



Instructions for Part No. 30554 - WML-80C Vestibule Kit

This kit contains:

Key	P/N	Description	Qty	Key	P/N	Description	Qty
2	30643L	Top Panel	1	1	30644L	Front Door Panel	1
5	29019	Base Panel	1		30556	Instructions Sheet	1
3	30527L	Left Hand Panel	1		2120103	#10- ³ / ₄ " Screws	18
4	30528L	Right Hand Panel	1				

NOTE: The vestibule kit should be installed before installation of the electrical wiring, venting and fuel line or lines.

1. Fasten the right hand panel to the base panel using 2 10-³/₄ sheet metal screws. The right hand panel has the large knockout at the lower end. The base panel has screw holes along the rear edge, which will later be used to fasten the vestibule to the furnace.
2. Fasten the left hand panel to the base panel using 2 10-³/₄ sheet metal screws.
3. Fasten the top panel to the two sides using 10-³/₄ sheet metal screws, 3 per side.

Note the pattern of small and large holes along the base panel and two side panels. The vestibule unit will use the screws in the front of the furnace that correspond to the small holes noted above.

4. Remove the sheet metal screws in the furnace front panel which correspond to the small holes only along the rear edge of the vestibule base and side panels.

NOTE: Do not remove all screws from the front panel of the furnace.
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5. Place the assembled vestibule against the front panel of the furnace, and align the vestibule screw holes with the furnace front panel screw holes.
6. Fasten the vestibule into place using the screws that were removed from the furnace.

HINT: To help with fastener alignment, do not tighten any of the screws all the way in until each screw has been started 2 or 3 turns.

NOTE: Extra sheet metal screws are provided with this kit in case screws removed from the furnace are accidentally dropped or lost.

