

GAS VALVE REPLACEMENT KIT INSTRUCTIONS

KIT 550003276 INSTRUCTIONS

FOR UCS & DMG 380 BOILER

Kit installation shall be completed by qualified agency.

⚠ WARNING

Fire, explosion, asphyxiation and electrical shock hazard. Improper installation could result in death or serious injury. Read this instruction and understand all requirements, including requirements of authority having jurisdiction, before beginning installation. Installation not complete until appliance operation verified per Installation, Operation & Maintenance Manual provided with boiler.

⚠ CAUTION

Laceration, burn hazard. Metal edges and parts may have sharp edges and/or may be hot. Use appropriate personal protection equipment to include safety glasses and gloves when installing or servicing this appliance. Failure to follow these instructions could result in minor or moderate injury.

1. Follow instructions TO TURN OFF GAS TO APPLIANCE found on Operating Instructions label on boiler or in Installation, Operation & Maintenance Manual. Verify all electrical power to boiler is turned off.

⚠ WARNING

Electrical shock hazard. Turn OFF electrical power supply at service panel.

2. Remove screws from jacket cover. Lift jacket off.

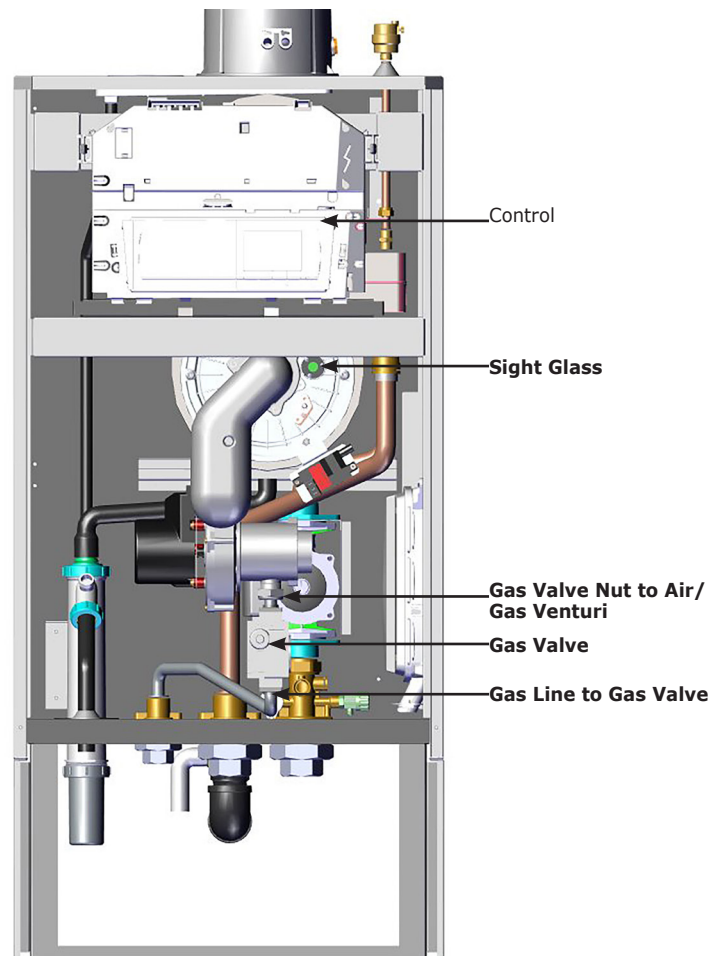
⚠ WARNING

Burn hazard. Verify unit has cooled before servicing. Use appropriate personal protection equipment.

3. Inspect combustion chamber through sight glass. Verify flame is not present. See Figure 1.
4. Unplug harness from Gas Valve.

KIT 550003276 -GAS VALVE REPLACEMENT		
Description	PART #	Qty
O-RING	-	2
GAS VALVE	-	1
GASKET - G1	-	2
KIT INSTRUCTIONS	240011713	1

Figure 1 - 380 Heat Exchanger - Front of Boiler



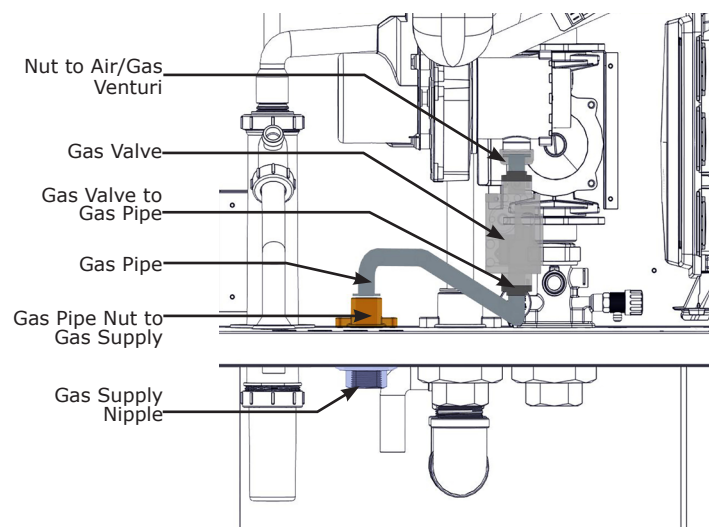
GAS VALVE REPLACEMENT KIT INSTRUCTIONS

5. Disconnect nut from Gas Valve to Air/Gas Venturi. See Figure 2
6. Disconnect nut from gas supply nipple. Remove gas pipe and valve assembly.
7. Remove four (4) screws securing gas pipe to valve inlet.
8. Seat new supplied O-ring into new gas valve at gas pipe inlet. Attach gas pipe to new valve secure with four (4) removed screws.

Note Arrow on Gas Valve must point away from this connection. Configure pipe to orient toward back of gas valve.

9. Reconnect gas pipe to gas supply connection nipple and gasket. Tighten nut.
10. Reconnect Gas Valve using supplied gasket to Air/Gas Venturi. Tighten nut.
11. Connect harness to gas valve.
12. Restore gas to boiler. Check for gas leaks.
13. Restore power.
14. Adjust **Parameters 17-19** as indicated **A-D**:

Figure 2 - Gas Valve Location



GAS VALVE REPLACEMENT KIT INSTRUCTIONS

A - Installer Level Parameters

Parameters **P17** to **dF** (error code history) must only be modified by a qualified installer.

To prevent unwanted settings, some parameter settings can only be changed after special access code **0012** is entered.








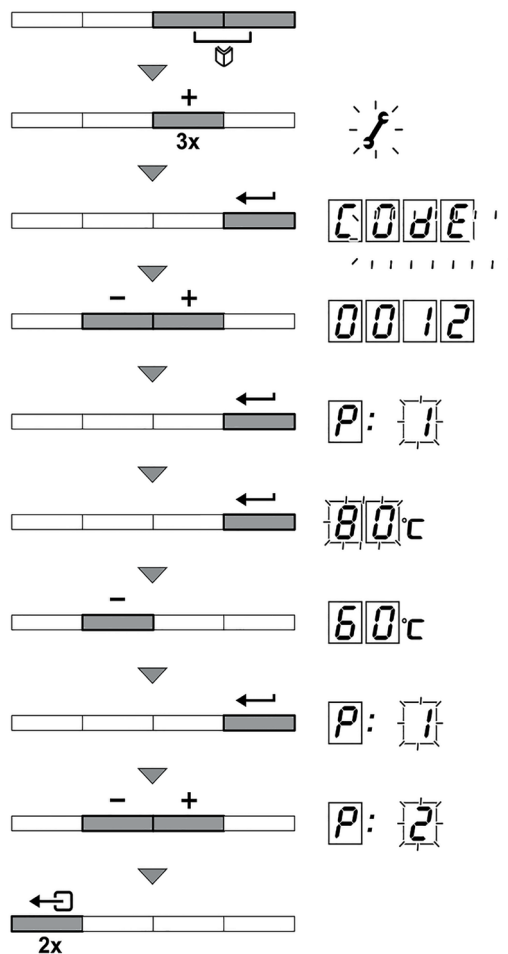
- Press the two Menu buttons  simultaneously and then (+) button until the symbol  flashes on the menu bar.
- Select the INSTALLER menu using the  button. "CODE" appears on the display.
- Use (-) or (+) button to input the installer code "0012".
- Confirm using  button, "P1" is displayed with "1" flashing.
- Press  button a second time, the value will appear and flashes, for example [80°C (176°F)].
- Change the value by pressing the [-] or [+] button. [In this example using [-] button to change the value to 60 °C (140 °F).]
- Confirm the value with the  button, "P1" is displayed with 1 flashing. Button, "P1" is displayed with 1 flashing. If necessary, set other parameters by selecting them using the (-) or (+) button.
- Press  button 2 times to return to current operating mode.

FIGURE 3 - Installer Level Parameters



Natural Gas				Propane			
Air/Gas Mixture		Nozzle		Air/Gas Mixture		Nozzle	
in	mm	in	mm	in	mm	in	mm
1 3/16	30	7/32	5.3	1.18	30	5/32	4

B - Boiler has two dedicated built in test ports. See Figure 6.

One connection port is connected to exhaust flue (**A**), and allows monitoring of the quality of combustion products and combustion efficiency.

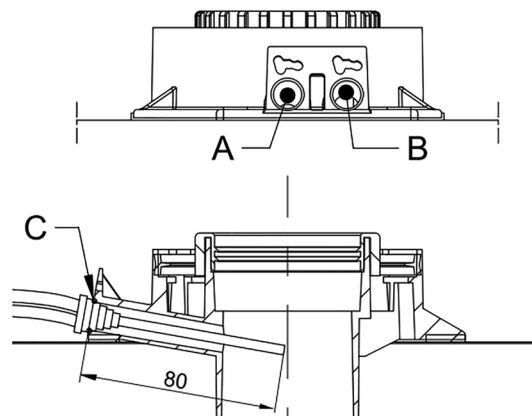
Other is connected to combustion air intake (**B**), used to check for recycling products for combustion.

The following can be measured at exhaust flue test port:

- temperature of combustion products
- oxygen (O₂) or carbon dioxide (CO₂) concentration;
- carbon monoxide (CO) concentration.


Temperature of combustion air must be measured on air intake test port (**B**) by inserting measurement sensor approximately 3-3/16" (80.00 mm) (**C**).

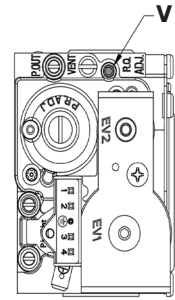
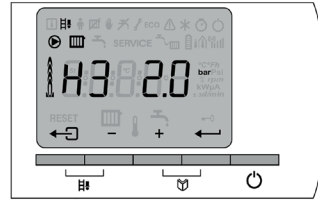
FIGURE 4 - Combustion Air Temperature Ports



GAS VALVE REPLACEMENT KIT INSTRUCTIONS

C - Combustion Setup (High-Fire)

- Unscrew exhaust port plug at exhaust flue test port. See Figure 4.
- Insert combustion analyzer into exhaust flue test port. Verify opening around combustion analyzer probe is completely sealed when taking measurements.
- Set boiler to high-fire by pressing two buttons simultaneously. Display will show **H3** and the  symbol will appear.
- Measure percentage of O₂ or CO₂ in flue gases.
- Compare the measured values with values in table below. Remove front panel when comparing values.
- Adjust gas/air ratio using high-fire adjustment screw (**V**) if needed. Turn screw clockwise to reduce CO₂ level and counterclockwise to increase it.

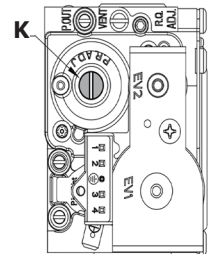
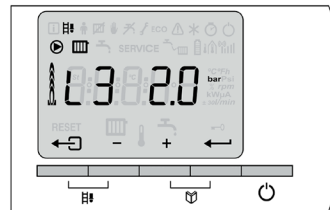


O ₂ /CO ₂ Values at High Fire Natural Gas			
Nominal value		Permitted value	
O ₂ %	CO ₂ %	O ₂ %	CO ₂ %
4.3	9.3	3.9 - 4.7	9.1 - 9.5

O ₂ /CO ₂ Values at High-Fire Propane Gas			
Nominal value		Permitted value	
O ₂ %	CO ₂ %	O ₂ %	CO ₂ %
5.7	10.0	5.4 - 6.0	9.8 - 10.2

D - Combustion Setup (Low-Fire)

- Unscrew exhaust port plug at exhaust flue test port.
- Insert combustion analyzer into exhaust flue test port. Verify the opening around combustion analyzer probe is completely sealed when taking measurements.
- Set boiler to low-fire by pressing two buttons simultaneously. If the boiler is already in combustion setup mode for high fire, press the (-) button several time until **L3** is displayed on the screen.
- Measure percentage of O₂ or CO₂ in flue gases.
- Compare the measured values with values in table below. Remove front panel when comparing values.
- Adjust gas/air ratio using low-fire adjustment screw (**K**) if needed. Turn screw clockwise to increase CO₂ level and counterclockwise to decrease it.



K - Screw cover shown. Adjustment screw is located under cover.

O ₂ /CO ₂ Values at Low-Fire Natural Gas			
Nominal value		Permitted value	
O ₂ %	CO ₂ %	O ₂ %	CO ₂ %
5.7	8.5	5.4 - 6.1	8.3 - 8.7

O ₂ /CO ₂ Values at Low-Fire Propane Gas			
Nominal value		Permitted value	
O ₂ %	CO ₂ %	O ₂ %	CO ₂ %
6.4	9.6	6.1 - 6.70	9.4 - 9.8

15. Replace front panel. Secure with screws.
16. Follow instructions in boiler's Installation, Operation & Maintenance Manual for proper startup and verification procedures.
17. Verify proper operation.