draft.

**Nozzles And Electrodes:** Use proper size, spray angle, and spray pattern nozzle. Refer to recommended nozzle selection charts.

To install nozzle, remove nozzle line electrode assembly, if necessary remove retention ring assembly, and install and tighten nozzle. Take care not to damage electrode insulators or bend electrode tips.

After installing nozzle, reassemble nozzle line electrode assembly and set electrode tip spacing.

Depending on burner type, electrode tip spacing may need to be set prior to reassembling nozzle line electrode assembly.

Refer to following pages for setting electrode tip spacing.

**Final Burner Adjustments:** Final burner adjustments must be made using combustion test instruments. Refer to "Burner Settings". Set burner accordingly.

- Check draft over fire to verify it is between  $-0.01''$  WC and  $-0.02''$  WC, adjust draft as necessary.
- After operating 10 minutes to warm up boiler, use combustion test equipment to take smoke reading in flue pipe between boiler and draft regulator.
- Smoke reading should be zero to trace (Shell Bacharach Scale).
- A new boiler requires more than 10 minutes to burn clean due to oil film on new heat exchanger.
- If smoke reading is zero, gradually close burner's air adjustment to obtain smoke reading showing trace smoke reading. Once smoke reading is trace, measure  $CO_2$  and as insurance margin increase air to sufficiently reduce  $CO_2$  by  $\frac{1}{2}\%$  to 1%.

If clean fire cannot be obtained, it is necessary to verify burner head and electrode alignment. Proper electrode alignment figures are presented on following pages. If fire continues to be smoky, replace nozzle with correct replacement.

Once burner is completely adjusted, burner should be started and stopped several times to assure good operation with no fluttering or rumbling. Verify there are no oil leaks and record nozzle size, oil pressure, combustion readings, and air settings on tag or label attached to burner or, boiler.

**Oil Burner Maintenance:** For Beckett AFG, Carlin EZ1 or EZ2, and the Riello 40 F3, F5, or F10 perform following preventative maintenance annually, preferably prior to heating season.

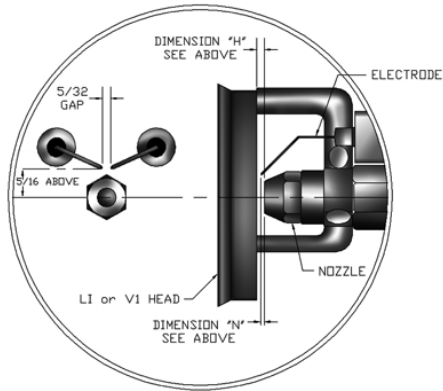
1. **Do not oil.** Oil burner motors are permanently lubricated.
2. **Fuel Filter** Replace to prevent contaminated fuel from reaching nozzle. Partially blocked fuel filter can cause premature failure of fuel pump.
3. **Fuel Pump Unit** Replace pump screen and clean pump unit to maintain fuel delivery to nozzle.
4. **Ignition Electrodes** Clean and adjust per manufacturer's recommendations, to maintain reliable ignition of oil.
5. **Nozzle** Replace to maintain safe and reliable combustion efficiency. Replace with nozzle as required in charts located in this manual.
6. **Fan and Blower Housing** Must be kept clean, free of dirt, lint and oil to maintain proper amount of air fuel requires to burn.
7. **Check Final Burner Adjustments.**

If any component parts must be replaced, always use parts recommended by burner manufacturer.

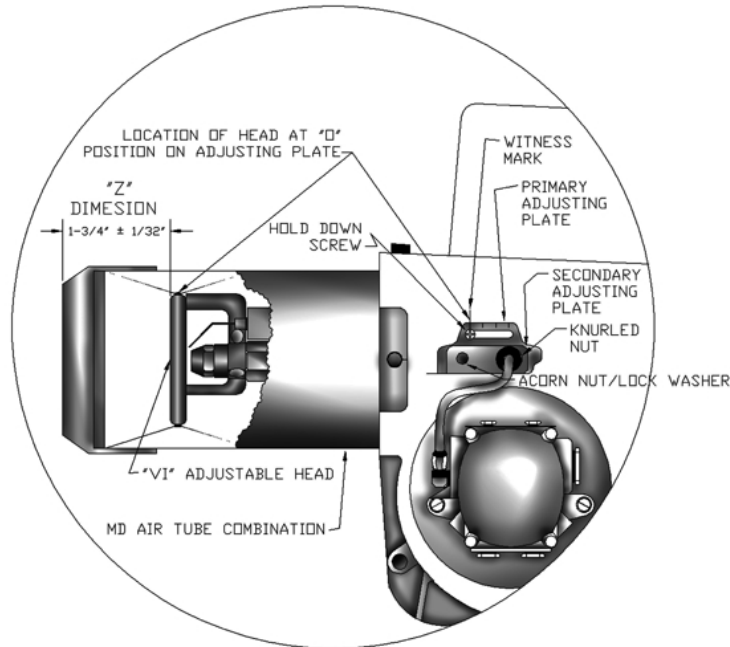
Figure 13 -Burner Adjustments and Settings

BECKETT AFG BURNER ELECTRODE ADJUSTMENTS VARIABLE (V1) HEADS

BOILER MODEL	DIMENSION "N" (electrode to nozzle)	DIMENSION "H" (head to nozzle)
5EW	1/16"	7/32" - 9/32"

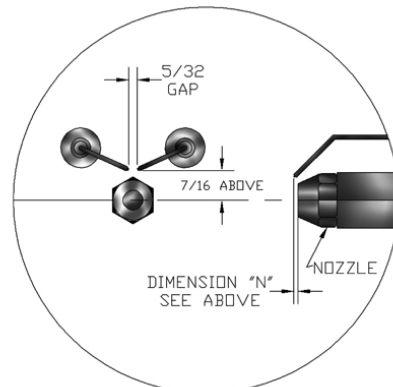


BECKETT AFG VARIABLE (V1) HEAD ADJUSTMENTS AND SETTINGS



BECKETT AFG BURNER ELECTRODE ADJUSTMENTS F-HEADS

BURNER F-HEAD MODEL	DIMENSION "N" (HEAD TO NOZZLE)
F0 THRU F31	1/16"



## CHECKING AND ADJUSTING CONTROLS

### ⚠ WARNING

Burn, scald hazard. Do not attempt to start the burner when excess oil has accumulated, when the unit is full of vapor, or when the combustion chamber is very hot.

### NOTICE

You or your installer must follow these instructions carefully.

This boiler is equipped with the Hydrolevel 3250-Plus temperature limit and operating control. Consult Hydrolevel literature provided with boiler for detailed information on various features of control and instructions for setting up the control.

High limit is factory set to 190°F.

Low limit is factory set to OFF for models without tankless coil and set to 150°F for boilers factory equipped with tankless coil.

Limit settings may be varied to meet the requirements of the installation. Low limit set point must be at least 10°F less than high limit set point.

Economy feature is factory set to 1 for single zone system. Adjust per Hydrolevel instructions.

Low water cut off feature is factory set for automatic mode. Refer to the Hydrolevel instructions to activate manual reset mode or to disable low water cut off feature.

### Adjust Thermostat Heat Anticipator To: 0.2 Amps

#### Check Thermostat Operation:

Follow instructions included with your thermostat. Locate thermostat five feet above the floor on inside wall. Locate thermostat to sense average room temperature, avoid the following:

THERMOSTAT LOCATIONS TO AVOID		
DEAD SPOTS	HOT SPOTS	COLD SPOTS
Behind doors	Concealed pipes	Concealed pipes or ducts
	Fireplace	
	TV sets	Stairwells drafts
Corners & alcoves	Radios	Doors drafts
	Lamps	Unheated room on other side of wall
	Direct sunlight	
	Kitchens	

When temperature on thermostat is set above indicated thermostat temperature, boiler's burner should start. Verify that when room temperature reaches selected temperature setting, thermostat should turn boiler's burner off, and once room temperature falls few degrees boiler starts operating again.

**Do not start burner unless all cleanout doors are secured in place.**

**⚠ WARNING**

Burn, scald hazard. Some maintenance tasks require draining the boiler. Verify boiler is cool and at zero pressure before draining. Verify boiler is appropriately drained before removing relief valve, control well, tankless coil etc. Failure to follow these instructions could result in death or serious injury.

**Annually:** Recommend flue passages, combustion chamber area (target wall, fire door insulation, durablanket), burner adjustment, control operation, and boiler seals (fire door gasket or silicone seal, cast iron sectional seals, flue collector) be checked once each year by trained Service Technician.

**Before The Start Of Each Heating Season** (or when system has been shut down for extended periods of time) recheck whole system for water, oil, and vent piping leaks. Replace or patch any leaks or faulty seals.

**Vent Pipe:** Visually inspect entire venting system once a month for any signs of leakage, deterioration, or soot build up. If vent pipe shows any signs of leaking or deterioration, replace it immediately. If it shows any signs of soot build up, clean vent pipe and have burner settings and combustion checked by trained Service Technician.

**Safety Relief Valve:** Valve should open automatically when system pressure exceeds pressure rating (usually 30 psi) of safety relief valve. Should valve ever fail to open under this condition, shut down the system. Drain system until system pressure is reduced below safety relief valve pressure rating. Contact Service Technician to replace the valve and inspect heating system to determine cause, may indicate equipment malfunction. Safety relief valve should be tested monthly during heating season. Prior to testing, make certain discharge pipe is properly connected to valve outlet and arranged so as to contain and safely dispose of boiler discharge. Hold trip lever fully open for at least five seconds in order to flush free any sediment that may lodge on valve seat. Permit valve to snap shut. Refer to valve manufacturer's instructions packaged for more details.

**Conventional Expansion Tank:** Tank may become water logged or may receive excess air. Frequent automatic opening of safety relief valve indicates water logging. High boiler temperature accompanied by unusually low radiation unit temperature (and "knocking" noises) indicates excess air in the tank. To correct either condition, close valve between boiler and tank. Drain tank until empty. Check all tank plugs and fittings, tighten as necessary. Open valve between boiler and tank. Water will rise to normal height in tank if system has automatic fill valve, otherwise manually refill system.

**Diaphragm Expansion Tank:** Tank may become water logged. Frequent automatic opening of safety relief valve indicates water logging. High boiler temperature accompanied by unusually low radiation unit temperature (and "knocking" noises) indicates excess air in the tank. To correct this condition, replace diaphragm expansion tank.

**Water System:** If system is to remain out of service during freezing weather, drain it completely (water left in system may freeze and will crack pipes and/or boiler).

**Tankless Coil (Or Cover Plate) Gasket:** Gasket should be checked at least twice year for leakage, replace if necessary. If gasket is replaced, make sure that when coil plate (or cover plate) is reattached, ten nuts are torqued in alternating pattern to insure equal force is applied to entire gasket creating good seal. Nuts should be torqued so gasket does not squeeze out from behind the plate.

**Control Well:** Remove control well every five years and clean any scale or sediment deposits from all parts exposed to boiler water. After cleaning, reinstall well using pipe sealing compound. Teflon tape is not recommended.

**Oil Burner:** Oil burner maintenance is listed in this manual under "Operating The Boiler".

**Never burn garbage or paper in the unit, never leave combustible material around it.**



## OIL BOILER / BURNER CLEANING INSTRUCTIONS

### Oil Boiler Cleaning:

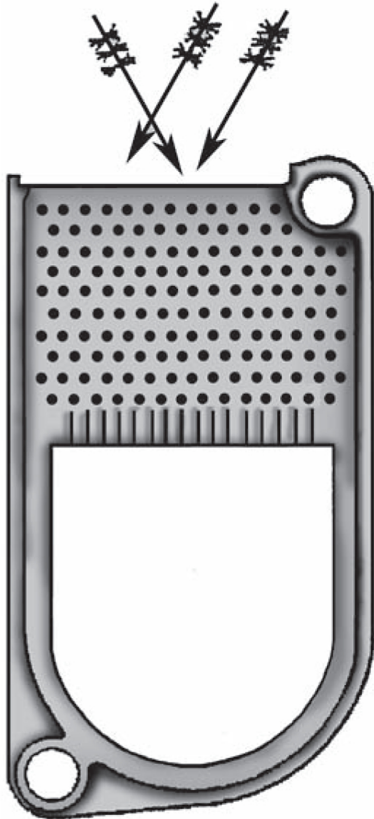
1. Shut off all electrical power to boiler / burner and shut off fuel oil supply.
2. Remove vent pipe from top of boiler. Inspect pipe and chimney for signs of corrosion and deterioration. Clean out base of chimney. If vent pipe shows any signs of corrosion or deterioration, replace it immediately. If chimney damage or deterioration is discovered, contact a service technician.
3. Remove top jacket panel screws (5), brass wing nuts (2) holding flue collector top, and flue collector top. Inspect gasket on underside of flue collector and replace as necessary.
4. Before beginning to clean flue passageways, insure combustion chamber blanket is covered. If blanket is not covered prior to cleaning, replace blanket once cleaning is completed.
5. With access to flue passageways, remove soot from fireside surfaces by brushing diagonally through flue passages (see drawing below). Brushing can be made easier by cutting end of flue brush off and inserting it into drill. When brushing, take care to not damage target wall with flue brush.
6. Carefully vacuum soot accumulations from combustion chamber area, take care to not damage any of refractory or blanket insulation. To gain access to combustion chamber first check that shut off valve on fuel oil line is closed and disconnect fuel oil line. Open swing door by removing whiz lock nut holding door shut.
7. Inspect target wall, fire door refractory, and combustion chamber blanket (when included) for cracking and deterioration. If there are signs of cracking or deterioration, replace refractory or blanket before reassembling burner / front plate.
8. Inspect door's braided gasket for wear and damage. Replace when necessary with braided gasket of same material and size.
9. Inspect and clean oil burner.

### NOTICE

Important operating and maintenance requirements:

- Keep your boiler and the area around it clean
- Never burn refuse or any material other than specified fuel in your boiler

**Figure 14 - Brush Diagonally Through Flue Passages**



**These are general instructions for cleaning an oil burner. For specifics, consult burner manufacturer's instructions.**

### **WARNING**

Electrical shock hazard. Turn OFF electrical power supply at service panel before making electrical connections. Failure to do so could result in death or serious injury.

1. Verify all electrical power to boiler / burner and fuel supply to burner are shut off.
2. With swing door open, clean any soot accumulations from end of burner and if applicable burner head.
3. Remove burner drawer assembly, clean electrodes and then reset electrode spark gap per manufacturer's recommendations.
4. Replace oil nozzle with same size and type recommended for use on this boiler.
5. Install burner drawer assembly make sure head location (and size if applicable) are per manufacturer's recommendations. If burner being used has damaged head, replace head with same head recommended for use on this boiler.
6. Inspect and clean oil burner blower wheel.
7. Remove oil pump cover and clean / replace pump screen. Carefully reassemble insuring pump cover creates proper seal.
8. Securely fasten swing door shut.
9. Replace fuel filter (if applicable).
10. Connect electrical and fuel supplies.
11. Fire burner, check for proper combustion using combustion test equipment and making adjustments as necessary.
12. Insure all safety controls and operating controls are functioning properly.

## SERVICE HINTS

**You may avoid inconvenience and service calls by checking these points before you call for service:**

<b>IF YOUR SYSTEM IS NOT HEATING OR NOT GIVING ENOUGH HEAT . . .</b>	
<b><i>POSSIBLE CAUSE</i></b>	<b><i>WHAT TO DO</i></b>
Thermostat is not set correctly	Reset thermostat
Burner is not operating properly	Check flame. If it is yellow, the burner is not getting enough air. Or, if flame is blue and noisy and seems to lift off the burner, the burner is getting too much air. Contact your service technician.
No electric power to boiler	Check over-current protection. Check to be sure electric power supply circuit is "ON".
Controls out of adjustment	Reset according to instructions.
Radiators not heating	Open radiator vents to excess air. Check flow control valve (if used). It may be in closed position.
Circulating pump not running	Check over-current protection. Check relay operation.
Poor electrical contact	Check all control terminals and wire joints.
Chimney flue is blocked	Have the chimney professionally cleaned.
<b>RELIEF VALVE LEAKING . . .</b>	
<b><i>POSSIBLE CAUSE</i></b>	<b><i>WHAT TO DO</i></b>
Corrosion and/or deposits on seat.	Open valve manually. Allow water to run and clear valve seat.
Water logged expansion tank	Drain tank, see instructions.
<b><u>HAVE YOUR SERVICE TECHNICIAN CHECK ANY PROBLEM YOU ARE UNABLE TO CORRECT.</u></b>	

Figure 16 -Hydrolevel 3250 Control with Beckett or Carlin Burner

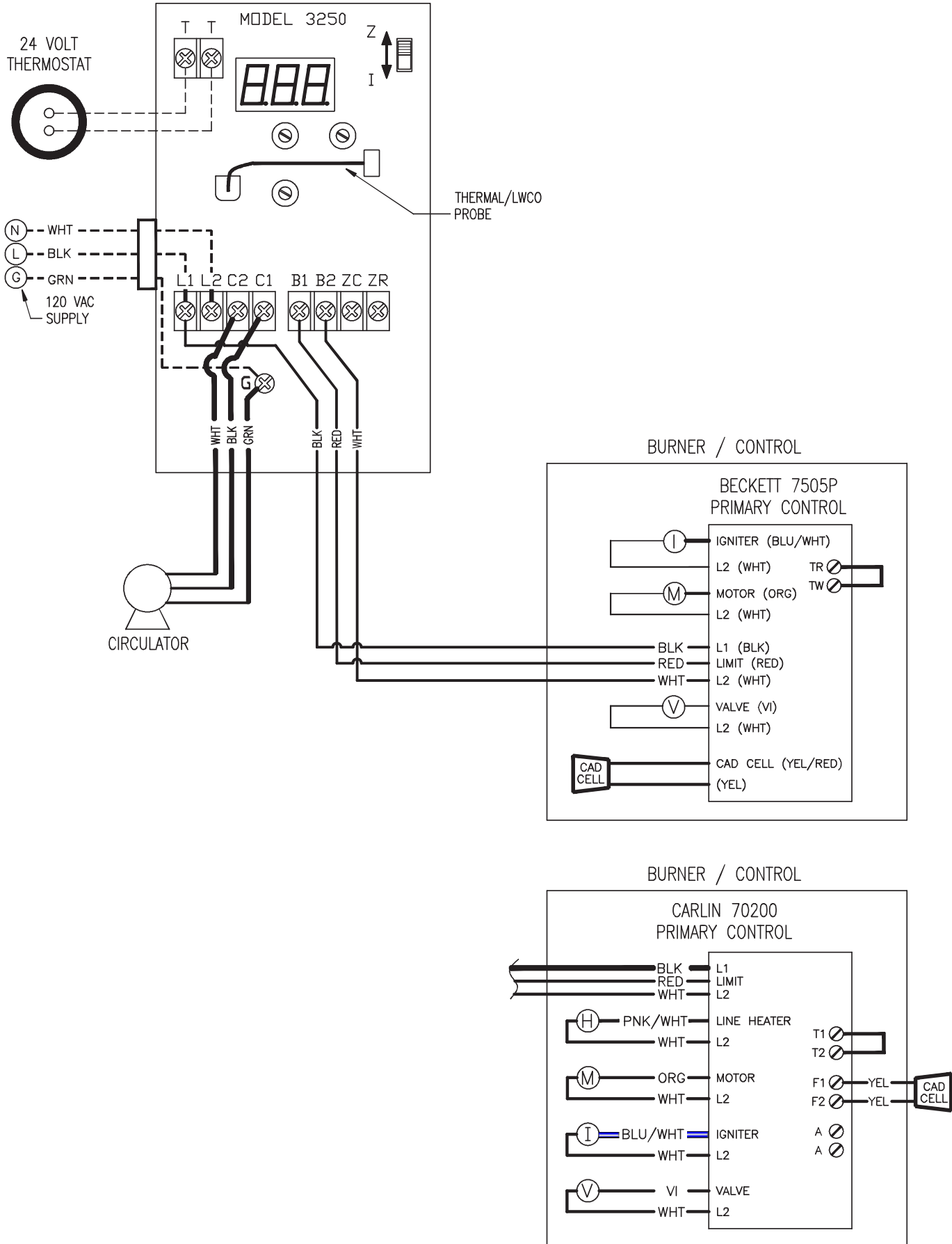
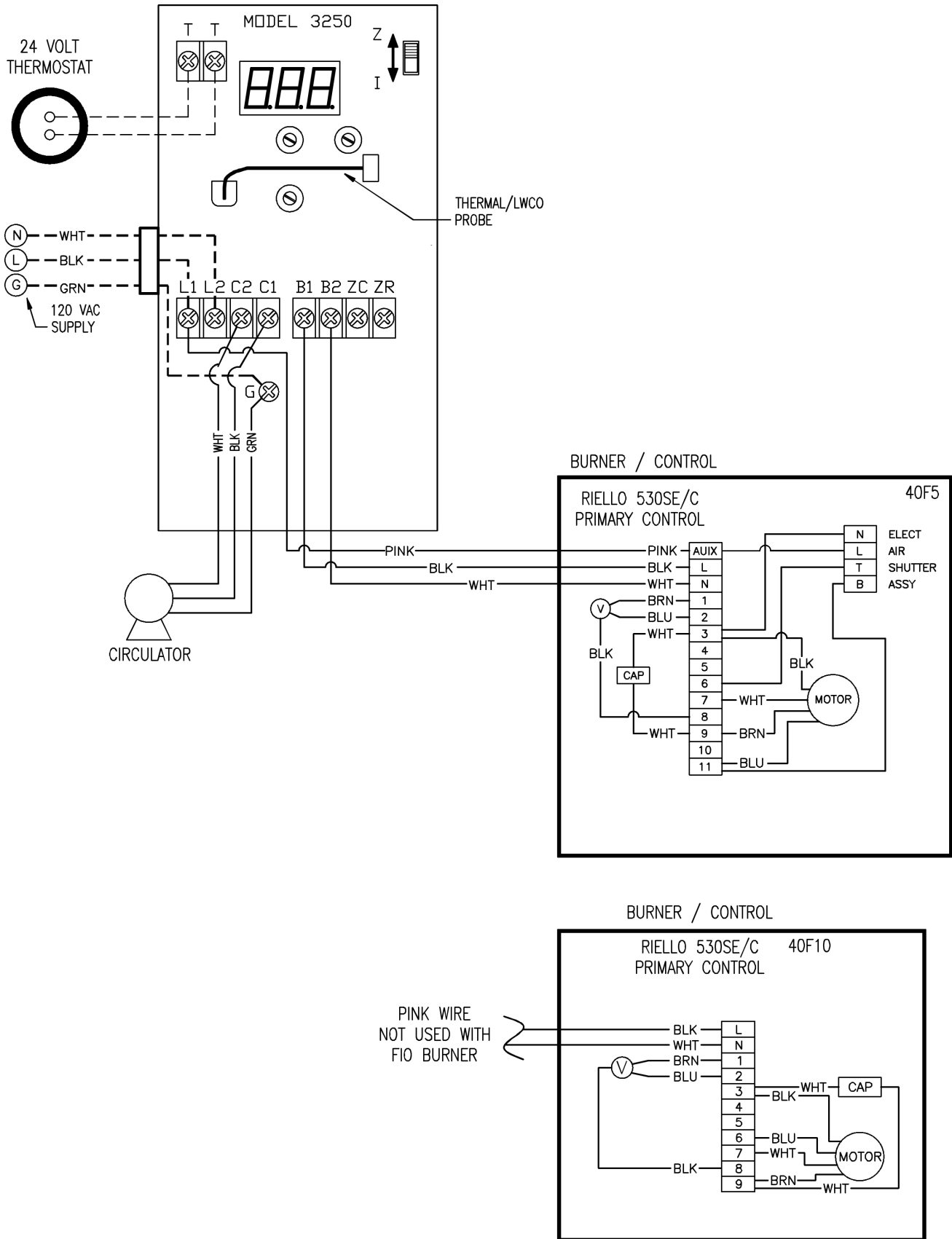


Figure 17 - Hydrolevel 3250 Control with Riello Burner



**MAIN AIR VENT: for down flow systems or diaphragm type expansion tanks (not provided)**

Before system is filled with water, there is air in pipes and radiation units. Some air will be trapped as system is filled. It is possible to eliminate most of this air through air vents on radiation units. Main air vent will speed and simplify this process. Install main air vent on highest point in supply main when all radiation is below top of boiler.

**AUTOMATIC FILL VALVE (not provided)**

For safe, efficient operation, hot water system must be filled with water. Adding new water, when needed can be done manually (by use of hand valve in water supply line). This requires regular attention to system's needs. Automatic fill valve or pressure reducing valve accomplishes this without attention. Install in supply line on hot water boilers only. Valve operates through water pressure differentials. It does not require electrical connection.

**LIMIT CONTROL (provided) Refer to manufacturer instructions provided with limit control**

Water temperature limit control in limit is adjustable and may be set: as low as 140°F so long as return water temperatures to boiler are no less than 120°F, or as high as 220°F so long as boiler and heating system have adequate circulation to remove heat from boiler otherwise steam may be created in boiler. Refer back to "System Piping" section for more information.

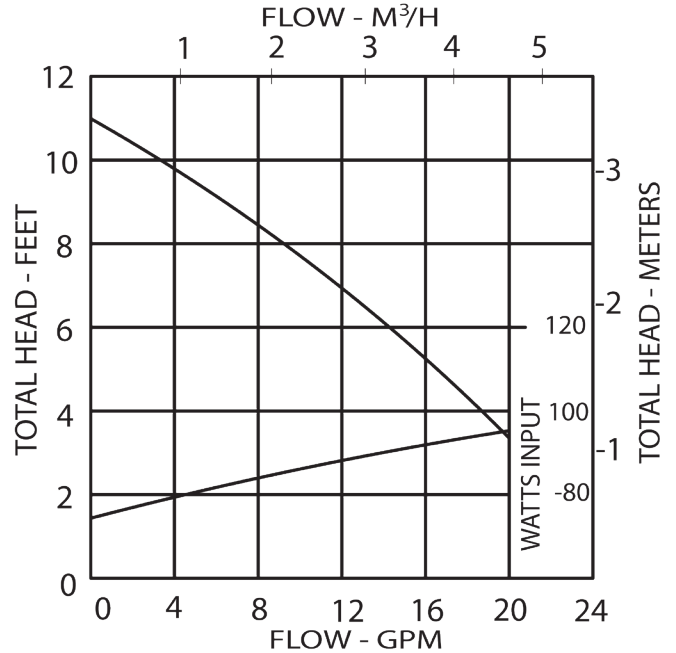
**DRAIN VALVE (provided)**

Drain valve is manually operated valve provides means of draining all water from boiler and heating system. It should be installed in reducing tee where return line enters boiler.

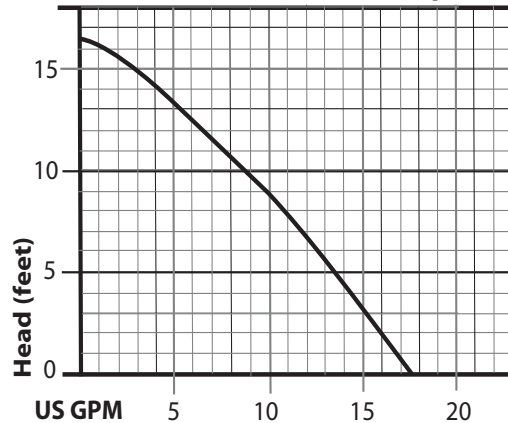
**CIRCULATOR (provided)**

Every forced hot water system requires circulator. Separate circulator or zone valve is required for each zone, if there are two or more zones. Circulator must have capacity to provide circulation required by heating system. Circulator should be connected to supply main and must be wired into boiler's electrical system. See "System Piping" section for piping configurations with circulator located on supply main piping using zone circulators or zone valves. When piping is arranged with zone circulators and no bypass piping, circulator provided with boiler may be used as zone circulator. Both piping arrangements allow circulator to pump away from expansion tank and show how piping should be arranged to allow heating system to be easily purged of air.

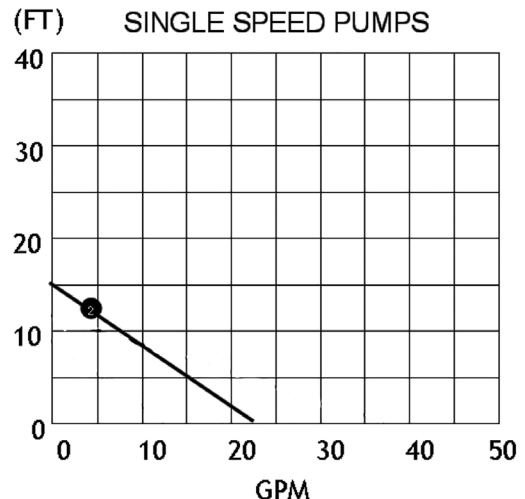
**Taco 007 Pump Curve**



**Grundfos UP15-42F Pump Curve**



**B & G NRF22 Pump Curve**



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# EMPIRE II SERIES 3

OIL-FIRED CAST IRON  
HOT WATER

## REPAIR PARTS & OPTIONAL KITS

Ordering Instructions

Order Parts through your nearest supplier.

When ordering parts, obtain Model Number and Serial Number from data plate on your boiler.

Include following information when ordering.

Part Number \_\_\_\_\_

Part Description \_\_\_\_\_

Boiler Model Number \_\_\_\_\_

Boiler Serial Number \_\_\_\_\_

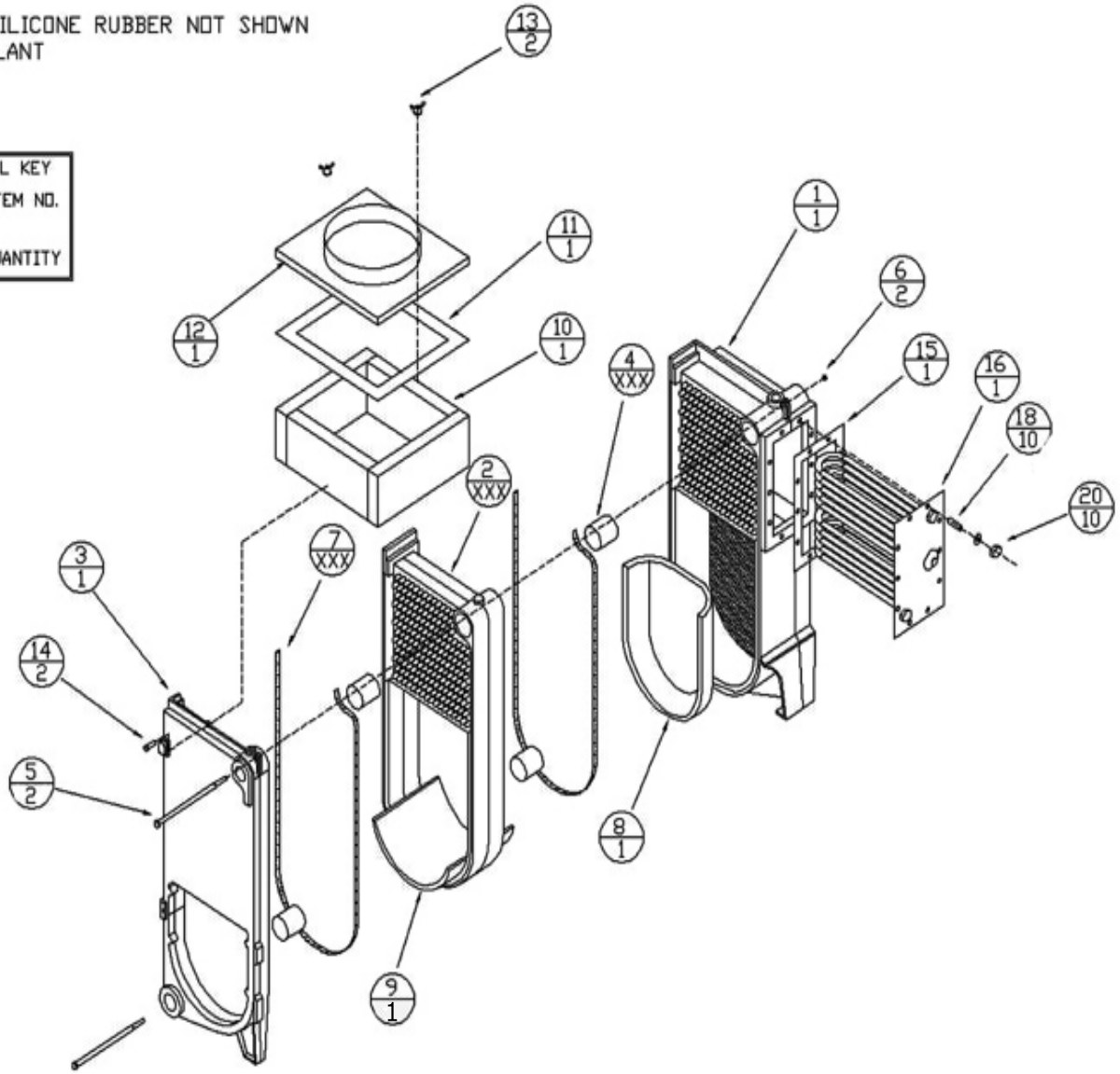
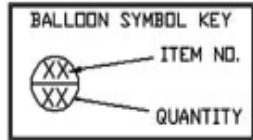


# REPAIR PARTS

17/1 COVER PLATE FOR BOILERS WITHOUT TANKLESS COIL NOT SHOWN

21/2 1 1/4" SQUARE HEAD PLUGS NOT SHOWN

22/XXX 400°F BLACK SILICONE RUBBER NOT SHOWN  
ADHESIVE SEALANT



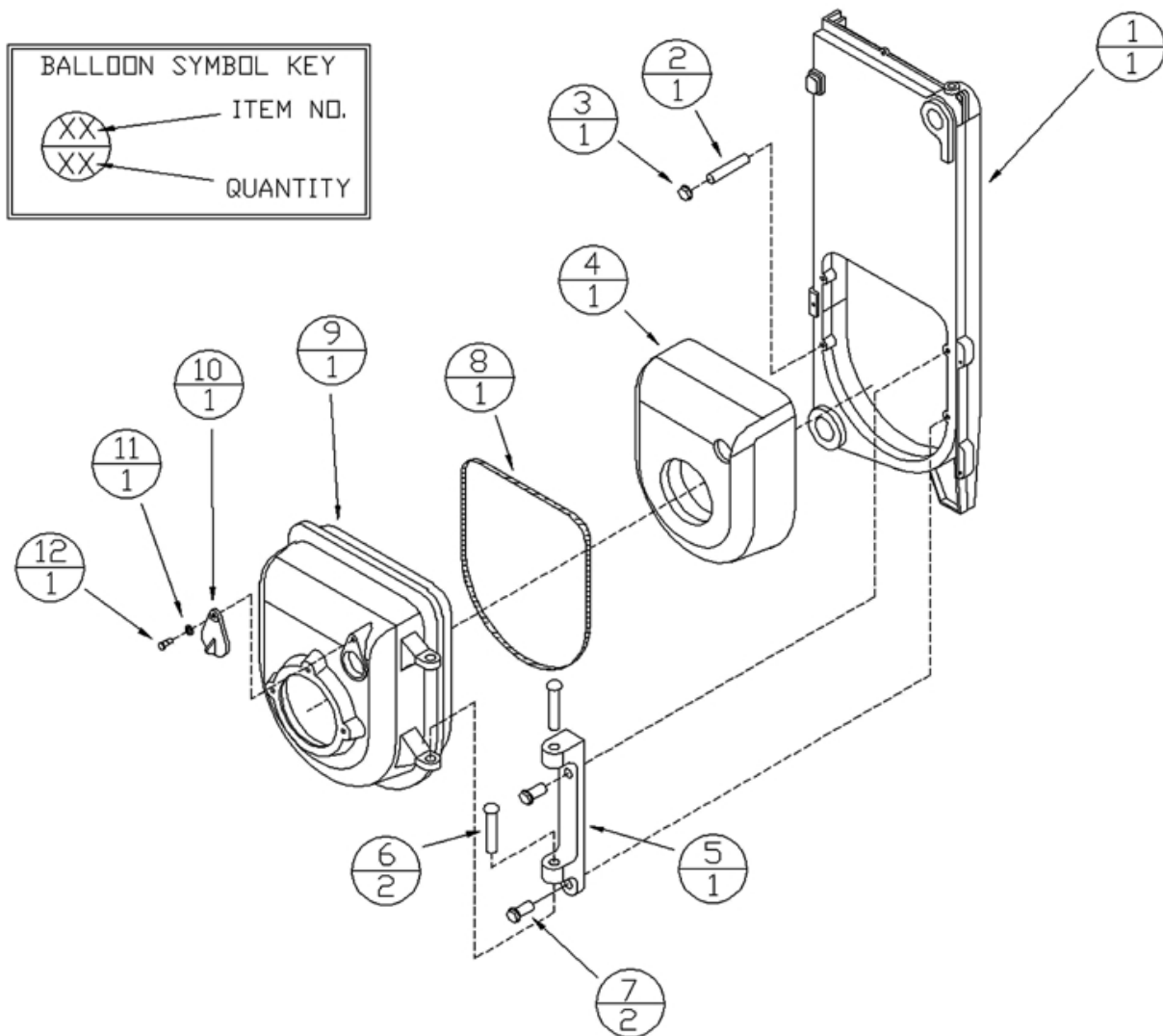
**REPAIR PARTS**

ITEM	DESCRIPTION	3EW	4EW	5EW
1	Water Boiler Back Section (EW3)	40300008	40300008	40300008
2	Water Boiler Middle Section (EW2)	40300007	40300007	40300007
3	Empire Water Front Section (EW1)	40300006	40300006	40300006
4*	Cast Iron Machined Nipples 2"	43300976	43300976	43300976
5*	1/4" Tie Rods	14605002	14605051	14605053
6	Tie Rods 1/4"20 Hex Head Nut	HW-003.02	HW-003.02	HW-003.02
7*	5/16" x 701/2" Braided Rope	43300955	43300955	43300955
8	Target Wall	14619003	14619003	14619003
9	1/2" thick Durablanket	420001139	420001140	42000141
10	Collector Complete (plus item 11, 12, 13)	42500279	42500280	42500281
11	Insulation Tape (plus items 10, 12, 13)	42500279	42500280	42500281
12	Collector Top (plus items 10,11,13)	42500279	42500280	42500281
13	8/32" Brass Wing Nut	13704007	13704007	13704007
14	5/16 X 1¼ Type A Hex Washer Head Screw	14695039	14695039	14695039
15**	Coil Gasket	240007071	240007071	240007071
16**	3.7 GPM Tankless Coil	14627020	14627020	14627020
17	Coil Housing Cover Plate (not shown)	43300256	43300256	43300256
18**	Stainless Steel 3/8"16 x 1-1/2" Stud	14695113	14695113	14695113
20**	Stainless Steel 3/8" Top Lock Nut	1330008	1330008	1330008
21	1¼" Solid Plug (not shown)	1395002	1395002	1395002
22	Black Silicone Sealant (not shown)	240006837	240006837	240006837
‡	Battery	40300303	40300403	40300503
‡	**Replacement Coil Kit (contains items 15, 16, 18, 20)	43360408	43360408	43360408
‡	Coil Conversion Kit (adds Tankless coil to non-coil boiler, contains items 15, 16 and control well)	550003211	550003211	550003211

\* Note: Item quantities marked XXX vary depending upon the number of sections. Four cast iron nipples for first middle replacement section and two for each additional section. Black silicone sealant is sold in 10.1 oz. Cartridges.

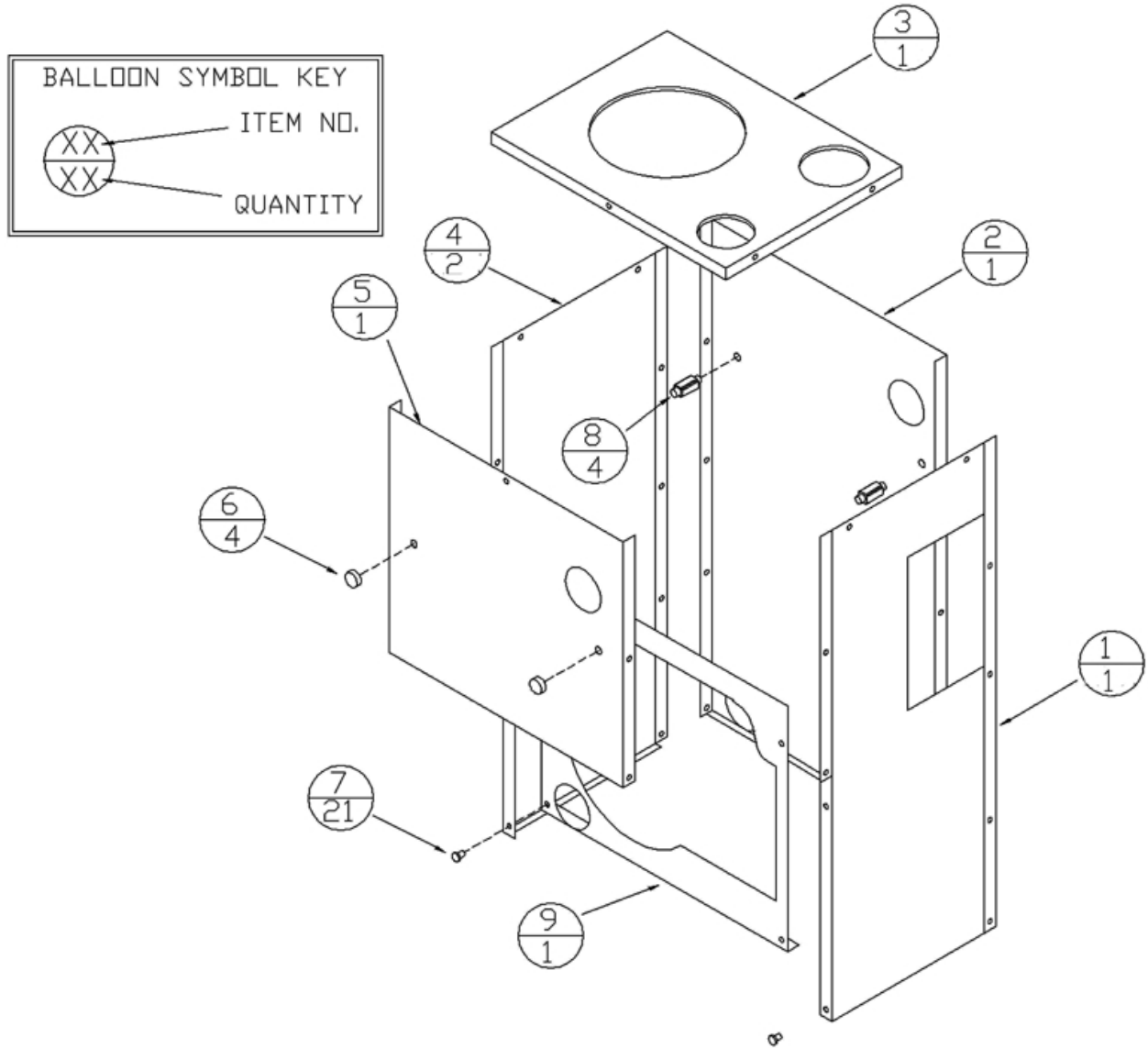
‡ Not illustrated.

## REPAIR PARTS



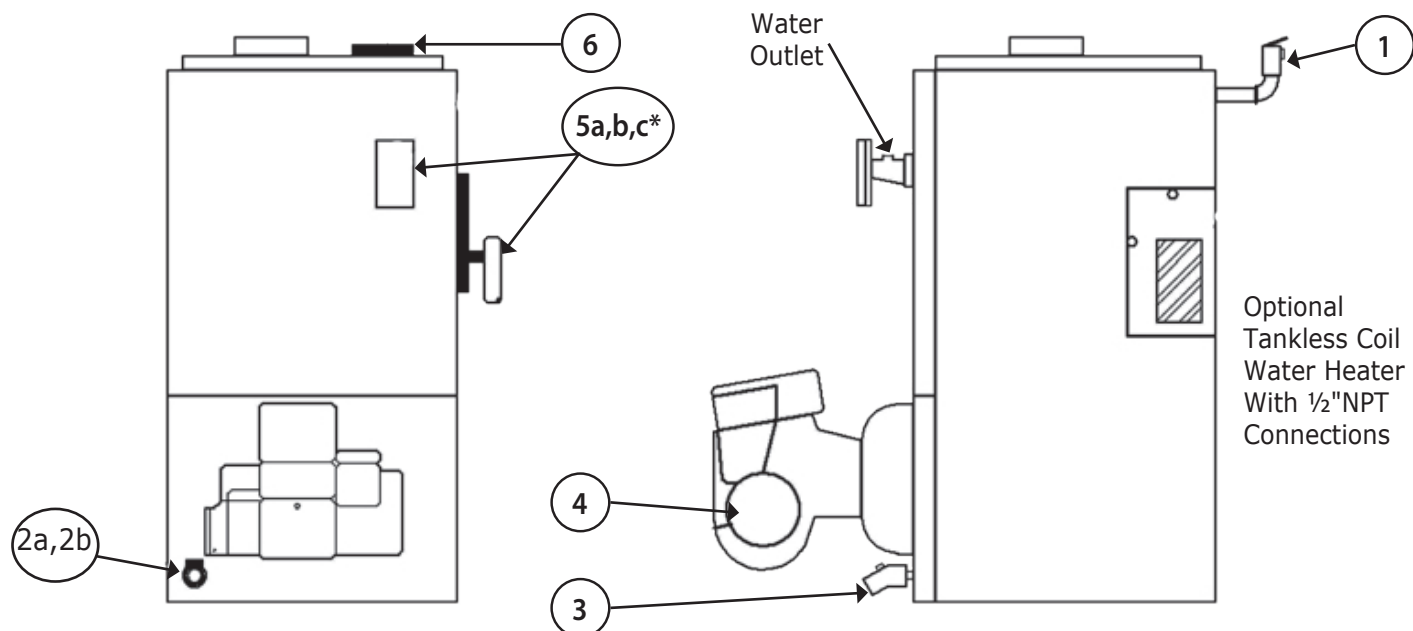
ITEM	DESCRIPTION	PART#
1	Empire Water Front Section (EW1)	40300006
2	3/8" - 16 X 2-1/4" stud	14695125
3	3/8" Whizlock Nut	14695126
4	Swing Door Insulation	14614014
5	Swing Door Hinge	40300010
6	1/4" x 2" Round Head Rivet	14695121
7	3/8" x 1" Hex Head Serrated Flange Bolt	14695124
8	3/8" x 48" Round Braid	43300905
9	Swing Door	40300009
10	Observation Door	40300014
11	5/16" Lock Washer	14695123
12	3/8" x 3/8" Shoulder Bolt 5/16"-18 Thread	14695122

## REPAIR PARTS



ITEM	DESCRIPTION	3EW	4EW	5EW
1	Right Side Jacket Panel	42500244AC	42500245AC	42500246AC
2	Back jacket Panel	42500269AC	42500269AC	42500269AC
3	Top jacket Panel	42500254AC	42500255AC	42500256AC
4	Left Side Jacket Panel	42500264AC	42500265AC	42500266AC
5	Upper Side Jacket Panel	42500267AC	42500267AC	42500267AC
6	5/16" Acorn Nut	14695042	14695042	14695042
7	#10 x 1/2" Jacket Screw	14695074	14695074	14695074
8	Stand Off	14695103	14695103	14695103
9	Lower Front Jacket Panel (boiler w/swing door)	42500268AC	42500268AC	42500268AC
XX	Complete Jacket for Boiler with Swing Door	42600289AC	42600290AC	42600291AC

## REPAIR PARTS



\* Item 5a Hydrolevel limit control is located on front supply tapping for less-coil boilers and on tankless coil cover plate for with-coil boilers. Note different control well used in each location.

ITEM	DESCRIPTION	3EW	4EW	5EW
1	¾" Safety Relief Valve, Combraco 10-408-05		14622011	
2a	1¼" x 2½" Pipe Nipple		14607044	
2b	1¼" x ¾" x 1¼" Reducing Tee		1510001	
3	¾" Drain Valve		240009323	
4	Oil Burner, Beckett AFG**	550002986	550002986	550002987
	Oil Burner, Riello**	43300005	43300005	43300010 <sup>(1)</sup>
	Oil Burner, Carlin**	43300003	43300003	43300004 <sup>(2)</sup>
5a	Limit Control Hydrolevel 3250 with Sensor		240010867	
5b	Replacement Sensor Only		240009989	
5c	Long Control Well for Front Supply Tapping		240007709	
	Short Control Well for Tankless Coil Plate		240009283	
6	Temperature Pressure Gauge 2" Stem		1260006	
*	Taco 007 Circulator		CI-001.03	
*	Circulator, Grundfos UP15-42F		CI-006.01	
*	Circulator, B&G NRF 22		CI-001.01	

\* Not Shown

\*\* Replacement oil burner requires additional purchase of correct rerate kit for specified firing rate. See following page for rerate kits.

<sup>(1)</sup> Riello F5 (43300005) required for 5EW 1.20

<sup>(2)</sup> Carlin EZ-2 (43300003) required for 5EW 1.20

**RERATE KITS - OIL BURNER, NOZZLE, AND AIR SETTING**

**BECKETT**

BOILER MODEL	DELEVAN OIL NOZZLE	INPUT RATE (gph)	HEAD-ADJ. OR SETTING	LOW FIRE BAFFLE	AIR SHUTTER/BAND	STATIC PLATE	OIL BURNER	RERATE KITS
3EW.65*	0.50-80° B	0.65	F0 - 1 1/8	YES	10/0	3 5/8	AFG F-HEAD	550002677
3EW.75	0.65-70° B	0.75	F3 - 1 1/8	YES	10/0	3 1/2	AFG F-HEAD	550002676
3EW1.00	0.85-70° B	1.00	F3 - 1 1/8	NO	10/2	3 1/2	AFG F-HEAD	550002666 <sup>(1)</sup>
4EW.90	0.75-80° A	0.90	F3 - 1 1/8	NO	8/0	3 1/2	AFG F-HEAD	550002678
4EW1.25	1.00-80° A	1.25	F6 - 1 1/8	NO	10/0	3 3/8	AFG F-HEAD	550002675
4EW1.50	1.25-80° A	1.50	F6 - 1 1/8	NO	10/2	3 3/8	AFG F-HEAD	550002667
5EW1.20	1.00-60° B	1.20	0	NO	10/1.5	2 3/4	AFG 50 MD	550002668 <sup>(2)</sup>
5EW1.75	1.50-45° B	1.75	2	NO	10/4	2 3/4	AFG 50 MD	

\*To fire the 3EW.65 on rate, the oil pressure must be increased to 175 psig. All Beckett oil burners for the EW boiler are factory preset at 140 psig.

<sup>(1)</sup> 550002986 Beckett AFG burner is factory equipped for 1.00 GPH firing rate. Rerate kit not required if purchasing 550002986 burner for 1.00 GPH firing rate.

<sup>(2)</sup> 550002987 Beckett AFG burner is factory equipped for 1.75 GPH firing rate. Rerate kit not required if purchasing 550002987 burner for 1.75 GPH firing rate.

**CARLIN**

BOILER MODEL	DELEVAN OIL NOZZLE	INPUT RATE (gph)	HEAD SETTING	AIR BAND SET POINT	CARLIN BURNER*	RERATE KITS
3EW.65	0.55-70° B	0.65	0.50	0.52	EZ-1 HP	550002672
3EW.75	0.65-60° B	0.75	0.60/0.65	0.60	EZ-1 HP	
3EW1.00	0.85-60° B	1.00	0.85/1.00	0.80	EZ-1 HP	
4EW.90	0.75-60° B	0.90	0.75	0.75	EZ-1 HP	550002673
4EW1.25	1.00-60° B	1.25	0.85/1.00	0.90	EZ-1 HP	
4EW1.50	1.25-60° B	1.50	1.10/1.5	1.25	EZ-1 HP	
5EW1.20	1.00-60° B	1.20	0.85/1.00	0.90	EZ-1 HP	
5EW1.75	1.50-60° B	1.75	1.50	1.65	EZ-2 HP	NOT REQUIRED

\*All Carlin EZ-1 and EZ-2 HP oil burners are factory preset at 150 psig.

**RIELLO**

BOILER MODEL	DELEVAN OIL NOZZLE	INPUT RATE (gph)	TURBULATOR/AIR SHUTTER SETTING	OIL PRESSURE (PSIG)*	RIELLO 40 BURNER MODEL	RERATE KITS
3EW.65	0.50-70° W	0.65	0.50	155	F5	550002669
3EW.75	0.65-70° W	0.75	2.0/2.2	150	F5	
3EW1.00	0.85-70° W	1.00	2.0/2.3	170	F5	
4EW.90	0.75-70° W	0.90	1.5/2.6	160	F5	550002670
4EW1.25	1.00-70° W	1.25	2.5/3.8	170	F5	
4EW1.50	1.25-70° W	1.50	4.0/7.0	175	F5	
5EW1.20	1.00-70° W	1.20	2.5/3.5	150	F5	
5EW1.75	1.50-70° W	1.75	2.0/3.8	155	F10	550002671

\*All Riello 40 F5 and F10 oil burner are factory preset at 145 psig.

**NOTE: All burners use an insertion depth of 2 1/4" and fired at a overfire draft of -0.02 inches w.c. The burner settings provided are intended for initial start up only. Final adjustment must be made using combustion test instruments.**



**Kenmore Boilers  
LIMITED WARRANTY  
Effective 8/18/2014**

THIS LIMITED WARRANTY GIVES THE ORIGINAL RETAIL CUSTOMER ONLY SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE-TO-STATE

Keep this warranty certificate and the installation manual supplied with your boiler for future reference.

**Our Warranty**

By this warranty statement ("Limited Warranty"), Kenmore Boilers issues limited warranties from the date of installation of the Boiler to the Original Purchaser (as herein defined), subject to the terms and conditions stated below. As used in this Limited Warranty "Original Purchaser" shall mean, the person that purchased the new Boiler directly (a) from the Kenmore Boilers brand dealer; or (b) in the case of a newly constructed home, from the contractor who purchased such new Boiler directly from an Kenmore Boilers brand dealer or wholesaler for installation and use in the newly constructed home.

**CONDENSING WATER BOILERS**  
(Models – VLT, Q95M-200, Q90-200, Q90-100, VX)  
**RESIDENTIAL 15 YEAR LIMITED WARRANTY**

The following fifteen (15) year limited warranty shall apply to only the original installation of the Condensing Water Boiler in a single or two-family residential dwelling, used without interruption by the Original Purchaser as his or her residence.

**First Year** – Limited Warranty for Residential Use Condensing Water Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boilers warrants its Condensing Water Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Condensing Water Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Tenth Year** – Limited Warranty for the Heat Exchanger of Residential Use Condensing Water Boilers (Includes Heat Exchanger Only - Not Component Parts)

Kenmore Boilers warrants that the stainless steel heat exchanger ("Heat Exchanger") of its Condensing Water Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of ten (10) years from the date of original installation. In the event the Heat Exchanger is found to be defective in material or workmanship during this period, Kenmore Boilers will repair or replace, at its option, the defective Heat Exchanger. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Eleventh through Fifteenth Year** – Limited Warranty for the Heat Exchanger of Residential Use Condensing Water Boilers (Includes Heat Exchanger only – Not Component Parts)

Kenmore Boilers warrants the Heat Exchanger of its Condensing Water Boilers used in residential applications to be free from defects in material and workmanship under normal usage for the eleventh year through fifteenth year from the date of installation. If the Heat Exchanger is found to be defective, Kenmore Boilers will replace the original Heat Exchanger upon the payment of a proportionate charge based on the time the Condensing Water Boiler has been in service.

The proportionate charge will be equal to the appropriate percentage of the list price of such Heat Exchanger at the time the warranty claim is made, and will be determined as follows:

11 <sup>th</sup> Year 10%	12 <sup>th</sup> Year 20%	13 <sup>th</sup> Yr. 40%	14 <sup>th</sup> Year 60%	15 <sup>th</sup> Year 80%
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Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

Note: If no nearest equivalent heat exchanger is available, Kenmore shall have the option to allow a credit towards the then current selling price of an equivalent new boiler. Such credit shall be based on the depreciated replacement value of the failed heat exchanger.

**CONDENSING WATER BOILER**  
(Models – VLT, Q95M-200, Q90-200, Q90-100, VX)  
**COMMERCIAL 8 YEAR LIMITED WARRANTY**

The following eight (8) year limited warranty shall apply to only the original installation of the Condensing Water Boiler in a three or more family dwelling or business, used without interruption by the Original Purchaser.

**First Year** – Limited Warranty for Commercial Use Condensing Water Boilers (Includes Heat Exchanger and Component Parts)

ECR warrants its Condensing Water Boilers used in commercial applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Condensing Water Boiler is found to be defective in material or workmanship during this one-year period, then ECR will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Fourth Year** – Limited Warranty for the Heat Exchanger of Commercial Use Condensing Water Boilers (Includes Heat Exchanger Only - Not Component Parts)

ECR warrants that the Heat Exchanger of its Condensing Water Boilers used in commercial applications to be free from defects in material and workmanship under normal usage for a period of four (4) years from the date of original installation. In the event the Heat Exchanger is found to be defective in material or workmanship during this period, ECR will repair or replace, at its option, the defective Heat Exchanger. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Fifth through Eighth Year** – Limited Warranty for the Heat Exchanger of Commercial Use Condensing Water Boilers (Includes Heat Exchanger only – Not Component Parts)

Kenmore Boilers warrants the Heat Exchanger of its Condensing Water Boilers used in commercial applications to be free from defects in material and workmanship for the fifth year through eighth year from the date of installation. If the Heat Exchanger is found to be defective, Kenmore Boilers will replace the original Heat Exchanger upon the payment of a proportionate charge based on the time the Condensing Water Boiler has been in service.

The proportionate charge will be equal to the appropriate percentage of the list price of such Heat Exchanger at the time the warranty claim is made, and will be determined as follows:

5 <sup>th</sup> Year 20%	6 <sup>th</sup> Year 40%	7 <sup>th</sup> Year 60%	8 <sup>th</sup> Year 80%
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Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

Note: If no nearest equivalent heat exchanger is available, Kenmore shall have the option to allow a credit towards the then current selling price of an equivalent new boiler. Such credit shall be based on the depreciated replacement value of the failed heat exchanger.

**CAST IRON WATER BOILER**  
(Models – DXL, WPSB, XEB, EW )  
**RESIDENTIAL 20 YEAR LIMITED WARRANTY**

The following twenty (20) year limited warranty shall apply to only the original installation of the Boiler in a single or two-family residential dwelling, used without interruption by the Original Purchaser as his or her residence.

**First Year** – Limited Warranty for Residential Use Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boilers warrants its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Twentieth Year** – Limited Warranty for the Heat Exchanger of Residential Use Boilers (Includes Heat Exchanger Only - Not Component Parts)

Kenmore Boilers warrants that the heat exchanger ("Heat Exchanger") of its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of twenty (20) years from the date of original installation. In the event the Heat Exchanger is found to be defective in material or workmanship during this period, Kenmore Boilers will repair or replace, at its option, the defective Heat Exchanger. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**CAST IRON WATER BOILER**  
(Models – DXL, WPSB, XEB, EW )  
**COMMERCIAL 10 YEAR LIMITED WARRANTY**

The following ten (10) year limited warranty shall apply to only the original installation of the Boiler, used without interruption by the Original Purchaser.

**First Year** – Limited Warranty for Commercial and Residential Use Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boilers warrants its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Tenth Year** – Limited Warranty for Cast Iron Sections Only – Not Component Parts)

Kenmore Boilers warrants that the cast iron sections of its Boilers will be free from defects in material and workmanship under normal usage for a period of ten (10) years from the date of original installation. In the event that a cast iron section is found to be defective in material or workmanship during this period, Kenmore Boilers will repair or replace, at its option, the defective cast iron section\*. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

\*Note: If no nearest equivalent heat exchanger is available, Kenmore shall have the option to allow a credit towards the then current selling price of an equivalent new boiler. Such credit shall be based on the depreciated replacement value of the failed heat exchanger.

## Kenmore Boilers LIMITED WARRANTY

Effective 8/18/2014

THIS WARRANTY GIVES THE ORIGINAL RETAIL CUSTOMER ONLY SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE-TO-STATE

Keep this warranty certificate and the installation manual supplied with your boiler for future reference.

### **CAST IRON 3 PASS OIL FIRED WATER BOILER**

(Model – EXB)

#### **COMMERCIAL 10 YEAR LIMITED WARRANTY**

The following ten (10) year limited warranty shall apply to only the original installation of the Boiler, used without interruption by the Original Purchaser.

**First Year** – Limited Warranty for Commercial and Residential Use Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boiler warrants its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Tenth Year** – Limited Warranty for Heat Exchanger Only – Not Component Parts)

Kenmore Boilers warrants that the heat exchanger of its Boilers will be free from defects in material and workmanship under normal usage for a period of ten (10) years from the date of original installation. In the event that a heat exchanger is found to be defective in material or workmanship during this period, Kenmore boilers will repair or replace, at its option, the defective heat exchanger\*. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

\*Note: If no nearest equivalent heat exchanger is available, Kenmore shall have the option to allow a credit towards the then current selling price of an equivalent new boiler. Such credit shall be based on the depreciated replacement value of the failed heat exchanger.

### **CAST IRON STEAM BOILER**

(Models – PSB & ESC)

#### **RESIDENTIAL 12 YEAR LIMITED WARRANTY**

The following twelve (12) year limited warranty shall apply to only the original installation of the Boiler in a single or two-family residential dwelling, used without interruption by the Original Purchaser as his or her residence.

**First Year** – Limited Warranty for Residential Use Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boilers warrants its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Twelfth Year** – Limited Warranty for the Heat Exchanger of Residential Use Boilers (Includes Heat Exchanger Only - Not Component Parts)

Kenmore Boilers warrants that the heat exchanger ("Heat Exchanger") of its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of twelve (12) years from the date of original installation. In the event the Heat Exchanger is found to be defective in material or workmanship during this period, Kenmore Boilers will repair or replace, at its option, the defective Heat Exchanger. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

Titanium burners on residential steam units carry a three year warranty.

### **CAST IRON STEAM BOILER**

(Models – PSB & ESC)

#### **COMMERCIAL 10 YEAR LIMITED WARRANTY**

The following ten (10) year limited warranty shall apply to only the original installation of the Boiler, used without interruption by the Original Purchaser.

**First Year** – Limited Warranty for Commercial and Residential Use Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boilers warrants its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Tenth Year** – Limited Warranty for Cast Iron Sections Only – Not Component Parts)

Kenmore Boilers warrants that the cast iron sections of its Boilers will be free from defects in material and workmanship under normal usage for a period of ten (10) years from the date of original installation. In the event that a cast iron section is found to be defective in material or workmanship during this period, Kenmore Boilers will repair or replace, at its option, the defective cast iron section\*. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

\*Note: If no nearest equivalent heat exchanger is available, Kenmore shall have the option to allow a credit towards the then current selling price of an equivalent new boiler. Such credit shall be based on the depreciated replacement value of the failed heat exchanger.

### **COMMERCIAL & RESIDENTIAL CAST IRON**

STEAM BOILER

(Model – D249)

#### **COMMERCIAL & RESIDENTIAL 10 YEAR LIMITED WARRANTY**

The following ten (10) year limited warranty shall apply to only the original installation of the Boiler, used without interruption by the Original Purchaser.

**First Year** – Limited Warranty for Commercial and Residential Use Boilers (Includes Heat Exchanger and Component Parts)

Kenmore Boilers warrants its Boilers used in residential applications to be free from defects in material and workmanship under normal usage for a period of one (1) year from the date of original installation. In the event that any part of such Boiler is found to be defective in material or workmanship during this one-year period, then Kenmore Boilers will repair or replace, at its option, the defective part. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

**Second through Tenth Year** – Limited Warranty for Cast Iron Sections Only – Not Component Parts)

Kenmore Boilers warrants that the cast iron sections of its Boilers will be free from defects in material and workmanship under normal usage for a period of ten (10) years from the date of original installation. In the event that a cast iron section is found to be defective in material or workmanship during this period, Kenmore Boilers will repair or replace, at its option, the defective cast iron section\*. Labor charges to remove and install repaired or replaced parts are the responsibility of the Original Purchaser.

\*Note: If no nearest equivalent heat exchanger is available, Kenmore Boilers shall have the option to allow a credit towards the then current selling price of an equivalent new boiler. Such credit shall be based on the depreciated replacement value of the failed heat exchanger.

#### **LIMITATIONS/EXCLUSIONS**

- Under no circumstances will Kenmore Boilers be responsible for any other costs associated with rectifying the defective part, including, without limitation, costs associated with removing and reinstalling the defective part or its replacement part, and all labor and material costs connected therewith, including, without limitation, costs associated with returning the defective part to Kenmore Boilers. Replacement material will be invoiced to the distributor in the usual manner and will be subjected to adjustment upon proof of defect.
- The Limited Warranty covers only the Heat Exchanger for the second through the last warranted year from date of original installation. All other component parts furnished by Kenmore Boilers, but purchased from other manufacturers, shall be limited to their warranties, if any.
- This Limited Warranty will not be applicable if the Boiler is (i) used or operated over its rated capacity; (ii) installed for uses other than home heating; (iii) not maintained in accordance with Kenmore Boilers' recommendation or accepted good practice as determined by industry standards; or (iv) subjected to unauthorized alteration.
- This Limited Warranty in no way, can be considered as a guarantee of workmanship of an installer or repairman connected with the installation or repair of the Boiler or as imposing on Kenmore Boilers liability of any nature for unsatisfactory performance as a result of faulty workmanship in the installation or service of the Boiler, which liability is hereby expressly disclaimed.
- This Limited Warranty will not be applicable if the Boiler has been damaged as a result of being improperly installed, serviced or operated, including, without limitation, operated with insufficient water; allowed to freeze or subjected to flood conditions.
- In order for this Limited Warranty to be effective (i) the Boiler must have been assembled in strict compliance with installation instructions furnished with the Boiler by Kenmore Boilers; and (ii) the Boiler sections must not have been damaged during shipment and installation.



**Kenmore Boilers**  
**LIMITED WARRANTY**  
Effective 8/18/2014

THIS WARRANTY GIVES THE ORIGINAL RETAIL CUSTOMER ONLY SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE-TO-STATE

Keep this warranty certificate and the installation manual supplied with your boiler for future reference.

7. The furnishing of replacement parts under the terms of this Limited Warranty will apply to the original warranty period and will not serve to extend such period.

8. Kenmore Boilers shall not be liable for any damages, defaults or delays in performance under this Limited Warranty caused by any contingency beyond its control, including, without limitation, a shortage or reduced supply of energy or raw materials, freezing, flood, fire, wind or lightning.

9. Kenmore Boilers is in no way liable for any damages that may result from (i) the failure of external wiring, piping, or other attachments and accessory products not integral with the Boiler; (ii) installation, service or operation that is not in compliance with all applicable federal, state and provincial laws or regulations; (iii) misapplication or the use of the Boiler for purposes other for which it was designed; or (iv) the use of parts not supplied or designated by Kenmore Boilers.

10. The remedy for breach of this Limited Warranty is expressly limited to the repair or replacement of any part found to be defective under conditions of normal use, and the remedy for breach of this Limited Warranty, statutory duty or by reason of tort (including, without limitation, negligence) does not extend to liability for incidental, special or consequential damages or losses, such as loss for the use of the material, inconvenience or loss of time. The maximum liability of Kenmore Boilers in connection with the sale of this product shall not in any case exceed the price of the part claimed to be defective, or the price of the Boiler if the entire Boiler is claimed to be defective. This Limited Warranty is the complete and exclusive statement of warranty terms.

11. For all sales not subject to the Magnuson-Moss Warranty Act there are no implied warranties of merchantability and/or fitness for any particular purpose all of which are hereby specifically disclaimed. For all other sales, all implied warranties of merchantability and/or fitness for any particular purpose are limited in duration to the period of this Limited Warranty.

12. KENMORE BOILERS EXPRESSLY DISCLAIMS AND EXCLUDES ANY AND ALL LIABILITY IN TORT AND CONTRACT FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY.

**PLEASE NOTE: Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations and exclusions may not apply to you.**

**MISCELLANEOUS**

The Magnuson-Moss Warranty Act applies to "consumer" sales as contrasted with "commercial" sales. A consumer sale is one to a buyer for personal, family or household purposes and not for the purpose of resale.

By "implied warranties" we mean ones the law presumes to have been given by the seller even though they aren't set out in writing.

"Fitness for a particular purpose" means the seller knows the particular purpose for which the buyer requires the goods, and the buyer relies on the seller's skill and judgment in making the purchase.

"Merchantable" means that the product is fit for the ordinary purposes for which that kind of product is used.

"Incidental" damages include expenses of inspection, obtaining substitute goods, transportation, etc.

"Consequential" damages include injury to persons or property resulting from a breach of warranty, and any loss from general or particular requirements known to us and which you cannot reasonably prevent.

If any provision of this Limited Warranty shall be determined to be illegal, unconscionable or unenforceable, all other terms and provisions hereof shall nevertheless remain effective and shall be enforced to the fullest extent permitted by law. The warranties made under this Limited Warranty are exclusive and may not be altered, enlarged or changed by an distributor, dealer, or other person whatsoever.

**PROCEDURE FOR OBTAINING WARRANTY SERVICE**

For prompt warranty service, notify the installer who, in turn, will notify the Kenmore Boilers distributor from whom such distributor purchased the Boiler. If this action does not result in warranty service, the Original Purchaser or installer should contact Kenmore Boilers Customer Service (see contact information below), giving full particulars in support of the claim. Alleged defective part or parts must be returned through trade channels in accordance with Kenmore Boilers' procedure currently in force for handling returned goods for the purpose of inspection or determining the cause of failure. Kenmore Boilers will furnish the new part(s) to an authorized Kenmore Boilers distributor who, in turn, will furnish the part(s) to the heating contractor who installed the Boiler.

**Sears, Roebuck and Co.**  
Dept. 817WA  
Hoffman Estates, IL 60179

PN 240010838, Rev. C

**INSTALLATION AND CHECK-OUT CERTIFICATE**

**Boiler Model** \_\_\_\_\_ **Serial #** \_\_\_\_\_ **Date Installed** \_\_\_\_\_

**Measured BTU/HR input** \_\_\_\_\_

- Installation instructions have been followed**
- Checkout procedure and adjustments performed**
- Maintenance and Service issues reviewed with owner/ maintenance person**
- Installation booklet affixed on or adjacent to boiler**

**Installer (Company)** \_\_\_\_\_

**Address** \_\_\_\_\_

**Phone** \_\_\_\_\_

**Installer's Name** \_\_\_\_\_

**Signature** \_\_\_\_\_



## Owner's Manual

Model No.

**3EW.65**

**3EW.75**

**3EW1.00**

**4EW.90**

**4EW1.25**

**4EW1.50**

**5EW1.20**

**5EW1.75**

### CAUTION

Read all instructions carefully before starting the installation.

Save this manual for reference.

**These instructions must be affixed on or adjacent to the boiler.**

Manufactured by:  
**ECR International, Inc.**  
2201 Dwyer Avenue, Utica NY 13501  
web site: [www.ecrinternational.com](http://www.ecrinternational.com)

## **EMPIRE II SERIES 3 HIGH EFFICIENCY OIL-FIRED HOT CAST IRON HOT WATER**

Now that you have purchased your Boiler, should a need ever exist for repair parts or service, simply contact any Sears service Center. Be sure to provide all pertinent facts when you call or visit.

The model number of your Boiler will be found on the model plate on the side of the Boiler.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PART NUMBER
- PART DESCRIPTION
- MODEL NUMBER
- NAME OF ITEM

All parts listed may be ordered from any Sears Service Center.

If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for handling.

When Sears arranges the installation, you can be sure the job is done right. We will arrange for professional workmanship.... and we'll take care of the entire project. What's more, during installation you get insured protection.... against property damage and also against accidents to workmen. All you have to do is talk to your nearest Sears store today for detailed information.